



1394 TRACTOR Parts Catalog

Pub 8-2201

Written In *Clear*
And
Simple
English

J I Case
A Tenneco Company







1394 TRACTOR Parts Catalog

Pub 8-2201

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ILLUSTRATION AND TEXT

The arrangement of this parts catalog is for easy identification of Case parts. All parts are illustrated in "Exploded Views." This places each part in normal reference to each other. Reference numbers are used in the illustrations. These numbers are in reference to those on the text pages. The text pages list reference number, part number, part description and the amount required (Quantity).

UAR

"Use As Required" in the amount required column is an indication the number of parts used is controlled by service.

REF

"Reference" in the parts number column is an indication this part has many applications or has special service information.

TEXT DESCRIPTION

An assembly may contain many service items. The component parts of an assembly will be indented. The amount required column will list the number of components required for a complete assembly or sub-assemblies. See example.

Ref.	Part No.	Description	Required
	UK 5025	VALVE UNIT - spring centered valve	1
1	REF	VALVE ASSEMBLY - (See Page 8-333)	1
	UK 5020	FITTINGS UNIT - (single pump)	1
2	K 19482	WASHER - lock, $\frac{3}{8}$ inch	5
3	K 623588†	O-RING - $1\frac{3}{16}$ inch (30 mm) internal diameter	1
4	K 600515	BOLT - $\frac{3}{8}$ UNC x $2\frac{3}{4}$ inch	2
5	UK 4365	CONTROLS UNIT - valve	1
6	K 203190	LEVER	1
7	NSS	SCREW - $\frac{5}{16}$ UNF x $\frac{3}{8}$ inch	1
8	K 625965	PIN - clevis, $\frac{1}{4}$ x $\frac{3}{8}$ inch	UAR

† This symbol between part number and description indicates the latest change or addition since the last issue.

RIGHT-HAND AND LEFT-HAND IDENTIFICATION

The reference to right-hand (RH) and left-hand (LH) as used in this publication is identified by the operator standing at the rear of the unit, looking toward the front of the machine.

INDEX

A numerical index which lists the part number and subsection page number on which the part number is located, is on the last pages of this catalog.

CATALOG CHANGES

Changes to the product will make it necessary to revise or add pages to this catalog. Each new or revised page will have a new issue date. A cover sheet will list all pages released for each revision. All revised and new pages must be put into the parts catalog as soon as they are received.

PARTS ORDER

Order must give the complete description, correct part number, the total amount required, the product model, all the necessary serial numbers, the method of shipment and the shipping address.

NSS

"Not Serviced Separately" in the part number column is an indication this part is not available for repairs.

ILLUSTRATION ET TEXTE

La présentation de ce catalogue des pièces permet une identification facile des pièces Case. Toutes les pièces sont illustrées en "vues éclatées" ce qui montre chaque pièce l'une par rapport à l'autre. Les numéros de référence sont utilisés sur les illustrations. Ces numéros réfèrent à ceux du texte. Le texte comprend la liste des numéros de référence, des numéros des pièces, des descriptions des pièces et les quantités nécessaires.

NSS "Pas révisé séparément" dans la colonne des numéros des pièces, indique que cette pièce n'est pas disponible pour des réparations.

UAR "Utiliser selon besoin" dans la colonne des quantités nécessaires, indique que le nombre des pièces à utiliser dépend du travail.

REF "Référence" dans la colonne des numéros de pièces indiquent que cette pièce a plusieurs utilisations ou fait l'objet de renseignements spéciaux. La page où se trouvent ces renseignements est indiquée dans la colonne de description des pièces.

MFD "Traction avant mécanique".

INDEX

Un index alphabétique et les renseignements sur les numéros de série sont dans les premières pages de ce catalogue. Un index numérique qui indique le numéro des pièces, le numéro de la page et le numéro de référence est dans les dernières pages de ce catalogue.

MODIFICATIONS DE CATALOGUE

Les modifications apportées au produit rendent nécessaire la révision ou l'addition de pages à ce catalogue. Toute page nouvelle ou révisée aura une date de publication nouvelle. Chaque révision sera accompagnée d'une couverture qui donnera la liste de toutes les pages publiées pour chaque révision.

Toutes les pages nouvelles et révisées doivent être placées dans le catalogue des pièces dès réception.

COMMANDE DES PIECES

Les commandes doivent donner la description complète, le numéro correct de la pièce, la quantité nécessaire totale, le modèle du produit, tous les numéros de série nécessaire, le mode d'expédition et l'adresse de réception.

DESCRIPTION DE LA TEXTE

Un ensemble peut comprendre plusieurs pièces à réviser. Les pièces composantes d'un ensemble sont en retrait. La colonne des quantités indique le nombre de pièces nécessaires pour un ensemble ou un sous-ensemble complet. Voir l'exemple

REF.	NO. PIECE	DESCRIPTION	QUANTITE
	UK 5025	VALVE UNIT - spring centered valve	1
1	REF	VALVE ASSEMBLY - (See Page 8-333)	1
	UK 5020	FITTINGS UNIT - (single pump)	1
2	K 19482	WASHER - lock, 3/8 inch	5
3	K 623588†	O-RING - 1 3/16 inch (30mm) internal diameter	1
4	K 600515	BOLT - 3/8 UNC x 2 3/4 inch	2
5	UK 4365	CONTROLS UNIT - valve	1
6	K 203190	LEVER	1
7	NSS	SCREW - 5/16 UNF x 3/8 inch	1
8	K 625965	PIN - clevis, 1/4 x 3/8 inch	UAR

† Ce symbole entre le numéro de la pièce et la description indique une modification ou une addition depuis la dernière publication.

