

1394 TRACTOR

CHASSIS

ALPHABETICAL INDEX

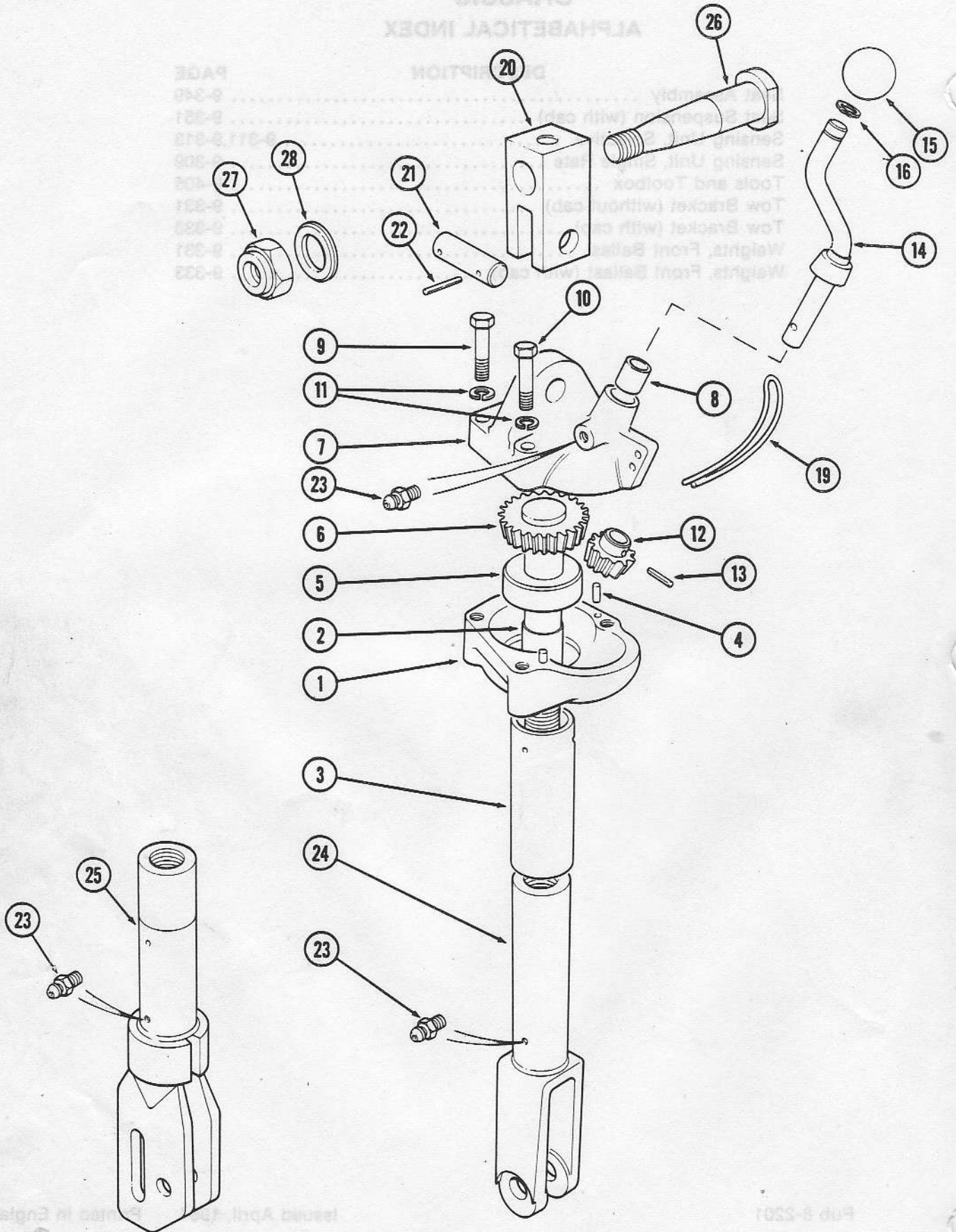
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CHASSIS
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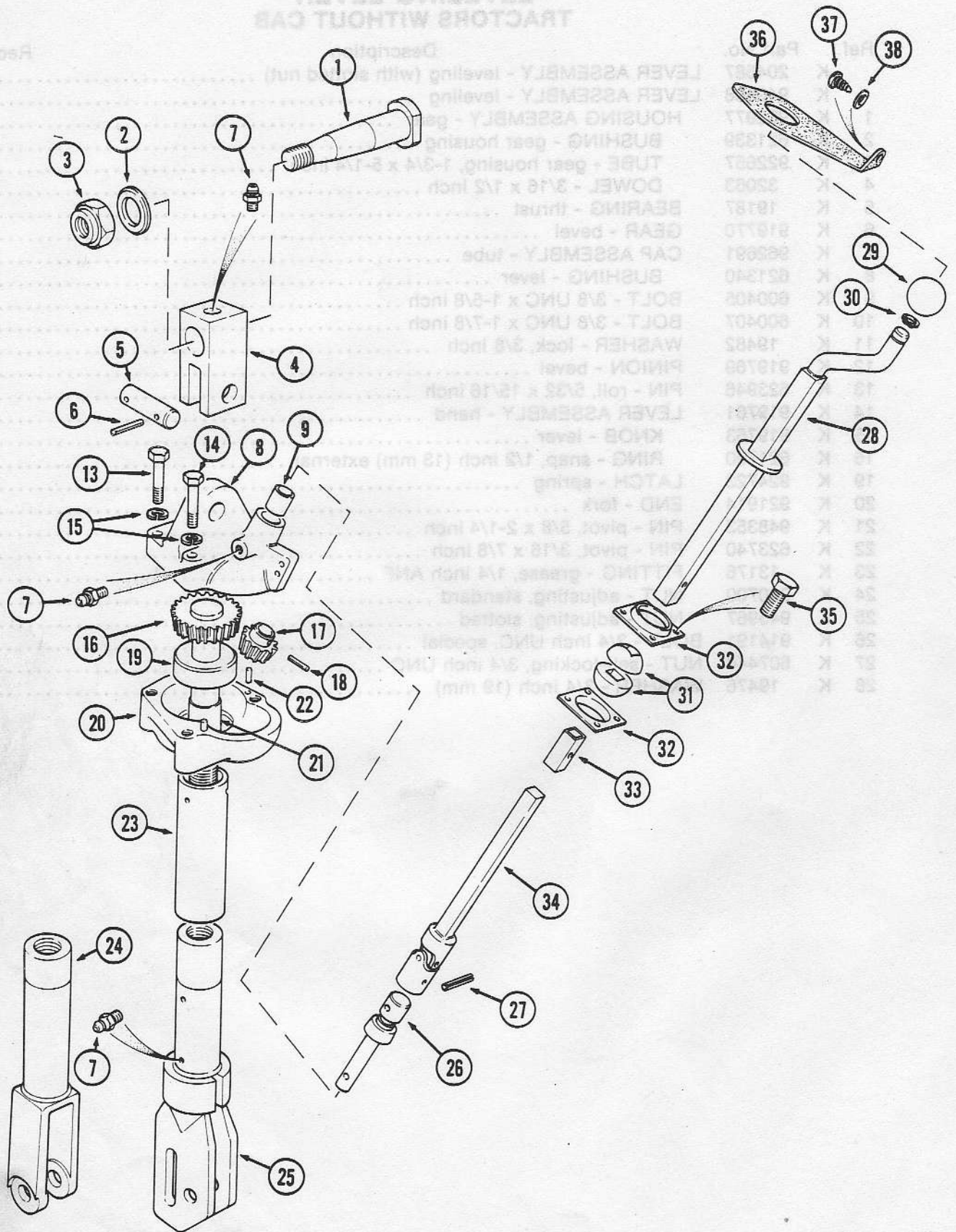
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LEVELING LEVER TRACTORS WITHOUT CAB

Ref.	Part No.	Description	Required
	K 204587	LEVER ASSEMBLY - leveling (with slotted nut)	1
	K 940508	LEVER ASSEMBLY - leveling	1
1	K 962977	HOUSING ASSEMBLY - gear	1
2	K 621339	BUSHING - gear housing	1
3	K 922657	TUBE - gear housing, 1-3/4 x 5-1/4 inch	1
4	K 32063	DOWEL - 3/16 x 1/2 inch	2
5	K 19187	BEARING - thrust	1
6	K 919770	GEAR - bevel	1
7	K 962691	CAP ASSEMBLY - tube	1
8	K 621340	BUSHING - lever	2
9	K 600405	BOLT - 3/8 UNC x 1-5/8 inch	2
10	K 600407	BOLT - 3/8 UNC x 1-7/8 inch	2
11	K 19482	WASHER - lock, 3/8 inch	4
12	K 919769	PINION - bevel	1
13	K 623946	PIN - roll, 5/32 x 15/16 inch	1
14	K 919761	LEVER ASSEMBLY - hand	1
15	K 919763	KNOB - lever	1
16	K 621790	RING - snap, 1/2 inch (13 mm) external	1
19	K 924723	LATCH - spring	1
20	K 921914	END - fork	1
21	K 948353	PIN - pivot, 5/8 x 2-1/4 inch	1
22	K 623740	PIN - pivot, 3/16 x 7/8 inch	2
23	K 13176	FITTING - grease, 1/4 inch ANF	3
24	K 940700	NUT - adjusting, standard	1
25	K 945967	NUT - adjusting, slotted	1
26	K 914191	BOLT - 3/4 inch UNC, special	1
27	K 607446	NUT - self-locking, 3/4 inch UNC	1
28	K 19476	WASHER - 3/4 inch (19 mm)	1

TRACTORS WITHOUT CAB LEVELING LEVER

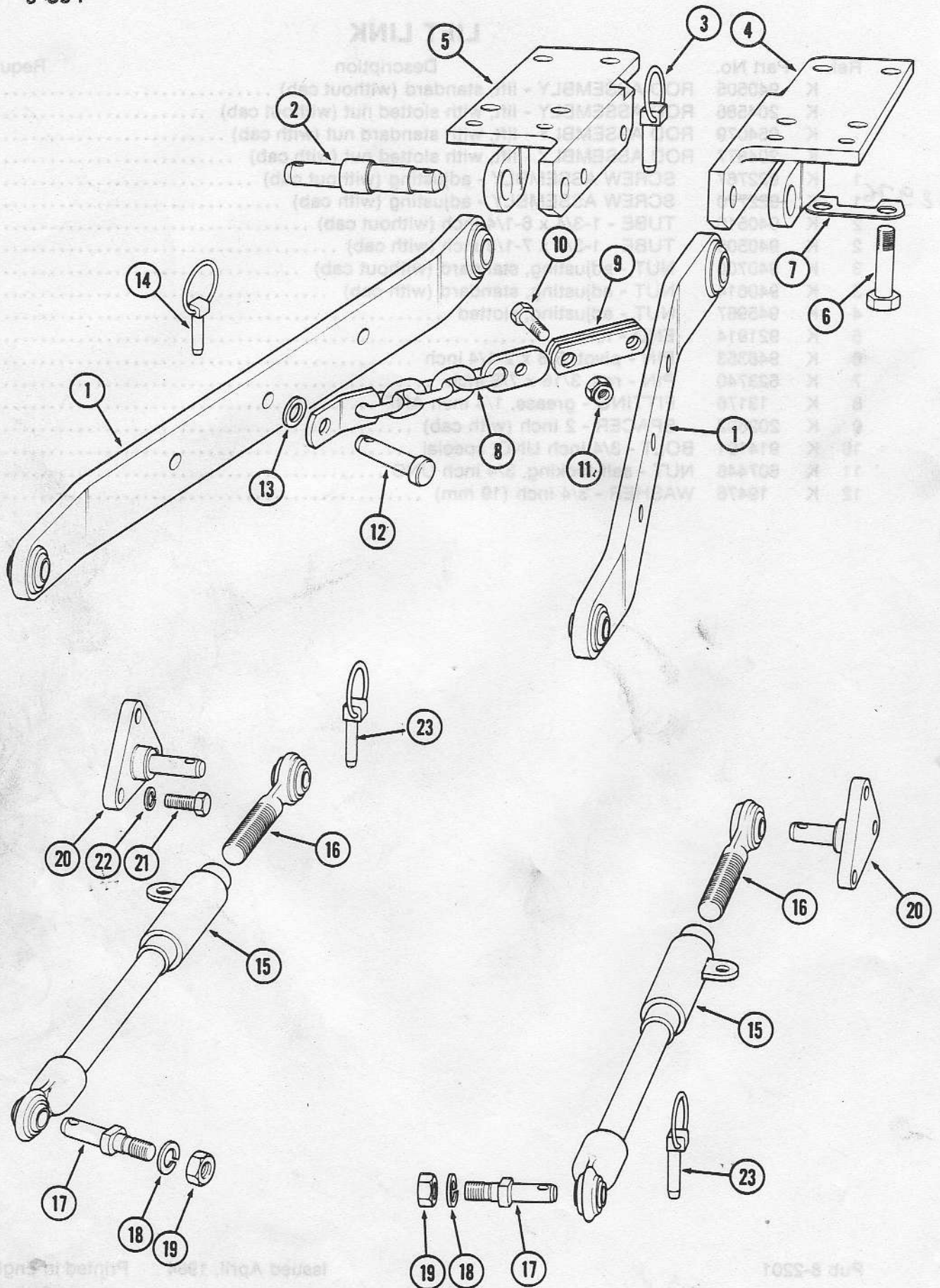


LEVELING LEVER TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 914191	BOLT - 3/4 inch UNC, special	1
2	K 19476	WASHER - 3/4 inch (19 mm)	1
3	K 607446	NUT - self-locking, 3/4 inch UNC	1
	K 954076	LEVER ASSEMBLY - leveling (with standard nut)	1
	K 204878	LEVER ASSEMBLY - leveling (with slotted nut)	1
4	K 921914	END - fork, ramshaft	1
5	K 948353	PIN - pivot, 5/8 x 2-1/4 inch	1
6	K 623740	PIN - 3/16 x 7/8 inch	2
7	K 13176	FITTING - grease, 1/4 inch ANF	3
8	K 962691	CAP - with bushings	1
9	K 621340	BUSHING	2
13	K 600405	BOLT - 3/8 UNC x 1-5/8 inch	2
14	K 600407	BOLT - 3/8 UNC x 1-7/8 inch	2
15	K 19482	WASHER - lock, 3/8 inch	4
16	K 924725	GEAR - bevel, with shaft	1
17	K 919769	PINION - bevel	1
18	K 623946	PIN - 5/32 x 15/16 inch	1
19	K 19187	BEARING - thrust	1
20	K 962975	HOUSING ASSEMBLY - gear	1
21	K 621339	BUSHING	2
22	K 32063	DOWEL - 3/16 x 1/2 inch	2
23	K 940510	TUBE - shaft	1
24	K 940614	NUT - adjusting, standard	1
25	K 946081	NUT - adjusting, slotted	1
26	K 954077	SHAFT - bevel pinion	1
27	K 691356	PIN - 5 x 25 mm	1
	K 308485	HANDLE ASSEMBLY	1
28	K 303674	SPINDLE AND HANDLE	1
29	K 919763	KNOB - handle	1
30	K 621790	RING - retaining, 12 mm external	1
31	K 303520	BALL - nylon, half	2
32	K 303518	SOCKET - ball	2
33	K 303531	BUSHING - plastic	1
34	K 303648	SPINDLE - with universal joint	1
35	K 653339	SCREW - M5 x 12 mm	4
36	K 303814	STRAP - retaining, handle	1
37	K 652753	SCREW - M8 x 16 mm	1
38	K 303630	WASHER - 8 mm	1

LIFT LINK

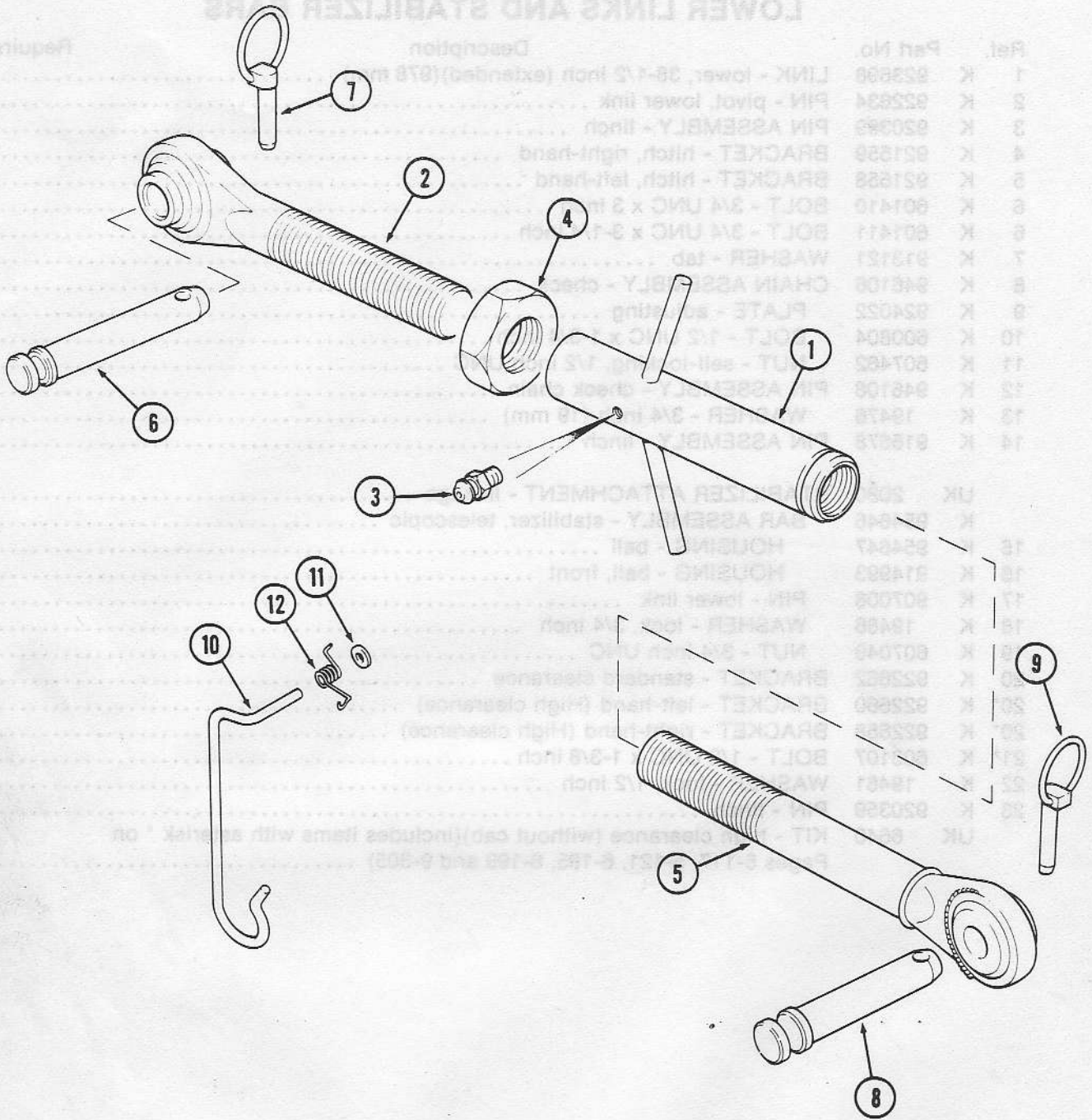
Ref.	Part No.	Description	Required
	K 940505	ROD ASSEMBLY - lift, standard (without cab)	1
	K 204586	ROD ASSEMBLY - lift, with slotted nut (without cab)	1
	K 954079	ROD ASSEMBLY - lift, with standard nut (with cab)	1
	K 204877	ROD ASSEMBLY - lift, with slotted nut (with cab)	1
1	K 922767	SCREW ASSEMBLY - adjusting (without cab)	1
362976 1	K 922770	SCREW ASSEMBLY - adjusting (with cab)	1
2	K 940510	TUBE - 1-3/4 x 6-1/4 inch (without cab)	1
2	K 940509	TUBE - 1-3/4 x 7-1/8 inch (with cab)	1
3	K 940700	NUT - adjusting, standard (without cab)	1
3	K 940614	NUT - adjusting, standard (with cab)	1
4	K 945967	NUT - adjusting, slotted	1
5	K 921914	END - fork	1
6	K 948353	PIN - pivot, 5/8 x 2-1/4 inch	1
7	K 623740	PIN - roll, 3/16 x 7/8 inch	2
8	K 13176	FITTING - grease, 1/4 inch ANF	2
9	K 202602	SPACER - 2 inch (with cab)	2
10	K 914191	BOLT - 3/4 inch UNC, special	1
11	K 607446	NUT - self-locking, 3/4 inch UNC	1
12	K 19476	WASHER - 3/4 inch (19 mm)	1



LOWER LINKS AND STABILIZER BARS

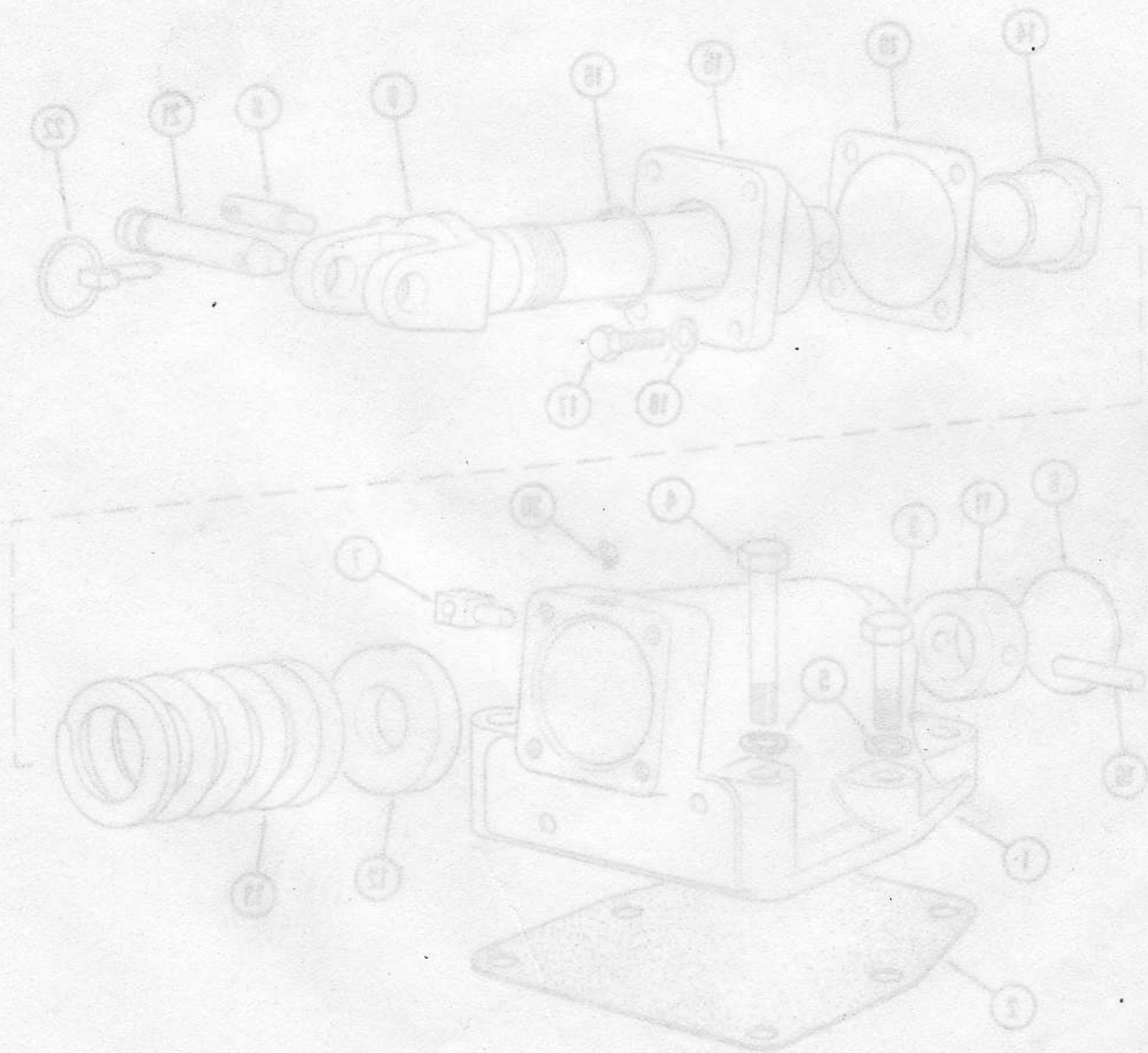
Ref.	Part No.	Description	Required
1	K 923698	LINK - lower, 38-1/2 inch (extended)(978 mm)	2
2	K 922634	PIN - pivot, lower link	2
3	K 920359	PIN ASSEMBLY - linch	4
4	K 921559	BRACKET - hitch, right-hand	1
5	K 921558	BRACKET - hitch, left-hand	1
6	K 601410	BOLT - 3/4 UNC x 3 inch	8
6	K 601411	BOLT - 3/4 UNC x 3-1/4 inch	4
7	K 913121	WASHER - tab	2
8	K 946106	CHAIN ASSEMBLY - check	2
9	K 924022	PLATE - adjusting	2
10	K 600804	BOLT - 1/2 UNC x 1-3/4 inch	1
11	K 607462	NUT - self-locking, 1/2 inch UNC	1
12	K 946108	PIN ASSEMBLY - check chain	2
13	K 19476	WASHER - 3/4 inch (19 mm)	2
14	K 915678	PIN ASSEMBLY - linch	2
UK	2080	STABILIZER ATTACHMENT - linkage	1
	K 954646	BAR ASSEMBLY - stabilizer, telescopic	2
15	K 954647	HOUSING - ball	1
16	K 914993	HOUSING - ball, front	1
17	K 907008	PIN - lower link	2
18	K 19486	WASHER - lock, 3/4 inch	2
19	K 607049	NUT - 3/4 inch UNC	2
20	K 922662	BRACKET - standard clearance	2
20*	K 922660	BRACKET - left-hand (High clearance)	1
20*	K 922658	BRACKET - right-hand (High clearance)	1
21*	K 603107	BOLT - 1/2 UNC x 1-3/8 inch	6
22	K 19481	WASHER - lock, 1/2 inch	6
23	K 920359	PIN - linch	4
UK	6640	KIT - high clearance (without cab)(includes items with asterisk * on Pages 5-117, 5-121, 6-195, 6-199 and 9-305)	1

LOWER LINKS AND STABILIZER BAR

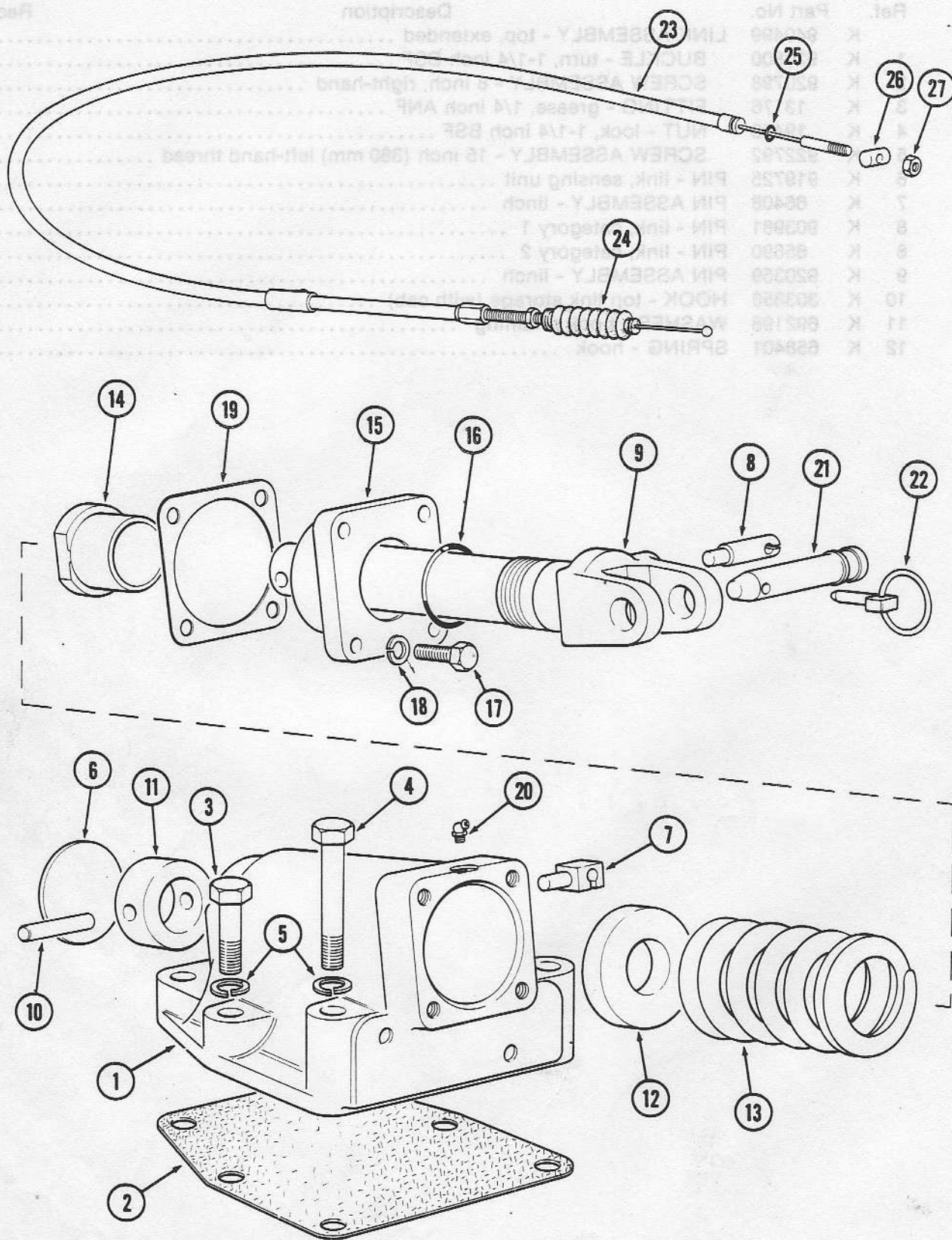


TOP LINK

Ref.	Part No.	Description	Required
	K 940499	LINK ASSEMBLY - top, extended	1
1	K 920800	BUCKLE - turn, 1-1/4 inch BSF	1
2	K 920798	SCREW ASSEMBLY - 8 inch, right-hand	1
3	K 13176	FITTING - grease, 1/4 inch ANF	1
4	K 19448	NUT - lock, 1-1/4 inch BSF	1
5	K 922792	SCREW ASSEMBLY - 15 inch (380 mm) left-hand thread	1
6	K 919725	PIN - link, sensing unit	1
7	K 66408	PIN ASSEMBLY - linch	1
8	K 903981	PIN - link, category 1	1
8	K 65690	PIN - link, category 2	1
9	K 920359	PIN ASSEMBLY - linch	1
10	K 303358	HOOK - top link storage (with cab)	1
11	K 692198	WASHER - hook retaining	1
12	K 658401	SPRING - hook	1



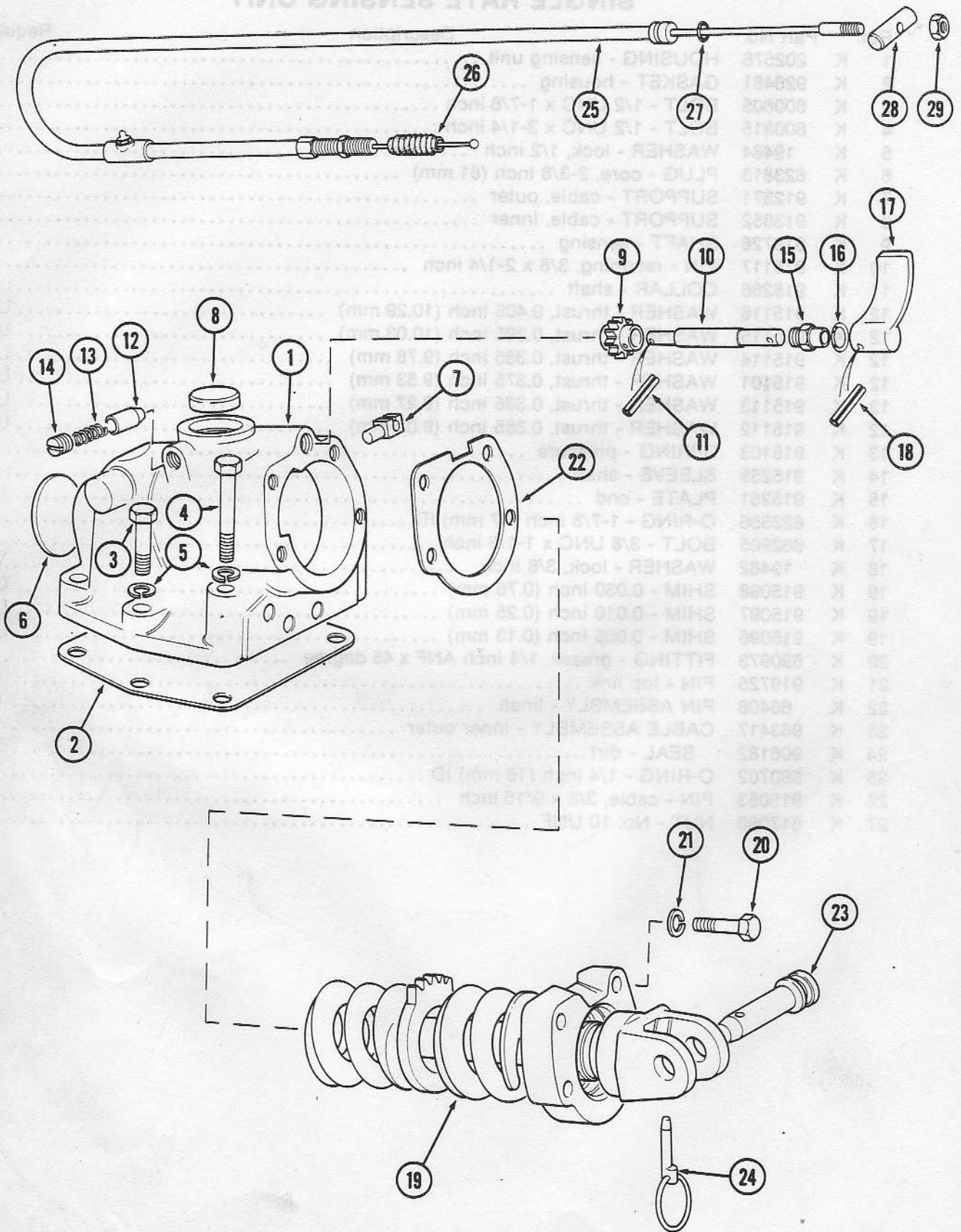
TOP LINK



SINGLE RATE SENSING UNIT

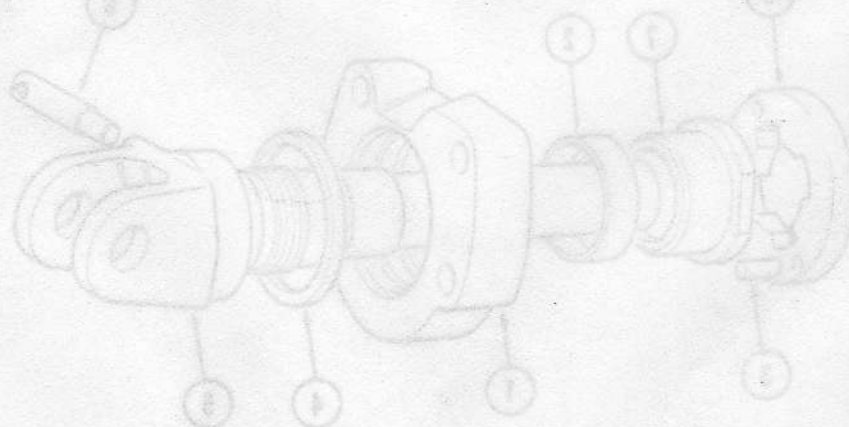
Ref.	Part No.	Description	Required
1	K 202576	HOUSING - sensing unit	1
2	K 926451	GASKET - housing	1
3	K 600805	BOLT - 1/2 UNC x 1-7/8 inch	4
4	K 600815	BOLT - 1/2 UNC x 3-1/4 inch	2
5	K 19484	WASHER - lock, 1/2 inch	6
6	K 623813	PLUG - core, 2-3/8 inch (61 mm)	1
7	K 912371	SUPPORT - cable, outer	1
8	K 913852	SUPPORT - cable, inner	1
9	K 919726	SHAFT - sensing	1
10	K 915117	PIN - retaining, 3/8 x 2-1/4 inch	1
11	K 915266	COLLAR - shaft	1
12	K 915116	WASHER - thrust, 0.405 inch (10.29 mm)	UAR
12	K 915115	WASHER - thrust, 0.395 inch (10.03 mm)	UAR
12	K 915114	WASHER - thrust, 0.385 inch (9.78 mm)	UAR
12	K 915101	WASHER - thrust, 0.375 inch (9.53 mm)	UAR
12	K 915113	WASHER - thrust, 0.365 inch (9.27 mm)	UAR
12	K 915112	WASHER - thrust, 0.355 inch (9.02 mm)	UAR
13	K 915103	SPRING - pressure	1
14	K 915259	SLEEVE - shaft	1
15	K 915261	PLATE - end	1
16	K 623556	O-RING - 1-7/8 inch (47 mm) ID	1
17	K 602905	BOLT - 3/8 UNC x 1-1/8 inch	4
18	K 19482	WASHER - lock, 3/8 inch	4
19	K 915098	SHIM - 0.030 inch (0.76 mm)	UAR
19	K 915097	SHIM - 0.010 inch (0.25 mm)	UAR
19	K 915096	SHIM - 0.005 inch (0.13 mm)	UAR
20	K 690973	FITTING - grease, 1/4 inch ANF x 45 degree	1
21	K 919725	PIN - top link	1
22	K 66408	PIN ASSEMBLY - linch	1
23	K 963417	CABLE ASSEMBLY - inner outer	1
24	K 906182	SEAL - dirt	1
25	K 690702	O-RING - 1/4 inch (16 mm) ID	1
26	K 915053	PIN - cable, 3/8 x 9/16 inch	1
27	K 617080	NUT - No. 10 UNF	2