DEFINITION DE "DROIT" ET "GAUCHE"

Les termes "droit" (RH) ou "gauche" (LH) sont utilisés dans cette publication en se référant à l'opérateur situé à l'arrière de l'ensemble, regardant vers l'avant de la machine.

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ALLGEMEINE INFORMATION

ILLUSTRATION UND TEXT

Dieser Ersatzteilkatalog ist so angeordnet, daß die Case-Ersatzteile leicht identifiziert werden können. Sämtliche Teile sind in auseinander-gezogener Darstellungsweise wieder-gegeben, was ihre Zusammengehörigkeit und ihr Zusammenspiel verdeutlicht. In den Illustrationen werden Referenznummern angegeben, die sich auf diejenigen im Text beziehen. Auf den Textseiten werden sowohl Referenznummern als auch Teilnummern und Teilbeschreibung sowie die erforderliche Anzahl angeführt.

NSS "Nicht einzeln gewartet" in der Teilnummernspalte weist darauf hin, daß dieses Teil für Reparaturzwecke nicht zur Verfügung steht.

UAR "Je nach Bedarf" in der Spalte der erforderlichen Anzahl weist darauf hin, daß sich die Anzahl der Teile nach dem Bedarf bei der Wartung richtet.

REF "Referenz" in der Teilnummernspalte weist darauf hin, daß dieses Teil vielseitige Anwendung hat oder daß spezielle Wartungsinformation vorliegt. Die Seite, auf der diese Information gefunden werden kann, ist in der Spalte der Teilbeschreibung angegeben.

MFD "Mechanischer Vorderradantrieb"

INDEX

Auf den ersten Seiten dieses Katalogs befindet sich ein alphabetischer Index sowie Information über die Seriennummern. Auf der letzten Seite dieses Katalogs befindet sich ein numerischer Index, der Teilnummern, Seitenzahl und Referenznummern angibt.

KATALOGÄNDERUNGEN

Änderungen am Produkt machen Revisionen oder zusätzliche Seiten für diesen Katalog erforderlich. Jede neue oder revidierte Seite trägt ein neues Ausgabedatum. Jeder Revision wird ein Deckblatt beigelegt, auf dem sämtliche herausgegebenen Seiten der Revision aufgelistet sind. Sämtliche revidierten und neuen Seiten müssen ins Erstzteilebuch eingeordnet werden, sobald sie ankommen.

ERSATZTEIL-BESTELLUNG

Bei der Bestellung muß die komplette Beschreibung, die richtige Teilnummer, die erforderliche Gesamtanzahl, das Modell des Produkts, alle erforderlichen Seriennummern, die Art des Versands und die Versandadresse angegeben werden.

BESCHREIBENDER TEXT

Eine Baugruppe kann viele verschiedene Positionen enthalten. Die einzelnen Teile einer Baugruppe werden in der Aufstellung eingerückt dargestellt. Die Spalte der erforderlichen Anzahl gibt die erforderliche Anzahl an Einzelteilen für eine komplette Baugruppe oder für Unterbaugruppen an. Siehe Beispiel.

REF.	TEIL No.	BESCHREIBUNG	ERFORDERLICHE ANZAHL
	UK	5025 VALVE UNIT - spring centered valve	1
1	REF	VALVE ASSEMBLY - (See Page 8-333)	1
	UK	5020 FITTINGS UNIT - (single pump)	1
2	K	19482 WASHER - lock, 3/8 inch	5
3	K	623588† O-RING - 1 3/16 inch (30mm) internal diameter	1
4	K	600515 BOLT - 3/8 UNC x 2 3/4 inch	2
5	UK	4365 CONTROLS UNIT - valve	1
6	K	203190 LEVER	1
7	NSS	SCREW - 5/16 UNF x 3/8 inch	1
8	K	625965 PIN - clevis, 1/4 x 3/8 inch	UAR

† Dieses Zeichen zwischen Teilnummer und Beschreibung gibt die letzte Änderung bzw. Hinzufügung seit der letzten Ausgabe an.

DIE BEGRIFFE "RECHTS" UND "LINKS"

Die in dieser Veröffentlichung verwendeten Begriffe "rechts" (RH) und "links" (LH) verstehen sich auf die Blickrichtung des Traktorfahrers von der Rückseite des Traktors nach vorn.

ILUSTRACION Y TEXTO

La disposición de este catálogo de piezas es para la identificación fácil de las piezas Case. Todas las piezas están ilustradas en "vistas-despiece". Esto sitúa cada pieza en referencia normal a cada otra. En las ilustraciones se usan los números de referencia. La referencia de estos números es con los de las páginas del texto. Las páginas del texto indican el número de referencia, el número de pieza, la descripción de la pieza y la cantidad requerida.

NSS "No servida separadamente" en la columna de los números de pieza indica que esta pieza no se halla disponible para reparaciones.

UAR "Uso según requerido" en la columna de cantidad requerida indica que el número de piezas es controlado por el servicio.

REF "Referencia" en la columna de números de pieza indica que esta pieza tiene muchas aplicaciones o tiene información de servicio especial. La página en la que esta información puede hallarse está señalada en la columna de descripción de la pieza.

MFD "Tracción delantera mecánica".

INDICE

En las primeras páginas de este catálogo hay un índice alfabético y la información de número de serie. En las últimas páginas hay un índice numérico indicando el número de pieza, el número de página y el número de referencia.

CAMBIOS EN EL CATALOGO

Los cambios en el producto requerirán que se revisen o añadan páginas a este catálogo. Cada página nueva o revisada tendrá una nueva fecha de edición. A cada revisión se adjuntará una hoja-cubierta. La hoja-cubierta tendrá la lista de todas las páginas emitidas para cada revisión. Todas las páginas revisadas y nuevas deben insertarse en el libro de piezas tan pronto como se reciban.

PEDIDO DE PIEZAS

Los pedidos deben incluir la descripción completa, el número de pieza correcto, la cantidad total requerida, el modelo del producto, todos los números de serie necesarios, el método de embarque y la dirección del embarque.

DESCRIPCION DEL TEXTO

Un conjunto puede contener muchas piezas de servicio. Las piezas componentes de un conjunto estarán adentradas. La columna de la cantidad requerida incluirá la lista del número de componentes requerido para un conjunto o subconjuntos completos. Véase el ejemplo.

REF.	PIEZA No.	DESCRIPCION	REQUERIDAS
	UK 5025	VALVE UNIT - spring centered valve	1
1	REF	VALVE ASSEMBLY - (See Page 8-333)	1
	UK 5020	FITTINGS UNIT - (single pump)	1
2	K 19482	WASHER - lock, 3/8 inch	5
3	K 623588†	O-RING - 1 3/16 inch (30mm) internal diameter	1
4	K 600515	BOLT - 3/8 UNC x 2 3/4 inch	2
5	UK 4365	CONTROLS UNIT - valve	1
6	K 203190	LEVER	1
7	NSS	SCREW - 5/16 UNF x 3/8 inch	1
8	K 625965	PIN - clevis, 1/4 x 3/8 inch	UAR

† Este simbolo entre el número de pieza y la descripción indica el cambio o edición más recientes desde la última edición.

IDENTIFICACION DE DERECHA E IZQUIERDA

La referencia de derecha (RH) e izquierda (LH) empleada en esta publicación es identificada por el usuario estando de pie detrás de la unidad, mirando hacia la parte delantera de la máquina.

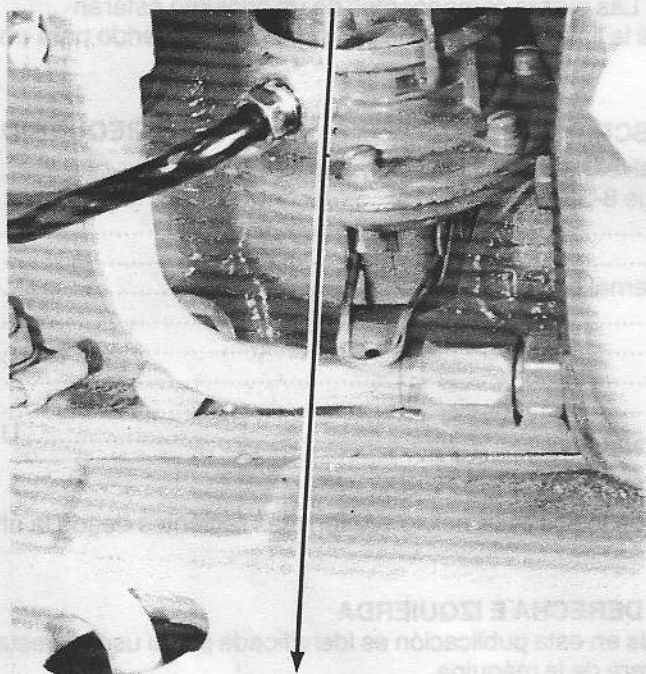
1394 TRACTOR

SERIAL NUMBERS

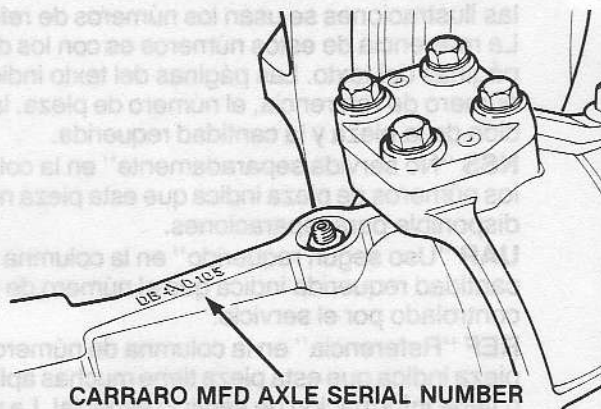
When ordering use appropriate serial number as shown below. Serial number is shown in heading or parts description.