SINGLE RATE SENSING UNIT



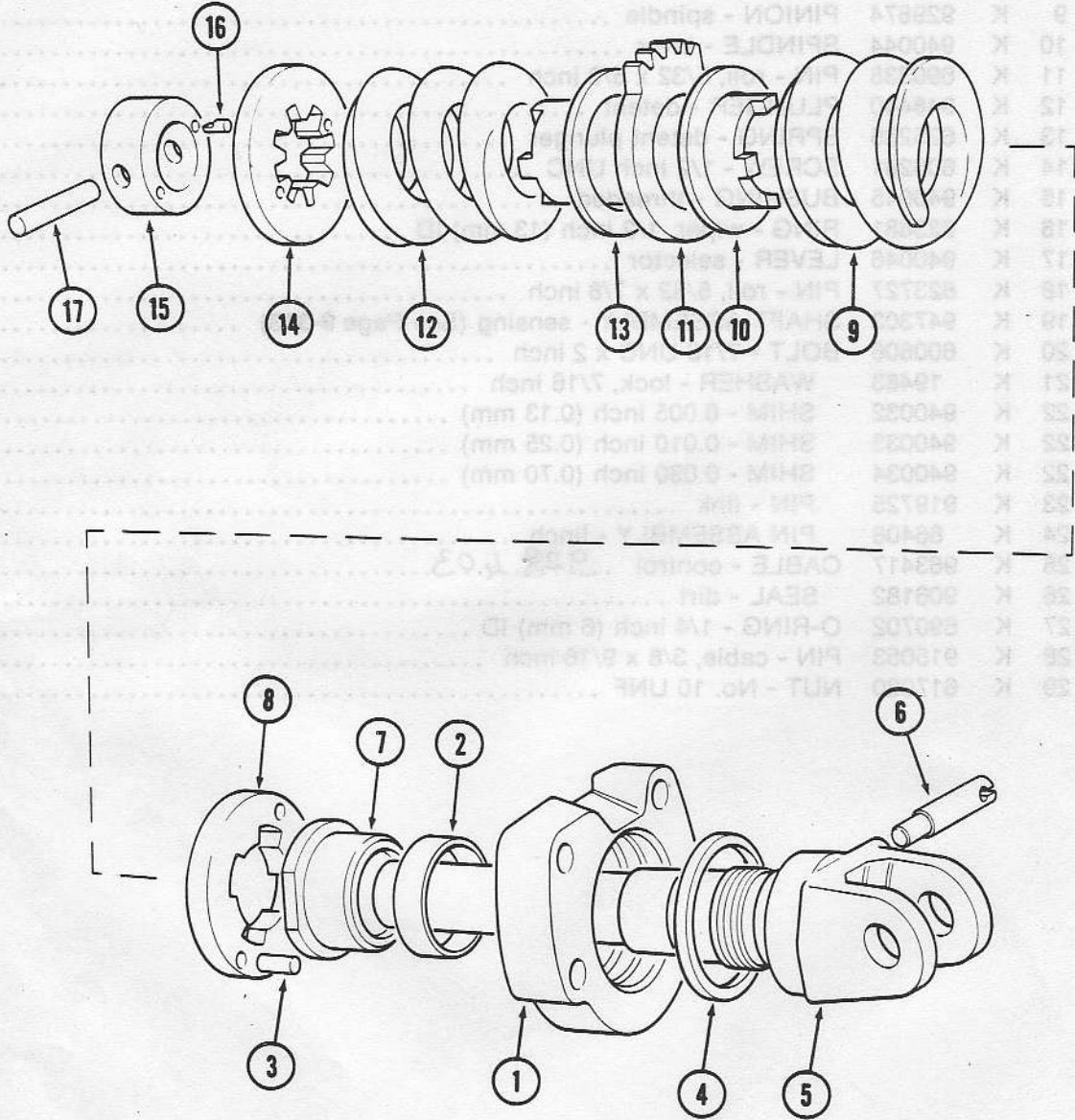
SELECTIVE SENSING

Ref.	Part No.	Description	Required
1	K 203047	HOUSING - selective sensing	1
2	K 926451	GASKET - housing	1
3	K 600805	BOLT - 1/2 UNC x 1-7/8 inch	4
4	K 600815	BOLT - 1/2 UNC x 3-1/4 inch	2
5	K 19484	WASHER - lock, 1/2 inch	6
6	K 623813	PLUG - core, 2-3/8 (61 mm) inch	1
7	K 912371	SUPPORT - cable, outer	1
8	K 623797	PLUG - core, 1-3/4 (44 mm) inch	1
9	K 929874	PINION - spindle	1
10	K 940044	SPINDLE - lever	1
11	K 690338	PIN - roll, 5/32 x 5/8 inch	1
12	K 946440	PLUNGER - detent	1
13	K 625285	SPRING - detent plunger	1
14	K 606281	SCREW - 1/2 inch UNC	1
15	K 940045	BUSHING - threaded	1
16	K 623681	RING - wiper, 1/2 inch (13 mm) ID	1
17	K 940046	LEVER - selector	1
18	K 623727	PIN - roll, 5/32 x 7/8 inch	1
19	K 947303	SHAFT ASSEMBLY - sensing (See Page 9-313)	1
20	K 600606	BOLT - 7/16 UNC x 2 inch	4
21	K 19483	WASHER - lock, 7/16 inch	4
22	K 940032	SHIM - 0.005 inch (0.13 mm)	UAR
22	K 940033	SHIM - 0.010 inch (0.25 mm)	UAR
22	K 940034	SHIM - 0.030 inch (0.70 mm)	UAR
23	K 919725	PIN - link	1
24	K 66408	PIN ASSEMBLY - linch	1
25	K 963417	CABLE - control <i>928.403</i>	1
26	K 906182	SEAL - dirt	1
27	K 690702	O-RING - 1/4 inch (6 mm) ID	1
28	K 915053	PIN - cable, 3/8 x 9/16 inch	1
29	K 617080	NUT - No. 10 UNF	2



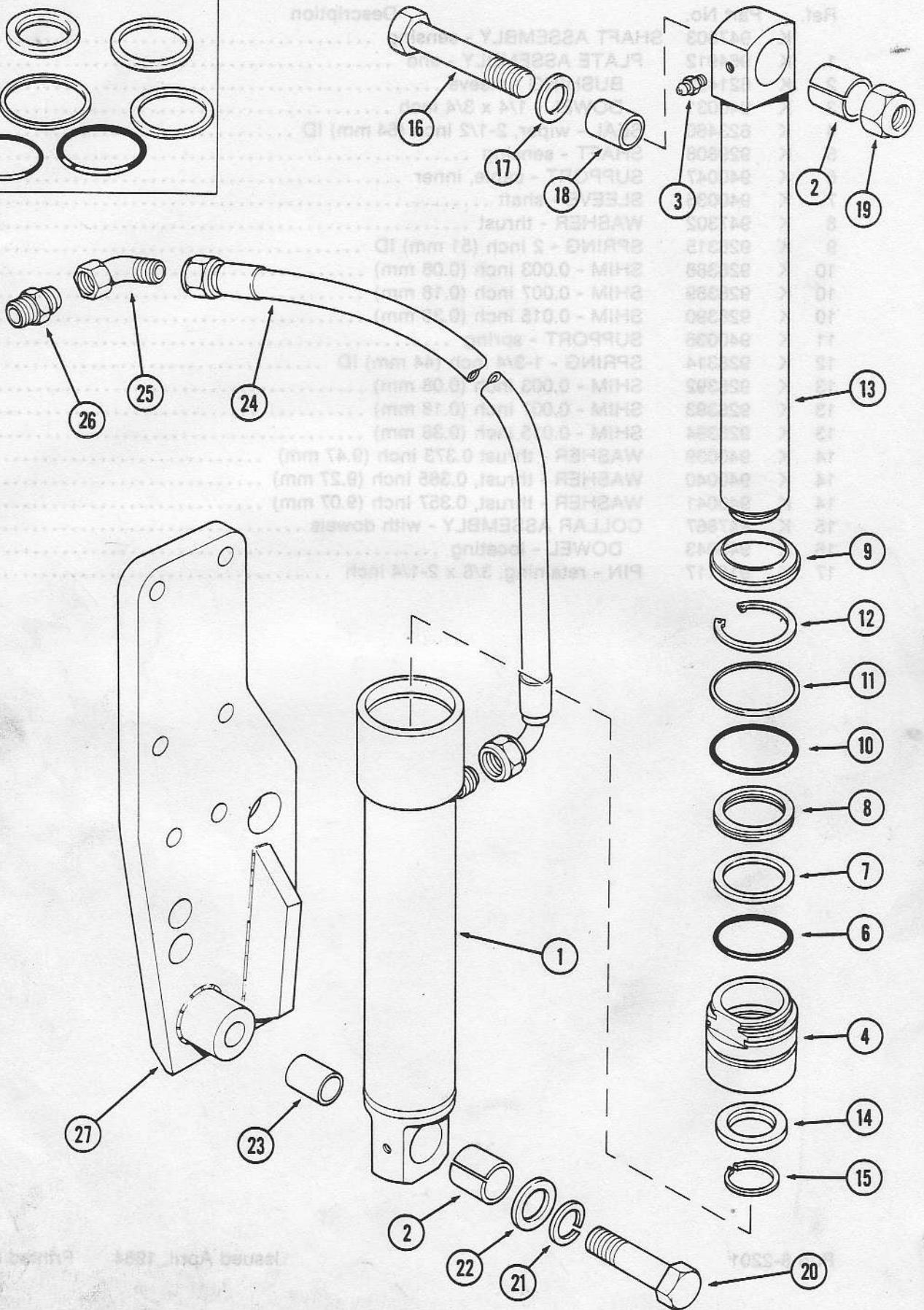
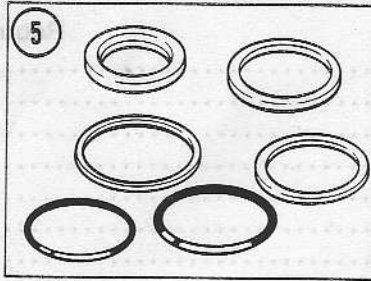
SELECTIVE SENSING

Ref.	Part No.	Description
1	208047	HOUSING - selective sensing
2	828451	GASKET - housing
3	600805	BOLT - 1/2 UNC x 1-7/8 inch
4	600815	BOLT - 1/2 UNC x 3-1/4 inch
5	19484	WASHER - lock, 1/2 inch
6	823815	PLUG - core 2-3/8 (61 mm) inch
7	912371	SUPPORT - cable outlet
8	823787	PLUG - core 1-3/4 (44 mm) inch
9	925574	PINION - spindle
10	940044	SPINDLE
11	940044	SPINDLE
12	940044	SPINDLE
13	940044	SPINDLE
14	940044	SPINDLE
15	940044	SPINDLE
16	940044	SPINDLE
17	940044	SPINDLE



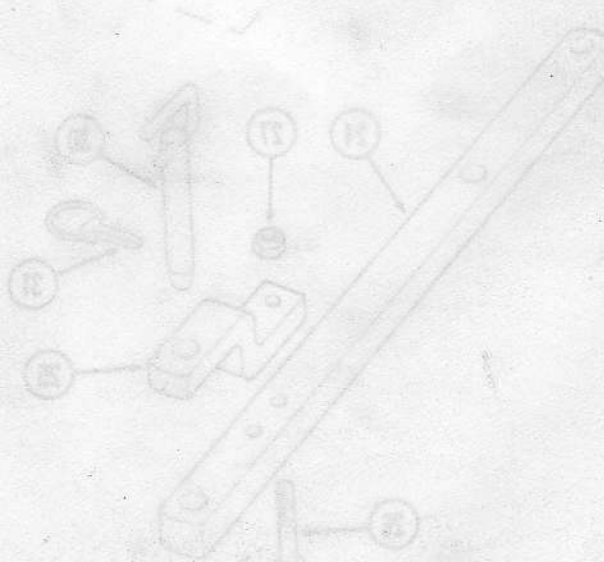
SELECTIVE SENSING - SHAFT ASSEMBLY

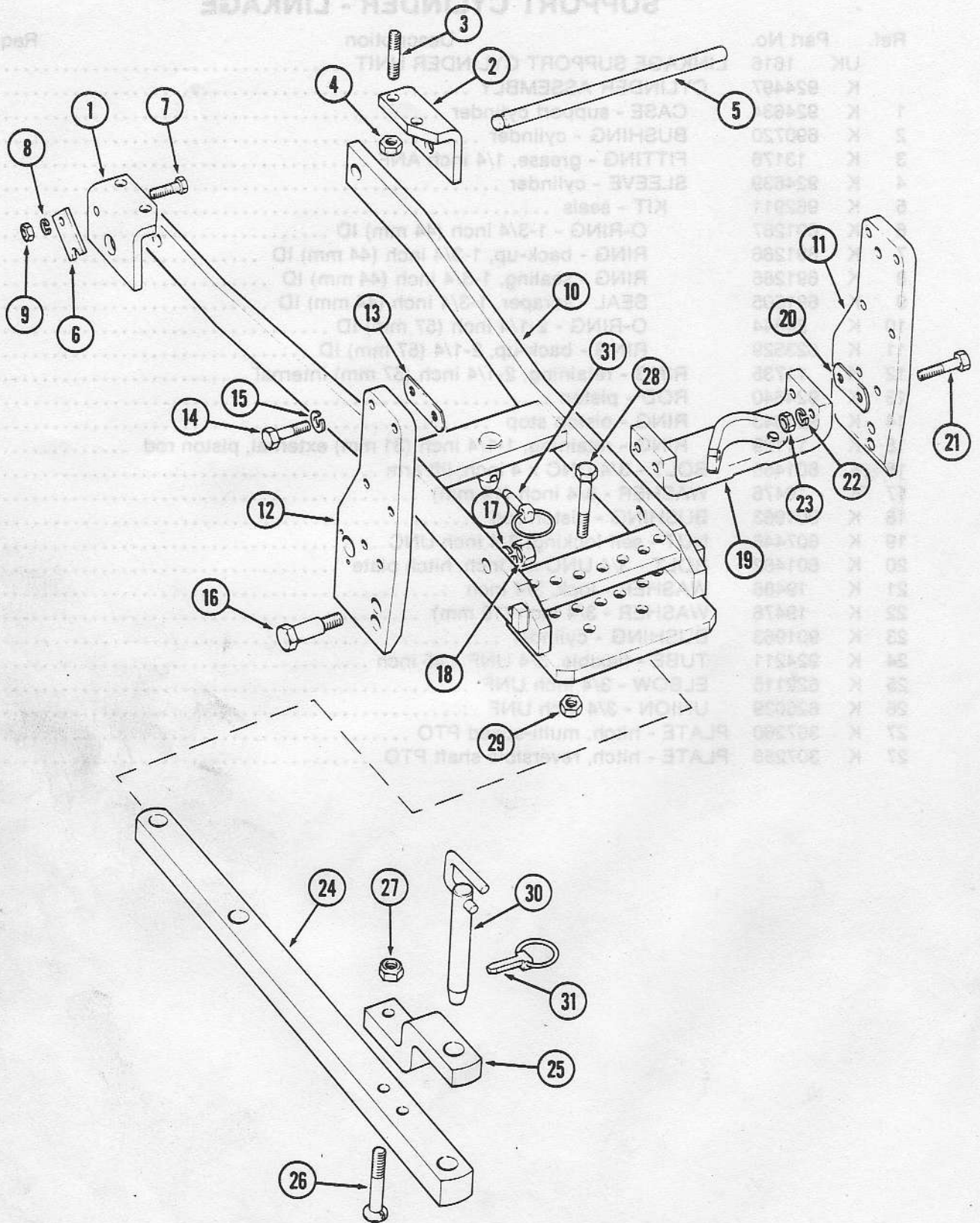
Ref.	Part No.	Description	Required
	K 947303	SHAFT ASSEMBLY - sensing	1
1	K 964912	PLATE ASSEMBLY - end	1
2	K 621423	BUSHING - sleeve	1
3	K 940031	DOWEL - 1/4 x 3/4 inch	2
4	K 623460	SEAL - wiper, 2-1/2 inch (64 mm) ID	1
5	K 929808	SHAFT - sensing	1
6	K 940047	SUPPORT - cable, inner	1
7	K 940035	SLEEVE - shaft	1
8	K 947302	WASHER - thrust	1
9	K 928315	SPRING - 2 inch (51 mm) ID	1
10	K 928388	SHIM - 0.003 inch (0.08 mm)	UAR
10	K 928389	SHIM - 0.007 inch (0.18 mm)	UAR
10	K 928390	SHIM - 0.015 inch (0.38 mm)	UAR
11	K 940036	SUPPORT - spring	1
12	K 928314	SPRING - 1-3/4 inch (44 mm) ID	1
13	K 928392	SHIM - 0.003 inch (0.08 mm)	UAR
13	K 928393	SHIM - 0.007 inch (0.18 mm)	UAR
13	K 928394	SHIM - 0.015 inch (0.38 mm)	UAR
14	K 940039	WASHER - thrust, 0.373 inch (9.47 mm)	1
14	K 940040	WASHER - thrust, 0.365 inch (9.27 mm)	1
14	K 940041	WASHER - thrust, 0.357 inch (9.07 mm)	1
15	K 947867	COLLAR ASSEMBLY - with dowels	1
16	K 940043	DOWEL - locating	2
17	K 915117	PIN - retaining, 3/8 x 2-1/4 inch	1



SUPPORT CYLINDER - LINKAGE

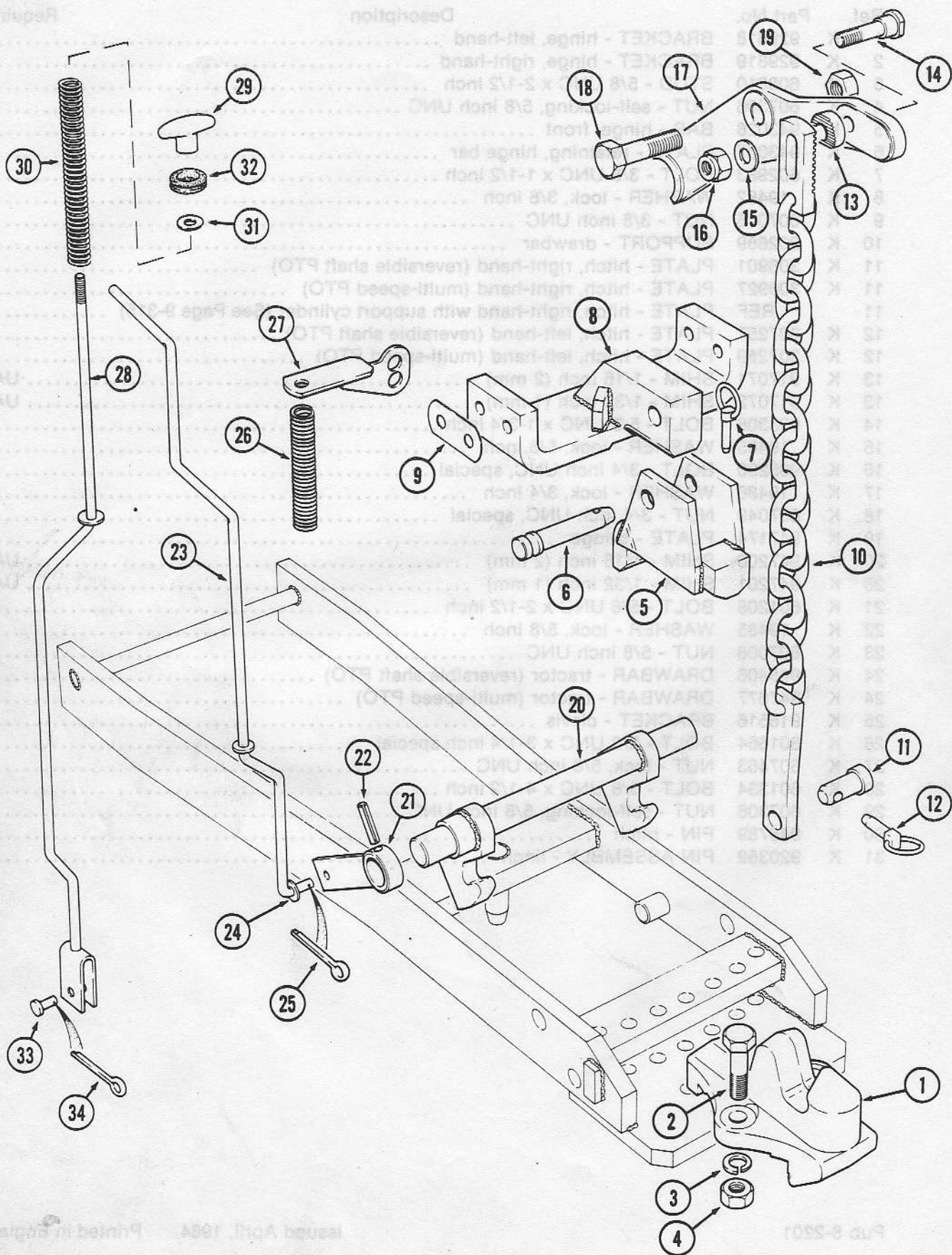
Ref.	Part No.	Description	Required
	UK 1616	LINKAGE SUPPORT CYLINDER UNIT	1
	K 924497	CYLINDER ASSEMBLY	1
1	K 924634	CASE - support cylinder	1
2	K 690720	BUSHING - cylinder	2
3	K 13176	FITTING - grease, 1/4 inch ANF	1
4	K 924639	SLEEVE - cylinder	1
5	K 962911	KIT - seals	1
6	K 691287	O-RING - 1-3/4 inch (44 mm) ID	1
7	K 691286	RING - back-up, 1-3/4 inch (44 mm) ID	1
8	K 691285	RING - sealing, 1-3/4 inch (44 mm) ID	1
9	K 691505	SEAL - scraper, 1-3/4 inch (44 mm) ID	1
10	K 24844	O-RING - 2-1/4 inch (57 mm) ID	1
11	K 623529	RING - back-up, 2-1/4 (57 mm) ID	1
12	K 11735	RING - retaining, 2-1/4 inch (57 mm) internal	1
13	K 924640	ROD - piston	1
14	K 924643	RING - piston stop	1
15	K 11129	RING - retaining, 1-1/4 inch (31 mm) external, piston rod	1
16	K 601466	BOLT - 3/4 UNC x 4 inch, lift arm	1
17	K 19476	WASHER - 3/4 inch (19 mm)	1
18	K 901963	BUSHING - piston rod	1
19	K 607446	NUT - self locking, 3/4 inch UNC	1
20	K 601462	BOLT - 3/4 UNC x 3 inch, hitch plate	1
21	K 19486	WASHER - lock, 3/4 inch	1
22	K 19476	WASHER - 3/4 inch (19 mm)	1
23	K 901963	BUSHING - cylinder	1
24	K 924211	TUBE - flexible, 3/4 UNF x 45 inch	1
25	K 622115	ELBOW - 3/4 inch UNF	1
26	K 626039	UNION - 3/4 inch UNF	1
27	K 307260	PLATE - hitch, multi-speed PTO	1
27	K 307258	PLATE - hitch, reversible shaft PTO	1





DRAWBAR

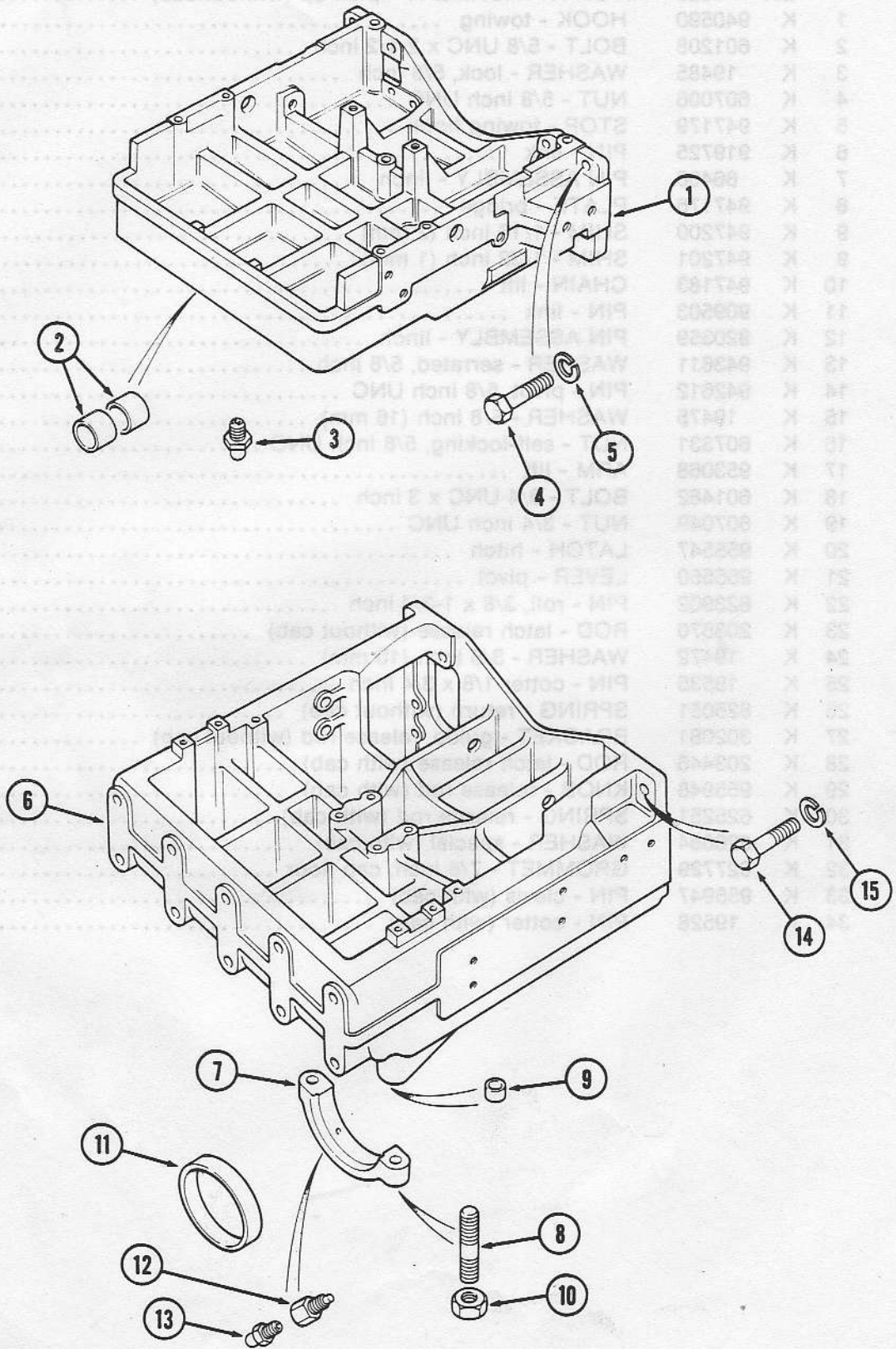
Ref.	Part No.	Description	Required
1	K 929818	BRACKET - hinge, left-hand	1
2	K 929819	BRACKET - hinge, right-hand	1
3	K 608610	STUD - 5/8 UNC x 2-1/2 inch	4
4	K 607306	NUT - self-locking, 5/8 inch UNC	4
5	K 943026	BAR - hinge, front	1
6	K 943027	PLATE - retaining, hinge bar	1
7	K 602983	BOLT - 3/8 UNC x 1-1/2 inch	1
8	K 19482	WASHER - lock, 3/8 inch	1
9	K 607045	NUT - 3/8 inch UNC	1
10	K 202889	SUPPORT - drawbar	1
11	K 306901	PLATE - hitch, right-hand (reversible shaft PTO)	1
11	K 306927	PLATE - hitch, right-hand (multi-speed PTO)	1
11	REF	PLATE - hitch, right-hand with support cylinder (See Page 9-315)	1
12	K 307257	PLATE - hitch, left-hand (reversible shaft PTO)	1
12	K 307259	PLATE - hitch, left-hand (multi-speed PTO)	1
13	K 917071	SHIM - 1/16 inch (2 mm)	UAR
13	K 917072	SHIM - 1/32 inch (1 mm)	UAR
14	K 603308	BOLT - 5/8 UNC x 1-3/4 inch	8
15	K 19485	WASHER - lock, 5/8 inch	8
16	K 908290	BOLT - 3/4 inch UNC, special	2
17	K 19486	WASHER - lock, 3/4 inch	2
18	K 607049	NUT - 3/4 inch UNC, special	2
19	K 947174	PLATE - bridge	1
20	K 947200	SHIM - 1/16 inch (2 mm)	UAR
20	K 947201	SHIM - 1/32 inch (1 mm)	UAR
21	K 601208	BOLT - 5/8 UNC x 2-1/2 inch	4
22	K 19485	WASHER - lock, 5/8 inch	4
23	K 607006	NUT - 5/8 inch UNC	4
24	K 948406	DRAWBAR - tractor (reversible shaft PTO)	1
24	K 947677	DRAWBAR - tractor (multi-speed PTO)	1
25	K 916516	BRACKET - clevis	1
26	K 601664	BOLT - 5/8 UNC x 3-1/4 inch special	2
27	K 607463	NUT - lock, 5/8 inch UNC	2
28	K 601334	BOLT - 5/8 UNC x 4-1/2 inch	2
29	K 607306	NUT - self-locking, 5/8 inch UNC	2
30	K 946789	PIN - hitch	1
31	K 920359	PIN ASSEMBLY - linch	1



PICK-UP HITCH

Ref.	Part No.	Description	Required
	UK 4628	HITCH ATTACHMENT - pick-up (with cab)	1
	UK 4623	HITCH ATTACHMENT - pick-up (without cab)	1
1	K 940590	HOOK - towing	1
2	K 601208	BOLT - 5/8 UNC x 2-1/2 inch	2
3	K 19485	WASHER - lock, 5/8 inch	2
4	K 607006	NUT - 5/8 inch UNC	2
5	K 947179	STOP - towing hook	1
6	K 919725	PIN - link	1
7	K 66408	PIN ASSEMBLY - linch	1
8	K 947176	PLATE - bridge	1
9	K 947200	SHIM - 1/16 inch (2 mm)	UAR
9	K 947201	SHIM - 1/32 inch (1 mm)	UAR
10	K 947183	CHAIN - lift	2
11	K 909503	PIN - link	2
12	K 920359	PIN ASSEMBLY - linch	2
13	K 943611	WASHER - serrated, 5/8 inch	2
14	K 942612	PIN - pivot, 5/8 inch UNC	2
15	K 19475	WASHER - 5/8 inch (16 mm)	2
16	K 607331	NUT - self-locking, 5/8 inch UNC	2
17	K 953068	ARM - lift	2
18	K 601462	BOLT - 3/4 UNC x 3 inch	2
19	K 607049	NUT - 3/4 inch UNC	2
20	K 955547	LATCH - hitch	1
21	K 955550	LEVER - pivot	1
22	K 623902	PIN - roll, 3/8 x 1-3/4 inch	1
23	K 203570	ROD - latch release (without cab)	1
24	K 19472	WASHER - 3/8 inch (10 mm)	1
25	K 19535	PIN - cotter 1/8 x 3/4 inch	1
26	K 625051	SPRING - return (without cab)	1
27	K 302081	BRACKET - guide, release rod (without cab)	1
28	K 203446	ROD - latch release (with cab)	1
29	K 955948	KNOB - release rod (with cab)	1
30	K 625251	SPRING - release rod (with cab)	1
31	K 626684	WASHER - special (with cab)	1
32	K 627729	GROMMET - 7/8 inch, cab floor	1
33	K 955947	PIN - clevis (with cab)	1
34	K 19528	PIN - cotter (with cab)	1

PICK-UP HITCH



Part No.	Description	Required
UK 4628	HITCH ATTACHMENT - pick-up (with cap)	1
UK 4629	HITCH ATTACHMENT - pick-up (without cap)	1
K 604280	HOOK - towing	1
K 604281	BOLT - 5/8 UNC	2
K 10485	WASHER - lock	3
K 607000	NUT - 5/8 inch	4
K 647170	STOP	1
K 610725	STOP	1
K 661	STOP	1
K 647170	STOP	1
K 647200	STOP	1
K 647201	STOP	1
K 647160	CHAIN	10
K 606603	PIN - 1/2	11
K 620659	PIN - 1/2	12
K 643617	WASHER - 5/8	13
K 643612	PIN - 5/8 inch UNC	14
K 10475	WASHER - 5/8 inch (10)	15
K 607201	WASHER - 5/8 inch (10)	16
K 623068	BOLT - 5/8 inch UNC	17
K 604482	NUT - 5/8 inch UNC	18
K 607000	NUT - 5/8 inch UNC	19
K 66547	LATCH - 1/2	20
K 66540	LEVER - 1/2	21
K 623062	PIN - 1/2	22
K 623070	ROD - 1/2 x 1/2	23
K 10475	WASHER - 5/8	24
K 10475	PIN - 1/2	25
K 623061	SPRING	26
K 302681	STOP	27
K 604482	NUT - 5/8 inch UNC	28
K 623068	BOLT - 5/8 inch UNC	29
K 607201	WASHER - 5/8 inch (10)	30

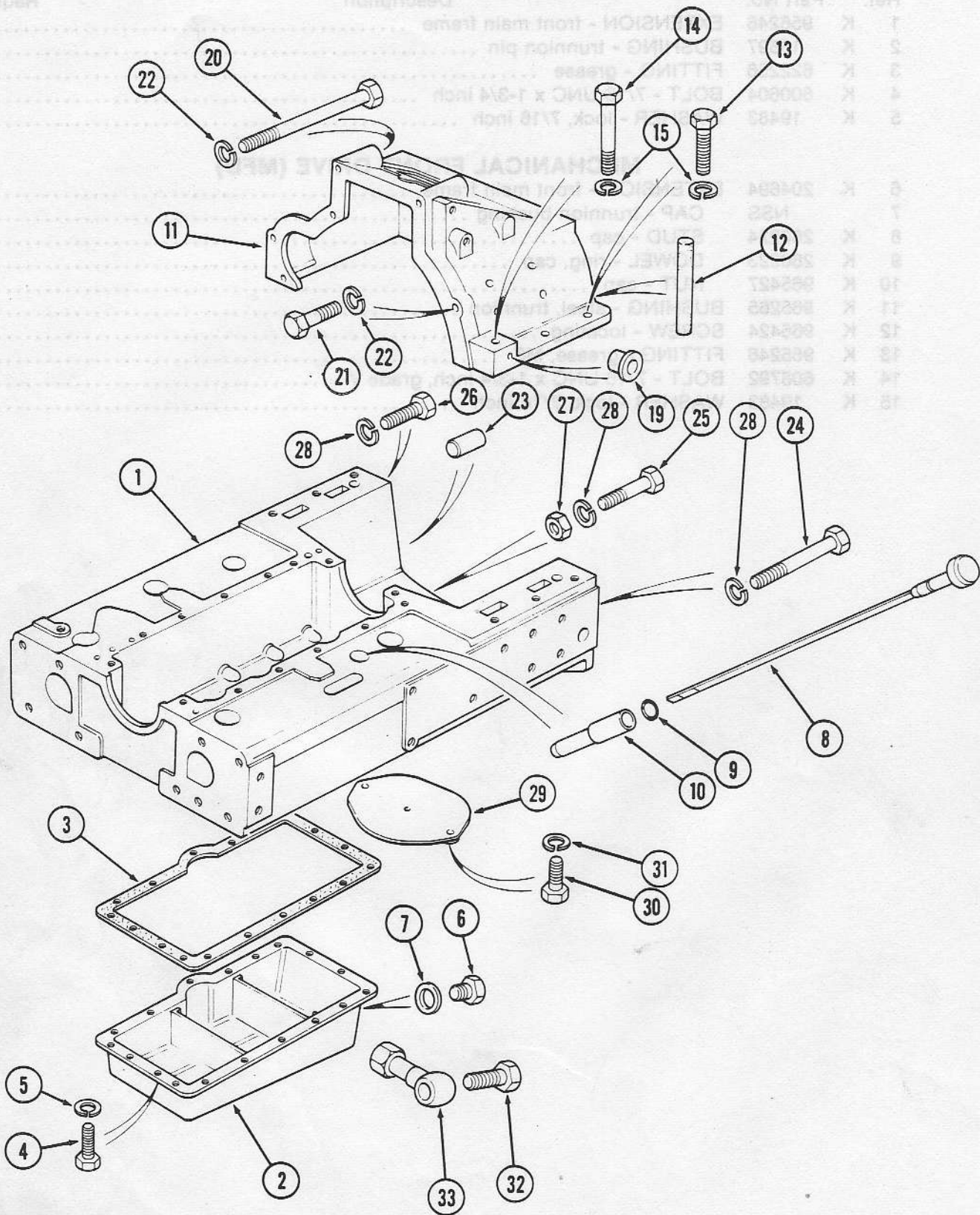
FRONT MAIN FRAME EXTENSION TWO WHEEL DRIVE

Ref.	Part No.	Description	Required
1	K 956246	EXTENSION - front main frame	1
2	K 15597	BUSHING - trunnion pin	4
3	K 622256	FITTING - grease	2
4	K 600604	BOLT - 7/16 UNC x 1-3/4 inch	10
5	K 19483	WASHER - lock, 7/16 inch	10

MECHANICAL FRONT DRIVE (MFD)

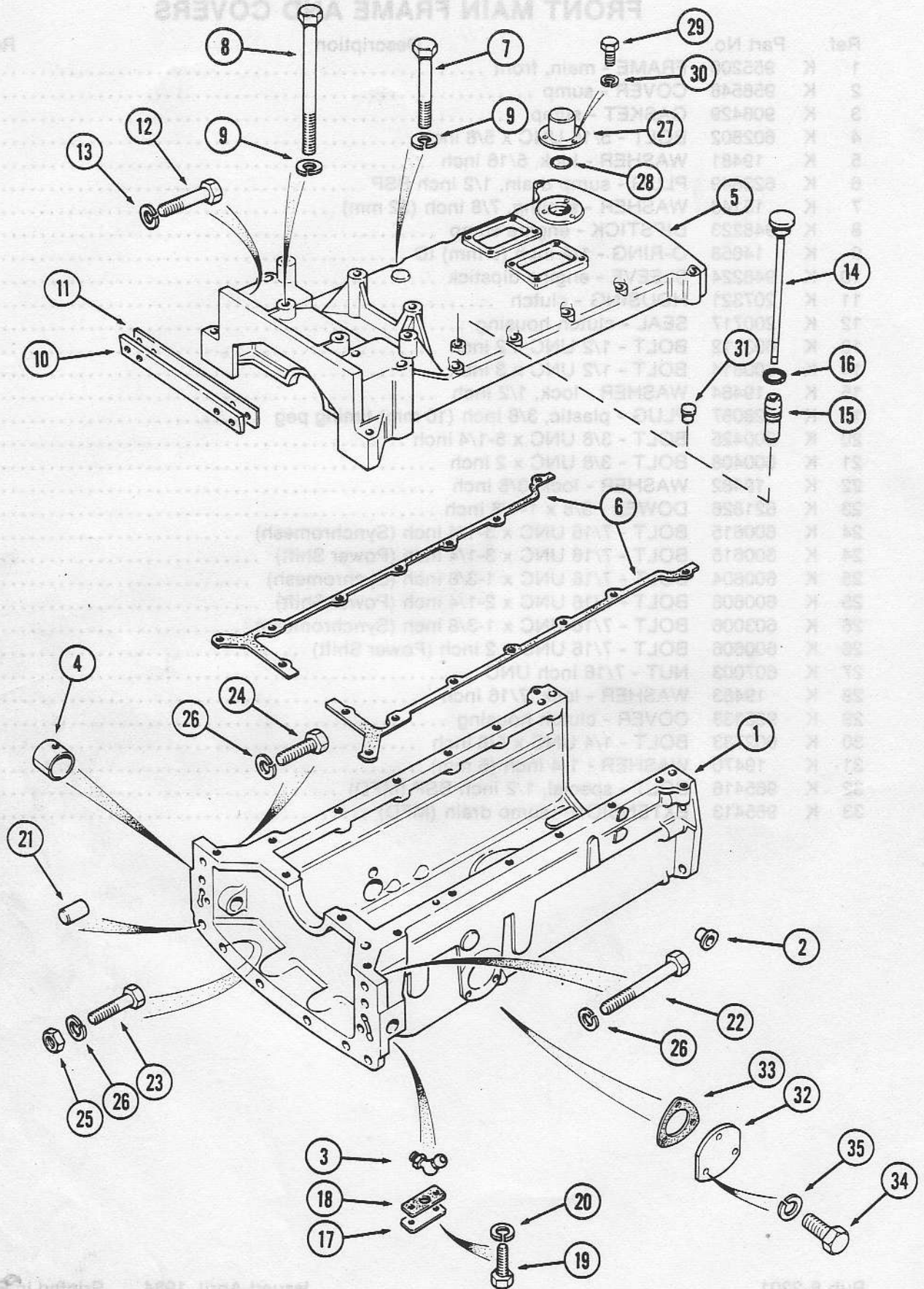
6	K 204694	EXTENSION - front main frame	1
7	NSS	CAP - trunnion bushing	2
8	K 260224	STUD - cap	4
9	K 260223	DOWEL - ring, cap	4
10	K 965427	NUT - cap	4
11	K 965265	BUSHING - steel, trunnion	2
12	K 965424	SCREW - locating	2
13	K 965246	FITTING - grease, M6	2
14	K 608792	BOLT - 7/16 UNC x 1-3/4 inch, grade V	10
15	K 19483	WASHER - lock, 7/16 inch	10

FRONT MAIN FRAME EXTENSION TWO WHEEL DRIVE



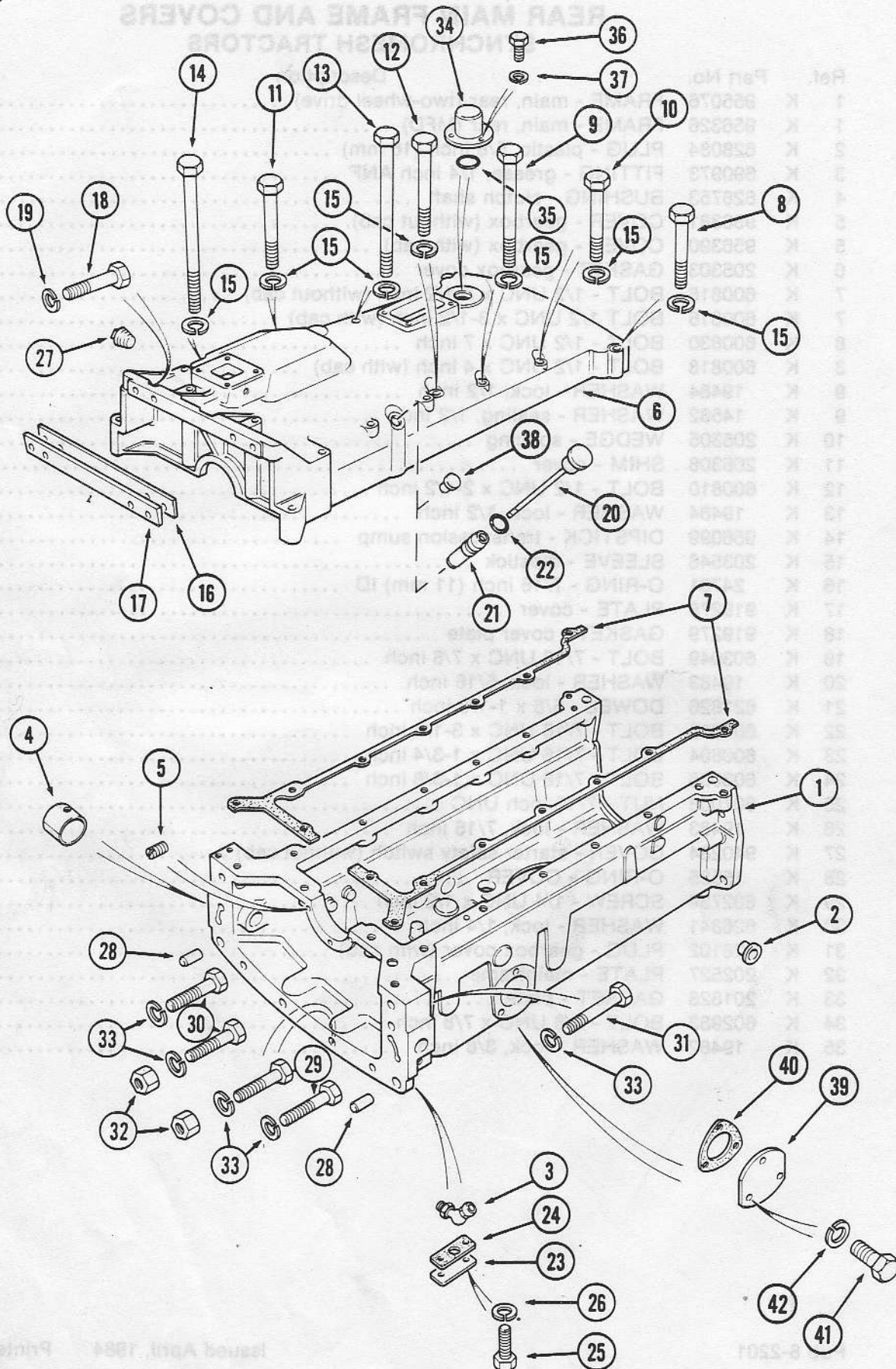
FRONT MAIN FRAME AND COVERS

Ref.	Part No.	Description	Required
1	K 955200	FRAME - main, front	1
2	K 956548	COVER - sump	1
3	K 906429	GASKET - sump	1
4	K 602802	BOLT - 5/16 UNC x 5/8 inch	18
5	K 19481	WASHER - lock, 5/16 inch	18
6	K 623849	PLUG - sump drain, 1/2 inch BSP	1
7	K 15143	WASHER - sealing, 7/8 inch (22 mm)	1
8	K 948223	DIPSTICK - engine sump	1
9	K 14658	O-RING - 1/4 inch (6 mm) ID	1
10	K 948224	SLEEVE - engine dipstick	1
11	K 207321	HOUSING - clutch	1
12	K 200717	SEAL - clutch housing	2
13	K 603112	BOLT - 1/2 UNC x 2 inch	5
14	K 600814	BOLT - 1/2 UNC x 3 inch	1
15	K 19484	WASHER - lock, 1/2 inch	6
19	K 628087	PLUG - plastic, 3/8 inch (10 mm) timing peg	1
20	K 600425	BOLT - 3/8 UNC x 5-1/4 inch	2
21	K 600408	BOLT - 3/8 UNC x 2 inch	1
22	K 19482	WASHER - lock, 3/8 inch	3
23	K 621826	DOWEL - 5/8 x 1-1/8 inch	2
24	K 600615	BOLT - 7/16 UNC x 3-1/4 inch (Synchromesh)	4
24	K 600615	BOLT - 7/16 UNC x 3-1/4 inch (Power Shift)	6
25	K 600604	BOLT - 7/16 UNC x 1-3/8 inch (Synchromesh)	4
25	K 600608	BOLT - 7/16 UNC x 2-1/4 inch (Power Shift)	2
26	K 603006	BOLT - 7/16 UNC x 1-3/8 inch (Synchromesh)	2
26	K 600606	BOLT - 7/16 UNC x 2 inch (Power Shift)	2
27	K 607003	NUT - 7/16 inch UNC	4
28	K 19483	WASHER - lock, 7/16 inch	10
29	K 956333	COVER - clutch housing	1
30	K 602733	BOLT - 1/4 UNC x 5/8 inch	2
31	K 19470	WASHER - 1/4 inch (6 mm)	2
32	K 965416	BOLT - special, 1/2 inch BSP (MFD)	1
33	K 965413	EXTENSION - sump drain (MFD)	1



REAR MAIN FRAME AND COVERS **SYNCHROMESH TRACTORS**

Ref.	Part No.	Description	Required
1	K 955076	FRAME - main, rear (two-wheel drive)	1
1	K 956326	FRAME - main, rear (MFD)	1
2	K 628084	PLUG - plastic, 5/8 inch (16 mm)	34
3	K 690973	FITTING - grease, 1/4 inch ANF	2
4	K 628753	BUSHING - clutch shaft	4
5	K 956381	COVER - gearbox (without cab)	1
5	K 956390	COVER - gearbox (with cab)	1
6	K 205303	GASKET - gearbox cover	2
7	K 600816	BOLT - 1/2 UNC x 3-1/2 inch (without cab)	12
7	K 600816	BOLT 1/2 UNC x 3-1/2 inch (with cab)	8
8	K 600830	BOLT - 1/2 UNC x 7 inch	4
8	K 600818	BOLT - 1/2 UNC x 4 inch (with cab)	4
9	K 19484	WASHER - lock, 1/2 inch	12
9	K 14582	WASHER - sealing, 1/2 inch	4
10	K 205305	WEDGE - spacing	1
11	K 205306	SHIM - cover	UAR
12	K 600810	BOLT - 1/2 UNC x 2-1/2 inch	4
13	K 19484	WASHER - lock, 1/2 inch	1
14	K 956099	DIPSTICK - transmission sump	1
15	K 203546	SLEEVE - dipstick	1
16	K 24701	O-RING - 7/16 inch (11 mm) ID	1
17	K 919278	PLATE - cover	1
18	K 919279	GASKET - cover plate	1
19	K 603049	BOLT - 7/16 UNC x 7/8 inch	2
20	K 19483	WASHER - lock, 5/16 inch	2
21	K 621826	DOWEL - 5/8 x 1-1/8 inch	2
22	K 600615	BOLT - 7/16 UNC x 3-1/4 inch	4
23	K 600604	BOLT - 7/16 UNC x 1-3/4 inch	4
24	K 603006	BOLT - 7/16 UNC x 1-3/8 inch	2
25	K 607003	NUT - 7/16 inch UNC	4
26	K 19483	WASHER - lock, 7/16 inch	10
27	K 940284	COVER - starter safety switch (without cab)	1
28	K 15535	O-RING - COVER	1
29	K 602734	SCREW - 1/4 UNC x 1/2 inch	3
30	K 626341	WASHER - lock, 1/4 inch	3
31	K 628102	PLUG - gearbox cover (with cab)	1
32	K 202527	PLATE - mainframe	2
33	K 201828	GASKET - plate	2
34	K 602983	BOLT - 3/8 UNC x 7/8 inch	6
35	K 19482	WASHER - lock, 3/8 inch	6



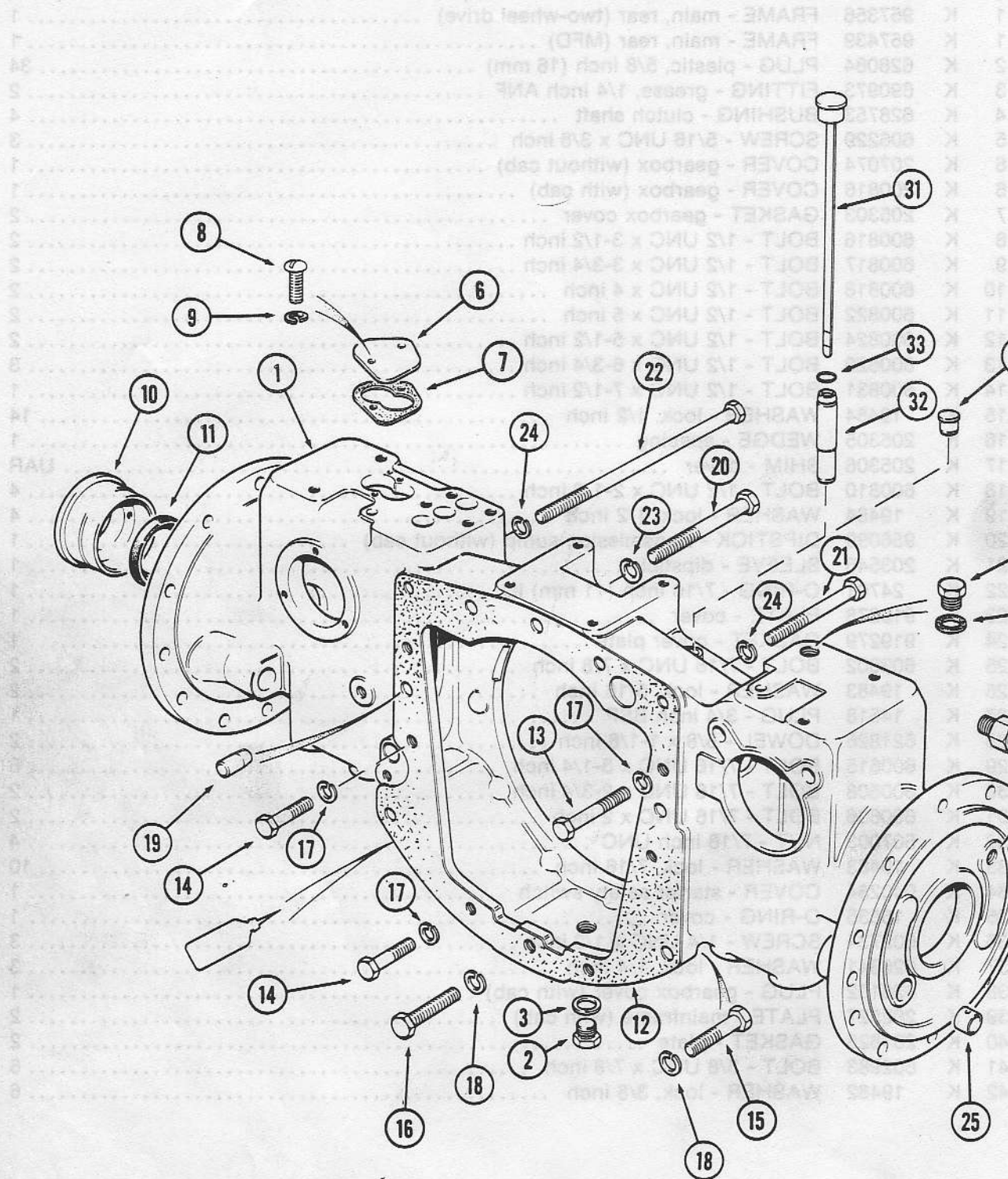
REAR MAIN FRAME AND COVERS

POWER SHIFT TRACTORS

Ref.	Part No.	Description	Required
1	K 957356	FRAME - main, rear (two-wheel drive)	1
1	K 957439	FRAME - main, rear (MFD)	1
2	K 628084	PLUG - plastic, 5/8 inch (16 mm)	34
3	K 690973	FITTING - grease, 1/4 inch ANF	2
4	K 628753	BUSHING - clutch shaft	4
5	K 606229	SCREW - 5/16 UNC x 3/8 inch	3
6	K 207074	COVER - gearbox (without cab)	1
6	K 200816	COVER - gearbox (with cab)	1
7	K 205303	GASKET - gearbox cover	2
8	K 600816	BOLT - 1/2 UNC x 3-1/2 inch	2
9	K 600817	BOLT - 1/2 UNC x 3-3/4 inch	2
10	K 600818	BOLT - 1/2 UNC x 4 inch	2
11	K 600822	BOLT - 1/2 UNC x 5 inch	2
12	K 600824	BOLT - 1/2 UNC x 5-1/2 inch	2
13	K 600829	BOLT - 1/2 UNC x 6-3/4 inch	3
14	K 600831	BOLT - 1/2 UNC x 7-1/2 inch	1
15	K 19484	WASHER - lock, 1/2 inch	14
16	K 205305	WEDGE - spacing	1
17	K 205306	SHIM - cover	UAR
18	K 600810	BOLT - 1/2 UNC x 2-1/2 inch	4
19	K 19484	WASHER - lock, 1/2 inch	4
20	K 956099	DIPSTICK - transmission sump (without cab)	1
21	K 203546	SLEEVE - dipstick	1
22	K 24701	O-RING - 7/16 inch (11 mm) ID	1
23	K 919278	PLATE - cover	1
24	K 919279	GASKET - cover plate	1
25	K 603002	BOLT - 7/16 UNC x 7/8 inch	2
26	K 19483	WASHER - lock, 5/16 inch	2
27	K 14518	PLUG - 3/4 inch BSP	1
28	K 621826	DOWEL - 5/8 x 1-1/8 inch	2
29	K 600615	BOLT - 7/16 UNC x 3-1/4 inch	6
30	K 600608	BOLT - 7/16 UNC x 2-3/4 inch	2
31	K 600606	BOLT - 7/16 UNC x 2 inch	2
32	K 607003	NUT - 7/16 inch UNC	4
33	K 19483	WASHER - lock, 7/16 inch	10
34	K 940284	COVER - starter safety switch	1
35	K 15535	O-RING - cover	1
36	K 602734	SCREW - 1/4 UNC x 1/2 inch	3
37	K 626341	WASHER - lock, 1/4 inch	3
38	K 628102	PLUG - gearbox cover (with cab)	1
39	K 202527	PLATE - mainframe (with cab)	2
40	K 201828	GASKET - plate	2
41	K 602983	BOLT - 3/8 UNC x 7/8 inch	6
42	K 19482	WASHER - lock, 3/8 inch	6

POWER SHIFT TRACTORS REAR MAIN FRAME AND COVERS

Part No. Description

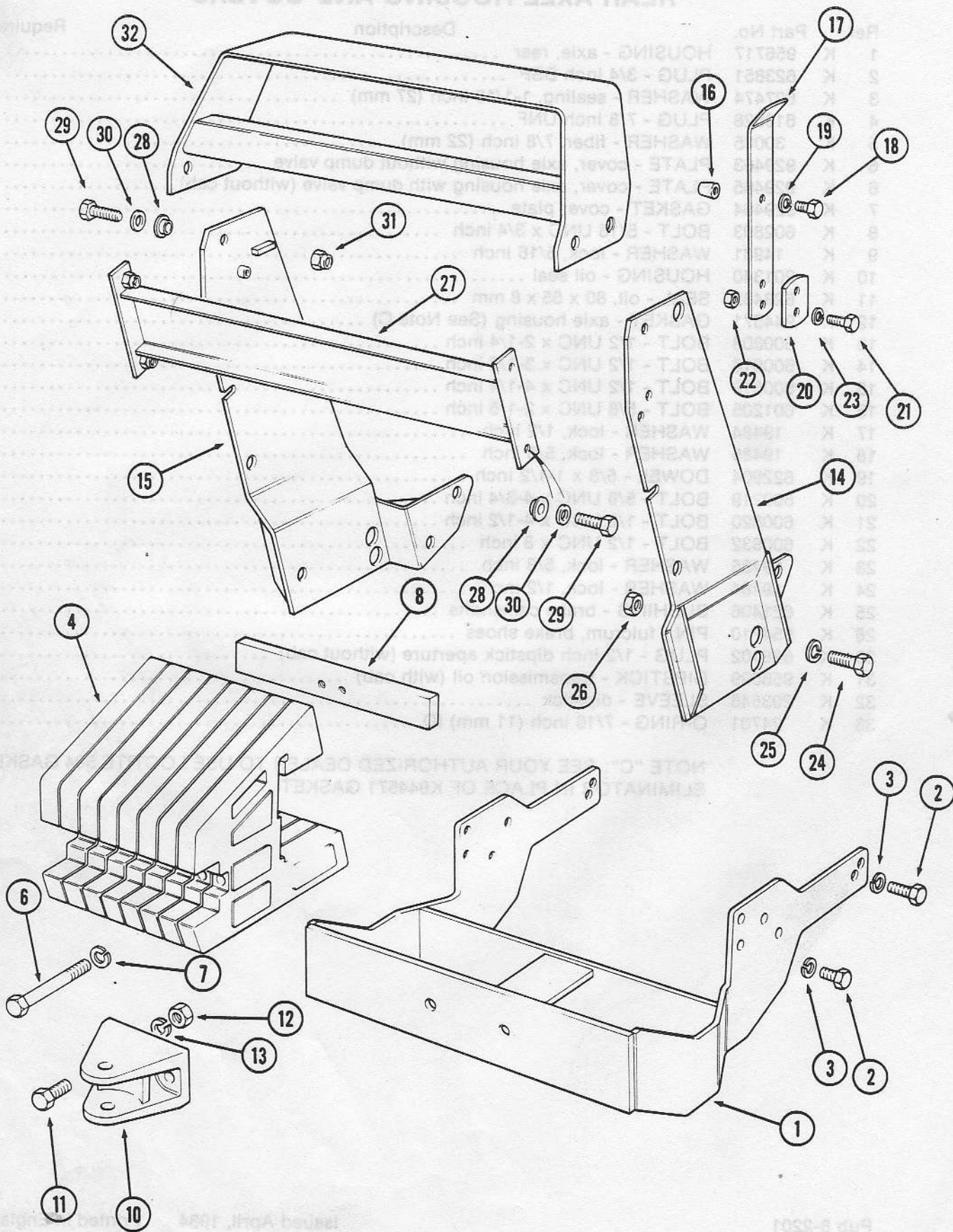


REAR AXLE HOUSING AND COVERS

Ref.	Part No.	Description	Required
1	K 956717	HOUSING - axle, rear	1
2	K 623851	PLUG - 3/4 inch BSP	1
3	K 627474	WASHER - sealing, 1-1/16 inch (27 mm)	1
4	K 619528	PLUG - 7/8 inch UNF	1
5	K 30085	WASHER - fiber, 7/8 inch (22 mm)	1
6	K 929463	PLATE - cover, axle housing without dump valve	1
6	K 929465	PLATE - cover, axle housing with dump valve (without cab)	1
7	K 929464	GASKET - cover plate	1
8	K 602803	BOLT - 5/16 UNC x 3/4 inch	2
9	K 14981	WASHER - lock, 5/16 inch	2
10	K 201340	HOUSING - oil seal	2
11	K 623482	SEAL - oil, 80 x 55 x 8 mm	4
12	K 944571	GASKET - axle housing (See Note C)	1
13	K 600808	BOLT - 1/2 UNC x 2-1/4 inch	2
14	K 600816	BOLT - 1/2 UNC x 3-1/2 inch	1
15	K 600819	BOLT - 1/2 UNC x 4-1/4 inch	3
16	K 601205	BOLT - 5/8 UNC x 2-1/8 inch	3
17	K 19484	WASHER - lock, 1/2 inch	6
18	K 19485	WASHER - lock, 5/8 inch	3
19	K 622904	DOWEL - 5/8 x 1-1/2 inch	2
20	K 600219	BOLT - 5/8 UNC x 4-3/4 inch	3
21	K 600820	BOLT - 1/2 UNC x 4-1/2 inch	1
22	K 600832	BOLT - 1/2 UNC x 8 inch	1
23	K 19485	WASHER - lock, 5/8 inch	3
24	K 19484	WASHER - lock, 1/2 inch	2
25	K 621406	BUSHING - brake camshafts	4
26	K 954710	PIN - fulcrum, brake shoes	2
30	K 628102	PLUG - 1/2 inch dipstick aperture (without cab)	1
31	K 956099	DIPSTICK - transmission oil (with cab)	1
32	K 203546	SLEEVE - dipstick	1
33	K 24701	O-RING - 7/16 inch (11 mm) ID	1

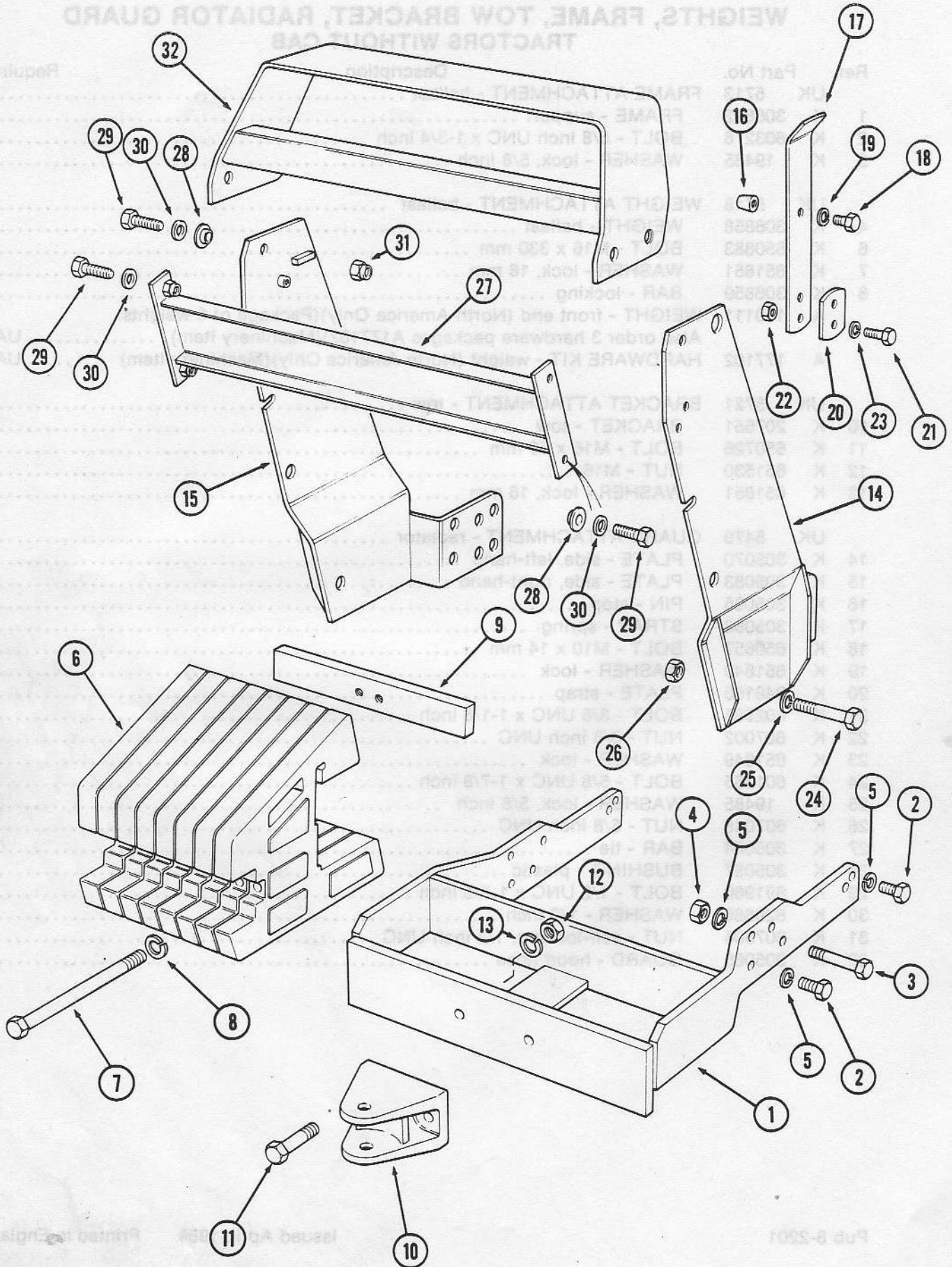
NOTE "C": SEE YOUR AUTHORIZED DEALER TO USE LOCTITE 504 GASKET ELIMINATOR IN PLACE OF K944571 GASKET.

REAR AXLE HOUSING AND COVERS



WEIGHTS, FRAME, TOW BRACKET, RADIATOR GUARD TRACTORS WITHOUT CAB

Ref.	Part No.	Description	Required
	UK 5713	FRAME ATTACHMENT - ballast	1
1	K 306872	FRAME - support	1
2	K 603276	BOLT - 5/8 inch UNC x 1-3/4 inch	6
3	K 19485	WASHER - lock, 5/8 inch	6
	UK 5718	WEIGHT ATTACHMENT - ballast	1
4	K 306858	WEIGHT - ballast	8
6	K 650883	BOLT - M16 x 330 mm	2
7	K 651851	WASHER - lock, 16 mm	4
8	K 306859	BAR - locking	1
	A 169111	WEIGHT - front end (North America Only)(Package of 6 weights. Also order 3 hardware packages A177102)(Machinery Item)	UAR
	A 177102	HARDWARE KIT - weight (North America Only)(Machinery Item)	UAR
	UK 5721	BRACKET ATTACHMENT - tow	1
10	K 207651	BRACKET - tow	1
11	K 650726	BOLT - M16 x 55 mm	2
12	K 651530	NUT - M16	2
13	K 651851	WASHER - lock, 16 mm	2
	UK 5479	GUARD ATTACHMENT - radiator	1
14	K 305070	PLATE - side, left-hand	1
15	K 305083	PLATE - side, right-hand	1
16	K 305085	PIN - stop	1
17	K 305088	STRAP - spring	1
18	K 650657	BOLT - M10 x 14 mm	1
19	K 651849	WASHER - lock	1
20	K 948166	PLATE - strap	1
21	K 602985	BOLT - 3/8 UNC x 1-1/8 inch	2
22	K 607002	NUT - 3/8 inch UNC	2
23	K 651849	WASHER - lock	2
24	K 601355	BOLT - 5/8 UNC x 1-7/8 inch	6
25	K 19485	WASHER - lock, 5/8 inch	6
26	K 607048	NUT - 5/8 inch UNC	6
27	K 305064	BAR - tie	1
28	K 305087	BUSHING - plastic	4
29	K 691960	BOLT - 1/2 UNC x 1-5/8 inch	6
30	K 626686	WASHER - 1/2 inch	6
31	K 607304	NUT - self-locking, 1/2 inch UNC	2
32	K 305065	GUARD - hood nose	1



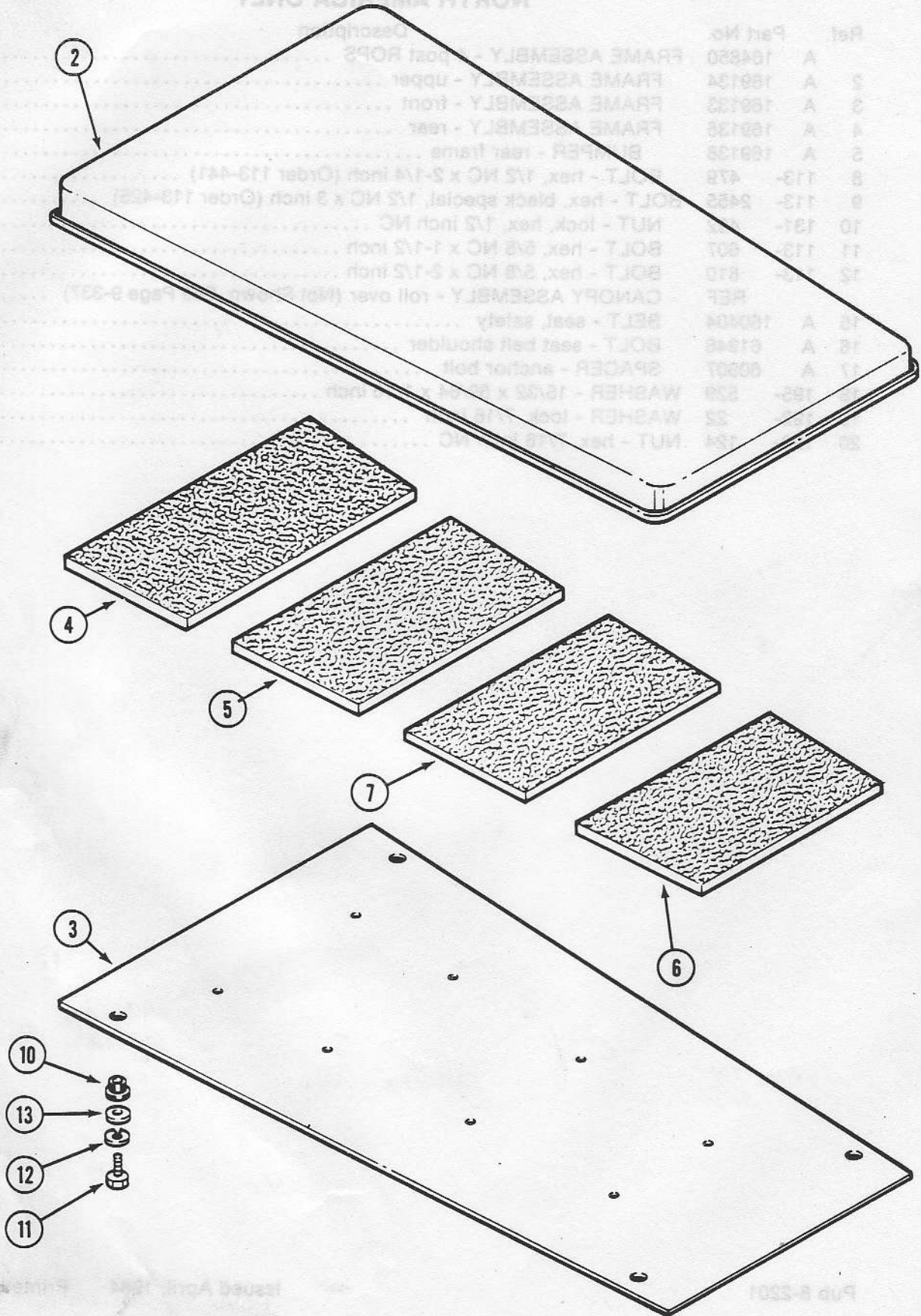
WEIGHTS, FRAME, TOW BRACKET, RADIATOR GUARD TRACTORS WITH CAB

Ref.	Part No.	Description	Required
	UK 5714	FRAME ATTACHMENT - ballast	1
1	K 306853	FRAME - support	1
2	K 603276	BOLT - 5/8 UNC x 1-3/4 inch	4
3	K 603284	BOLT - 5/8 UNC x 2-3/4 inch	2
4	K 607048	NUT - 5/8 inch UNC	2
5	K 19485	WASHER - lock 5/8 inch	6
	UK 5718	WEIGHT ATTACHMENT - ballast	1
6	K 306858	WEIGHT - ballast	8
7	K 650833	BOLT - M16 x 330 mm	2
8	K 651851	WASHER - lock, 16 mm	4
9	K 306859	BAR - locking	1
	A 169111	WEIGHT - front end (North America Only)(Package of 6 weights. Also order 3 hardware packages A177102)(Machinery Item)	UAR
	A 177102	HARDWARE KIT - weight (North America Only)(Machinery Item)	UAR
	UK 5721	BRACKET ATTACHMENT - tow	1
10	K 207651	BRACKET - tow	1
11	K 650726	BOLT - M16 x 55 mm	2
12	K 651530	NUT - M16	2
13	K 651851	WASHER - lock, 16 mm	2
	UK 5478	GUARD ATTACHMENT - radiator	1
14	K 305091	PLATE - side, left-hand	1
15	K 305092	PLATE - side, right-hand	1
16	K 305085	PIN - stop	1
17	K 305088	STRAP - spring	1
18	K 650657	BOLT - M10 x 14 mm	1
19	K 651849	WASHER - lock	1
20	K 948166	PLATE - strap	1
21	K 602985	BOLT - 3/8 UNC x 1-1/8 inch	2
22	K 607002	NUT - 3/8 inch UNC	2
23	K 651849	WASHER - lock	2
24	K 601355	BOLT - 5/8 UNC x 1-7/8 inch	2
24	K 603287	BOLT - 5/8 UNC x 3-1/4 inch	2
24	K 601358	BOLT - 5/8 UNC x 2-1/4 inch	2
25	K 19485	WASHER - lock, 5/8 inch	6
26	K 607048	NUT - 5/8 inch UNC	4
27	K 305064	BAR - tie	1
28	K 305087	BUSHING - plastic	4
29	K 691960	BOLT - 1/2 UNC x 1-5/8 inch	6
30	K 626686	WASHER - 1/2 inch	6
31	K 607304	NUT - self-locking, 1/2 inch UNC	2
32	K 305065	GUARD - hood nose	1

4 POST ROLL OVER PROTECTIVE STRUCTURE NORTH AMERICA ONLY

Ref.	Part No.	Description	Required
	A 164850	FRAME ASSEMBLY - 4 post ROPS	1
2	A 169134	FRAME ASSEMBLY - upper	1
3	A 169133	FRAME ASSEMBLY - front	1
4	A 169135	FRAME ASSEMBLY - rear	1
5	A 169138	BUMPER - rear frame	2
8	113- 479	BOLT - hex, 1/2 NC x 2-1/4 inch (Order 113-441)	4
9	113- 2455	BOLT - hex, black special, 1/2 NC x 3 inch (Order 113-425)	8
10	131- 492	NUT - lock, hex, 1/2 inch NC	8
11	113- 607	BOLT - hex, 5/8 NC x 1-1/2 inch	4
12	113- 810	BOLT - hex, 5/8 NC x 2-1/2 inch	4
	REF	CANOPY ASSEMBLY - roll over (Not Shown, See Page 9-337)	1
15	A 160404	BELT - seat, safety	1
16	A 61946	BOLT - seat belt shoulder	2
17	A 60907	SPACER - anchor bolt	2
18	195- 529	WASHER - 15/32 x 59/64 x 1/16 inch	2
19	192- 22	WASHER - lock, 7/16 inch	2
20	129- 124	NUT - hex, 7/16 inch NC	2