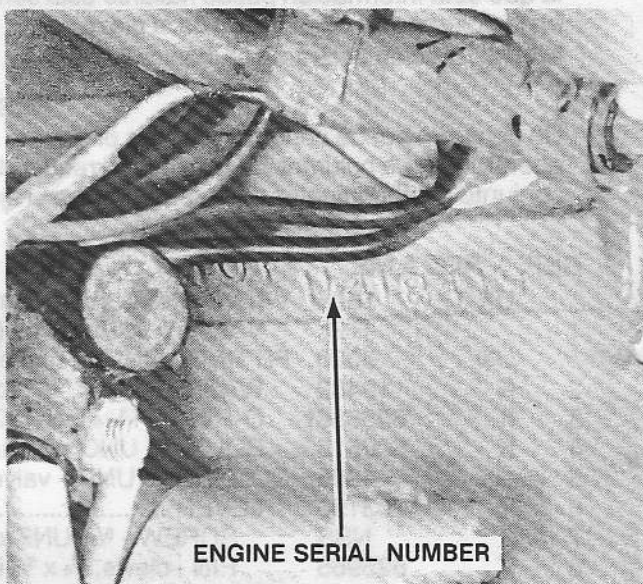
MODEL AND PRODUCT
IDENTIFICATION NUMBER PLATE



ENGINE SERIAL NUMBER



CARRARO MFD AXLE SERIAL NUMBER



CAB SERIAL NUMBER PLATE

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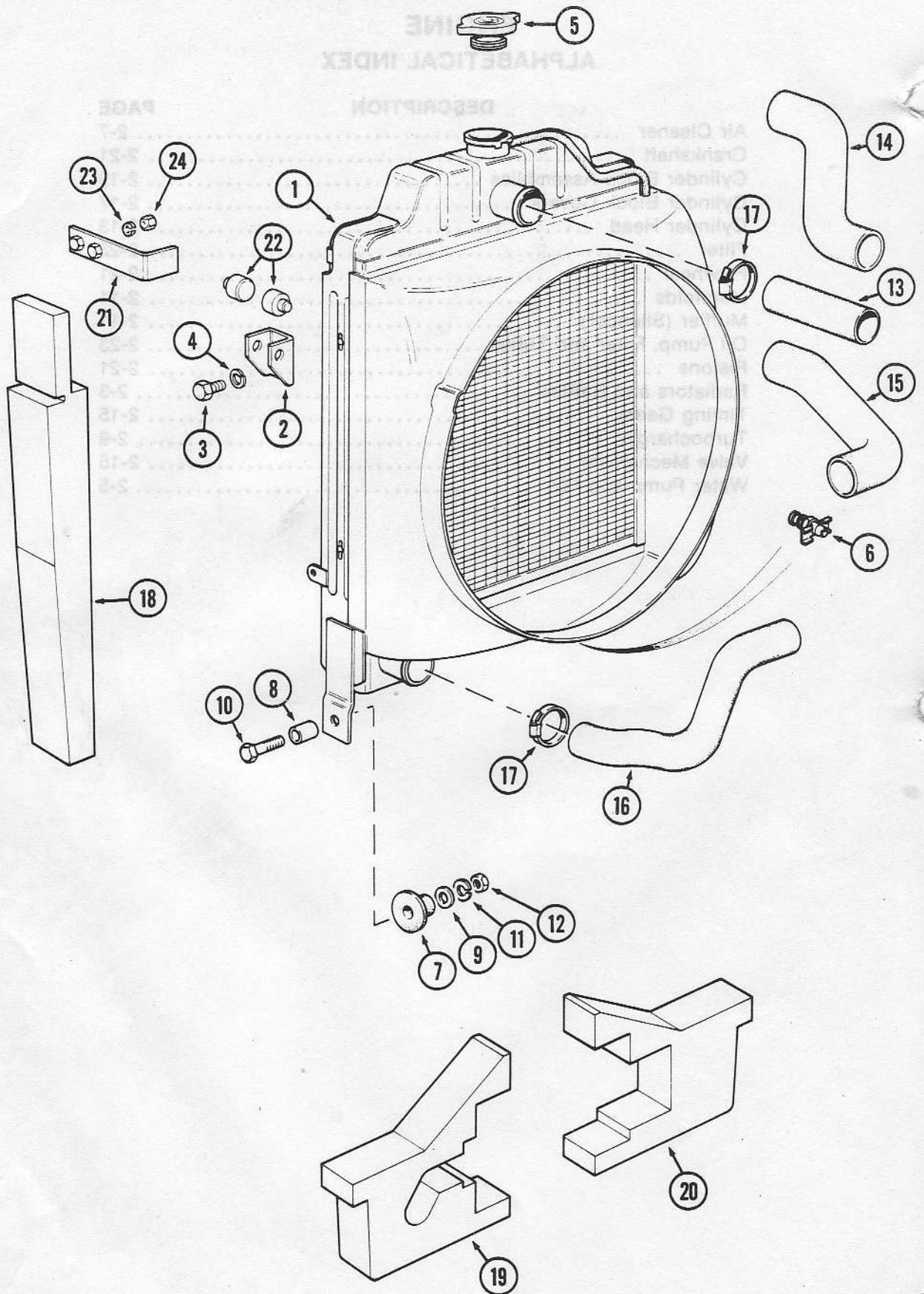
W