A POST ROLL OVER PROTECTIVE STRUCTURE
NORTH AMERICA ONLY



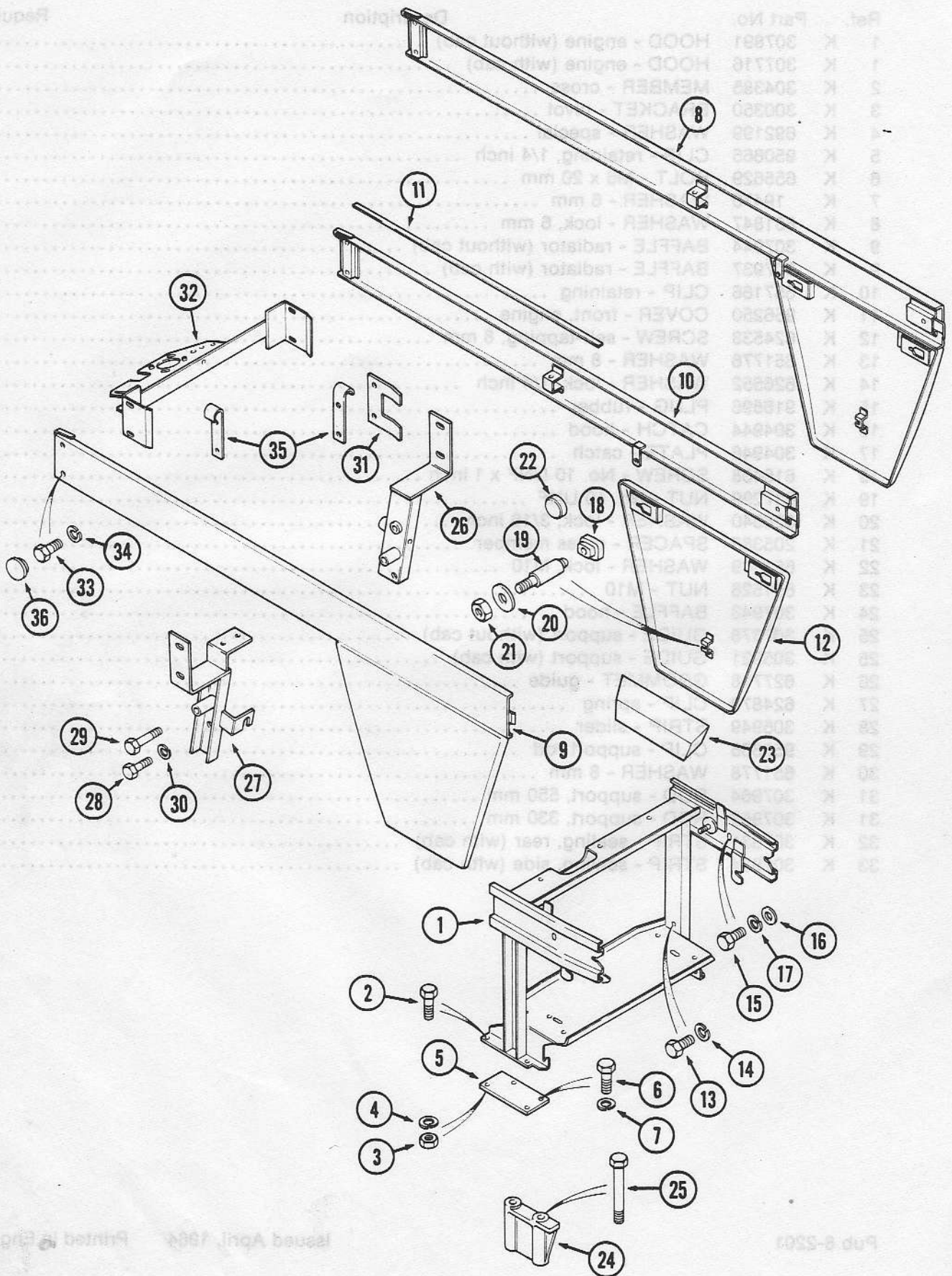
CANOPY **NORTH AMERICA ONLY**

Ref.	Part No.	Description	Required
	A 164851	CANOPY ASSEMBLY	1
2	NSS	CANOPY ASSEMBLY	1
3	A 169131	HEADLINER - canopy	1
4	A 169130	FOAM RUBBER - canopy, rear	1
5	A 169129	FOAM RUBBER - canopy, rear center	1
6	A 169127	FOAM RUBBER - canopy, front	1
7	A 169128	FOAM RUBBER - canopy, front center	1
10	A 169126	MOUNT - isolation	4
11	113- 292	BOLT - hex, 3/8 NC x 1-1/2 inch (Order 113-209)	4
12	192- 43	WASHER - lock, 3/8 inch lock (Order 192-21)	4
13	195- 525	WASHER - 13/32 x 13/16 x 1/16 inch	4

ENGINE HOOD AND HINGE

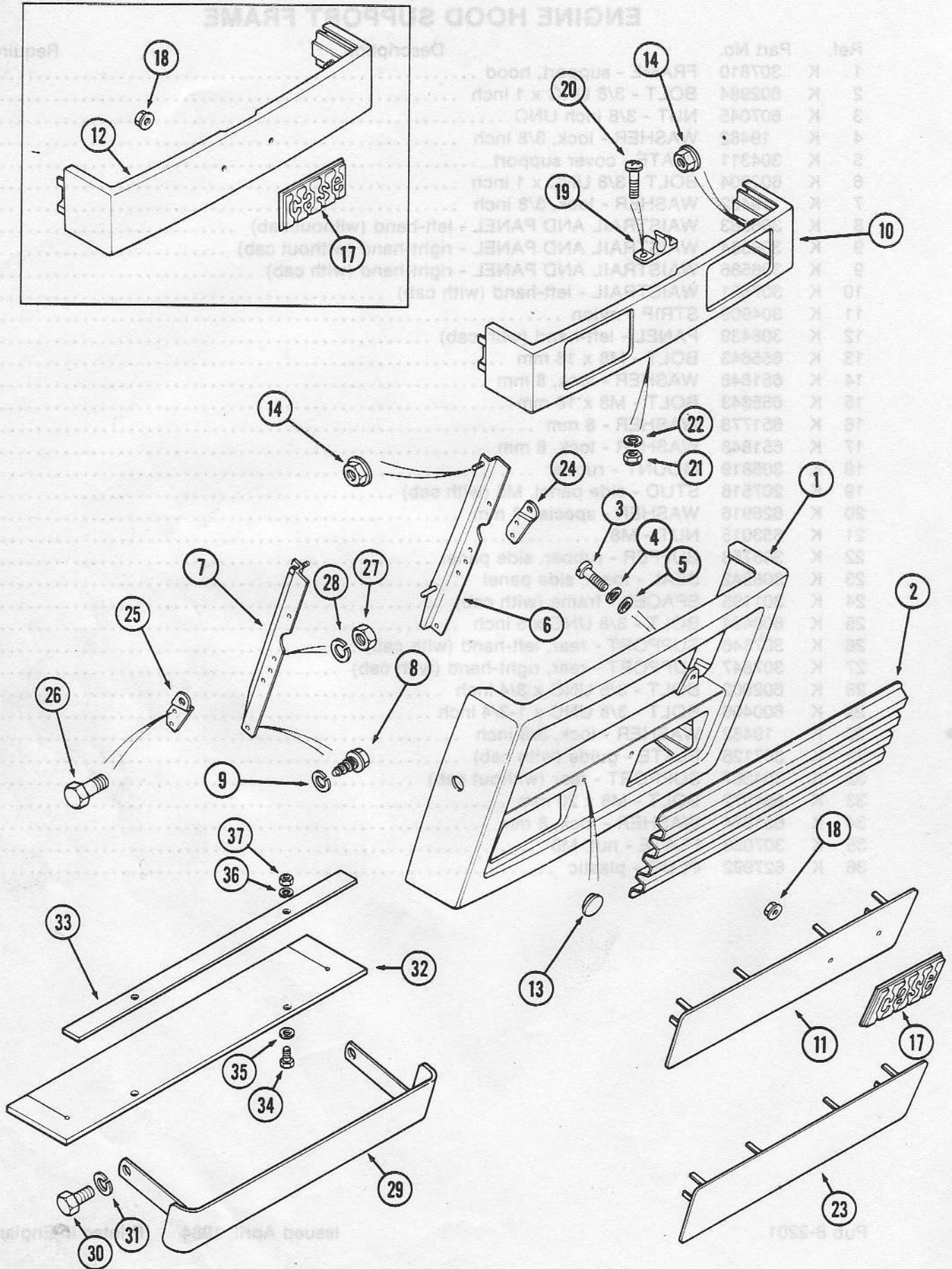
Ref.	Part No.	Description	Required
1	K 307891	HOOD - engine (without cab)	1
1	K 307716	HOOD - engine (with cab)	1
2	K 304385	MEMBER - cross	1
3	K 300350	BRACKET - pivot	2
4	K 692199	WASHER - special	2
5	K 950865	CLIP - retaining, 1/4 inch	2
6	K 655629	BOLT - M6 x 20 mm	4
7	K 19470	WASHER - 6 mm	4
8	K 651847	WASHER - lock, 6 mm	4
9	K 307944	BAFFLE - radiator (without cab)	1
9	K 307937	BAFFLE - radiator (with cab)	1
10	K 657166	CLIP - retaining	3
11	K 956250	COVER - front, engine	1
12	K 624533	SCREW - self-tapping, 8 mm	5
13	K 651778	WASHER - 8 mm	5
14	K 626552	WASHER - lock, 1/4 inch	5
15	K 916596	PLUG - rubber	2
16	K 304944	CATCH - hood	1
17	K 304946	PLATE - catch	1
18	K 615408	SCREW - No. 10 UNF x 1 inch	2
19	K 617299	NUT - No. 10 UNF	2
20	K 626340	WASHER - lock, 3/16 inch	2
21	K 205385	SPACER - cross member	2
22	K 651849	WASHER - lock, M10	2
23	K 651528	NUT - M10	2
24	K 307943	BAFFLE - hood	1
25	K 307878	GUIDE - support (without cab)	1
25	K 305921	GUIDE - support (with cab)	1
26	K 627718	GROMMET - guide	2
27	K 624870	CLIP - spring	2
28	K 305949	STRIP - slider	2
29	K 950865	CLIP - support rod	1
30	K 651778	WASHER - 8 mm	1
31	K 307964	ROD - support, 550 mm	1
31	K 307958	ROD - support, 330 mm	1
32	K 307831	STRIP - sealing, rear (with cab)	1
33	K 307834	STRIP - sealing, side (with cab)	1

ENGINE HOOD AND HINGE



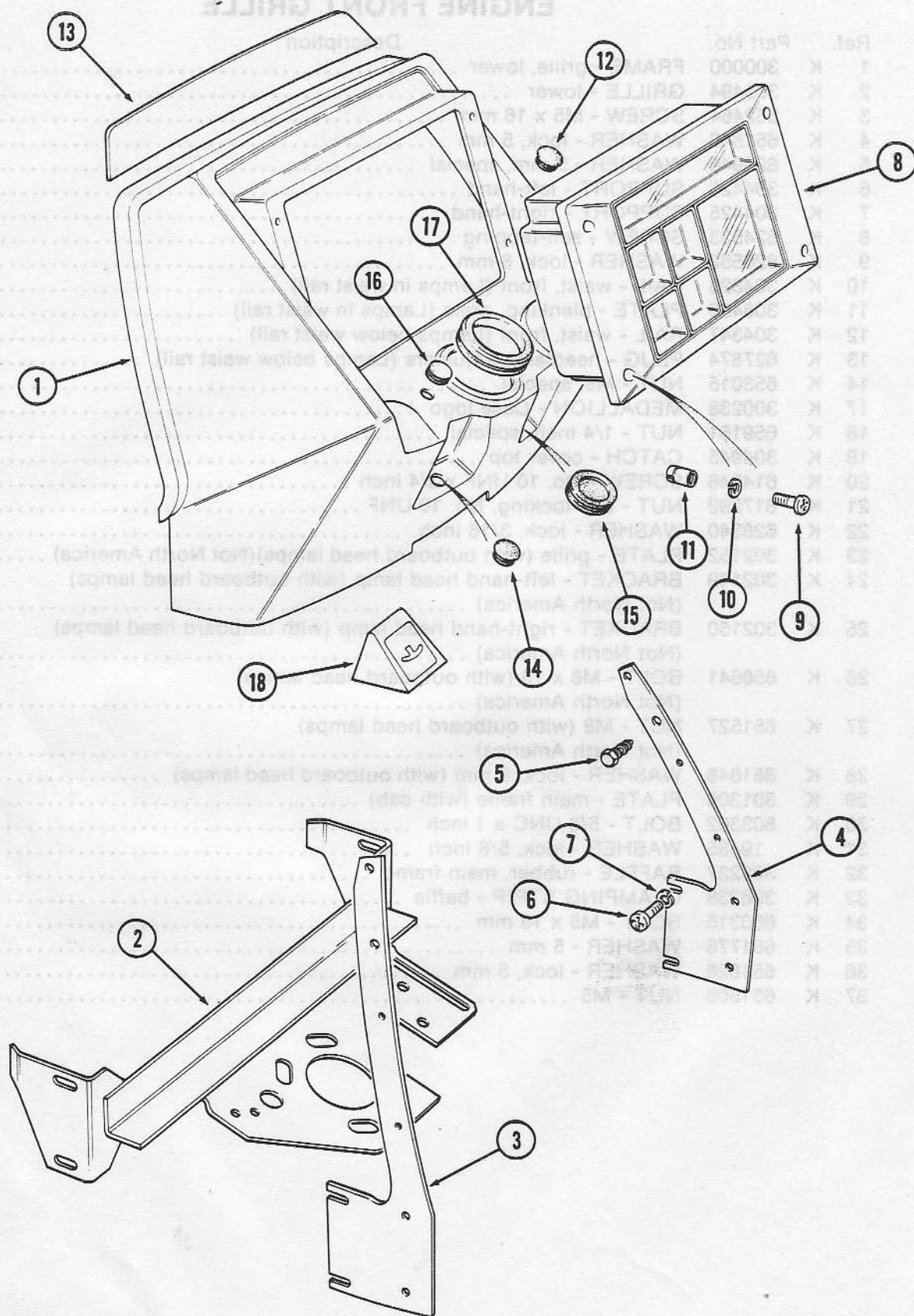
ENGINE HOOD SUPPORT FRAME

Ref.	Part No.	Description	Required
1	K 307810	FRAME - support, hood	1
2	K 602984	BOLT - 3/8 UNC x 1 inch	4
3	K 607045	NUT - 3/8 inch UNC	4
4	K 19482	WASHER - lock, 3/8 inch	4
5	K 304311	PLATE - cover support	2
6	K 602904	BOLT - 3/8 UNC x 1 inch	4
7	K 19482	WASHER - lock, 3/8 inch	4
8	K 306583	WAISTRAIL AND PANEL - left-hand (without cab)	1
9	K 306584	WAISTRAIL AND PANEL - right-hand (without cab)	1
9	K 306586	WAISTRAIL AND PANEL - right-hand (with cab)	1
10	K 307851	WAISTRAIL - left-hand (with cab)	1
11	K 304909	STRIP - nylon	2
12	K 308439	PANEL - left-hand (with cab)	1
13	K 655643	BOLT - M8 x 18 mm	2
14	K 651848	WASHER - lock, 8 mm	2
15	K 655643	BOLT - M8 x 18 mm	2
16	K 651778	WASHER - 8 mm	2
17	K 651848	WASHER - lock, 8 mm	2
18	K 305819	MOUNT - rubber	1
19	K 207518	STUD - side panel, M8 (with cab)	1
20	K 626916	WASHER - special, 8 mm	1
21	K 653015	NUT - M8	1
22	K 305758	BUFFER - rubber, side panel	2
23	K 308242	SEAL - foam, side panel	2
24	K 301195	SPACER - frame (with cab)	2
25	K 600424	BOLT - 3/8 UNC x 5 inch	4
26	K 307846	SUPPORT - rear, left-hand (with cab)	1
27	K 307847	SUPPORT - rear, right-hand (with cab)	1
28	K 602902	BOLT - 3/8 UNC x 3/4 inch	2
29	K 600406	BOLT - 3/8 UNC x 1-3/4 inch	2
30	K 19482	WASHER - lock, 3/8 inch	4
31	K 307126	PLATE - guide (with cab)	2
32	K 304367	SUPPORT - rear (without cab)	1
33	K 654072	BOLT - M8 x 20 mm	4
34	K 651874	WASHER - lock, 8 mm	4
35	K 307033	PLATE - nut, M8	2
36	K 627992	PLUG - plastic	4



ENGINE FRONT GRILLE

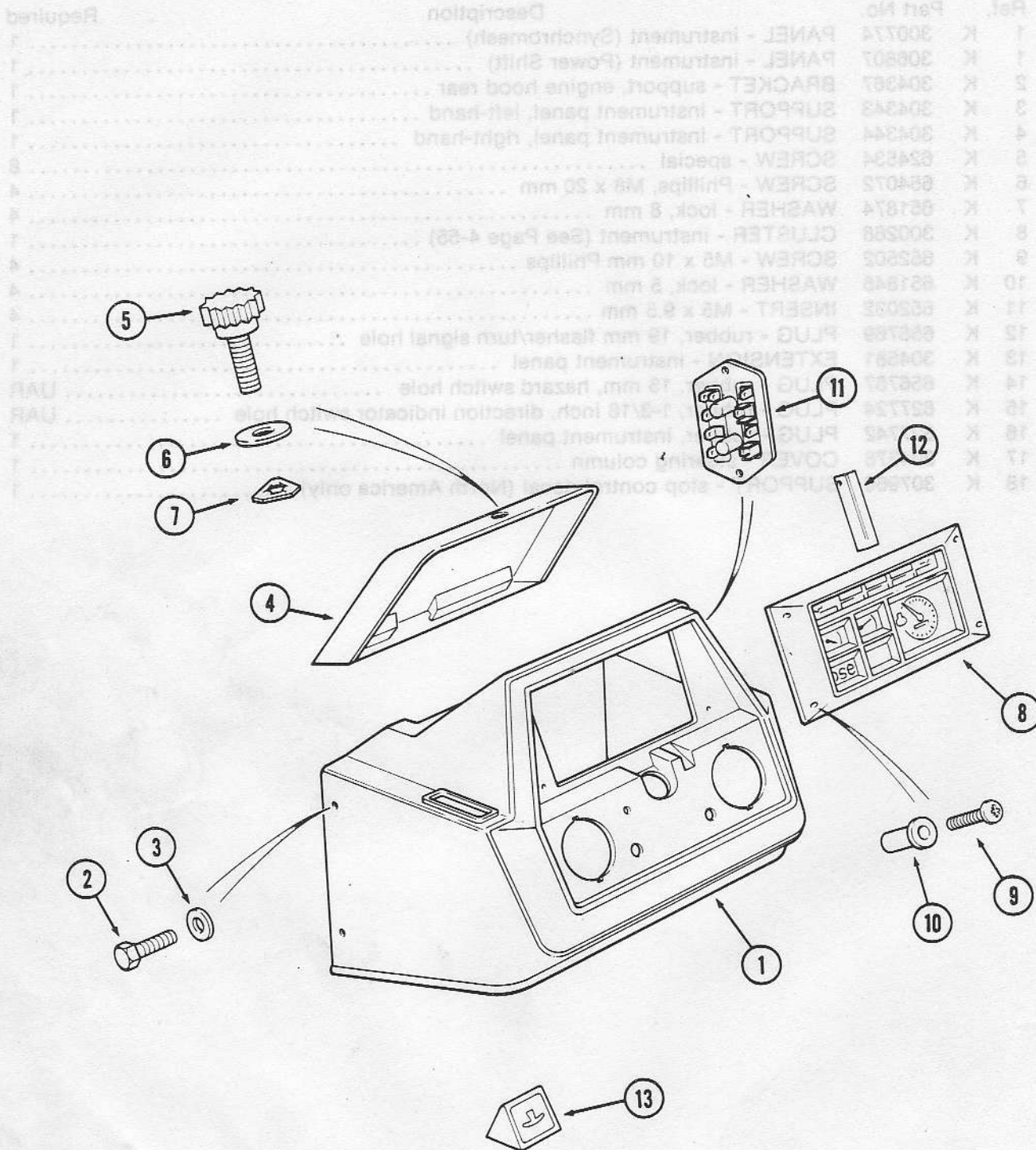
Ref.	Part No.	Description	Required
1	K 300000	FRAME - grille, lower	1
2	K 308494	GRILLE - lower	1
3	K 652464	SCREW - M5 x 16 mm	4
4	K 651846	WASHER - lock, 5 mm	4
5	K 626946	WASHER - 5 mm, special	4
6	K 304426	SUPPORT - left-hand	1
7	K 304425	SUPPORT - right-hand	1
8	K 624533	SCREW - self-tapping	6
9	K 626552	WASHER - lock, 8 mm	6
10	K 304823	RAIL - waist, front (Lamps in waist rail)	1
11	K 308486	PLATE - blanking, grille (Lamps in waist rail)	1
12	K 304347	RAIL - waist, front (Lamps below waist rail)	1
13	K 627874	PLUG - headlamp adjusters (Lamps below waist rail)	4
14	K 653015	NUT - M8, special	4
17	K 300238	MEDALLION - Case logo	1
18	K 659151	NUT - 1/4 inch, special	2
19	K 304945	CATCH - cover top	1
20	K 614946	SCREW - No. 10 UNF x 3/4 inch	2
21	K 617299	NUT - self-locking, No. 10 UNF	2
22	K 626340	WASHER - lock, 3/16 inch	2
23	K 302152	PLATE - grille (with outboard head lamps)(Not North America)	1
24	K 302149	BRACKET - left-hand head lamp (with outboard head lamps) (Not North America)	1
25	K 302150	BRACKET - right-hand head lamp (with outboard head lamps) (Not North America)	1
26	K 650641	BOLT - M8 x 16 (with outboard head lamps) (Not North America)	4
27	K 651527	NUT - M8 (with outboard head lamps) (Not North America)	4
28	K 651848	WASHER - lock, 8 mm (with outboard head lamps)	4
29	K 301305	PLATE - main frame (with cab)	1
30	K 603302	BOLT - 5/8 UNC x 1 inch	2
31	K 19485	WASHER - lock, 5/8 inch	2
32	K 308237	BAFFLE - rubber, main frame	1
33	K 308238	CLAMPING STRIP - baffle	1
34	K 650315	BOLT - M5 x 16 mm	2
35	K 651776	WASHER - 5 mm	2
36	K 651826	WASHER - lock, 5 mm	2
37	K 651505	NUT - M5	2



INSTRUMENT PANEL AND SUPPORT TRACTORS WITHOUT CAB

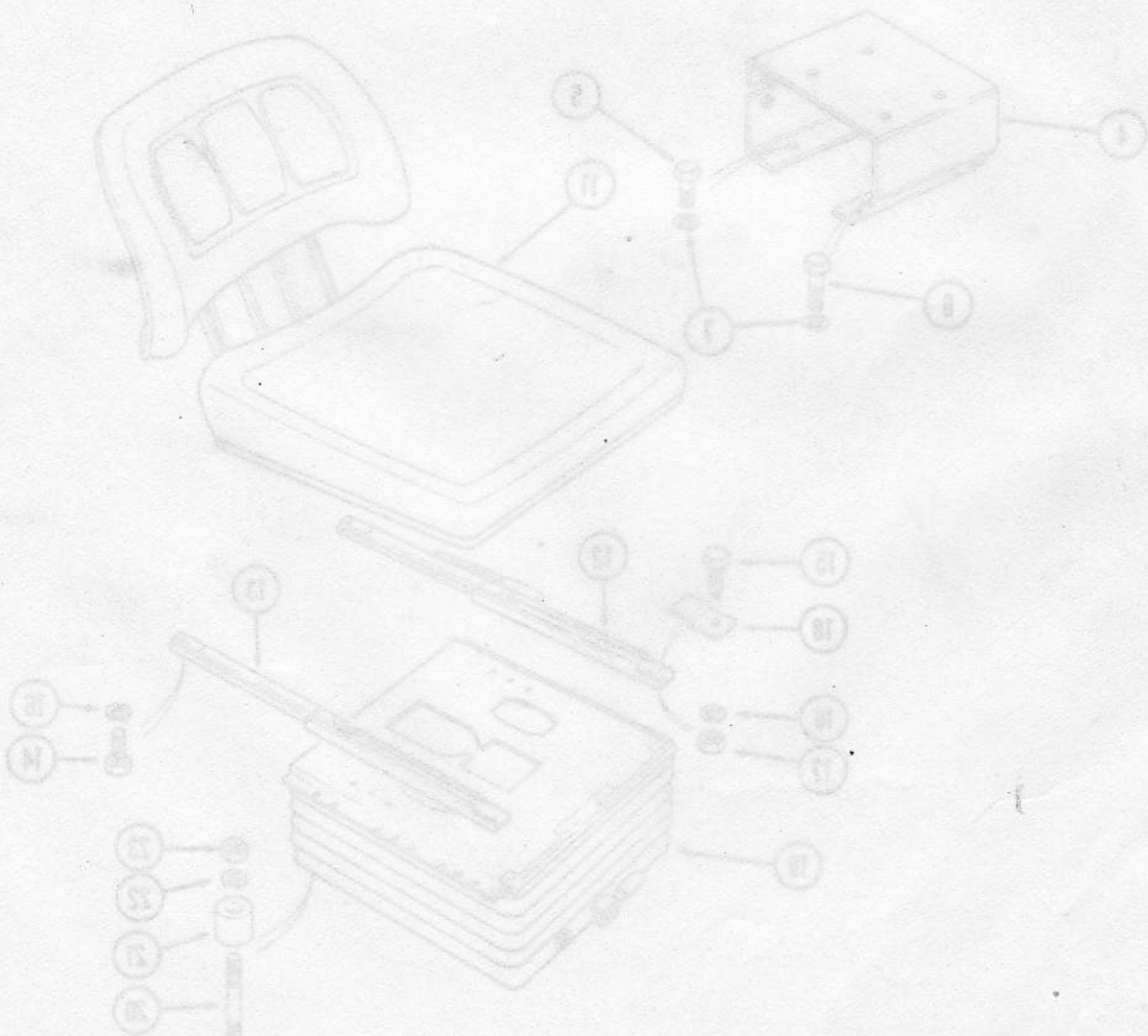
Ref.	Part No.	Description	Required
1	K 300774	PANEL - instrument (Synchromesh)	1
1	K 306807	PANEL - instrument (Power Shift)	1
2	K 304367	BRACKET - support, engine hood rear	1
3	K 304343	SUPPORT - instrument panel, left-hand	1
4	K 304344	SUPPORT - instrument panel, right-hand	1
5	K 624534	SCREW - special	8
6	K 654072	SCREW - Phillips, M8 x 20 mm	4
7	K 651874	WASHER - lock, 8 mm	4
8	K 300268	CLUSTER - instrument (See Page 4-55)	1
9	K 652502	SCREW - M5 x 10 mm Phillips	4
10	K 651846	WASHER - lock, 5 mm	4
11	K 652032	INSERT - M5 x 9.5 mm	4
12	K 656769	PLUG - rubber, 19 mm flasher/turn signal hole	1
13	K 304581	EXTENSION - instrument panel	1
14	K 656767	PLUG - rubber, 16 mm, hazard switch hole	UAR
15	K 627724	PLUG - rubber, 1-3/16 inch, direction indicator switch hole	UAR
16	K 627742	PLUG - rubber, instrument panel	1
17	K 304378	COVER - steering column	1
18	K 307960	SUPPORT - stop control decal (North America only)	1

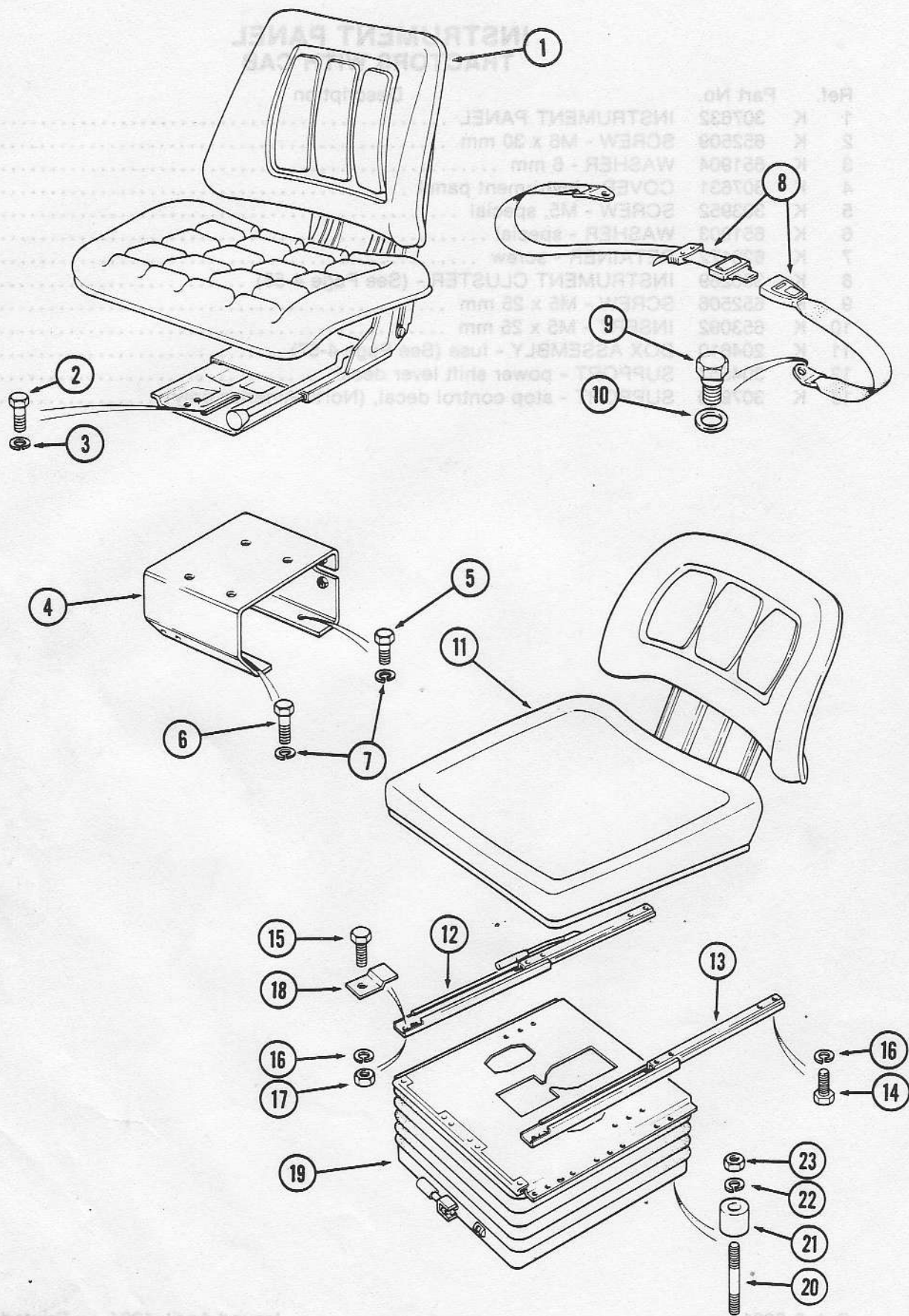
INSTRUMENT PANEL AND SUPPORT TRACTORS WITHOUT CAB



INSTRUMENT PANEL TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 307632	INSTRUMENT PANEL	1
2	K 652509	SCREW - M6 x 30 mm	4
3	K 651904	WASHER - 6 mm	4
4	K 307631	COVER - instrument panel	1
5	K 303952	SCREW - M5, special	1
6	K 651903	WASHER - special	1
7	K 626172	RETAINER - screw	1
8	K 300269	INSTRUMENT CLUSTER - (See Page 4-55)	1
9	K 652506	SCREW - M5 x 25 mm	4
10	K 653092	INSERT - M5 x 25 mm	4
11	K 204610	BOX ASSEMBLY - fuse (See Page 4-57)	1
12	K 304557	SUPPORT - power shift lever decal	1
13	K 307960	SUPPORT - stop control decal, (North America only)	1

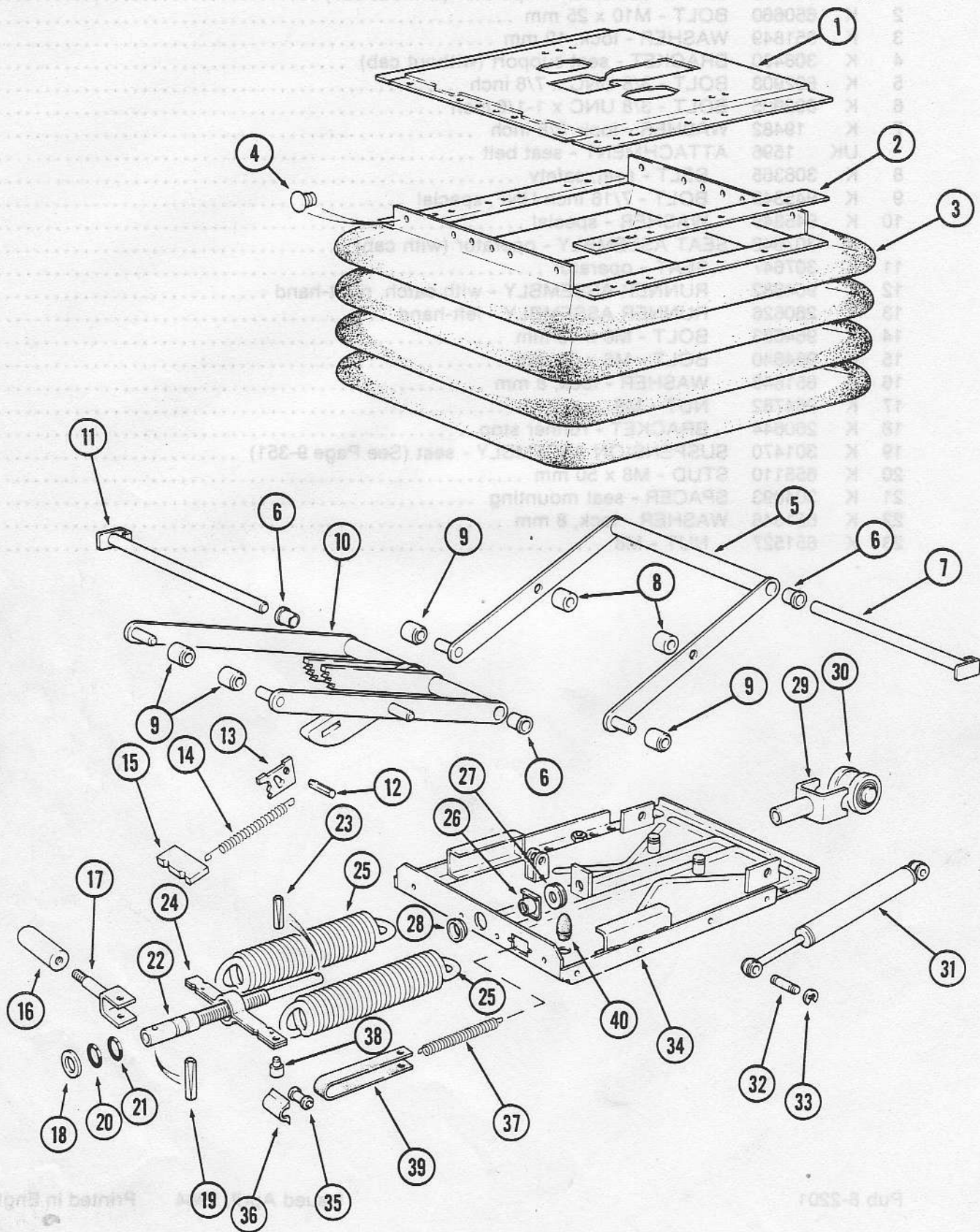




SEAT ASSEMBLIES

Ref.	Part No.	Description	Required
1	K 307863	SEAT ASSEMBLY - operator (without cab)	1
2	K 650660	BOLT - M10 x 25 mm	4
3	K 651849	WASHER - lock, 10 mm	4
4	K 308490	BRACKET - seat support (without cab)	1
5	K 602903	BOLT - 3/8 UNC x 7/8 inch	2
6	K 602905	BOLT - 3/8 UNC x 1-1/8 inch	2
7	K 19482	WASHER - lock, 3/8 inch	4
UK	1596	ATTACHMENT - seat belt	1
8	K 308365	BELT - seat, safety	1
9	K 945348	BOLT - 7/16 inch UNF, special	2
10	K 945349	WASHER - special	2
	K 307642	SEAT ASSEMBLY - operator (with cab)	1
11	K 307647	SEAT - operator	1
12	K 964682	RUNNER ASSEMBLY - with catch, right-hand	1
13	K 260626	RUNNER ASSEMBLY - left-hand	1
14	K 964633	BOLT - M8 x 15 mm	4
15	K 964640	BOLT - M8 x 20 mm	6
16	K 651848	WASHER - lock, 8 mm	10
17	K 964782	NUT - M8	6
18	K 260644	BRACKET - runner stop	1
19	K 301470	SUSPENSION ASSEMBLY - seat (See Page 9-351)	1
20	K 655110	STUD - M8 x 50 mm	4
21	K 304093	SPACER - seat mounting	4
22	K 651848	WASHER - lock, 8 mm	4
23	K 651527	NUT - M8	4

SEAT ASSEMBLIES



SEAT SUSPENSION TRACTORS WITH CAB

Ref.	Part No.	Description	Required
	K 301470	SUSPENSION ASSEMBLY	1
1	K 260641	PLATE - top (Grammer 107682)	1
2	K 260638	STRIP - clamping (Grammer 109808)	2
3	K 260640	COVER - (Grammer 107683)	1
4	K 964645	RIVET - plastic (Grammer 105-840-120)	26
5	K 260642	SUPPORT - outer half, (Grammer 110293)	1
6	K 964668	BUSHING - nylon (Grammer 107684)	4
7	K 964659	SPINDLE - upper (Grammer 107673)	1
8	K 260639	BUSHING - (Grammer 110066)	2
9	K 964667	ROLLER - nylon (Grammer 107681)	4
10	K 964664	SUPPORT - inner half (Grammer 107678)	1
11	K 964660	SPINDLE - lower (Grammer 107674)	1
12	K 964675	PIN - (Grammer 107800)	1
13	K 964658	PLATE - cam (Grammer 107672)	2
14	K 964662	SPRING - (Grammer 107676)	2
15	K 964661	RETAINER - springs (Grammer 107675)	1
	K 964647	ADJUSTER - spring tension (Grammer 107650)	1
16	K 964641	KNOB - (Grammer 105021)	1
17	K 964642	FORK - (Grammer 105631)	1
18	K 965794	WASHER - (Grammer 109510)	1
19	K 964643	PIN - 5 x 28 mm (Grammer 105832)	1
20	K 964679	O-RING - black (Grammer 107790)	1
21	K 964678	O-RING - red (Grammer 107789)	1
22	K 964646	SHAFT - M12 (Grammer 107649)	1
23	K 965790	PIN - 3 x 16 mm (Grammer 111541)	1
24	K 964648	CARRIER - spring (Grammer 107652)	1
25	K 965200	SPRING - (Grammer 108111)	2
26	K 964672	NUT - captive, M12 (Grammer 107752)	1
27	K 964673	BEARING - thrust (Grammer 107753)	1
28	K 964649	BUSHING - nylon (Grammer 107653)	1
29	K 964657	FORK - (Grammer 107671)	1
30	K 964656	BEARING - roller, needle (Grammer 107670)	1
31	K 964655	DAMPER - hydraulic (Grammer 107699)	1
32	K 965791	PIN - clevis (Grammer 107049)	2
33	K 621592	CLIP - 7/32 inch	2
34	K 260648	BASEPLATE - (Grammer 114226)	1
35	K 964653	ROLLER - nylon (Grammer 107660)	1
36	K 964638	COVER - plastic, roller (Grammer 104377)	1
37	K 965793	SPRING - (Grammer 108260)	1
38	K 964670	BUTTON - nylon, tape to carrier (Grammer 107731)	1
39	K 965792	TAPE - adjustment indicator (Grammer 108058)	1
40	K 962434	STOP - rubber (Grammer 200072)	2

1

WARNING

ROTATING FAN AND BELTS
CONTACT CAN INJURE
KEEP CLEAR

2

ALTERNATOR

SEVERE DAMAGE WILL BE CAUSED IF WRONG
POLARITY CONNECTIONS ARE MADE
DO NOT CONNECT OR DISCONNECT ANY
CIRCUIT WHEN ENGINE IS RUNNING

3

WARNING

ENGINE CAN START WITH TRANSMISSION IN GEAR WHEN
NEUTRAL SAFETY SWITCH IS BY-PASSED
DO NOT CONNECT ENGINE TERMINALS TO STARTER
ATTACH BOOSTER BATTERIES ACCORDING TO SAFE
METHODS IN OPERATOR'S MANUAL. TWIN LUGS MUST
WEAR STARTING PROCEEDURES FROM OPERATOR'S
MANUAL. OTHERWISE CAN CAUSE INJURY OR DEATH
MACHINE OPERATOR CAN CAUSE INJURY OR DEATH
TO OPERATOR AND BYSTANDERS

4

ATTENTION
NEGATIVE EARTH



5

WARNING

HOT COOLANT CAN SPRAY OUT IF CAP IS REMOVED
SLOWLY REMOVE CAP BY TURNING TO FIRST NOTCH. WAIT
UNTIL PRESSURE IS RELEASED. THEN CONTINUE REMOVING
CAP. BLEEDING CAN RESULT FROM FAST CAP REMOVAL

6

IMPORTANT

OPERATING TURBOCHARGED
ENGINE
LUBRICATING OIL PRIMING

IN COLD WEATHER
OR AFTER AN INTERVAL OF NO USE OF
WITH AN ENGINE COOLANT TEMPERATURE
FALLING TO 32°F (0°C) OR LOWER
PRIME FOR A MAXIMUM OF 30 SECONDS
STARTING. PUSH IN STOP CONTROL
AND A START ENGINE.
DO NOT TURN P.T.O. OR MAXIMUM UNTIL OIL
WARNING LIGHT GOES OUT
BEFORE STOPPING AFTER WORK.
RUN ENGINE FOR 3 MINUTES AT 1400
R.P.M. THEN INCREASE SPEED TO
1600 R.P.M. AND OPERATE STOP CONTROL
DO NOT STOP ENGINE
FAILURE TO DO THIS WILL CAUSE
DAMAGE TO ENGINE & TURBOCHARGER
NOTE: IF ENGINE STALLS WHEN WORKING,
RESET IMMEDIATELY

7

20/400 HOURS



8

DIESEL FUEL

9

WARNING

TO HELP PREVENT INJURY

BEFORE STARTING	WHEN OPERATING	WHEN STOPPED
- PUT SHIELD IN PLACE - DO NOT TOUCH - PLEASE CONTINUE TO - RETRACT	- STOP WORK WHEN ENGINE IS - STOPPED - DO NOT TOUCH ENGINE - OR ANY PART OF IT - UNTIL ENGINE IS - STOPPED - DO NOT TOUCH ENGINE - OR ANY PART OF IT - UNTIL ENGINE IS - STOPPED	- DO NOT TOUCH ENGINE - OR ANY PART OF IT - UNTIL ENGINE IS - STOPPED - DO NOT TOUCH ENGINE - OR ANY PART OF IT - UNTIL ENGINE IS - STOPPED

10

DISENGAGED
P.T.O. CLUTCH
ENGAGED

DO NOT LEAVE IN
THE DISENGAGED
POSITION. ALWAYS
RETURN TO STOP
ENGAGED POS.
THIS EXCEPT WHEN
SELECTING OR
STOPPING P.T.O.