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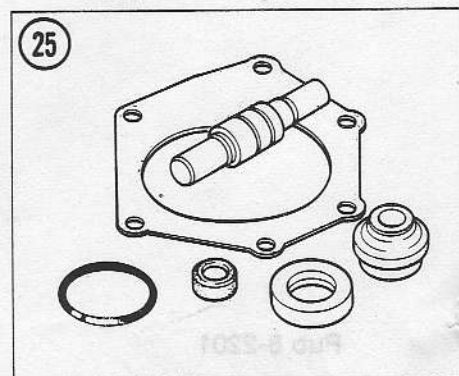
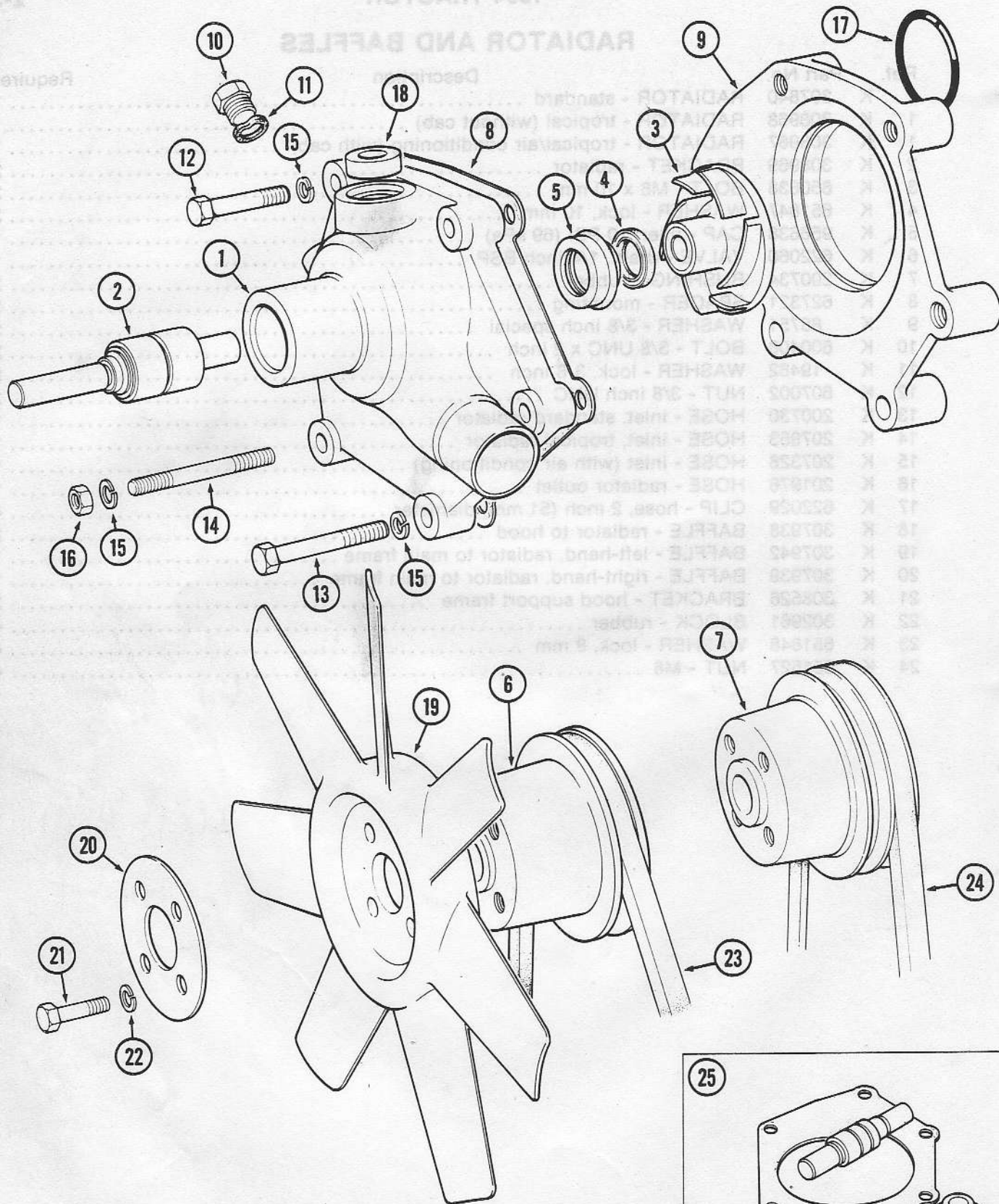
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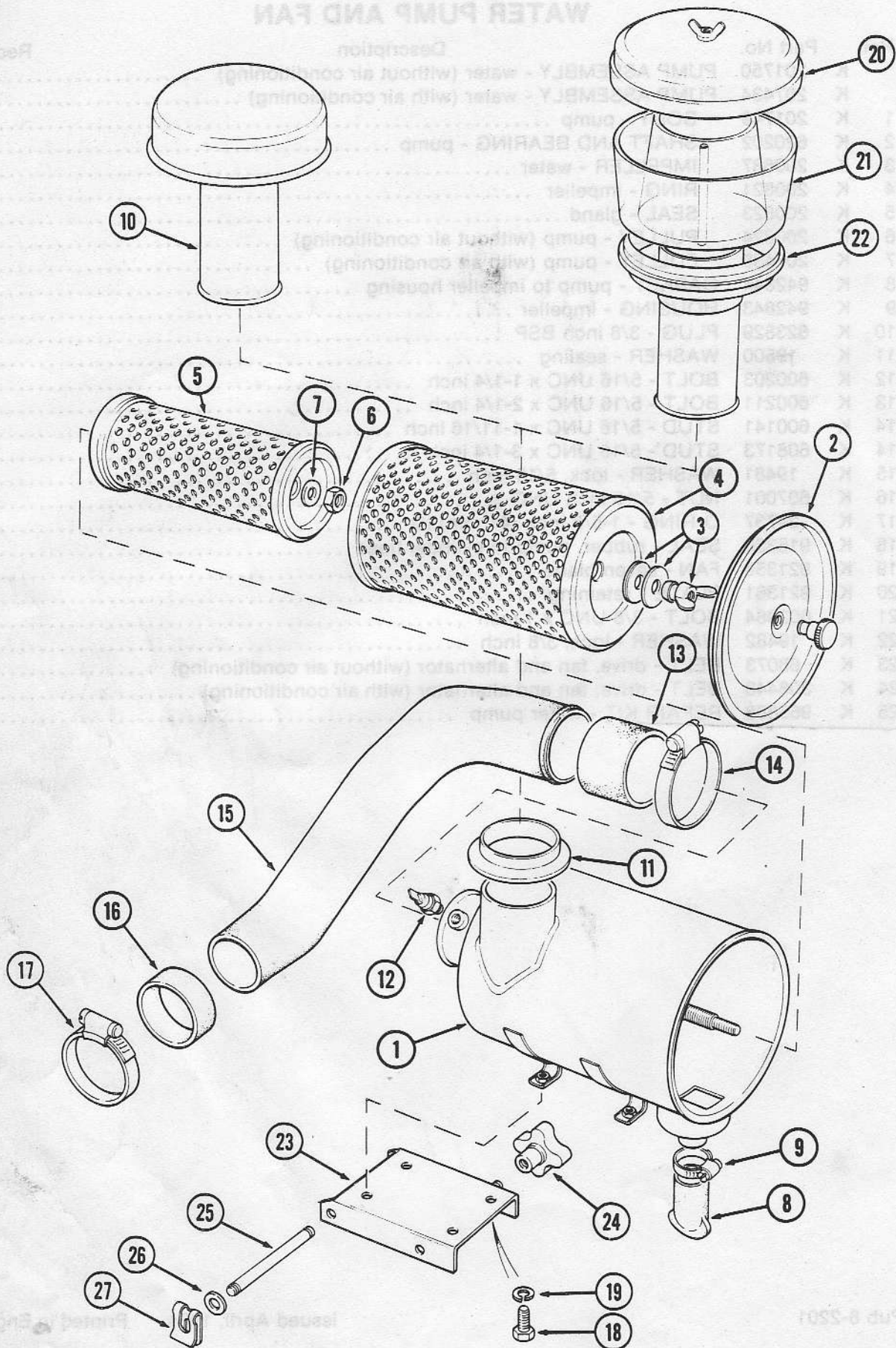
RADIATOR AND BAFFLES

Ref.	Part No.	Description	Required
1	K 307840	RADIATOR - standard	1
1	K 308968	RADIATOR - tropical (without cab)	1
1	K 308967	RADIATOR - tropical/air conditioning (with cab)	1
2	K 308969	BRACKET - radiator	2
3	K 650638	BOLT - M8 x 10 mm	2
4	K 651847	WASHER - lock, 10 mm	2
5	K 956638	CAP - filler, 10 PSI (69 kPa)	1
6	K 622060	VALVE - drain, 1/4 inch BSP	1
7	K 200734	BUSHING - rubber	2
8	K 627321	SPACER - mounting	2
9	K 88751	WASHER - 3/8 inch special	2
10	K 600408	BOLT - 3/8 UNC x 2 inch	2
11	K 19482	WASHER - lock, 3/8 inch	2
12	K 607002	NUT - 3/8 inch UNC	2
13	K 200730	HOSE - inlet, standard radiator	1
14	K 207953	HOSE - inlet, tropical radiator	1
15	K 207328	HOSE - inlet (with air conditioning)	1
16	K 201976	HOSE - radiator outlet	1
17	K 622029	CLIP - hose, 2 inch (51 mm) diameter	4
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22	K 302961	BLOCK - rubber	4
23	K 651848	WASHER - lock, 8 mm	4
24	K 651527	NUT - M8	4