11

WARNING

BEFORE STARTING ENGINE
STOP OPERATOR'S MANUAL SAFETY CONTROLS
READ ALL SAFETY WARNINGS IN OPERATOR'S
MANUAL. SAFETY CONTROLS MUST BE
LEARN & PRACTICE SAFE USE OF
CONTROLS BEFORE OPERATING

12

WARNING

TO PREVENT PERSONAL INJURY FROM
ENTANGLEMENT IN MACHINERY
BEFORE DOING ANY WORK ON OR
NEAR THE P.T.O. SHAFT OR DRIVEN
MACHINE: PLACE P.T.O. CLUTCH LEVER
IN LATCHED POSITION. P.T.O. SHIFT
LEVER IN NEUTRAL AND STOP
TRACTOR ENGINE.

13

P

14

WARNING

THIS TRACTOR IS EQUIPPED
WITH A TWO SPEED P.T.O.
DO NOT LEAVE IN THE
CORRECT SPEED OF P.T.O. SHAFT
WHEN WORKING. ALWAYS
RETURN TO STOP
ENGAGED POS.
THIS EXCEPT WHEN
SELECTING OR
STOPPING P.T.O.

15

WARNING

THIS TRACTOR IS EQUIPPED
WITH 540 R.P.M. P.T.O.
BE SURE IMPLEMENTS ARE
MATCHED FOR THIS DRIVE SPEED
CENTER AND LOCK DRAWBAR
WHEN USING P.T.O.

16

WARNING

ROTATING MACHINE PARTS
STAY CLEAR. KEEP SHIELDS INSTALLED
TO HELP PROTECT FROM CLOTHING
ENTANGLEMENT AND INJURY

17

WARNING

THIS TRACTOR IS EQUIPPED
WITH A DUAL SPEED P.T.O.
540 R.P.M. P.T.O.
BE SURE IMPLEMENTS ARE
MATCHED FOR THE PROPER DRIVE
SPEEDS. CENTER AND LOCK
DRAWBAR WHEN USING P.T.O.

18

EXTERNAL SERVICES
CHECK DIRECTION
OF OPERATION IN
CONJUNCTION WITH
IMPLEMENT WHEN
COUPLED



19

OFF
MCC
HEAT
START

20

WARNING

REAR UPSET CAN RESULT IF PULLING
FROM REAR LOCATION ON TRACTOR
SWITCH ONLY TO THE DRAWBAR
USE 3 POINT HITCH ONLY WITH IMPLEMENTS
DESIGNED FOR ITS USE. NOT AS A DRAWBAR

21

POISON / DANGER

BATTERY ACID CAUSES SEVERE BURNS
BATTERIES CONTAIN SULFURIC ACID. AVOID CONTACT WITH SKIN, EYES, OR
CLOTHING. IF CONTACT OCCURS, WASH IMMEDIATELY WITH WATER. DO NOT
USE WATER TO EXTINGUISH BATTERY FIRES. BATTERIES PRODUCE EXPLOSIVE GASES
WHEN CHARGED. DO NOT SMOKE OR USE OPEN FLAMES NEAR BATTERIES.
KEEP OUT OF REACH OF CHILDREN

22

WARNING

BATTERY EXPLOSION AND/OR DAMAGE TO
ELECTRICAL COMPONENTS CAN RESULT
FROM IMPROPER CONNECTION OF BOOSTER
BATTERIES OR CHARGER. CONNECT
POSITIVE TO POSITIVE AND NEGATIVE TO
NEGATIVE. BATTERY ACID IS POISON AND CAN CAUSE
BURNS AND BLINDNESS

23

4
3
2
1

24

WARNING

BEFORE YOU CHANGE THE POSITION OF
THE SELECTOR LEVER, MAKE SURE THAT
THERE IS NO LOAD ON THE ADJUSTABLE
TOP LINK. DO NOT USE FORCE TO MOVE
THE SELECTOR LEVER BEFORE OPERATING.
CHECK THAT THE SELECTOR LEVER IS
CORRECTLY ENGAGED IN THE SELECTED
POSITION



DECALS

Ref.	Part No.	Description	Required
1	K 953239	DECAL - fan warning	2
2	K 947548	DECAL - alternator	1
3	K 953242	DECAL - starter motor	1
4	K 917425	DECAL - negative earth	1
5	K 953573	DECAL - cooling system warning	1
6	K 204599	DECAL - turbocharger operation	1
7	K 307366	DECAL - pressure line filter	1
8	321- 230	DECAL - diesel fuel	1
9	321- 6641	DECAL - operator warning	1
10	K 950497	DECAL - PTO clutch operation	1
11	K 953244	DECAL - engine starting warning	1
12	K 200319	DECAL - PTO warning	1
13	K 308623	DECAL - hand brake	1
14	K 203386	DECAL - warning, multi-speed PTO	1
15	K 308622	DECAL - PTO operation, 540 RPM	1
16	K 953240	DECAL - warning, rotating machinery	1
17	K 953884	DECAL - warning, reversible shaft PTO	1
18	K 952540	DECAL - remote valve operation	1
19	K 953665	DECAL - ignition switch	1
20	K 953241	DECAL - hitch warning	1
21	K 952727	DECAL - battery warning	1
22	K 953243	DECAL - battery warning (North America)	1
23	K 207756	DECAL - power shift lever	1
24	K 940361	DECAL - warning, selective sensing control	1

2

CASE **1394**

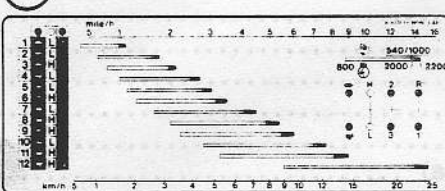
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1394 **CASE**

3



4



5



6



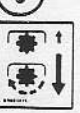
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8



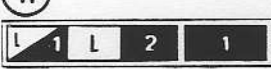
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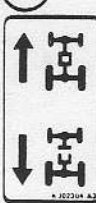
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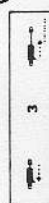
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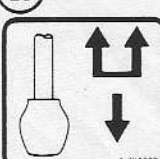
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19



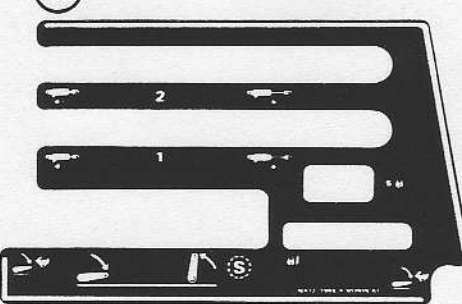
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21



22



23



DECALS

TRACTORS WITHOUT CAB

Ref.	Part No.	Description	Required
1	K 307754	DECAL - waistrail, right-hand	1
2	K 307755	DECAL - waistrail, left-hand	1
3	K 307627	DECAL - front grille frame	1
4	K 307613	DECAL - travel speed chart (Synchromesh)	1
4	K 307615	DECAL - travel speed chart (Power Shift)	1
5	K 301231	DECAL - engine stop control (Not North America)	1
6	K 307961	DECAL - engine stop control (North America only)	1
7	K 952669	DECAL - engine speed control hand lever	1
8	K 953251	DECAL - ROPS warning	1
9	K 948343	DECAL - PTO selector lever, reversible shaft	1
10	K 952559	DECAL - PTO selector lever, multi-speed	1
11	K 919845	DECAL - three-way valve	1
12	K 302305	DECAL - MFD control (Power Shift)	1
13	K 302304	DECAL - MFD control (Synchromesh)	1
14	K 203980	DECAL - flow rate lowering control	1
15	K 308621	DECAL - turn signal	1
16	K 307940	DECAL - remote valve, third	1
17	K 307935	DECAL - indicator panel (Not North America)	1
18	K 307936	DECAL - indicator panel (North America only)	1
19	K 303215	DECAL - selector control operation	1
20	K 204989	DECAL - combining valve	1
21	K 945069	DECAL - seat belt	1
22	K 307918	DECAL - hydraulic control console (North America)	1
22	K 307919	DECAL - hydraulic control console (Not North America)	1
23	K 308245	DECAL - remote valve "float" position	1

1

CASE

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CASE

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1394

4

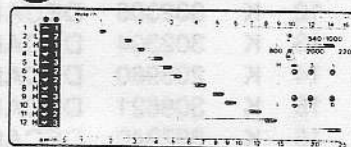
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case

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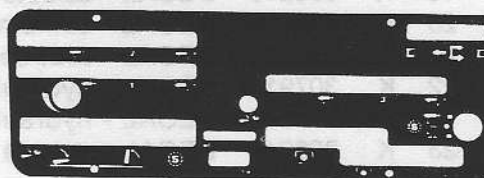
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11

WARNING

ANY NEW IMPLEMENT OR EQUIPMENT MUST BE CHECKED FOR CLEARANCE FROM CAB STRUCTURE BEFORE USE. SEE SAFETY NOTES IN INSTRUCTION BOOK.

12

WARNING

IF THE TRACTOR STARTS TO OVERTURN, GRIP THE STEERING WHEEL AND REMAIN SEATED. DO NOT ATTEMPT TO DISMOUNT.

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READ OPERATOR'S MANUAL BEFORE OPERATING TRACTOR. BEFORE STARTING ENGINE BE SURE ALL OPERATING CONTROLS ARE IN NEUTRAL. NEVER OPERATE ANY CONTROLS FROM ANY POSITION EXCEPT SEATED IN THE OPERATOR'S SEAT. KEEP TRACTOR IN GEAR WHEN GOING DOWN STEEP GRADIENTS. NEVER PERMIT PERSONS OTHER THAN THE OPERATOR TO RIDE ON THE TRACTOR.

23

WARNING

BEFORE LEAVING THE TRACTOR STOP THE ENGINE, PLACE ALL CONTROLS IN NEUTRAL, APPLY THE PARKING BRAKE AND REMOVE STARTER KEYS.

DECALS **TRACTORS WITH CAB**

Ref.	Part No.	Description	Required
1	K 307776	DECAL - waistrail, right-hand	1
2	K 307777	DECAL - waistrail, left-hand	1
3	K 307766	DECAL - fender, right-hand	1
4	K 307767	DECAL - fender, left-hand	1
5	K 307627	DECAL - front grille frame	1
6	321- 5040	DECAL - Case mark	2
7	K 307614	DECAL - travel speed chart (Synchromesh)	1
7	K 307616	DECAL - travel speed chart (Power Shift)	1
8	K 300895	DECAL - engine stop control (Not North America)	1
8	K 307961	DECAL - engine stop control (North America)	1
9	K 306923	DECAL - three-way valve	1
10	K 307907	DECAL - operator console, reversible shaft PTO	1
10	K 307906	DECAL - operator console, multi-speed PTO	1
10	K 307908	DECAL - operators console (North America)	1
11	K 952971	DECAL - implement warning	1
12	K 953599	DECAL - roll-over warning	1
13	K 302305	DECAL - MFD control (Synchromesh)	1
14	K 302304	DECAL - MFD control (Power Shift)	1
15	K 952561	DECAL - selector lever, reversible shaft PTO	1
16	K 952560	DECAL - selector lever, multi-speed PTO	1
17	K 303586	DECAL - heater control, left-hand	1
18	K 303585	DECAL - heater control, right-hand	1
19	K 205612	DECAL - engine speed control	1
20	K 203756	DECAL - warning, brake and clutch fluid	1
21	K 207298	DECAL - power shift selector lever	1
22	K 952686	DECAL - operator warning	1
23	K 306783	DECAL - operator warning	1

! WARNING

TO PREVENT PERSONAL INJURY FROM ENTANGLEMENT IN MACHINERY- BEFORE DOING ANY WORK ON OR NEAR THE PTO SHAFT OR DRIVEN MACHINE: PLACE PTO CLUTCH LEVER IN LATCHED POSITION, PTO SHIFT LEVER IN NEUTRAL, AND **STOP** TRACTOR ENGINE.

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! WARNING

A ROLLOVER PROTECTIVE STRUCTURE (ROPS) USED WITH SEAT BELTS CAN MINIMIZE INJURY IN THE EVENT OF ACCIDENTAL UPSET. IF ROPS HAS BEEN REMOVED, REINSTALL. IF THIS TRACTOR HAS BEEN PURCHASED WITHOUT ROPS AND SEAT BELT, THEY CAN BE PURCHASED FROM AND INSTALLED BY YOUR CASE DEALER.

! WARNING

BEFORE STARTING ENGINE
STUDY OPERATOR'S MANUAL SAFETY MESSAGES
READ ALL SAFETY SIGNS ON MACHINE
CLEAR THE AREA OF OTHER PERSONS

LEARN & PRACTICE SAFE USE OF CONTROLS BEFORE OPERATING

IT IS YOUR RESPONSIBILITY TO UNDERSTAND AND FOLLOW MANUFACTURER'S INSTRUCTIONS ON MACHINE OPERATION, SERVICE, AND TO OBSERVE PERTINENT LAWS AND REGULATIONS. OPERATOR AND SERVICE MANUALS MAY BE OBTAINED FROM YOUR EQUIPMENT DEALER.

3

1

! WARNING

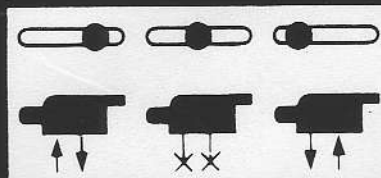
REAR UPSET CAN RESULT IF PULLING FROM WRONG LOCATION ON TRACTOR. **HITCH ONLY TO THE DRAWBAR.** USE 3 POINT HITCH ONLY WITH IMPLEMENTS DESIGNED FOR ITS USE—NOT AS A DRAWBAR.



6

EXTERNAL SERVICES

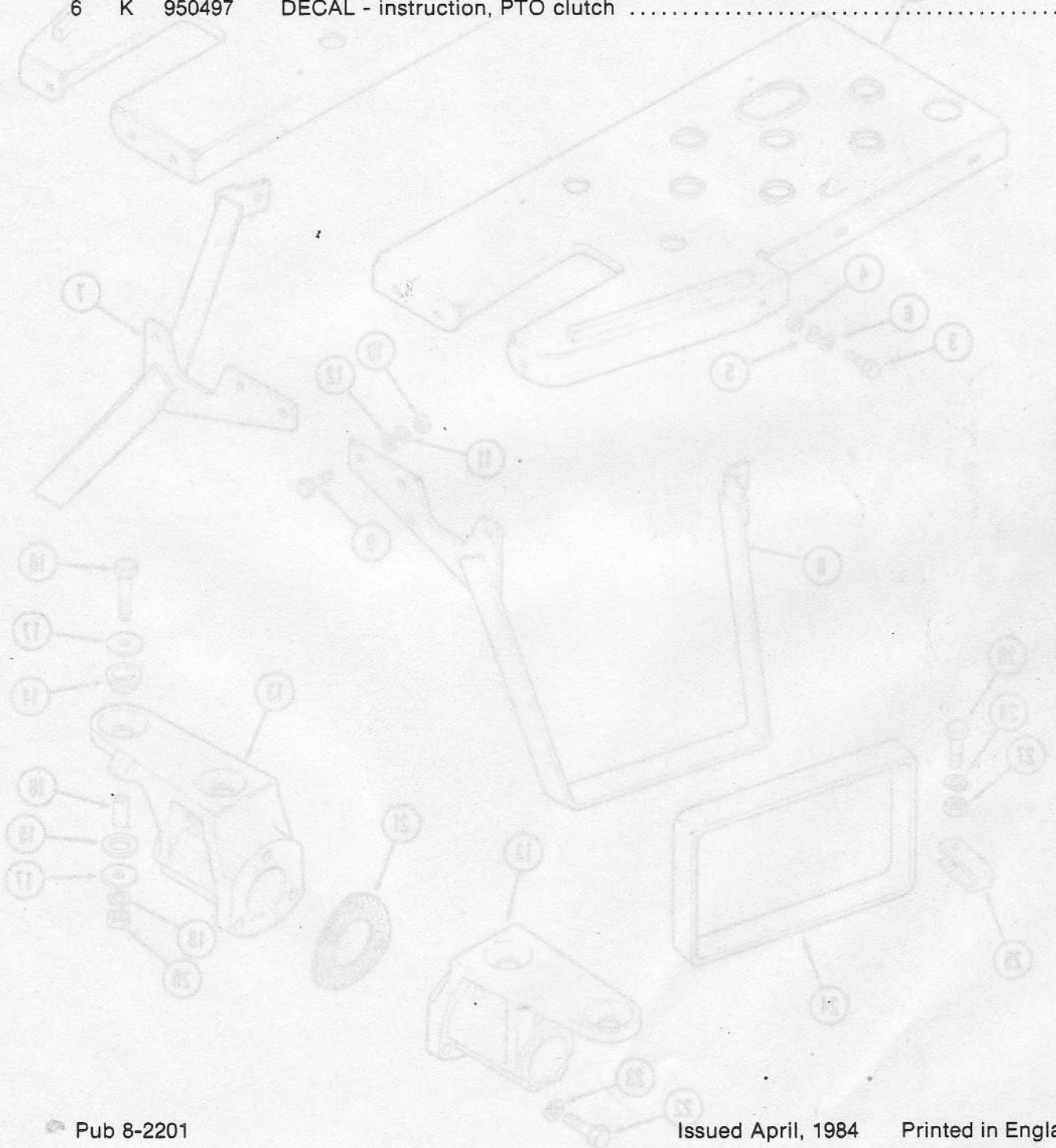
CHECK DIRECTION OF OPERATION IN CONJUNCTION WITH IMPLEMENT WHEN COUPLED.

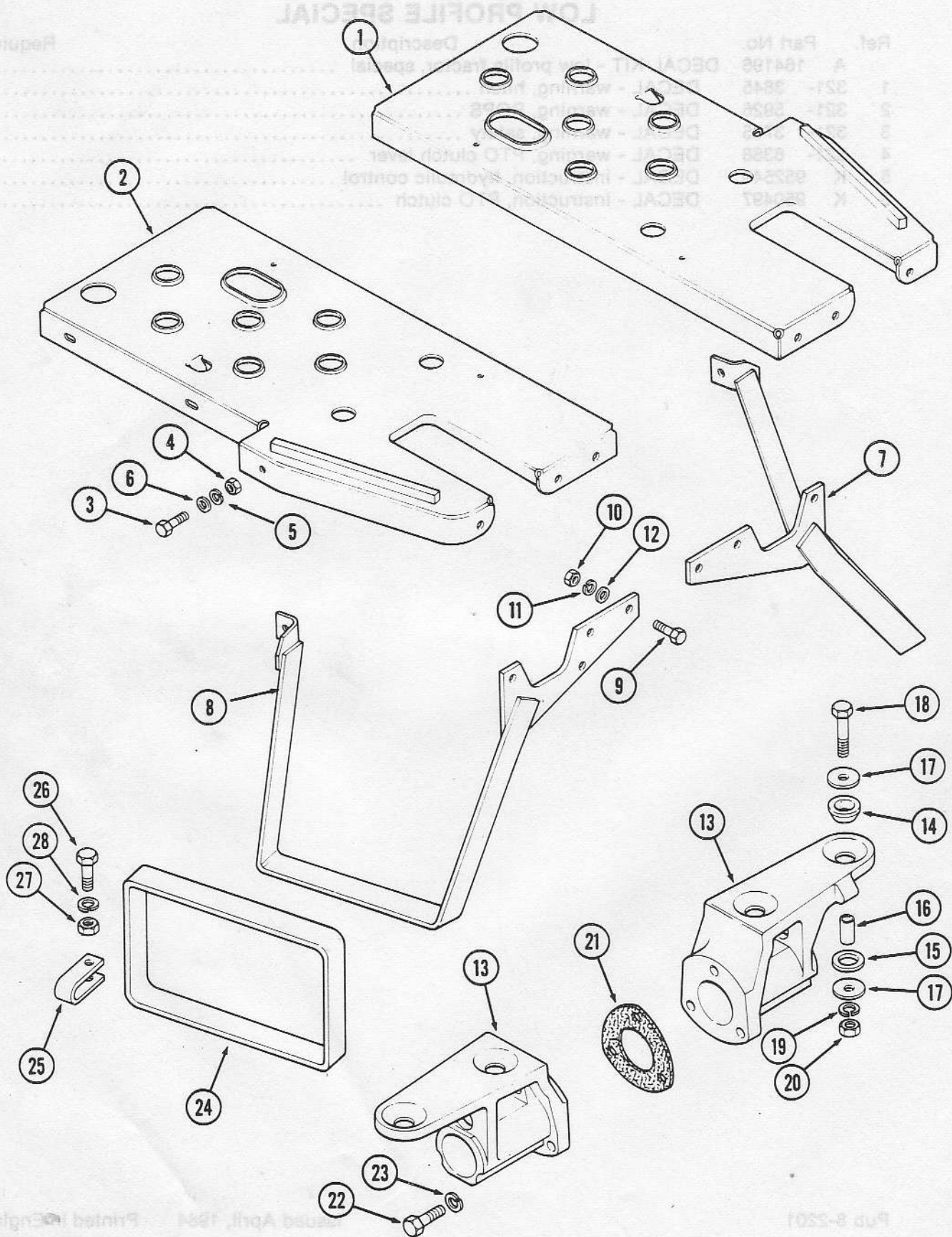


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DECALS LOW PROFILE SPECIAL

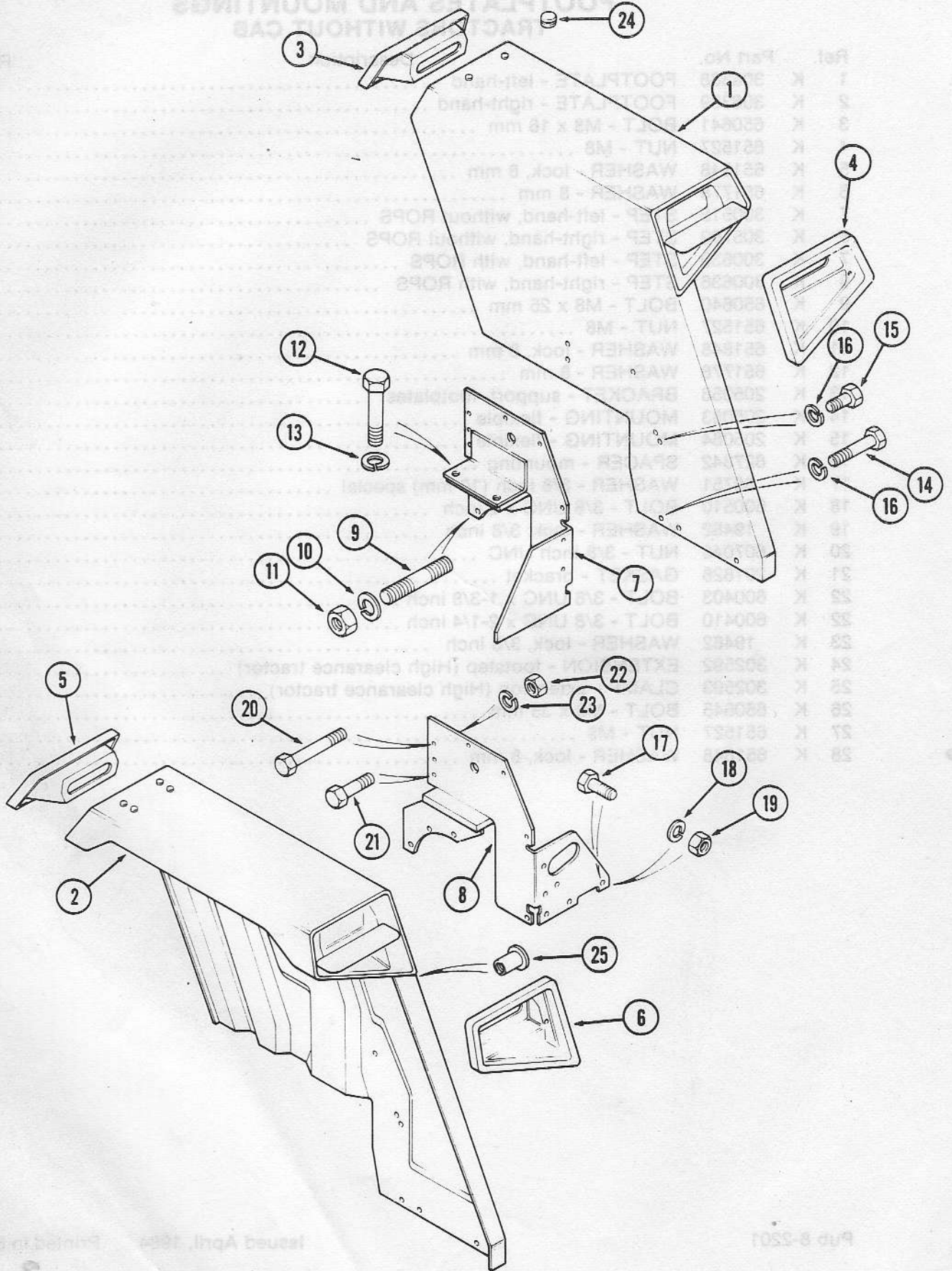
Ref.	Part No.	Description	Required
	A 164196	DECAL KIT - low profile tractor, special	1
1	321- 3845	DECAL - warning, hitch	1
2	321- 5926	DECAL - warning, ROPS	1
3	321- 3705	DECAL - warning, safety	1
4	321- 6368	DECAL - warning, PTO clutch lever	1
5	K 952540	DECAL - instruction, hydraulic control	1
6	K 950497	DECAL - instruction, PTO clutch	1





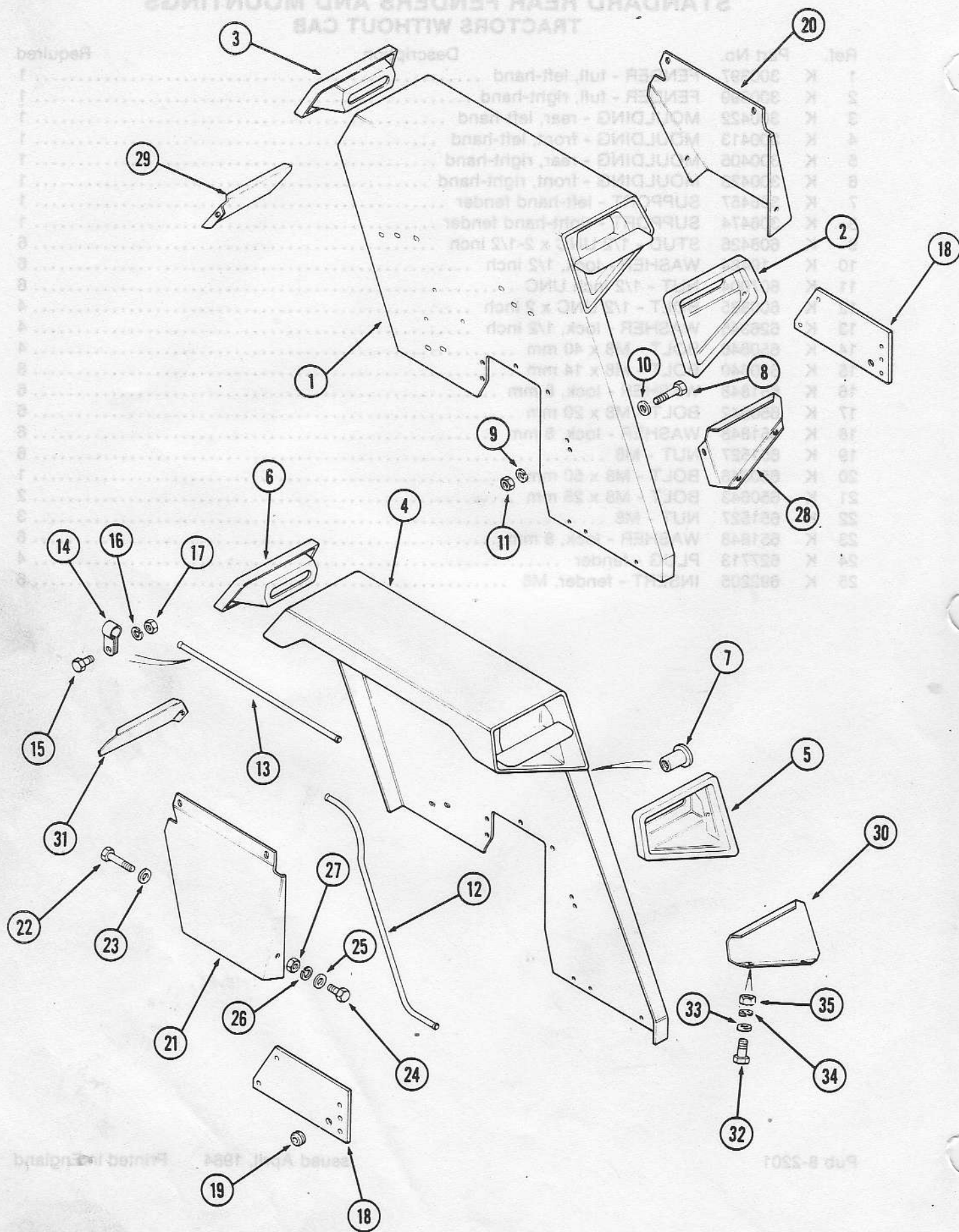
FOOTPLATES AND MOUNTINGS **TRACTORS WITHOUT CAB**

Ref.	Part No.	Description	Required
1	K 306388	FOOTPLATE - left-hand	1
2	K 306389	FOOTPLATE - right-hand	1
3	K 650641	BOLT - M8 x 16 mm	4
4	K 651527	NUT - M8	4
5	K 651848	WASHER - lock, 8 mm	4
6	K 651778	WASHER - 8 mm	4
7	K 300515	STEP - left-hand, without ROPS	1
8	K 305709	STEP - right-hand, without ROPS	1
7	K 300639	STEP - left-hand, with ROPS	1
8	K 300636	STEP - right-hand, with ROPS	1
9	K 650640	BOLT - M8 x 25 mm	8
10	K 651527	NUT - M8	8
11	K 651848	WASHER - lock, 8 mm	8
12	K 651778	WASHER - 8 mm	8
13	K 205058	BRACKET - support, footplates	2
14	K 205083	MOUNTING - flexible	4
15	K 205084	MOUNTING - flexible	4
16	K 627342	SPACER - mounting	4
17	K 88751	WASHER - 3/8 inch (10 mm) special	4
18	K 600510	BOLT - 3/8 UNC x 2 inch	4
19	K 19482	WASHER - lock, 3/8 inch	4
20	K 607045	NUT - 3/8 inch UNC	4
21	K 201828	GASKET - bracket	2
22	K 600403	BOLT - 3/8 UNC x 1-3/8 inch	4
22	K 600410	BOLT - 3/8 UNC x 2-1/4 inch	2
23	K 19482	WASHER - lock, 3/8 inch	6
24	K 302592	EXTENSION - footstep (High clearance tractor)	2
25	K 302593	CLAMP - extension (High clearance tractor)	4
26	K 650645	BOLT - M8 x 35 mm	4
27	K 651527	NUT - M8	4
28	K 651848	WASHER - lock, 8 mm	4