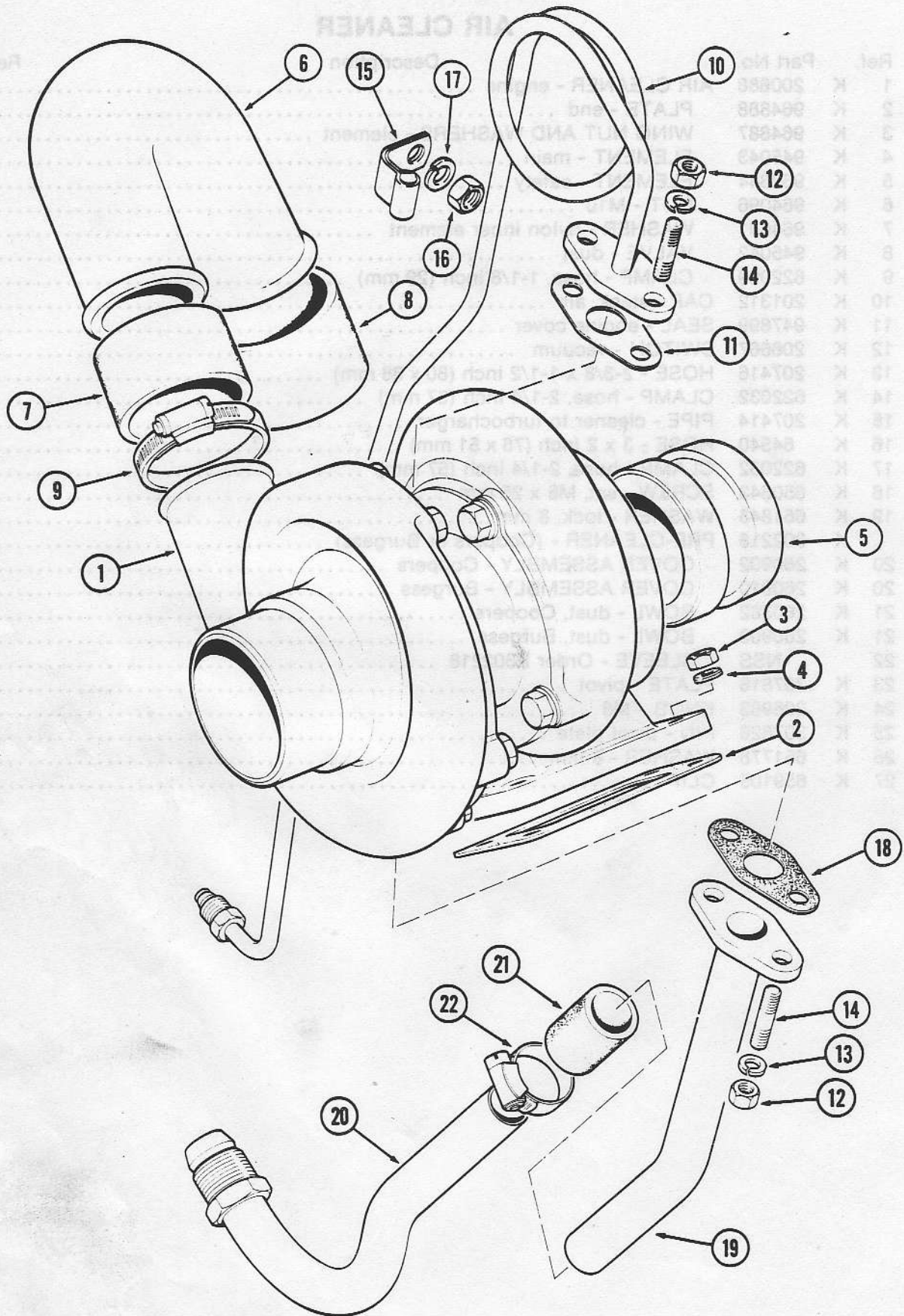
WATER PUMP AND FAN

Ref.	Part No.	Description	Required
	K 201750	PUMP ASSEMBLY - water (without air conditioning)	1
	K 207434	PUMP ASSEMBLY - water (with air conditioning)	1
1	K 201749	BODY - pump	1
2	K 620202	SHAFT AND BEARING - pump	1
3	K 200687	IMPELLER - water	1
4	K 200821	RING - impeller	1
5	K 200823	SEAL - gland	1
6	K 200824	PULLEY - pump (without air conditioning)	1
7	K 207435	PULLEY - pump (with air conditioning)	1
8	K 942844	GASKET - pump to impeller housing	1
9	K 942843	HOUSING - impeller	1
10	K 623829	PLUG - 3/8 inch BSP	2
11	K 19500	WASHER - sealing	2
12	K 600203	BOLT - 5/16 UNC x 1-1/4 inch	2
13	K 600211	BOLT - 5/16 UNC x 2-1/4 inch	4
14	K 600141	STUD - 5/16 UNC x 1-11/16 inch	1
14	K 608173	STUD - 5/16 UNC x 3-1/4 inch	1
15	K 19481	WASHER - lock, 5/16 inch	6
16	K 607001	NUT - 5/16 inch UNC	1
17	K 24737	O-RING - 1-5/8 inch (41 mm) ID	1
18	K 915330	SEAL - rubber, pump to cylinder head	1
19	K 921359	FAN - seven blade	1
20	K 921361	PLATE - retaining	1
21	K 602984	BOLT - 3/8 UNC x 1 inch	4
22	K 19482	WASHER - lock, 3/8 inch	4
23	K 68073	BELT - drive, fan and alternator (without air conditioning)	1
24	K 308448	BELT - drive, fan and alternator (with air conditioning)	1
25	K 965888	REPAIR KIT - water pump	1