STANDARD REAR FENDERS AND MOUNTINGS TRACTORS WITHOUT CAB

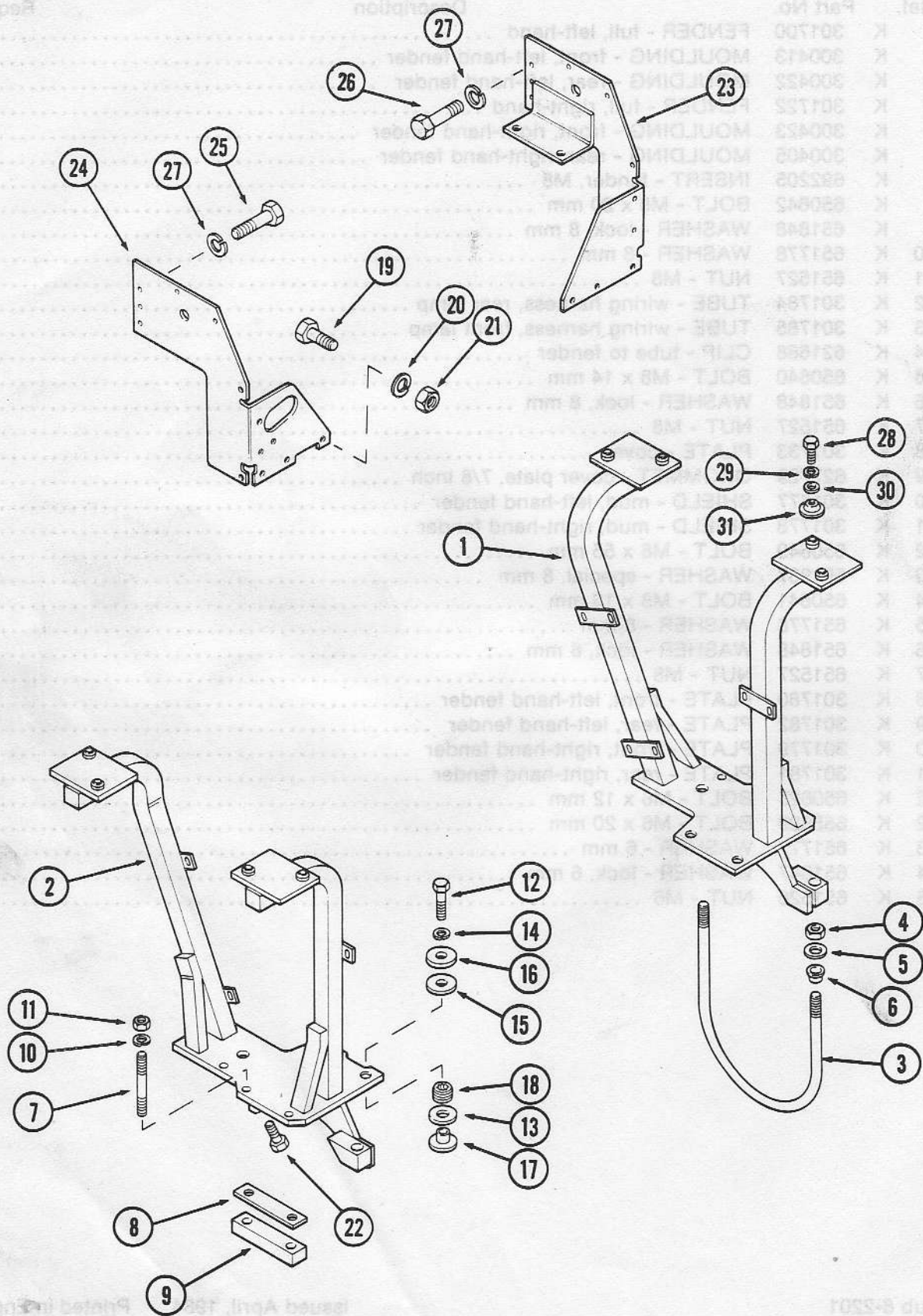
Ref.	Part No.	Description	Required
1	K 300397	FENDER - full, left-hand	1
2	K 300399	FENDER - full, right-hand	1
3	K 300422	MOULDING - rear, left-hand	1
4	K 300413	MOULDING - front, left-hand	1
5	K 300405	MOULDING - rear, right-hand	1
6	K 300423	MOULDING - front, right-hand	1
7	K 306457	SUPPORT - left-hand fender	1
8	K 306474	SUPPORT - right-hand fender	1
9	K 608426	STUD - 1/2 UNC x 2-1/2 inch	6
10	K 19484	WASHER - lock, 1/2 inch	6
11	K 607004	NUT - 1/2 inch UNC	6
12	K 600885	BOLT - 1/2 UNC x 2 inch	4
13	K 626345	WASHER - lock, 1/2 inch	4
14	K 650646	BOLT - M8 x 40 mm	4
15	K 650640	BOLT - M8 x 14 mm	8
16	K 651848	WASHER - lock, 8 mm	6
17	K 650642	BOLT - M8 x 20 mm	6
18	K 651848	WASHER - lock, 8 mm	6
19	K 651527	NUT - M8	6
20	K 650648	BOLT - M8 x 50 mm	1
21	K 650643	BOLT - M8 x 25 mm	2
22	K 651527	NUT - M8	3
23	K 651848	WASHER - lock, 8 mm	6
24	K 627713	PLUG - fender	4
25	K 692205	INSERT - fender, M8	6



REINFORCED REAR FENDERS TRACTORS WITHOUT CAB

Ref.	Part No.	Description	Required
1	K 301700	FENDER - full, left-hand	1
2	K 300413	MOULDING - front, left-hand fender	1
3	K 300422	MOULDING - rear, left-hand fender	1
4	K 301722	FENDER - full, right-hand	1
5	K 300423	MOULDING - front, right-hand fender	1
6	K 300405	MOULDING - rear, right-hand fender	1
7	K 692205	INSERT - fender, M8	6
8	K 650642	BOLT - M8 x 20 mm	12
9	K 651848	WASHER - lock, 8 mm	12
10	K 651778	WASHER - 8 mm	12
11	K 651527	NUT - M8	12
12	K 301784	TUBE - wiring harness, rear lamp	2
13	K 301785	TUBE - wiring harness, front lamp	2
14	K 621688	CLIP - tube to fender	8
15	K 650640	BOLT - M8 x 14 mm	4
16	K 651848	WASHER - lock, 8 mm	4
17	K 651527	NUT - M8	4
18	K 301733	PLATE - cover	2
19	K 627729	GROMMET - cover plate, 7/8 inch	2
20	K 301777	SHIELD - mud, left-hand fender	1
21	K 301778	SHIELD - mud, right-hand fender	1
22	K 650649	BOLT - M8 x 55 mm	4
23	K 691987	WASHER - special, 8 mm	4
24	K 650641	BOLT - M8 x 16 mm	4
25	K 651778	WASHER - 8 mm	4
26	K 651848	WASHER - lock, 8 mm	4
27	K 651527	NUT - M8	4
28	K 301780	PLATE - front, left-hand fender	1
29	K 301782	PLATE - rear, left-hand fender	1
30	K 301779	PLATE - front, right-hand fender	1
31	K 301781	PLATE - rear, right-hand fender	1
32	K 650625	BOLT - M6 x 12 mm	4
32	K 655629	BOLT - M6 x 20 mm	8
33	K 651777	WASHER - 6 mm	12
34	K 651847	WASHER - lock, 6 mm	12
35	K 651526	NUT - M6	4

REINFORCED REAR FENDERS TRACTORS WITHOUT CAB



SUPPORTS-REINFORCED REAR FENDERS TRACTORS WITHOUT CAB

Ref.	Part No.	Description	Required
1	K 301701	SUPPORT - left-hand fender	1
2	K 301724	SUPPORT - right-hand fender	1
3	K 772171	U-BOLT - 3/4 inch UNC	2
4	K 607086	NUT - 3/4 inch UNC	8
5	K 19476	WASHER - 3/4 inch (19 mm)	4
6	K 771554	BUSHING - nylon, U-bolt	4
7	K 608655	STUD - 5/8 UNC x 4 inch, reduction housing	4
8	K 301787	STRIP - nylon	2
9	K 301786	SPACER - reduction housing	2
10	K 19485	WASHER - lock, 5/8 inch	4
11	K 607048	NUT - 5/8 inch UNC	4
12	K 600911	BOLT - 1/2 UNC x 2-1/2 inch, rear axle	4
13	K 692050	WASHER - special, 5/8 inch	4
14	K 626345	WASHER - lock, 1/2 inch	4
15	K 773970	WASHER - nylon, 1/2 inch	4
16	K 692049	WASHER - special, 1/2 inch	4
17	K 771563	BUSHING - nylon, adjuster	4
18	K 773969	ADJUSTER - 1 inch UNF	4
19	K 650642	BOLT - M8 x 20 mm	6
20	K 651848	WASHER - lock, 8 mm	6
21	K 651527	NUT - M8	6
22	K 771994	BOLT - special, 1/2 UNC x 7/8 inch	4
23	K 306506	PLATE - support, left-hand fender	1
24	K 306509	PLATE - support, right-hand fender	1
25	K 650643	BOLT - M8 x 25 mm	3
26	K 650640	BOLT - M8 x 14 mm	9
27	K 651848	WASHER - lock, 8 mm	12
28	K 603274	BOLT - 5/8 UNC x 1-1/2 inch	8
29	K 19482	WASHER - lock, 5/8 inch	8
30	K 691826	WASHER - special, 5/8 inch	8
31	K 773988	SPACER - fender	8

SUPPORTS-REINFORCED REAR FENDERS **TRACTORS WITHOUT CAB**

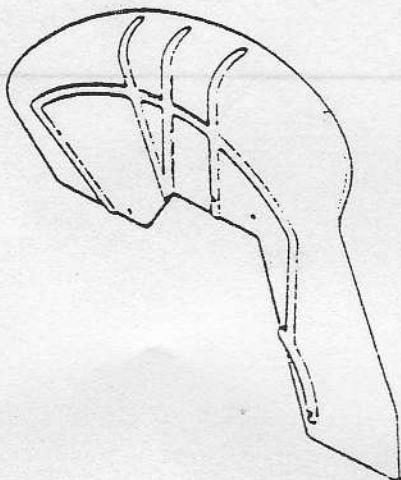
Ref.	Part No.	Description	Required
1	K 301701	SUPPORT - left-hand fender	1
2	K 301724	SUPPORT - right-hand fender	1
3	K 772171	U-BOLT - 3/4 inch UNC	2
4	K 607086	NUT - 3/4 inch UNC	8
5	K 19476	WASHER - 3/4 inch (19 mm)	4
6	K 771554	BUSHING - nylon, U-bolt	4
7	K 608655	STUD - 5/8 UNC x 4 inch, reduction housing	4
8	K 301787	STRIP - nylon	2
9	K 301786	SPACER - reduction housing	2
10	K 19485	WASHER - lock, 5/8 inch	4
11	K 607048	NUT - 5/8 inch UNC	4
12	K 600911	BOLT - 1/2 UNC x 2-1/2 inch, rear axle	4
13	K 692050	WASHER - special, 5/8 inch	4
14	K 626345	WASHER - lock, 1/2 inch	4
15	K 773970	WASHER - nylon, 1/2 inch	4
16	K 692049	WASHER - special, 1/2 inch	4
17	K 771563	BUSHING - nylon, adjuster	4
18	K 773969	ADJUSTER - 1 inch UNF	4
19	K 650642	BOLT - M8 x 20 mm	6
20	K 651848	WASHER - lock, 8 mm	6
21	K 651527	NUT - M8	6
22	K 771994	BOLT - special, 1/2 UNC x 7/8 inch	4
23	K 306506	PLATE - support, left-hand fender	1
24	K 306509	PLATE - support, right-hand fender	1
25	K 650643	BOLT - M8 x 25 mm	3
26	K 650640	BOLT - M8 x 14 mm	9
27	K 651848	WASHER - lock, 8 mm	12
28	K 603274	BOLT - 5/8 UNC x 1-1/2 inch	8
29	K 19482	WASHER - lock, 5/8 inch	8
30	K 691826	WASHER - special, 5/8 inch	8
31	K 773988	SPACER - fender	8



ADRESSE A: TOUS LES CONCESSIONNAIRES AGRICOLES

A L'ATTENTION DE: Directeur du Concessionnaire
Directeur Entretien
Directeur Pièces détachées

OBJET: TRACTEURS 1294, 1394, 1494 SANS CABINE: AILES ARRIERE -
BAS PROFIL SPECIAL



Les ailes arrière ont été changées pour accommoder l'équipement d'éclairage répondant aux spécifications européennes.

Ce changement a nécessité un changement de position pour la boîte contenant le manuel de l'opérateur avec des entretoises plus longues.

NUMEROS DE SERIE DES TRACTEURS AU DEPART D'EMPLOI:

1294 - 11059468
1394 - 11138410
1494 - 11193480

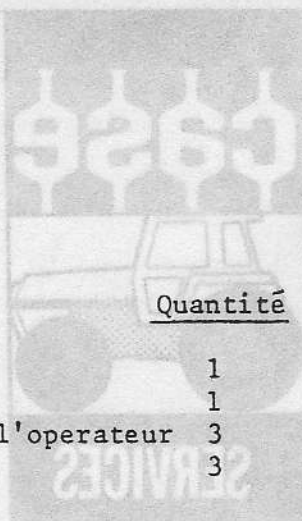
Jed By Service Pièces, Après-Vente & Formation de la Division d'Équipement Agricole	Date Issued SEPTEMBER 1984	Bulletin No. 9008/1449	Binder: File Under: BULLETINS D'ENTRETIEN Tab: 9
		Supersedes N° 822	

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94 CASE GAGNEZ AVEC NOUS

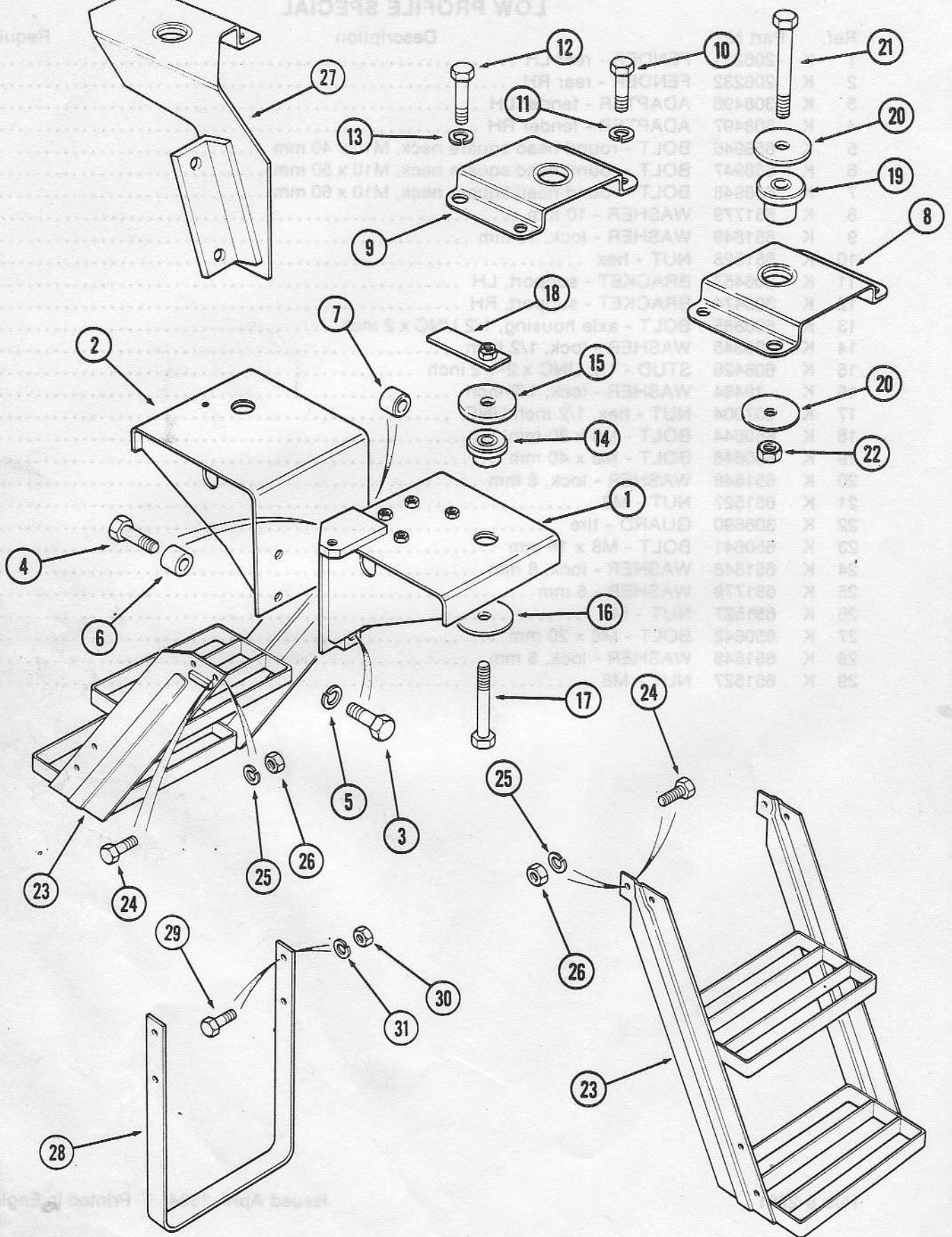
LISTE DE PIECES:

Ancien No. de pièce	Nouveau No. de pièce	Désignation	Quantité
K206232	K207986	AILE - arrière, droite	1
K206231	K207985	AILE - arrière, gauche	1
K627347	K655719	ENTRETOISE - boîte pour manuel de l'opérateur	3
K651229	K651232	BOULON - M6 x 40 mm	3



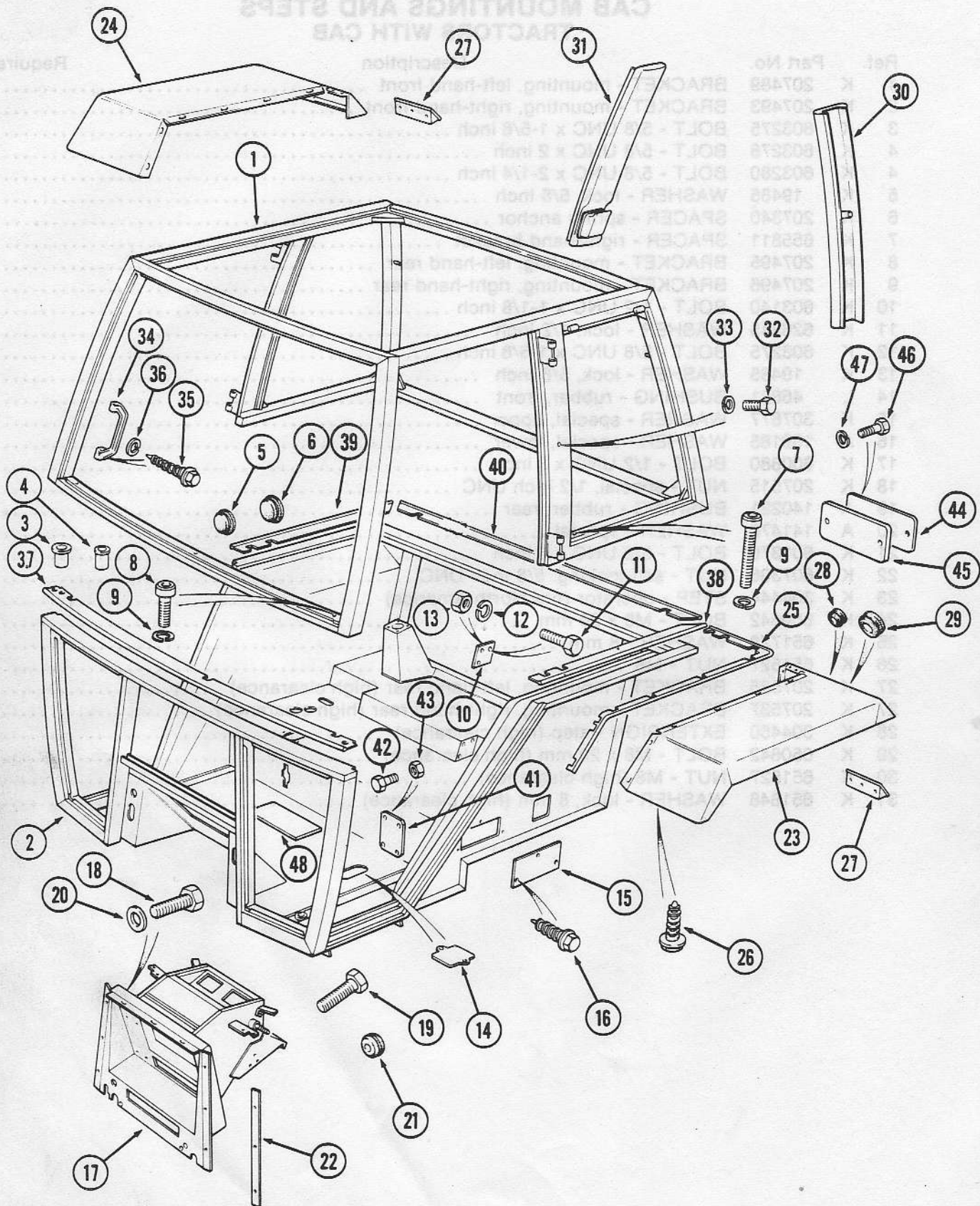
REAR FENDERS AND MOUNTINGS **LOW PROFILE SPECIAL**

Ref.	Part No.	Description	Required
1	K 206231	FENDER - rear LH	1
2	K 206232	FENDER - rear RH	1
3	K 308496	ADAPTER - fender LH	1
4	K 308497	ADAPTER - fender RH	1
5	K 658946	BOLT - round head square neck, M10 x 40 mm	8
6	K 658947	BOLT - round head square neck, M10 x 50 mm	2
7	K 658948	BOLT - round head square neck, M10 x 60 mm	2
8	K 651779	WASHER - 10 mm	12
9	K 651849	WASHER - lock, 10 mm	12
10	K 651528	NUT - hex	12
11	K 306457	BRACKET - support, LH	1
12	K 306474	BRACKET - support, RH	1
13	K 600885	BOLT - axle housing, 1/2 UNC x 2 inch	4
14	K 626345	WASHER - lock, 1/2 inch	4
15	K 608426	STUD - 1/2 UNC x 2-1/2 inch	6
16	K 19484	WASHER - lock, 1/2 inch	6
17	K 607004	NUT - hex, 1/2 inch UNC	6
18	K 650644	BOLT - M8 x 30 mm	10
19	K 650646	BOLT - M8 x 40 mm	2
20	K 651848	WASHER - lock, 8 mm	13
21	K 651527	NUT - M8	3
22	K 308690	GUARD - tire	2
23	K 650641	BOLT - M8 x 16 mm	2
24	K 651848	WASHER - lock, 8 mm	2
25	K 651778	WASHER - 8 mm	2
26	K 651527	NUT - M8	2
27	K 650642	BOLT - M8 x 20 mm	6
28	K 651848	WASHER - lock, 8 mm	6
29	K 651527	NUT - M8	6



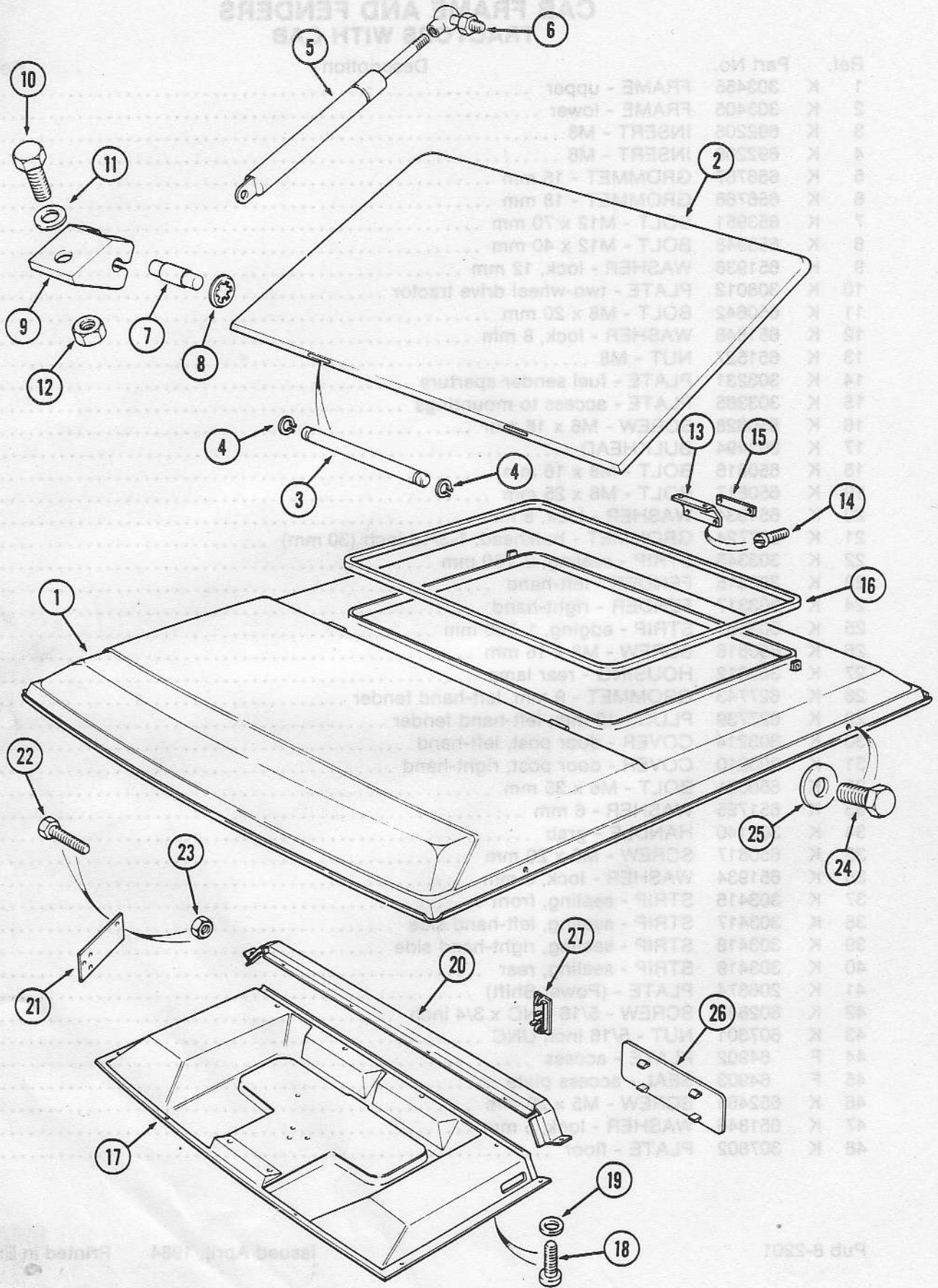
CAB MOUNTINGS AND STEPS TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 207489	BRACKET - mounting, left-hand front	1
2	K 207493	BRACKET - mounting, right-hand front	1
3	K 603275	BOLT - 5/8 UNC x 1-5/8 inch	4
4	K 603278	BOLT - 5/8 UNC x 2 inch	3
4	K 603280	BOLT - 5/8 UNC x 2-1/4 inch	1
5	K 19485	WASHER - lock, 5/8 inch	8
6	K 207340	SPACER - spring anchor	1
7	K 655811	SPACER - right-hand bracket	4
8	K 207495	BRACKET - mounting, left-hand rear	1
9	K 207496	BRACKET - mounting, right-hand rear	1
10	K 603140	BOLT - 1/2 UNC x 1-1/8 inch	4
11	K 626345	WASHER - lock, 1/2 inch	4
12	K 603275	BOLT - 5/8 UNC x 1-5/8 inch	4
13	K 19485	WASHER - lock, 5/8 inch	4
14	L 46821	BUSHING - rubber, front	2
15	K 307877	WASHER - special, upper	2
16	A 169185	WASHER - special, lower	2
17	K 600880	BOLT - 1/2 UNC x 3 inch	2
18	K 207515	NUT - special, 1/2 inch UNC	2
19	A 140221	BUSHING - rubber, rear	2
20	A 141470	WASHER - special	4
21	K 601376	BOLT - 5/8 UNC x 6 inch	2
22	K 607306	NUT - self-locking, 5/8 inch UNC	2
23	K 304444	STEP - operator (not North America)	2
24	K 650642	BOLT - M8 x 20 mm	8
25	K 651778	WASHER - 8 mm	8
26	K 651527	NUT - M8	8
27	K 207535	BRACKET - mounting, left-hand rear (high clearance)	1
27	K 207537	BRACKET - mounting, right-hand rear (high clearance)	1
28	K 304450	EXTENSION - step (high clearance)	2
29	K 650642	BOLT - M8 x 20 mm (high clearance)	8
30	K 651527	NUT - M8 (high clearance)	8
31	K 651848	WASHER - lock, 8 mm (high clearance)	8



CAB FRAME AND FENDERS **TRACTORS WITH CAB**

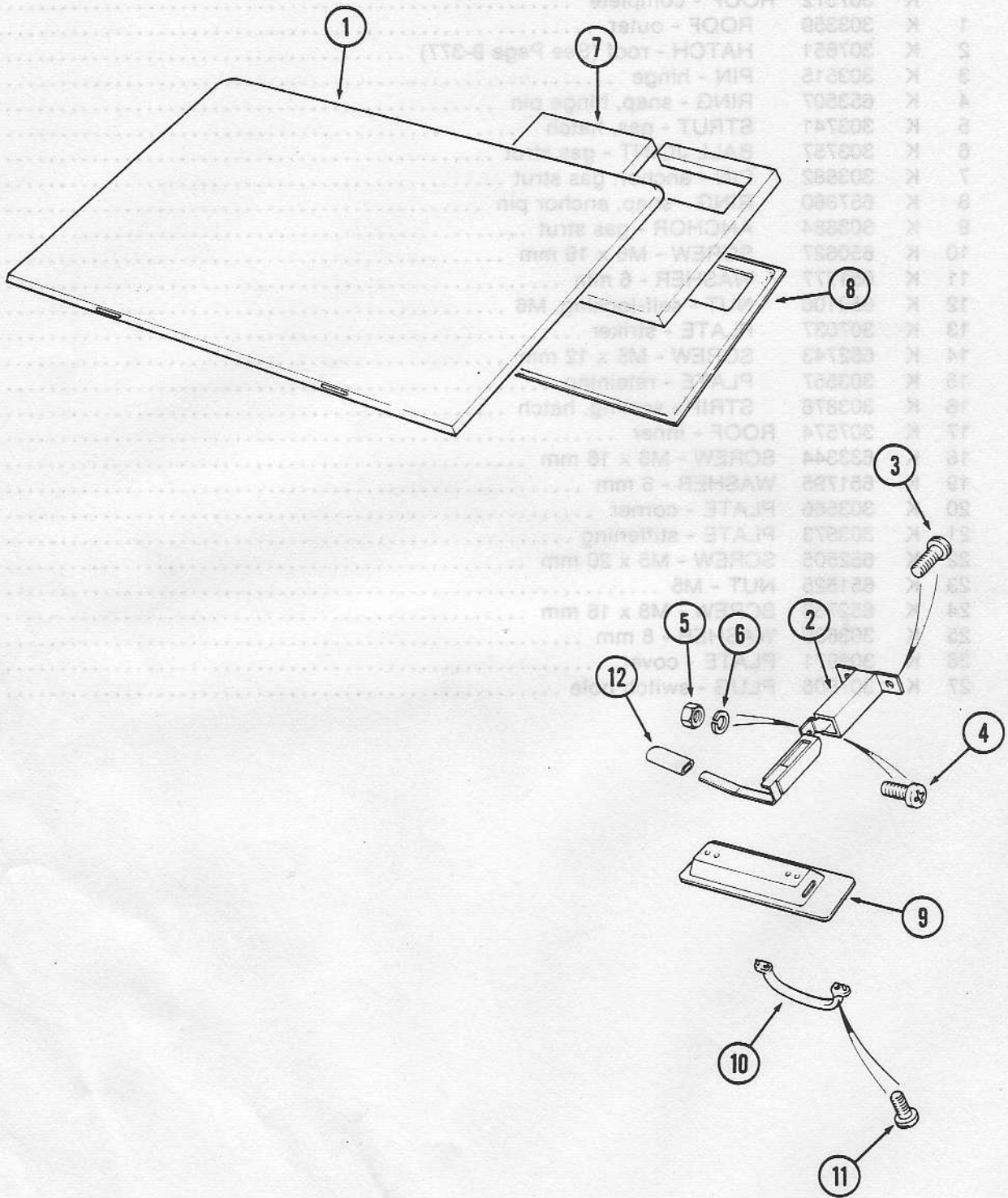
Ref.	Part No.	Description	Required
1	K 303455	FRAME - upper	1
2	K 303405	FRAME - lower	1
3	K 692205	INSERT - M8	6
4	K 692208	INSERT - M6	8
5	K 656767	GROMMET - 16 mm	4
6	K 656768	GROMMET - 18 mm	4
7	K 653951	BOLT - M12 x 70 mm	2
8	K 653948	BOLT - M12 x 40 mm	6
9	K 651936	WASHER - lock, 12 mm	8
10	K 308012	PLATE - two-wheel drive tractor	1
11	K 650642	BOLT - M8 x 20 mm	2
12	K 651848	WASHER - lock, 8 mm	2
13	K 651527	NUT - M8	3
14	K 303231	PLATE - fuel sender aperture	1
15	K 303385	PLATE - access to mountings	2
16	K 650628	SCREW - M6 x 18 mm	6
17	K 303494	BULKHEAD	1
18	K 650816	BOLT - M8 x 16 mm	5
19	K 650817	BOLT - M8 x 25 mm	6
20	K 651934	WASHER - lock, 8 mm	12
21	K 627724	GROMMET - bulkhead, 1-3/16 inch (30 mm)	1
22	K 303345	STRIP - sealing, 2 750 mm	1
23	K 303315	FENDER - left-hand	1
24	K 303317	FENDER - right-hand	1
25	K 303581	STRIP - edging, 1 230 mm	2
26	K 650816	SCREW - M8 x 16 mm	18
27	K 303612	HOUSING - rear lamp	2
28	K 627743	GROMMET - 9 mm, left-hand fender	4
29	K 627739	PLUG - 12 mm, left-hand fender	1
30	K 303214	COVER - door post, left-hand	1
31	K 303210	COVER - door post, right-hand	1
32	K 650631	BOLT - M6 x 35 mm	2
33	K 651795	WASHER - 6 mm	2
34	K 305140	HANDLE - grab	2
35	K 650817	SCREW - M5 x 20 mm	4
36	K 651934	WASHER - lock, 8 mm	4
37	K 303416	STRIP - sealing, front	1
38	K 303417	STRIP - sealing, left-hand side	1
39	K 303418	STRIP - sealing, right-hand side	1
40	K 303419	STRIP - sealing, rear	1
41	K 206874	PLATE - (Power Shift)	1
42	K 602845	SCREW - 5/16 UNC x 3/4 inch	4
43	K 607301	NUT - 5/16 inch UNC	4
44	F 64902	PLATE - access	1
45	F 64903	SEAL - access plate	1
46	K 652465	SCREW - M5 x 20 mm	2
47	K 651846	WASHER - lock, 5 mm	2
48	K 307802	PLATE - floor	1



CAB ROOF TRACTORS WITH CAB

Ref.	Part No.	Description	Required
	K 307572	ROOF - complete	1
1	K 303359	ROOF - outer	1
2	K 307651	HATCH - roof (See Page 9-377)	1
3	K 303515	PIN - hinge	2
4	K 653507	RING - snap, hinge pin	4
5	K 303741	STRUT - gas, hatch	2
6	K 303757	BALL JOINT - gas strut	2
7	K 303882	PIN - anchor, gas strut	2
8	K 657860	RING - snap, anchor pin	4
9	K 303884	ANCHOR - gas strut	2
10	K 650627	SCREW - M6 x 16 mm	2
11	K 651777	WASHER - 6 mm	2
12	K 652106	NUT - self-locking, M6	2
13	K 307037	PLATE - striker	1
14	K 652743	SCREW - M5 x 12 mm	2
15	K 303557	PLATE - retaining	1
16	K 303878	STRIP - sealing, hatch	1
17	K 307574	ROOF - inner	1
18	K 633344	SCREW - M6 x 16 mm	6
19	K 651795	WASHER - 6 mm	6
20	K 303566	PLATE - corner	1
21	K 303573	PLATE - stiffening	1
22	K 652505	SCREW - M5 x 20 mm	1
23	K 651525	NUT - M5	1
24	K 652753	SCREW - M8 x 16 mm	4
25	K 303630	WASHER - 8 mm	4
26	K 306971	PLATE - cover	1
27	K 307606	PLUG - switch hole	2

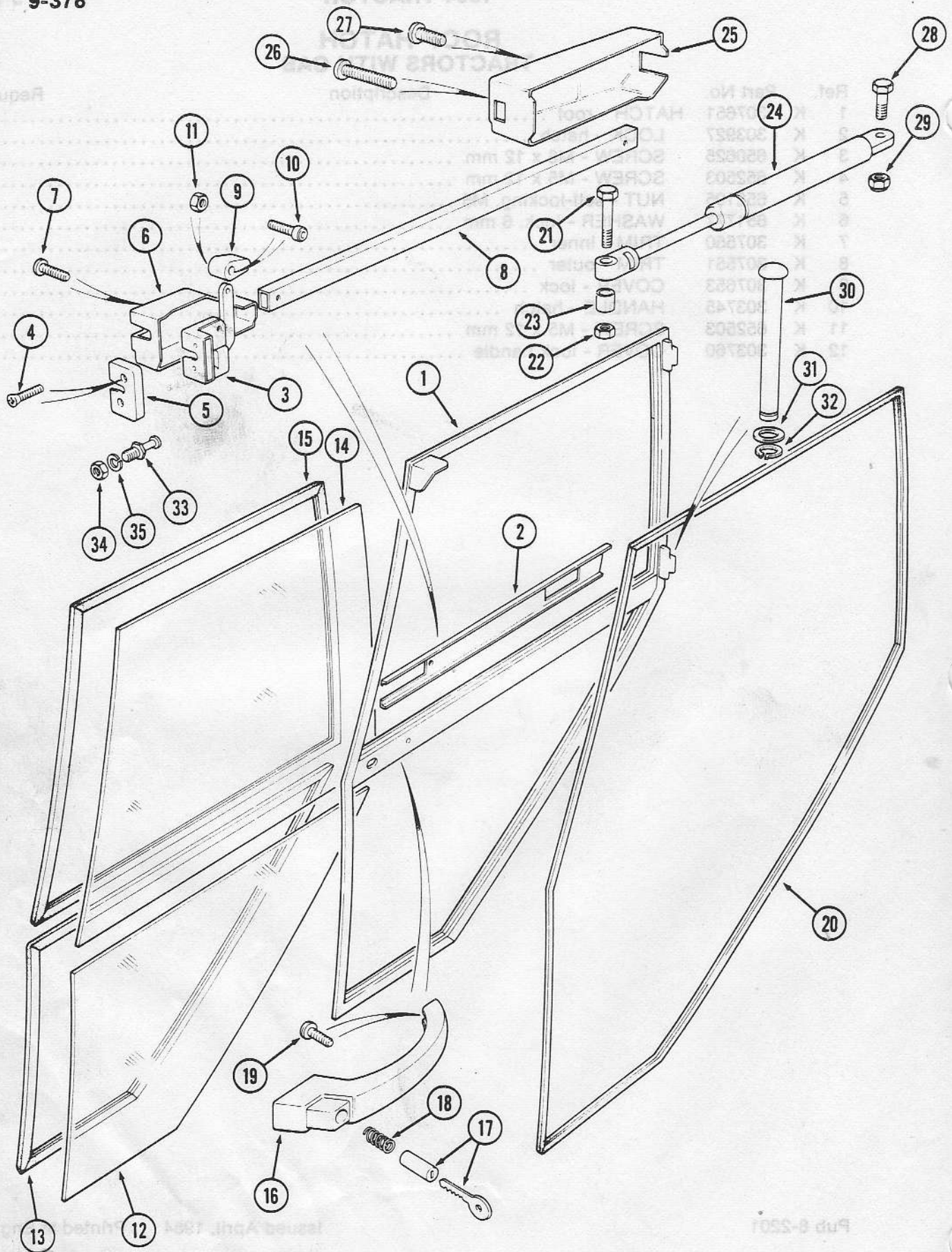
1984 TRACTOR
CAB ROOF
TRACTORS WITH CAB



Ref.	Part No.	Description
1	307572	ROOF - complete
2	303558	ROOF - outer
3	307551	HATCH - top
4	303515	PIN - hinge
5	623507	RING - snap
6	303747	STRUT - gas
7	303757	STRUT - gas
8	303552	STRUT - gas
9	627580	ANCHOR - pin
10	303554	SCREW - MS x 18 mm
11	627581	WASHER - 5 mm
12	303556	PLATE - corner
13	303573	PLATE - stiffening
14	627582	SCREW - MS x 20 mm
15	303557	NUT - MS
16	627583	SCREW - MS x 18 mm
17	303554	SCREW - MS x 18 mm
18	303554	SCREW - MS x 18 mm
19	303554	SCREW - MS x 18 mm
20	303554	SCREW - MS x 18 mm
21	303554	SCREW - MS x 18 mm
22	303554	SCREW - MS x 18 mm
23	303554	SCREW - MS x 18 mm
24	303554	SCREW - MS x 18 mm
25	303554	SCREW - MS x 18 mm
26	303554	SCREW - MS x 18 mm
27	303554	SCREW - MS x 18 mm

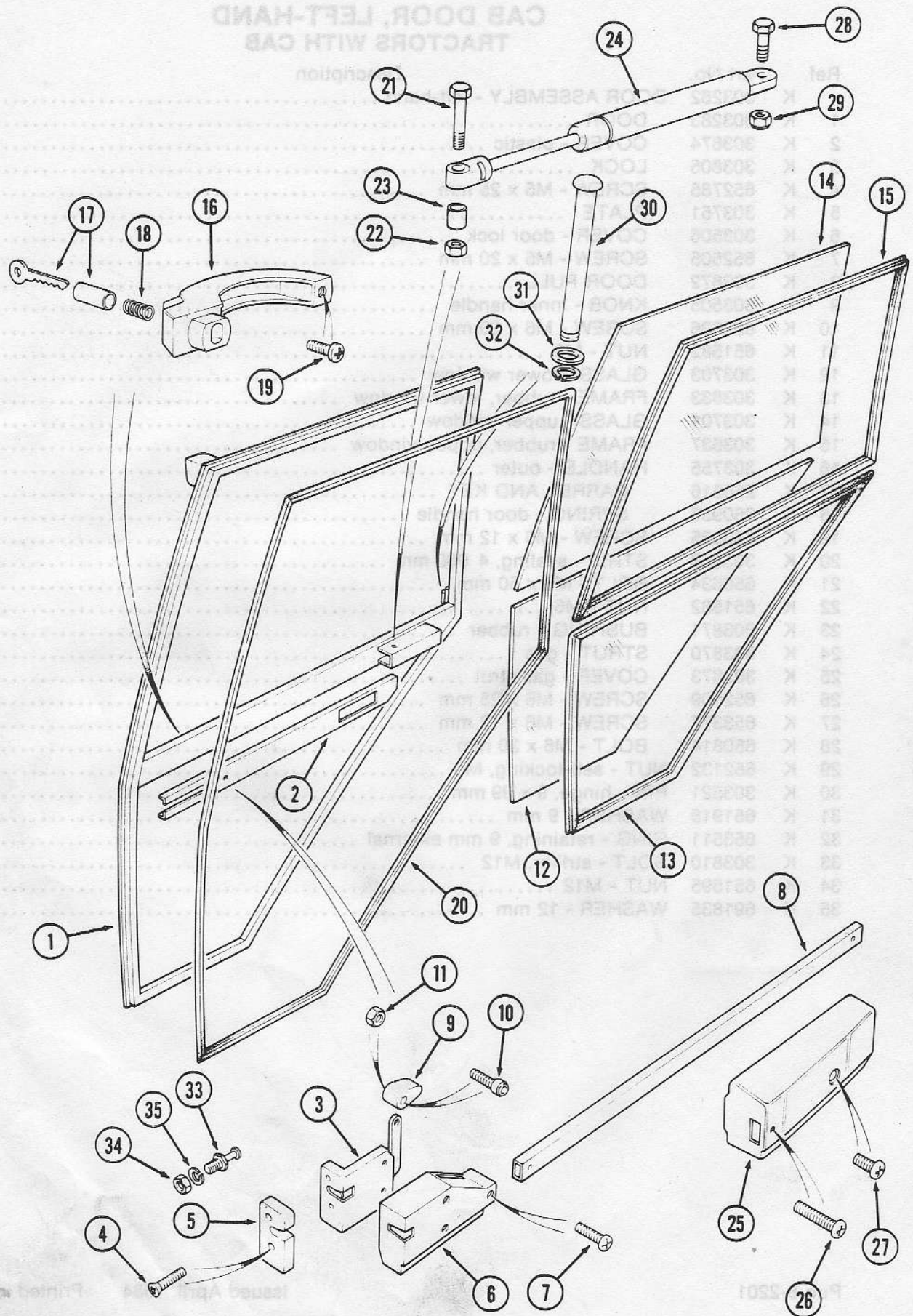
ROOF HATCH TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 307651	HATCH - roof	1
2	K 303927	LOCK - hatch	1
3	K 650625	SCREW - M6 x 12 mm	2
4	K 652503	SCREW - M5 x 12 mm	3
5	K 652105	NUT - self-locking, M5	1
6	K 651777	WASHER - lock, 6 mm	4
7	K 307550	TRIM - inner	1
8	K 307551	TRIM - outer	1
9	K 307653	COVER - lock	1
10	K 303745	HANDLE - hatch	1
11	K 652503	SCREW - M5 x 12 mm	2
12	K 303760	COVER - lock handle	1



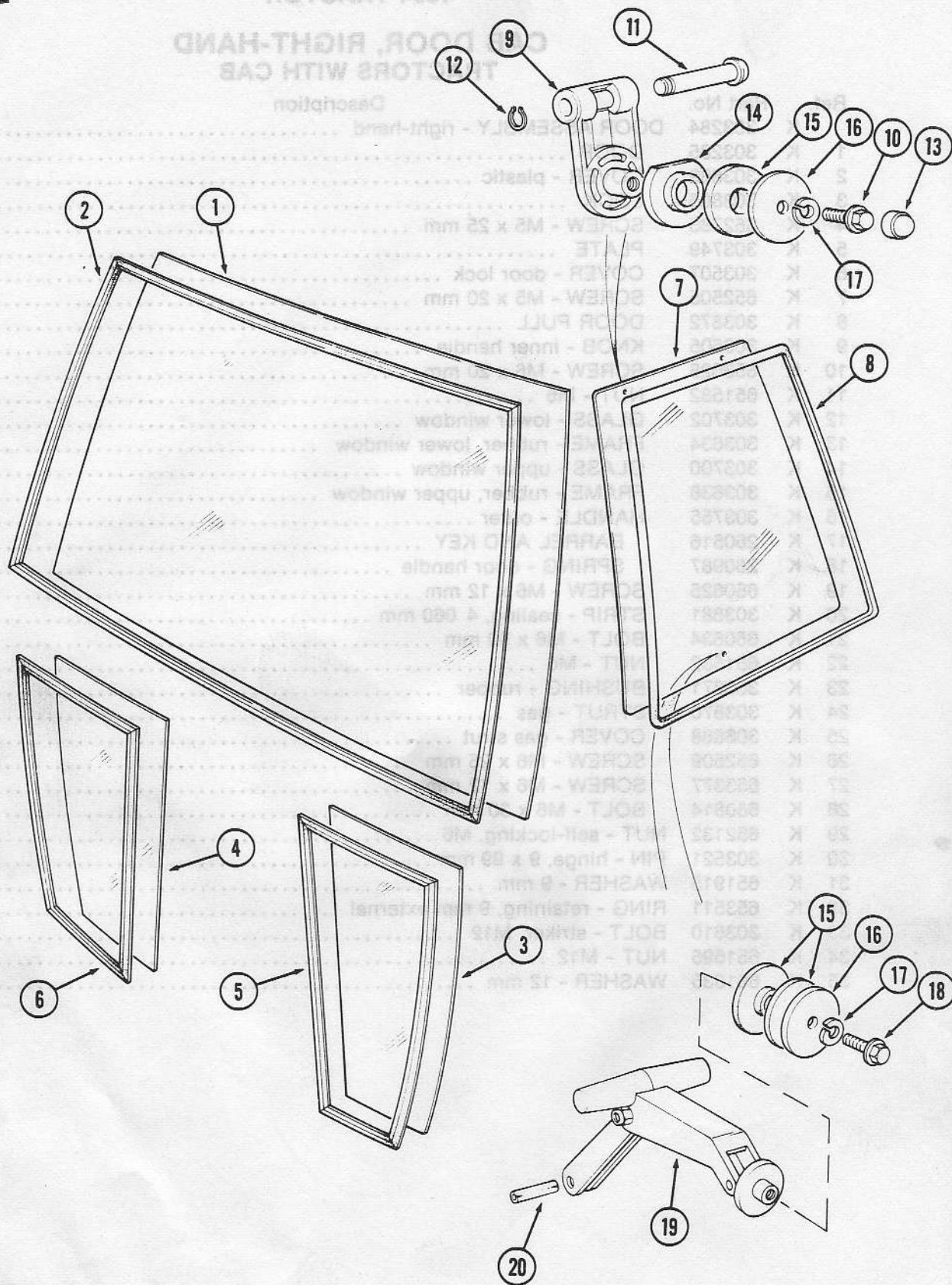
CAB DOOR, LEFT-HAND TRACTORS WITH CAB

Ref.	Part No.	Description	Required
	K 303282	DOOR ASSEMBLY - left-hand	1
1	K 303283	DOOR	1
2	K 303874	COVER - plastic	1
3	K 303805	LOCK	1
4	K 652785	SCREW - M5 x 25 mm	2
5	K 303751	PLATE	1
6	K 303506	COVER - door lock	1
7	K 652505	SCREW - M5 x 20 mm	3
8	K 303872	DOOR PULL	1
9	K 303505	KNOB - inner handle	1
10	K 653626	SCREW - M6 x 20 mm	1
11	K 651582	NUT - M6	1
12	K 303703	GLASS - lower window	1
13	K 303633	FRAME - rubber, lower window	1
14	K 303701	GLASS - upper window	1
15	K 303637	FRAME - rubber, upper window	1
16	K 303755	HANDLE - outer	1
17	K 260516	BARREL AND KEY	1
18	K 260987	SPRING - door handle	1
19	K 650625	SCREW - M6 x 12 mm	1
20	K 303880	STRIP - sealing, 4 060 mm	1
21	K 650634	BOLT - M6 x 50 mm	1
22	K 651582	NUT - M6	1
23	K 303871	BUSHING - rubber	1
24	K 303870	STRUT - gas	1
25	K 303873	COVER - gas strut	1
26	K 652509	SCREW - M6 x 25 mm	1
27	K 653377	SCREW - M6 x 12 mm	1
28	K 650814	BOLT - M6 x 30 mm	1
29	K 652132	NUT - self-locking, M6	2
30	K 303521	PIN - hinge, 9 x 99 mm	2
31	K 651915	WASHER - 9 mm	2
32	K 653511	RING - retaining, 9 mm external	2
33	K 303810	BOLT - striker, M12	1
34	K 651595	NUT - M12	1
35	K 691835	WASHER - 12 mm	2



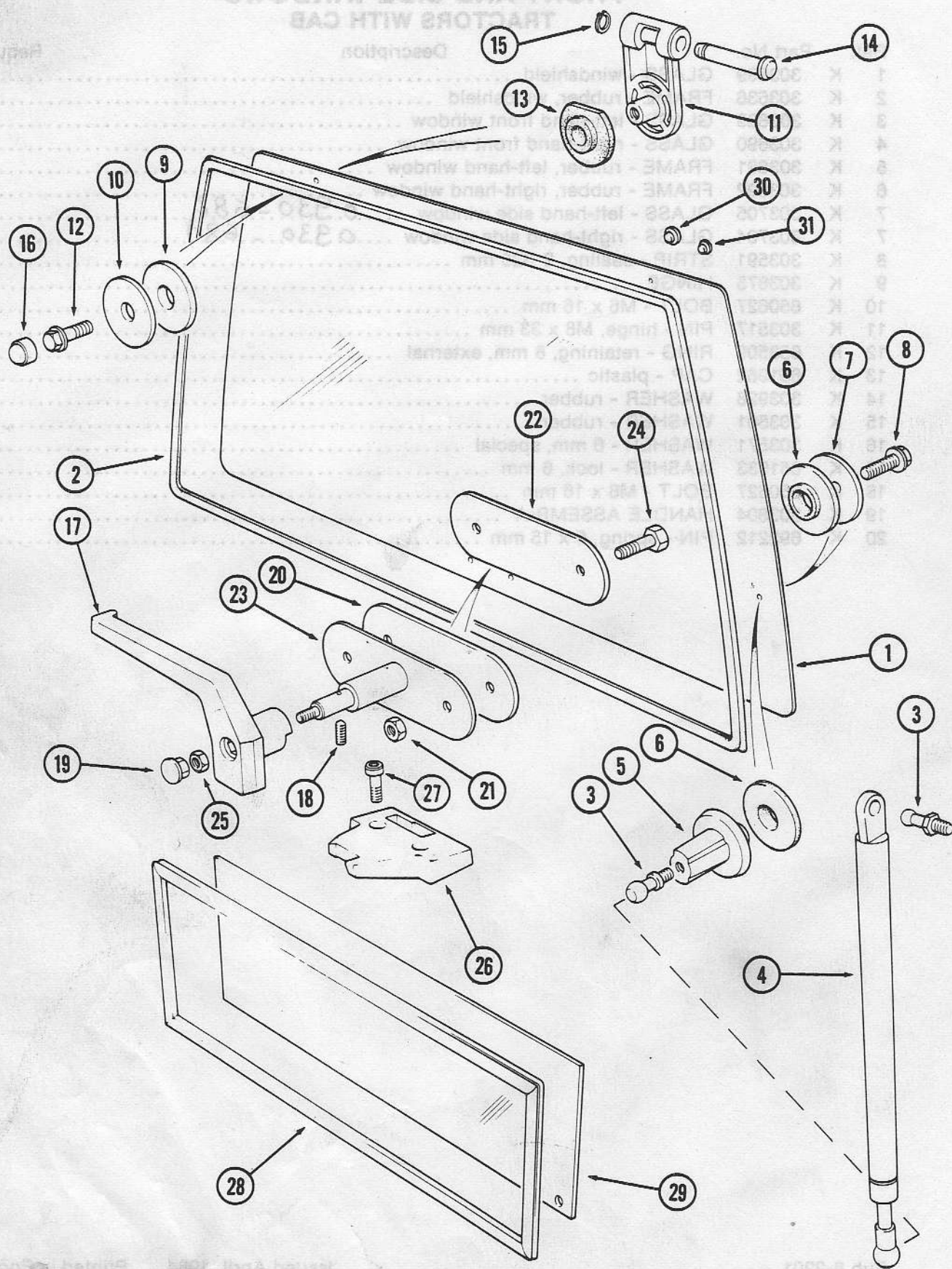
CAB DOOR, RIGHT-HAND TRACTORS WITH CAB

Ref.	Part No.	Description	Required
	K 303284	DOOR ASSEMBLY - right-hand	1
1	K 303285	DOOR	1
2	K 303869	COVER - plastic	1
3	K 303806	LOCK	1
4	K 652785	SCREW - M5 x 25 mm	2
5	K 303749	PLATE	1
6	K 303507	COVER - door lock	1
7	K 652505	SCREW - M5 x 20 mm	3
8	K 303872	DOOR PULL	1
9	K 303505	KNOB - inner handle	1
10	K 653626	SCREW - M6 x 20 mm	1
11	K 651582	NUT - M6	1
12	K 303702	GLASS - lower window	1
13	K 303634	FRAME - rubber, lower window	1
14	K 303700	GLASS - upper window	1
15	K 303638	FRAME - rubber, upper window	1
16	K 303755	HANDLE - outer	1
17	K 260516	BARREL AND KEY	1
18	K 260987	SPRING - door handle	1
19	K 650625	SCREW - M6 x 12 mm	1
20	K 303881	STRIP - sealing, 4 060 mm	1
21	K 650634	BOLT - M6 x 50 mm	1
22	K 651582	NUT - M6	1
23	K 303871	BUSHING - rubber	1
24	K 303870	STRUT - gas	1
25	K 303868	COVER - gas strut	1
26	K 652509	SCREW - M6 x 25 mm	1
27	K 653377	SCREW - M6 x 12 mm	1
28	K 650814	BOLT - M6 x 30 mm	1
29	K 652132	NUT - self-locking, M6	2
30	K 303521	PIN - hinge, 9 x 99 mm	2
31	K 651915	WASHER - 9 mm	2
32	K 653511	RING - retaining, 9 mm external	2
33	K 303810	BOLT - striker, M12	1
34	K 651595	NUT - M12	1
35	K 691835	WASHER - 12 mm	2



FRONT AND SIDE WINDOWS TRACTORS WITH CAB

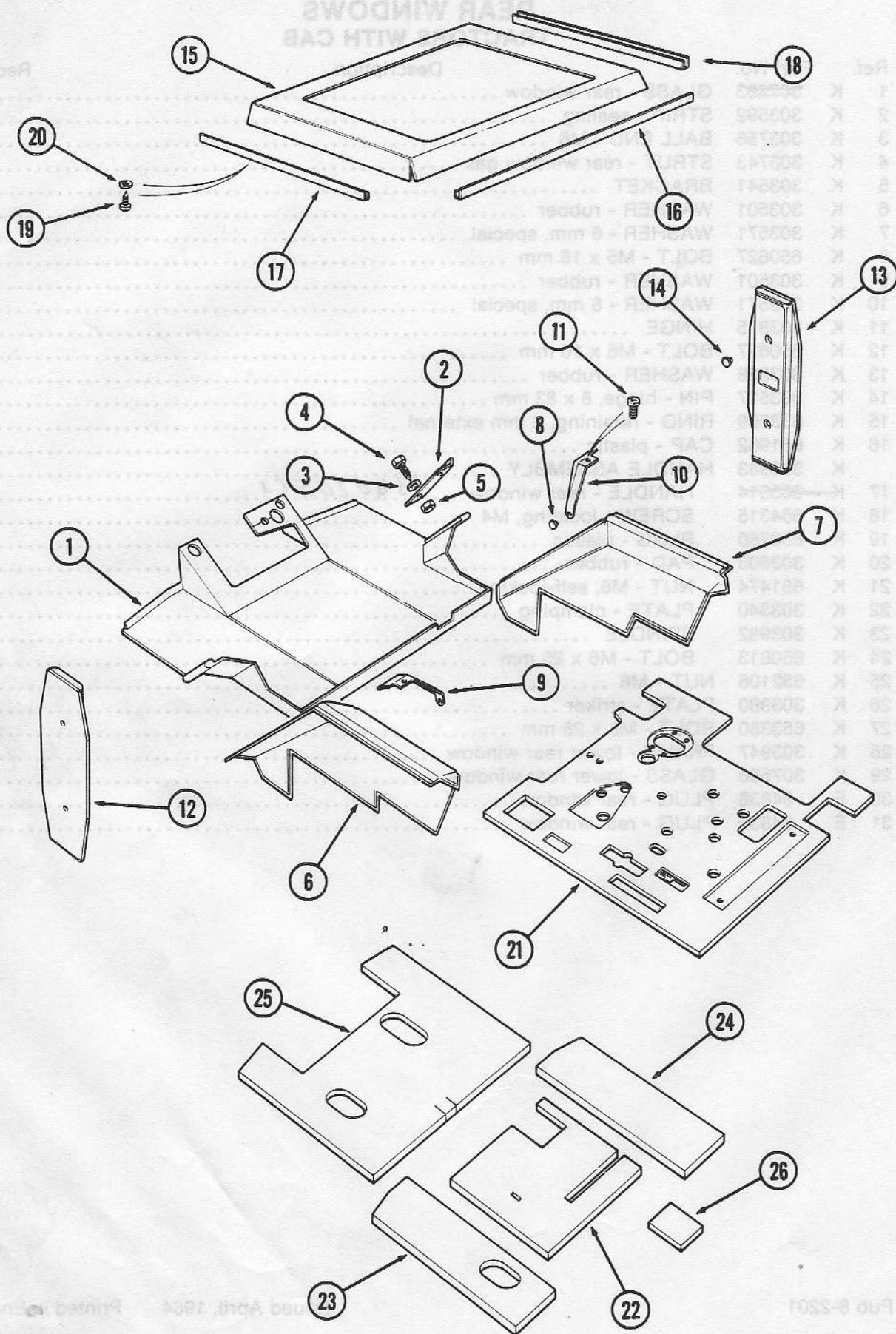
Ref.	Part No.	Description	Required
1	K 303699	GLASS - windshield	1
2	K 303636	FRAME - rubber, windshield	1
3	K 303689	GLASS - left-hand front window	1
4	K 303690	GLASS - right-hand front window	1
5	K 303691	FRAME - rubber, left-hand window	1
6	K 303692	FRAME - rubber, right-hand window	1
7	K 303705	GLASS - left-hand side window 0.930-682	1
7	K 303704	GLASS - right-hand side window 0.930-681	1
8	K 303591	STRIP - sealing, 2 325 mm	2
9	K 303875	HINGE	4
10	K 650627	BOLT - M6 x 16 mm	4
11	K 303517	PIN - hinge, M8 x 33 mm	4
12	K 653509	RING - retaining, 8 mm, external	4
13	K 651962	CAP - plastic	8
14	K 303928	WASHER - rubber	4
15	K 303501	WASHER - rubber	12
16	K 303571	WASHER - 6 mm, special	4
17	K 651933	WASHER - lock, 6 mm	6
18	K 650627	BOLT - M6 x 16 mm	2
19	K 303804	HANDLE ASSEMBLY	2
20	K 692212	PIN - spring, 5 x 15 mm	2



REAR WINDOWS TRACTORS WITH CAB

312000

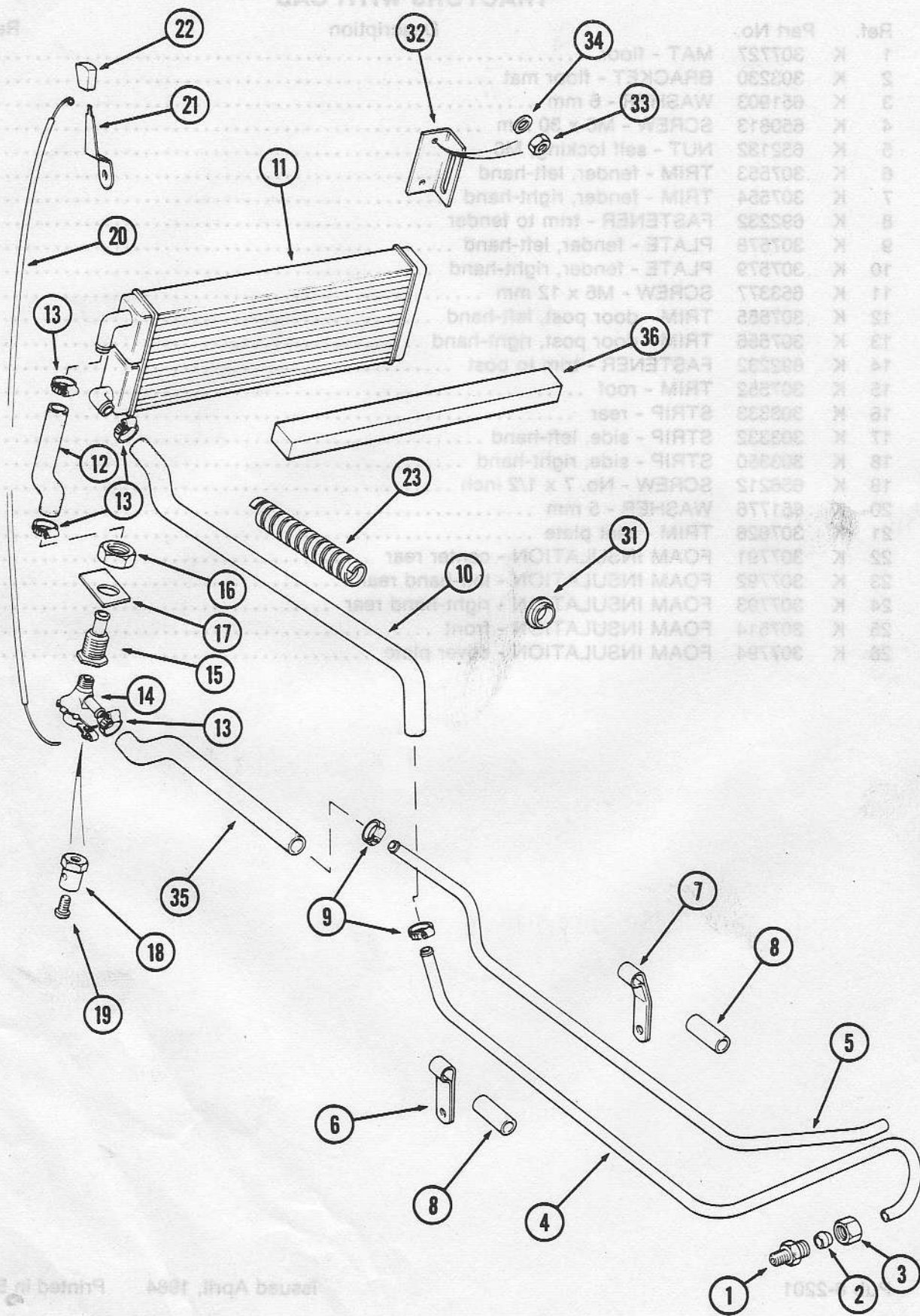
Ref.	Part No.	Description	Required
1	K 307233	GLASS - rear window	1
2	K 303592	STRIP - sealing	1
3	K 303756	BALL END - M6	4
4	K 303743	STRUT - rear window gas	2
5	K 303541	BRACKET	2
6	K 303501	WASHER - rubber	4
7	K 303571	WASHER - 6 mm, special	2
8	K 650627	BOLT - M5 x 16 mm	2
9	K 303501	WASHER - rubber	2
10	K 303571	WASHER - 6 mm, special	4
11	K 303875	HINGE	2
12	K 650627	BOLT - M6 x 16 mm	2
13	K 303928	WASHER - rubber	2
14	K 303517	PIN - hinge, 8 x 83 mm	2
15	K 653509	RING - retaining, 8 mm external	2
16	K 651962	CAP - plastic	4
	K 303983	HANDLE ASSEMBLY	1
17	K 303514	HANDLE - rear window 1340205C1	1
18	K 654315	SCREW - locating, M4	1
19	K 656780	PLUG - plastic	1
20	K 303503	PAD - rubber	2
21	K 651474	NUT - M6, self-locking	2
22	K 303340	PLATE - clamping	1
23	K 303982	SPINDLE	1
24	K 650813	BOLT - M6 x 25 mm	2
25	K 652106	NUT - M6	1
26	K 303980	PLATE - striker	1
27	K 653380	BOLT - M6 x 25 mm	2
28	K 303947	FRAME - lower rear window	1
29	K 307656	GLASS - lower rear window	1
30	E 64838	PLUG - rear window	1
31	E 64839	PLUG - rear window	1



INTERIOR AND EXTERIOR TRIM TRACTORS WITH CAB

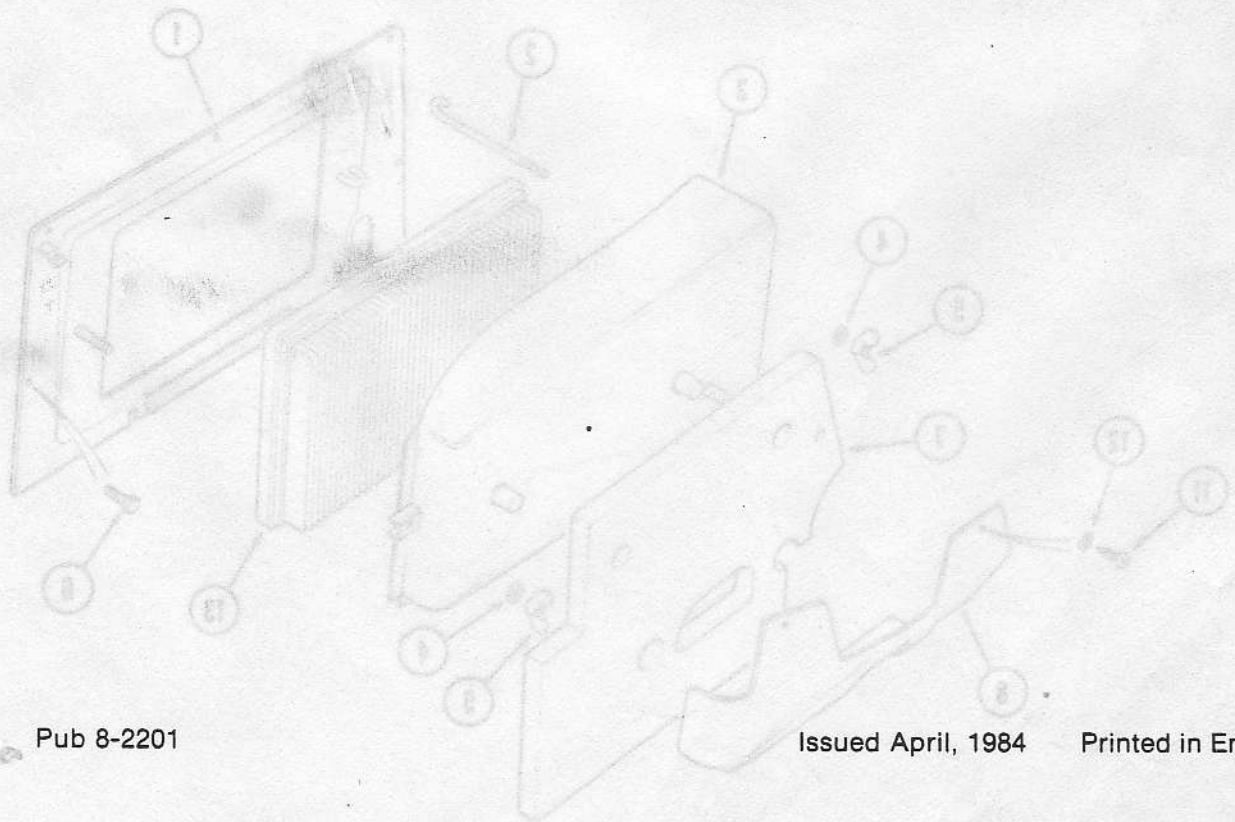
Ref.	Part No.	Description	Required
1	K 307727	MAT - floor	1
2	K 303230	BRACKET - floor mat	2
3	K 651903	WASHER - 6 mm	4
4	K 650813	SCREW - M6 x 30 mm	4
5	K 652132	NUT - self locking, M6	4
6	K 307553	TRIM - fender, left-hand	1
7	K 307554	TRIM - fender, right-hand	1
8	K 692232	FASTENER - trim to fender	12
9	K 307578	PLATE - fender, left-hand	1
10	K 307579	PLATE - fender, right-hand	1
11	K 653377	SCREW - M6 x 12 mm	4
12	K 307555	TRIM - door post, left-hand	1
13	K 307556	TRIM - door post, right-hand	1
14	K 692232	FASTENER - trim to post	4
15	K 307552	TRIM - roof	1
16	K 303333	STRIP - rear	1
17	K 303332	STRIP - side, left-hand	1
18	K 303350	STRIP - side, right-hand	1
19	K 656212	SCREW - No. 7 x 1/2 inch	7
20	K 651776	WASHER - 5 mm	7
21	K 307626	TRIM - seat plate	1
22	K 307791	FOAM INSULATION - center rear	1
23	K 307792	FOAM INSULATION - left-hand rear	1
24	K 307793	FOAM INSULATION - right-hand rear	1
25	K 307514	FOAM INSULATION - front	1
26	K 307794	FOAM INSULATION - cover plate	1

1984 TRACTOR
INTERIOR AND EXTERIOR TRIM
TRACTORS WITH CAB

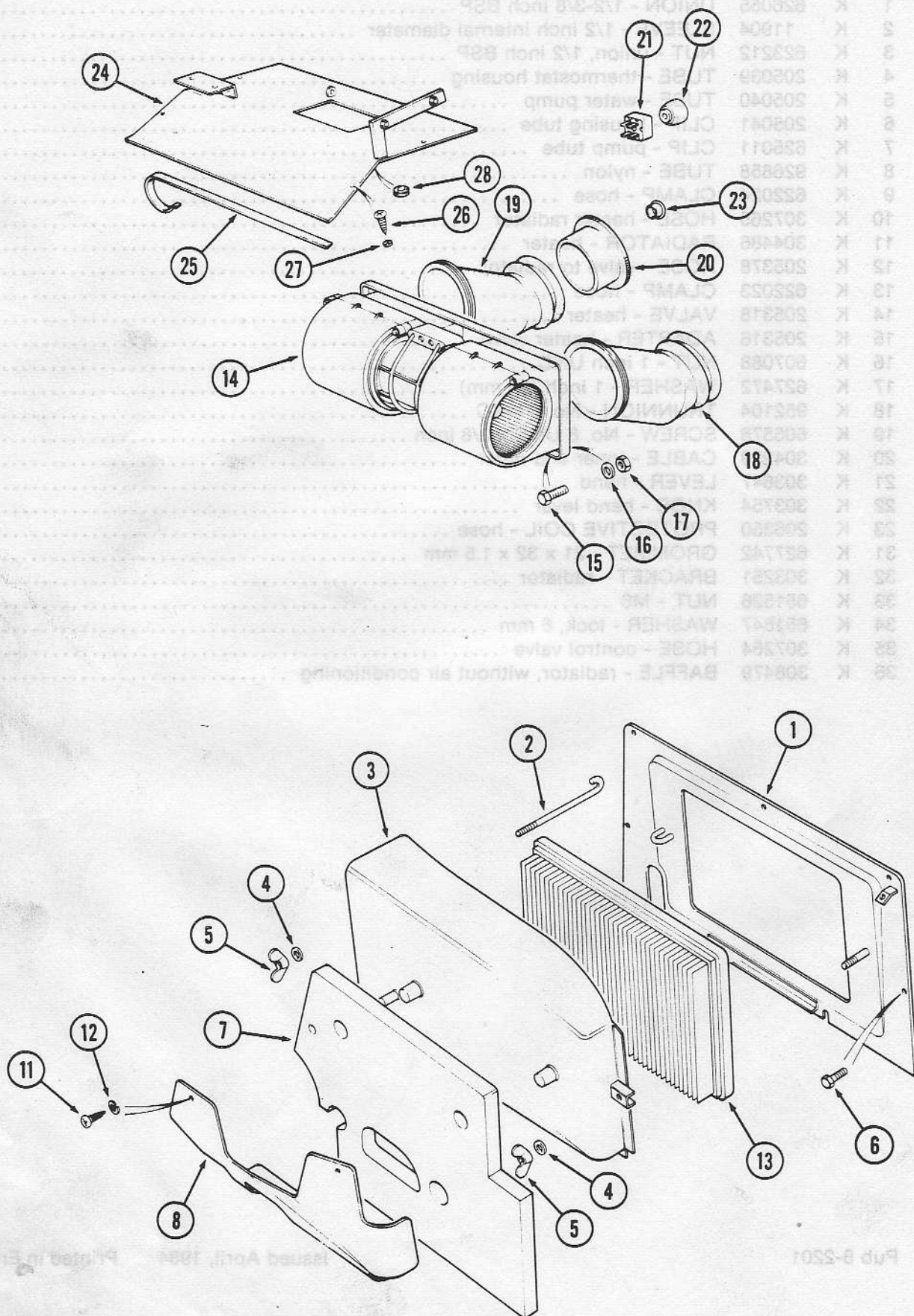


CAB HEATER, TUBES AND FITTINGS

Ref.	Part No.	Description	Required
1	K 626055	UNION - 1/2-3/8 inch BSP	2
2	K 11904	SLEEVE - 1/2 inch internal diameter	2
3	K 623212	NUT - union, 1/2 inch BSP	2
4	K 205039	TUBE - thermostat housing	1
5	K 205040	TUBE - water pump	1
6	K 205041	CLIP - housing tube	1
7	K 625011	CLIP - pump tube	1
8	K 926858	TUBE - nylon	1
9	K 622024	CLAMP - hose	2
10	K 307265	HOSE - heater radiator	1
11	K 304486	RADIATOR - heater	1
12	K 205378	HOSE - valve to radiator	1
13	K 622023	CLAMP - hose	4
14	K 205318	VALVE - heater	1
15	K 205316	ADAPTER - heater valve	1
16	K 607088	NUT - 1 inch UNC	1
17	K 627472	WASHER - 1 inch (25 mm)	1
18	K 952104	TRUNNION - No. 8 UNC	1
19	K 605578	SCREW - No. 8 UNC x 3/8 inch	1
20	K 304229	CABLE - inner and outer	1
21	K 303647	LEVER - hand	1
22	K 303754	KNOB - hand lever	1
23	K 206350	PROTECTIVE COIL - hose	2
31	K 627742	GROMMET - 21 x 32 x 1.5 mm	1
32	K 303251	BRACKET - radiator	1
33	K 651526	NUT - M6	2
34	K 651847	WASHER - lock, 6 mm	2
35	K 307264	HOSE - control valve	1
36	K 308479	BAFFLE - radiator, without air conditioning	1

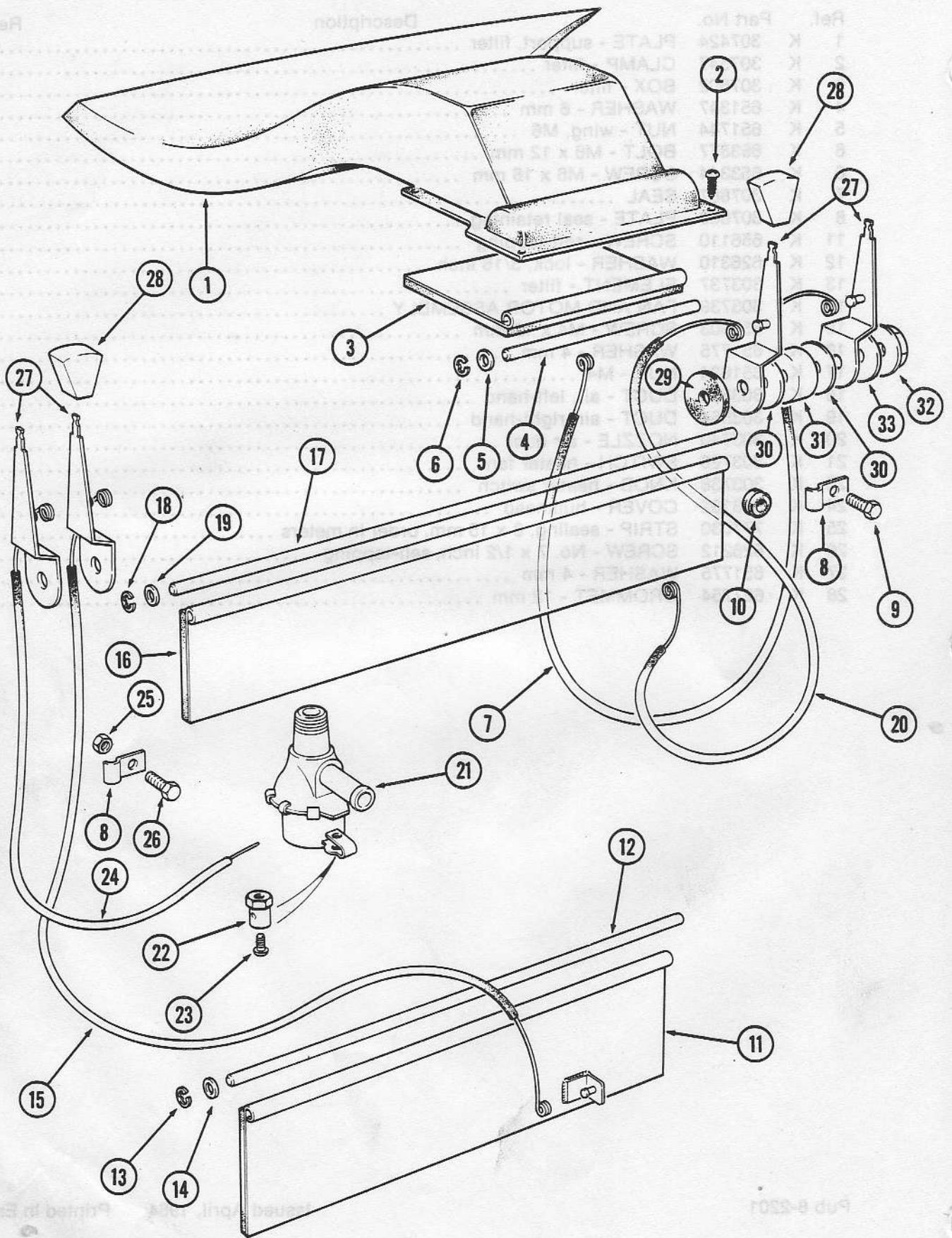


CAB HEATER, TUBES AND FITTINGS



CAB AIR FILTER AND HEATER FAN

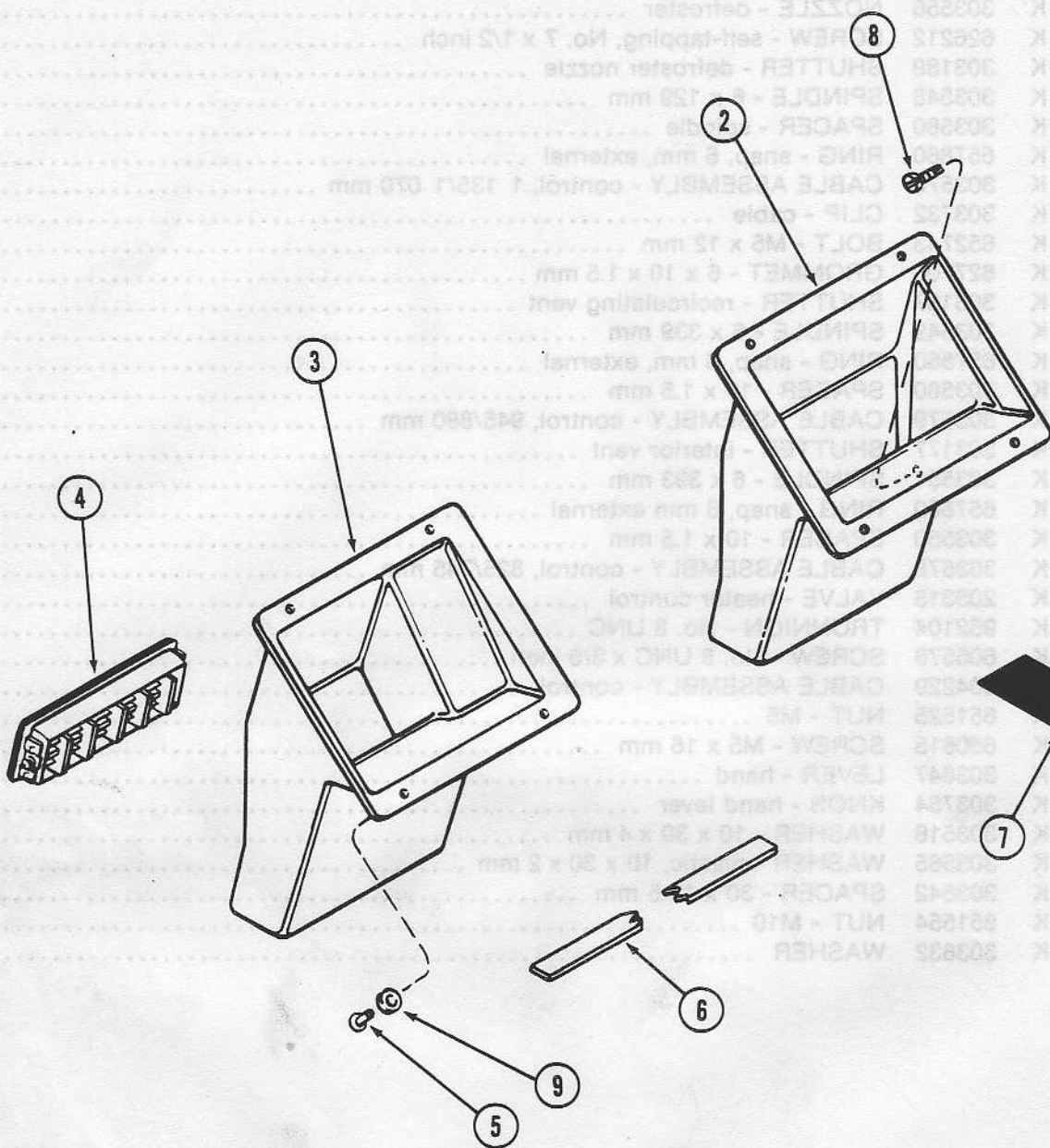
Ref.	Part No.	Description	Required
1	K 307424	PLATE - support, filter	1
2	K 307547	CLAMP - filter	1
3	K 307502	BOX - filter	1
4	K 651347	WASHER - 6 mm	2
5	K 651744	NUT - wing, M6	2
6	K 653377	BOLT - M6 x 12 mm	5
6	K 653344	SCREW - M6 x 16 mm	2
7	K 307867	SEAL	1
8	K 307859	PLATE - seal retaining	1
11	K 656110	SCREW - self-tapping	4
12	K 626310	WASHER - lock, 3/16 inch	4
13	K 303737	ELEMENT - filter	1
14	K 303739	FAN AND MOTOR ASSEMBLY	1
15	K 650603	SCREW - M4 x 12 mm	7
16	K 651775	WASHER - 4 mm	7
17	K 651624	NUT - M4	7
18	K 303555	DUCT - air, left-hand	1
19	K 303554	DUCT - air, right-hand	1
20	K 303740	NOZZLE - air duct	2
21	K 303726	SWITCH - heater fan	1
22	K 303738	KNOB - heater switch	1
24	K 303182	COVER - bulkhead	1
25	K 777030	STRIP - sealing, 8 x 15 mm, order in meters	UAR
26	K 626212	SCREW - No. 7 x 1/2 inch, self-tapping	5
27	K 651775	WASHER - 4 mm	5
28	K 627754	GROMMET - 12 mm	1



HEATER CONTROLS TRACTORS WITH CAB

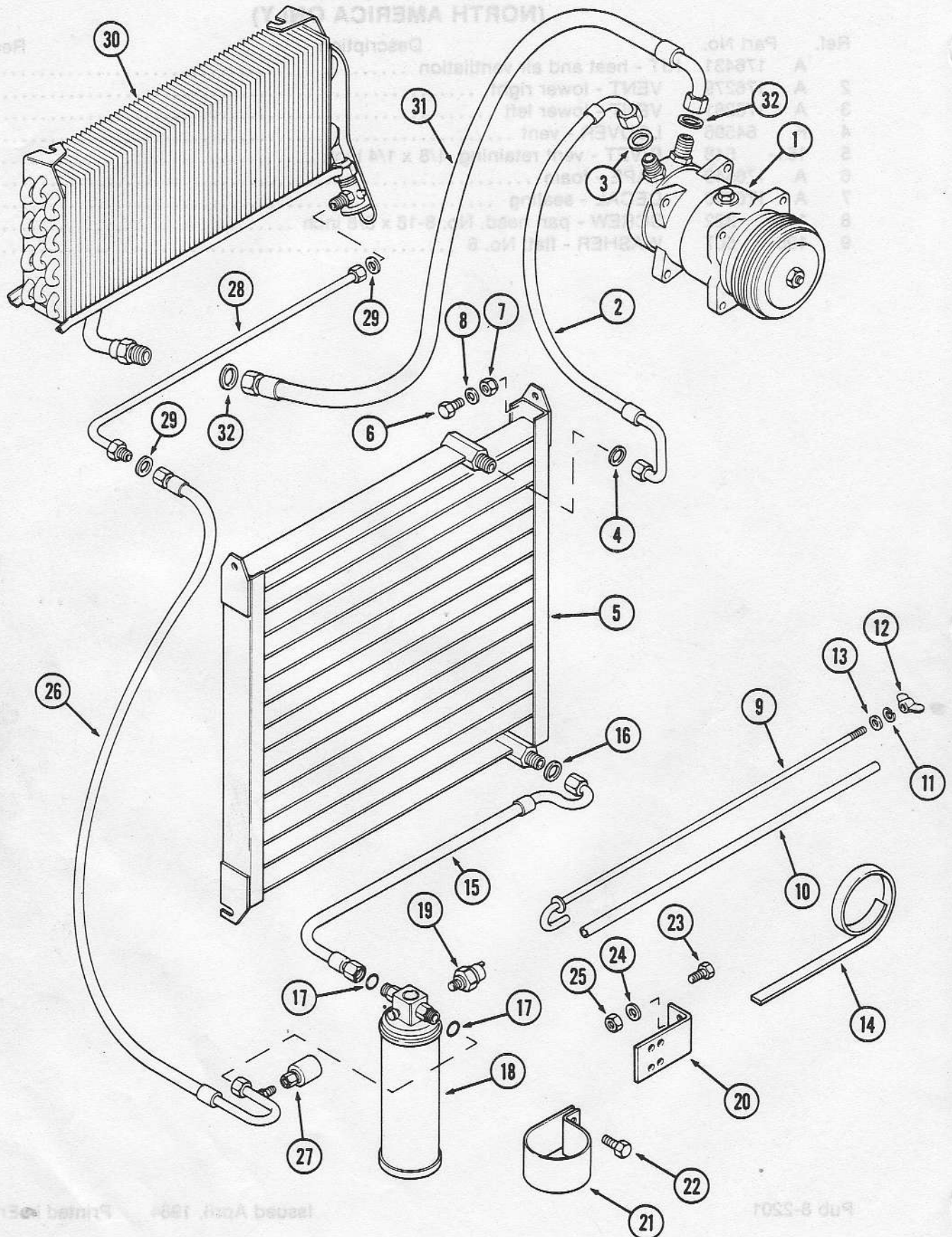
Ref.	Part No.	Description	Required
1	K 303556	NOZZLE - defroster	1
2	K 626212	SCREW - self-tapping, No. 7 x 1/2 inch	4
3	K 303189	SHUTTER - defroster nozzle	1
4	K 303548	SPINDLE - 6 x 129 mm	1
5	K 303580	SPACER - spindle	2
6	K 657860	RING - snap, 6 mm, external	2
7	K 303576	CABLE ASSEMBLY - control, 1 135/1 070 mm	1
8	K 303732	CLIP - cable	6
9	K 652743	BOLT - M5 x 12 mm	4
10	K 627700	GROMMET - 6 x 10 x 1.5 mm	1
11	K 303167	SHUTTER - recirculating vent	1
12	K 303549	SPINDLE - 6 x 339 mm	1
13	K 657860	RING - snap, 6 mm, external	2
14	K 303580	SPACER - 10 x 1.5 mm	2
15	K 303579	CABLE ASSEMBLY - control, 945/880 mm	1
16	K 303177	SHUTTER - interior vent	1
17	K 303551	SPINDLE - 6 x 393 mm	1
18	K 657860	RING - snap, 6 mm external	2
19	K 303580	SPACER - 10 x 1.5 mm	2
20	K 303578	CABLE ASSEMBLY - control, 825/745 mm	1
21	K 205318	VALVE - heater control	1
22	K 952104	TRUNNION - No. 8 UNC	1
23	K 605578	SCREW - No. 8 UNC x 3/8 inch	1
24	K 304229	CABLE ASSEMBLY - control	1
25	K 651525	NUT - M5	2
26	K 650615	SCREW - M5 x 16 mm	2
27	K 303647	LEVER - hand	4
28	K 303754	KNOB - hand lever	4
29	K 303516	WASHER - 10 x 30 x 4 mm	2
30	K 303565	WASHER - plastic, 10 x 30 x 2 mm	6
31	K 303542	SPACER - 30 x 14.5 mm	2
32	K 651554	NUT - M10	2
33	K 303632	WASHER	2

TRACTORS WITH CAB HEATER CONTROLS



VENTILATION KIT (NORTH AMERICA ONLY)

Ref.	Part No.	Description	Required
	A 176431	KIT - heat and air ventilation	1
2	A 176279	VENT - lower right	1
3	A 176281	VENT - lower left	1
4	F 64596	LOUVER - vent	2
5	151- 548	RIVET - vent retaining, 1/8 x 1/4 inch	4
6	A 176549	TAPE - foam	8
7	A 176550	DECAL - sealing	1
8	187- 322	SCREW - pan head, No. 8-18 x 5/8 inch	1
9	195- 507	WASHER - flat, No. 6	4

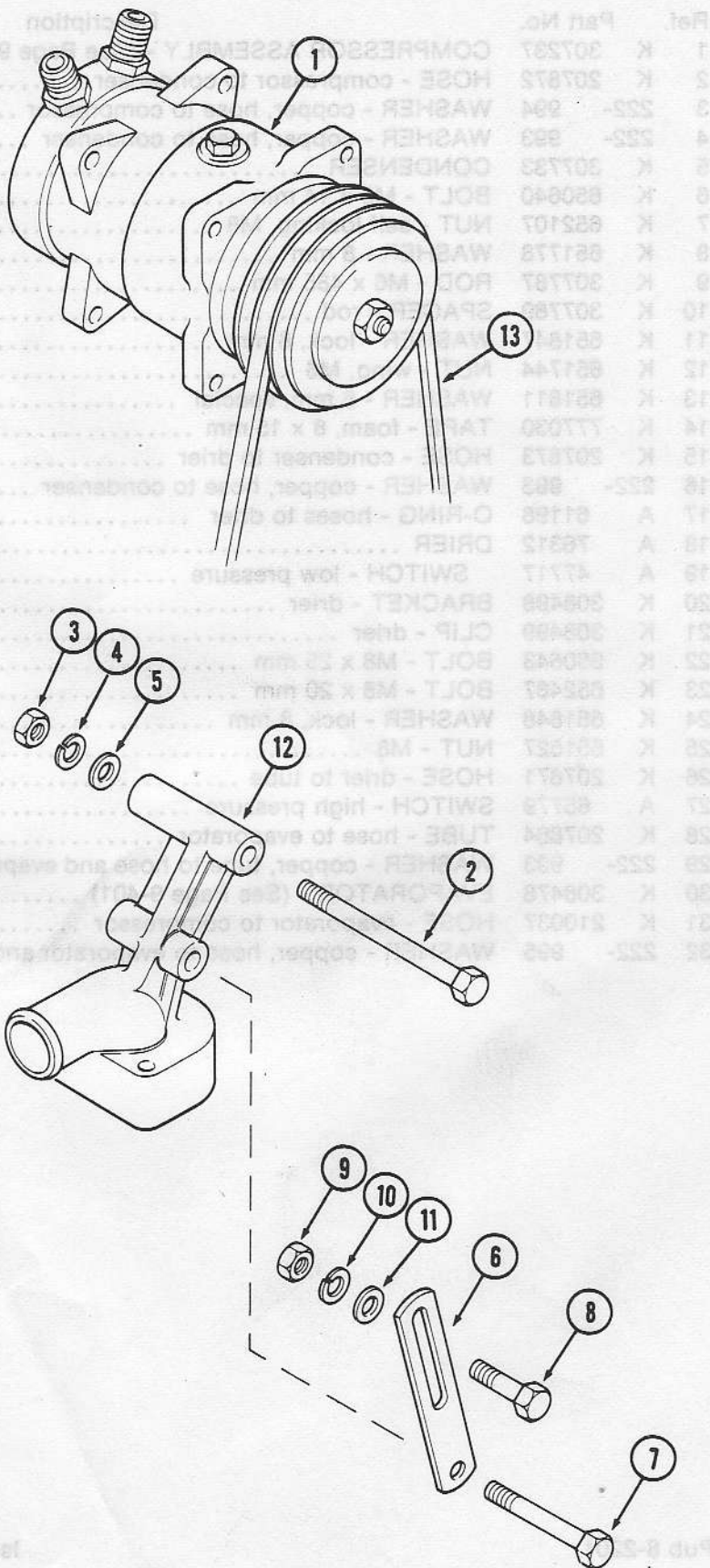


AIR CONDITIONING SYSTEM TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 307237	COMPRESSOR ASSEMBLY - (See Page 9-399)	1
2	K 207872	HOSE - compressor to condenser	1
3	222- 994	WASHER - copper, hose to compressor	1
4	222- 993	WASHER - copper, hose to condenser	1
5	K 307733	CONDENSER	1
6	K 650640	BOLT - M8 x 14 mm	2
7	K 652107	NUT - self locking, M8	2
8	K 651778	WASHER - 8 mm	2
9	K 307787	ROD - M6 x 485 mm	1
10	K 307789	SPACER - rod	1
11	K 651847	WASHER - lock, 6 mm	1
12	K 651744	NUT - wing, M6	1
13	K 651811	WASHER - 6 mm, special	1
14	K 777030	TAPE - foam, 8 x 15 mm	UAR
15	K 207873	HOSE - condenser to drier	1
16	222- 993	WASHER - copper, hose to condenser	1
17	A 61198	O-RING - hoses to drier	2
18	A 76312	DRIER	1
19	A 47717	SWITCH - low pressure	1
20	K 308498	BRACKET - drier	1
21	K 308499	CLIP - drier	1
22	K 650643	BOLT - M8 x 25 mm	2
23	K 652487	BOLT - M8 x 20 mm	2
24	K 651848	WASHER - lock, 8 mm	4
25	K 651527	NUT - M8	4
26	K 207871	HOSE - drier to tube	1
27	A 65779	SWITCH - high pressure	1
28	K 207864	TUBE - hose to evaporator	1
29	222- 993	WASHER - copper, tube to hose and evaporator	2
30	K 308478	EVAPORATOR - (See Page 9-401)	1
31	K 210037	HOSE - evaporator to compressor	1
32	222- 995	WASHER - copper, hose to evaporator and compressor	2

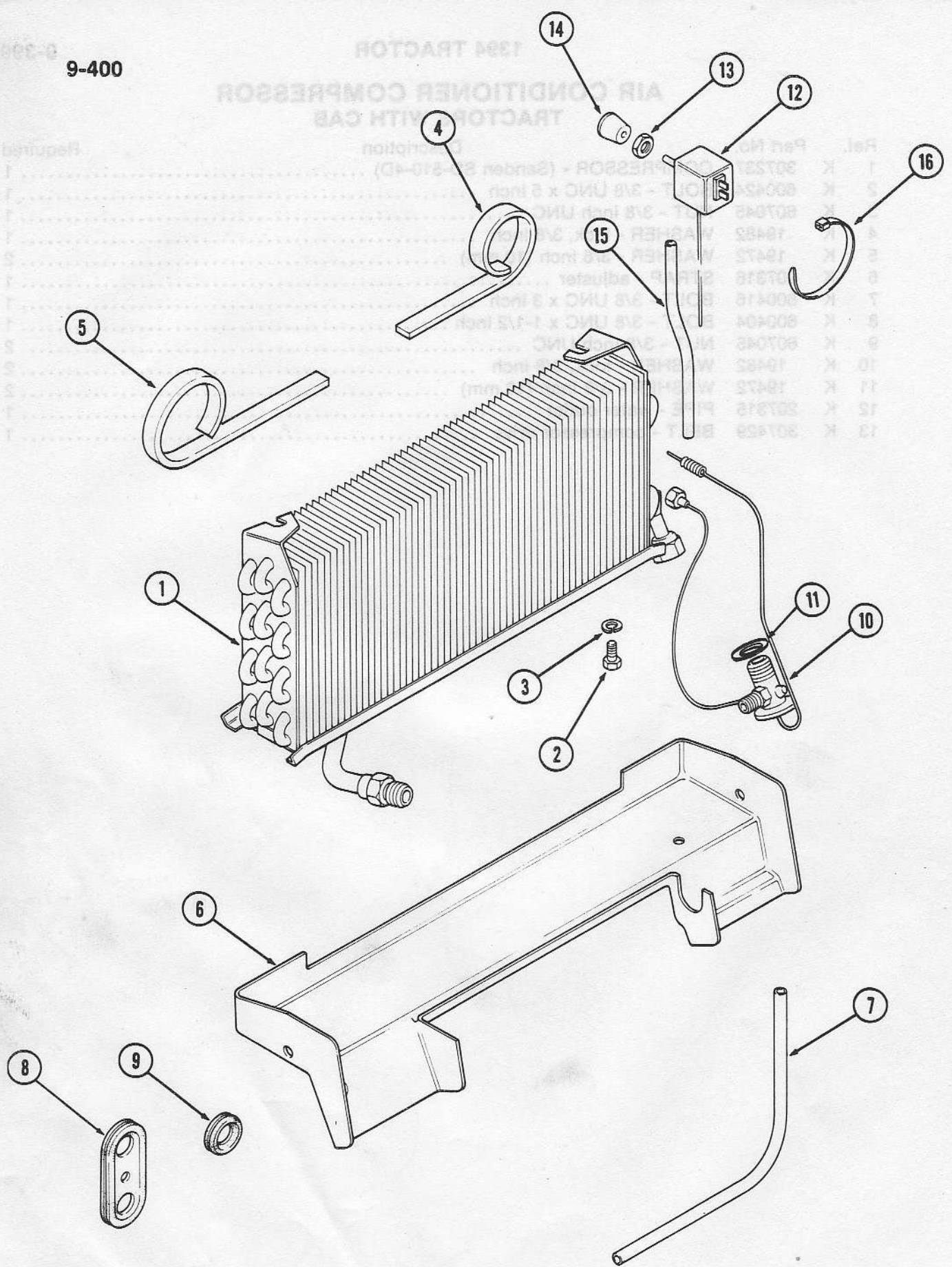
AIR CONDITIONING SYSTEM TRACTORS WITH CAB

Required



AIR CONDITIONER COMPRESSOR TRACTORS WITH CAB

Ref.		Part No.	Description	Required
1	K	307237	COMPRESSOR - (Sanden SD-510-4D)	1
2	K	600424	BOLT - 3/8 UNC x 5 inch	1
3	K	607045	NUT - 3/8 inch UNC	1
4	K	19482	WASHER - lock, 3/8 inch	1
5	K	19472	WASHER - 3/8 inch (10 mm)	2
6	K	207316	STRAP - adjuster	1
7	K	600416	BOLT - 3/8 UNC x 3 inch	1
8	K	600404	BOLT - 3/8 UNC x 1-1/2 inch	1
9	K	607045	NUT - 3/8 inch UNC	2
10	K	19482	WASHER - lock, 3/8 inch	2
11	K	19472	WASHER - 3/8 inch (10 mm)	2
12	K	207315	PIPE - water outlet	1
13	K	307429	BELT - compressor drive	1

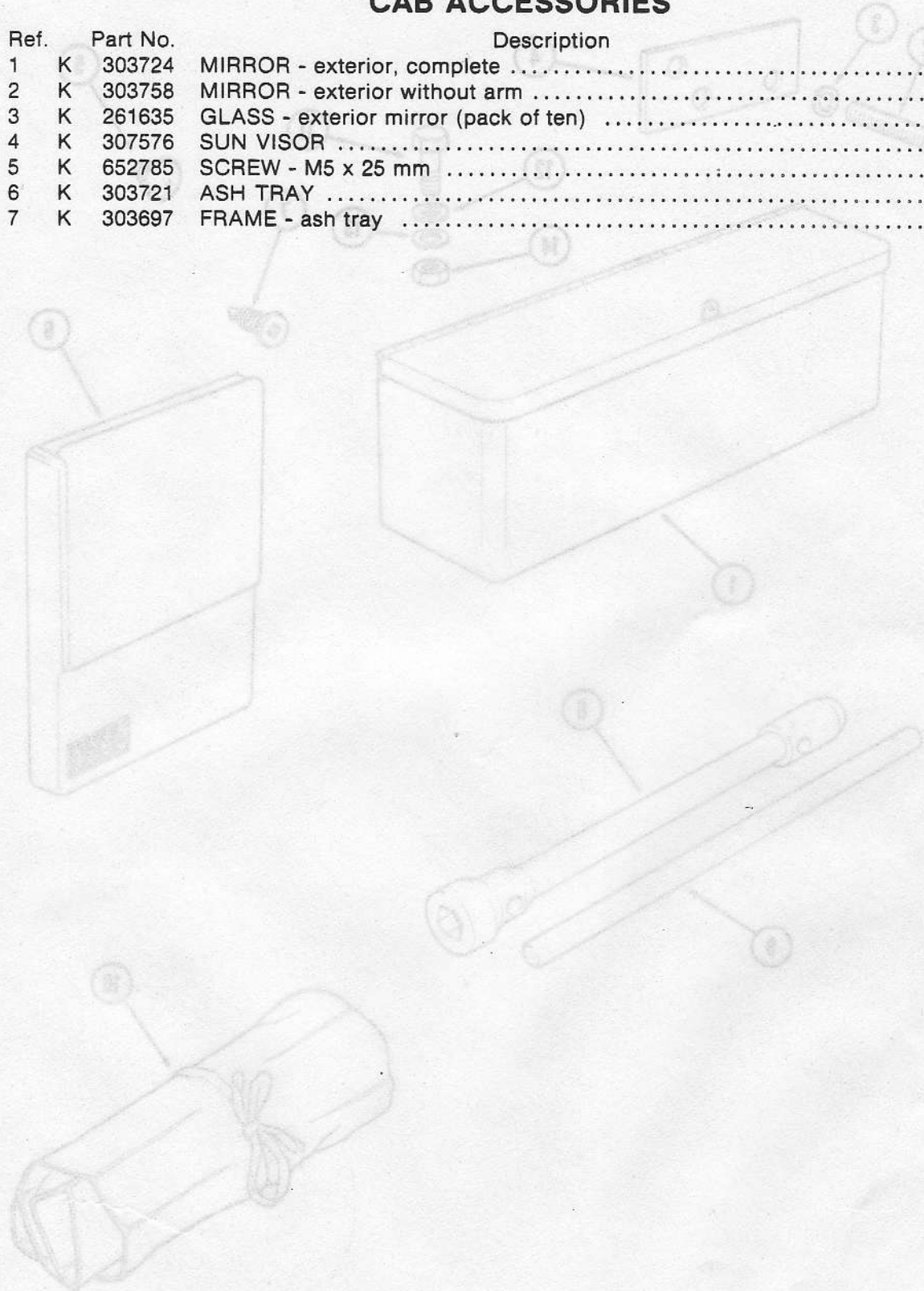


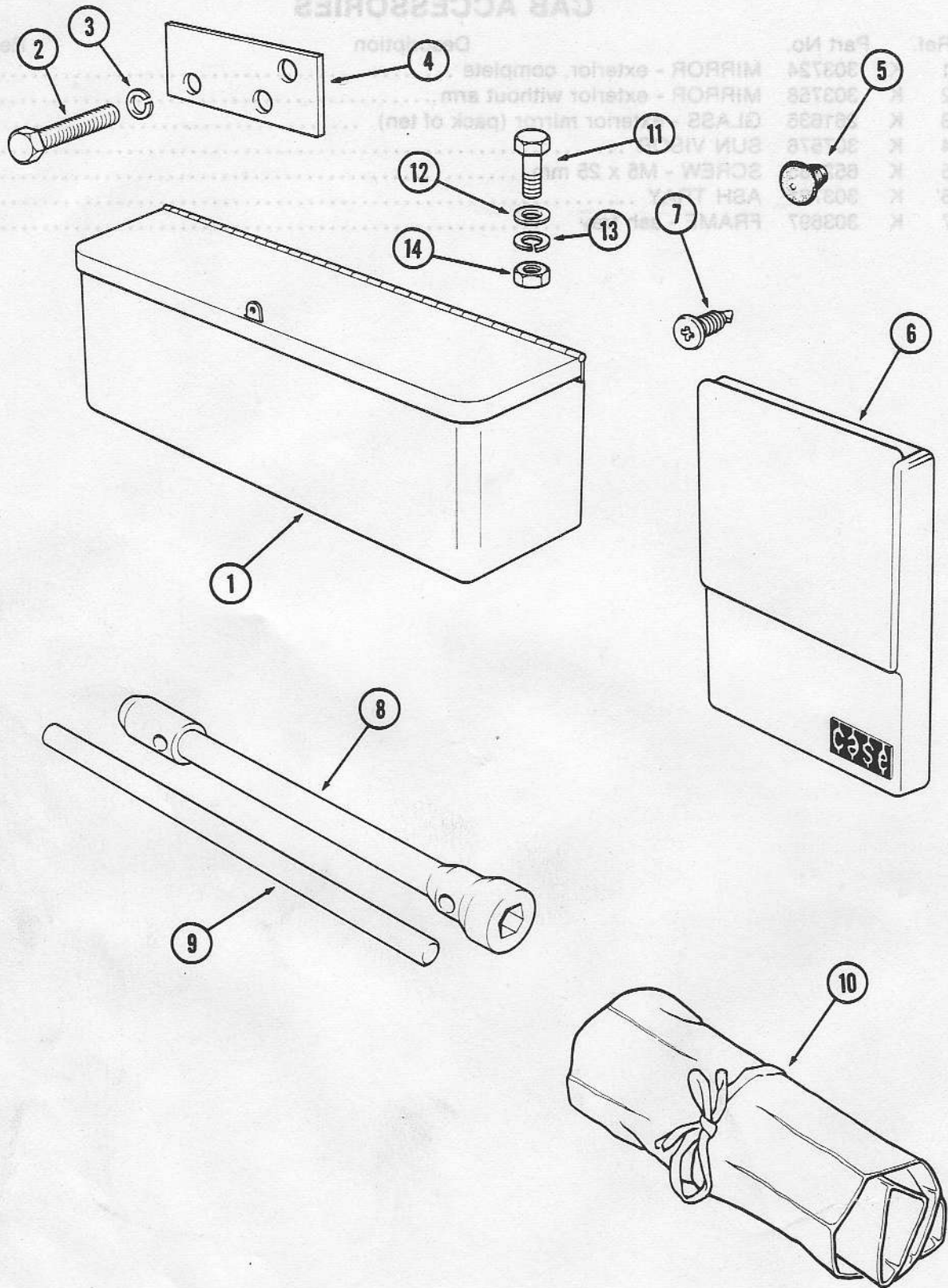
AIR CONDITIONER EVAPORATOR TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 308478	EVAPORATOR - air conditioning	1
2	K 650641	BOLT - M8 x 16 mm	1
3	K 651848	WASHER - lock, 8 mm	1
4	K 777030	TAPE - 8 x 15 mm	UAR
5	A 42902	INSULATION - press on, 2-1/2 inch (64 mm) wide, 30 foot (9 m) long	UAR
6	K 307261	TRAY - drip	1
7	K 304338	TUBE - drain, 8 x 600 mm	2
8	K 308480	GROMMET - bulkhead	1
9	K 627776	GROMMET - bulkhead, 1-1/4 x 5/8 inch	1
10	K 307509	VALVE - expansion	1
11	222- 994	WASHER - copper, valve to evaporator	1
12	A 176304	SWITCH - control	1
13	A 42561	NUT - switch	1
14	A 42578	KNOB - switch	1
15	K 207913	TUBE - insulating, switch capillary tube	1
16	K 621734	TIE - cable	1

CAB ACCESSORIES

Ref.	Part No.	Description	Required
1	K 303724	MIRROR - exterior, complete	2
2	K 303758	MIRROR - exterior without arm	1
3	K 261635	GLASS - exterior mirror (pack of ten)	UAR
4	K 307576	SUN VISOR	1
5	K 652785	SCREW - M5 x 25 mm	3
6	K 303721	ASH TRAY	1
7	K 303697	FRAME - ash tray	1





TOOLS AND TOOL BOX

Ref.	Part No.	Description	Required
1	K 206516	TOOL BOX - tractor	1
2	K 603304	BOLT - 5/8 UNC x 1-1/4 inch, tool box to main frame	2
3	K 19485	WASHER - lock, 5/8 inch	2
4	K 946776	PLATE - clamping, tool box	1
5	K 628010	PLUG - plastic, 10 mm, left-hand fender	4
6	K 954320	BOX - operators manual	1
7	A 162364	FASTENER - operators manual box	2
8	K 946622	WRENCH - 1 inch - 1-5/16 A/F, wheel nuts (two-wheel drive tractors)	1
8	K 206972	WRENCH - 22 mm - 1-5/16 A/F, wheel nuts (MFD)	1
9	K 948095	BAR - tool	1
10	UK 5118	TOOL KIT - tractor	1
	K 302450	WRENCH - 10 x 13 mm A/F	1
	K 302451	WRENCH - 13 x 15 mm A/F	1
	K 627608	WRENCH - 5/16 x 7/16 inch A/F	1
	K 627604	WRENCH - 1/2 x 9/16 inch A/F	1
	K 627603	WRENCH - 5/8 x 3/4 inch A/F	1
	K 302452	WRENCH - box, 10 x 11 mm A/F	1
	K 302453	WRENCH - box, 12 x 13 mm A/F	1
	K 627610	WRENCH - box, 1/2 x 9/16 inch A/F	1
	K 204305	WRENCH - ring, 3/4 x 15/16 inch A/F	1
	K 204306	WRENCH - ring, 1-1/8 x 1-5/16 inch A/F	1
	K 204307	WRENCH - adjustable, 12 inch	1
	K 305506	WRENCH - Allen, 5 mm	1
	K 207185	WRENCH - 1/2 inch square, axle drain plug	1
	K 922743	PLIERS - 6 inch, insulated	1
	K 922744	SCREW DRIVER - 5-1/2 inch, reversible blade	1
	K 302456	SCREW DRIVER - Phillips No. 3	1
	K 19806	BAR - 5/16 x 6 inch	1
	K 204308	BAR - 1/4 x 3 inch	1
	K 906963	PEG - engine timing	1
	K 302454	CONTAINER - plastic	1
11	K 602982	BOLT - 3/8 UNC x 3/4 inch	2
12	K 19472	WASHER - 3/8 inch	2
13	K 19482	WASHER - lock, 3/8 inch	2
14	K 607045	NUT - 3/8 inch UNC	2

TOOLS AND TOOL BOX

Part No	Description	Required
807045	NUT - 3/8 inch UNC	2
18482	WASHER - lock 5/8 inch	2
18472	WASHER - 3/8 inch	2
802982	BOLT - 3/8 UNC x 3/4 inch	2
502454	CONTAINER - plastic	1
806983	PEG - engine timing	1
204308	BAR - 1/4 x 8 inch	1
18802	BAR - 5/16 x 6 inch	1
302488	SCREW DRIVER - Phillips No. 2	1
923744	SCREW DRIVER - 5-1/2 inch, reversible blade	1
923743	PLIERS - 6 inch, insulated	1
207152	WRENCH - 1/2 inch square, axle drain plug	1
302806	WRENCH - Allen, 5 mm	1
204307	WRENCH - adjustable, 12 inch	1
204306	WRENCH - ring 1-1/8 x 1-5/16 inch A/F	1
204305	WRENCH - ring 3/4 x 15/16 inch A/F	1
627810	WRENCH - box 1/2 x 9/16 inch A/F	1
302453	WRENCH - box 1/2 x 13 mm A/F	1
302452	WRENCH - box 1/2 x 11 mm A/F	1
627809	WRENCH - 5/8 x 3/4 inch A/F	1
627804	WRENCH - 1/2 x 9/16 inch A/F	1
627808	WRENCH - 5/16 x 7/16 inch A/F	1
302451	WRENCH - 1/2 x 15 mm A/F	1
302450	WRENCH - 10 x 13 mm A/F	1
UK 8118	TOOL KIT - tractor	10
948022	BAR - tool	1
206972	WRENCH - 22 mm - 1-5/16 A/F, wheel nuts (MFD)	1
948522	WRENCH - 1 inch - 1-5/16 A/F, wheel nuts (two-wheel drive tractor)	1
162384	FASTENER - operators manual box	2
624320	BOX - operators manual	1
625010	PLUG - plastic, 10 mm, left-hand fender	4
948778	PLATE - clamping, tool box	1
18482	WASHER - lock 5/8 inch	2
803304	BOLT - 5/8 UNC x 1-1/4 inch, tool box to main frame	2
205216	TOOL BOX - tractor	1