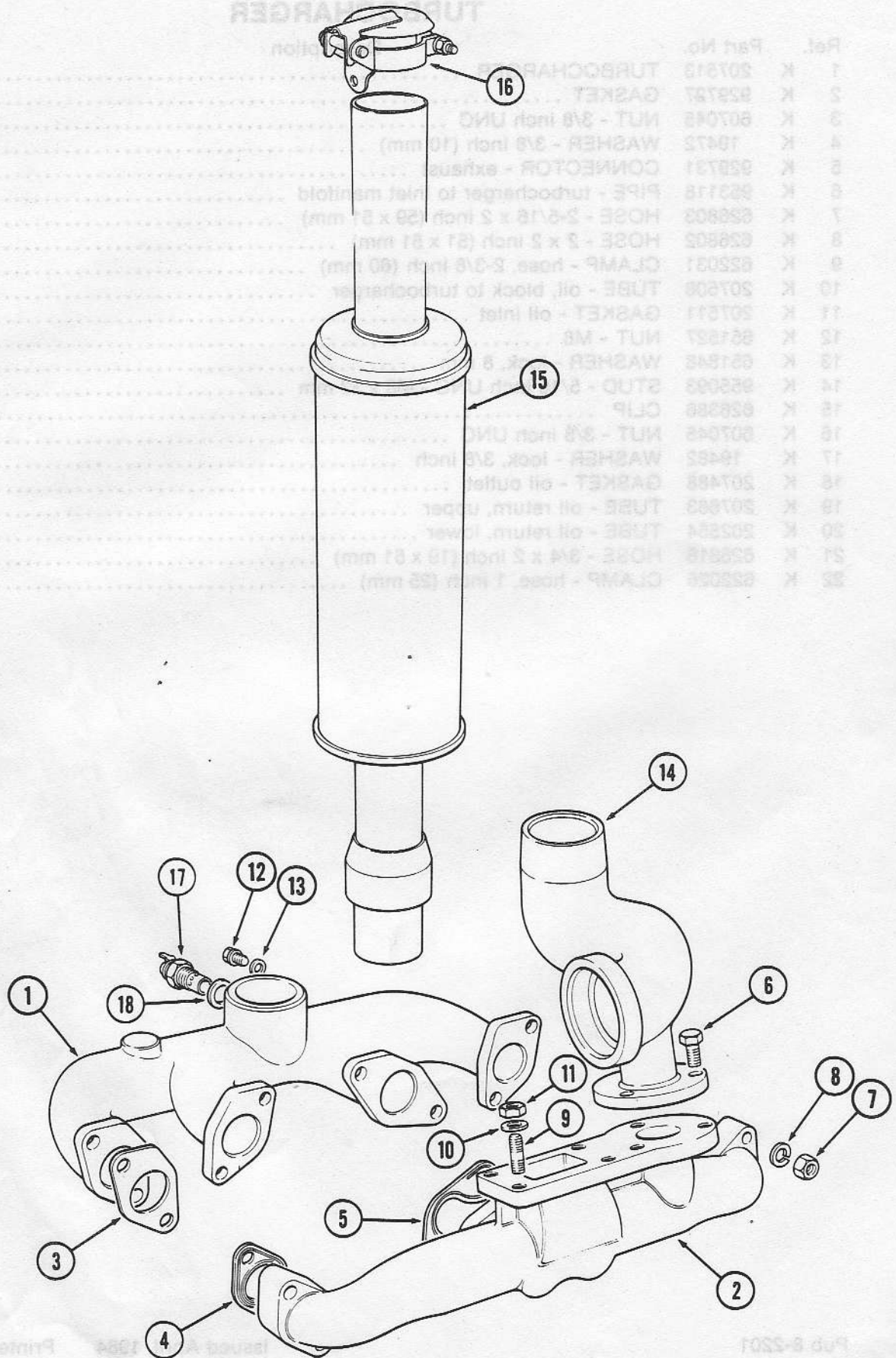
AIR CLEANER

Ref.	Part No.	Description	Required
1	K 200688	AIR CLEANER - engine	1
2	K 964888	PLATE - end	1
3	K 964887	WING NUT AND WASHERS - element	1
4	K 945043	ELEMENT - main	1
5	K 952344	ELEMENT - safety	1
6	K 964096	NUT - M10	1
7	K 964631	WASHER - nylon inner element	1
8	K 945042	VALVE - dust	1
9	K 622099	CLAMP - hose, 1-1/8 inch (29 mm)	1
10	K 201312	CAP - stack, air	1
11	K 947899	SEAL - engine cover	1
12	K 206667	SWITCH - vacuum	1
13	K 207416	HOSE - 2-3/8 x 1-1/2 inch (60 x 38 mm)	1
14	K 622032	CLAMP - hose, 2-1/4 inch (57 mm)	2
15	K 207414	PIPE - cleaner to turbocharger	1
16	K 64540	HOSE - 3 x 2 inch (76 x 51 mm)	1
17	K 622032	CLAMP - hose, 2-1/4 inch (57 mm)	2
18	K 650643	SCREW - set, M8 x 25 mm	4
19	K 651848	WASHER - lock, 8 mm	4
	K 302218	PRE-CLEANER - (Coopers or Burgess)	1
20	K 260902	COVER ASSEMBLY - Coopers	1
20	K 260910	COVER ASSEMBLY - Burgess	1
21	K 260382	BOWL - dust, Coopers	1
21	K 260909	BOWL - dust, Burgess	1
22	NSS	SLEEVE - Order K302218	1
23	K 307816	PLATE - pivot	1
24	K 305983	KNOB - M8	1
25	K 307826	PIN - pivot plate	1
26	K 651778	WASHER - 8 mm	2
27	K 659105	CLIP	2



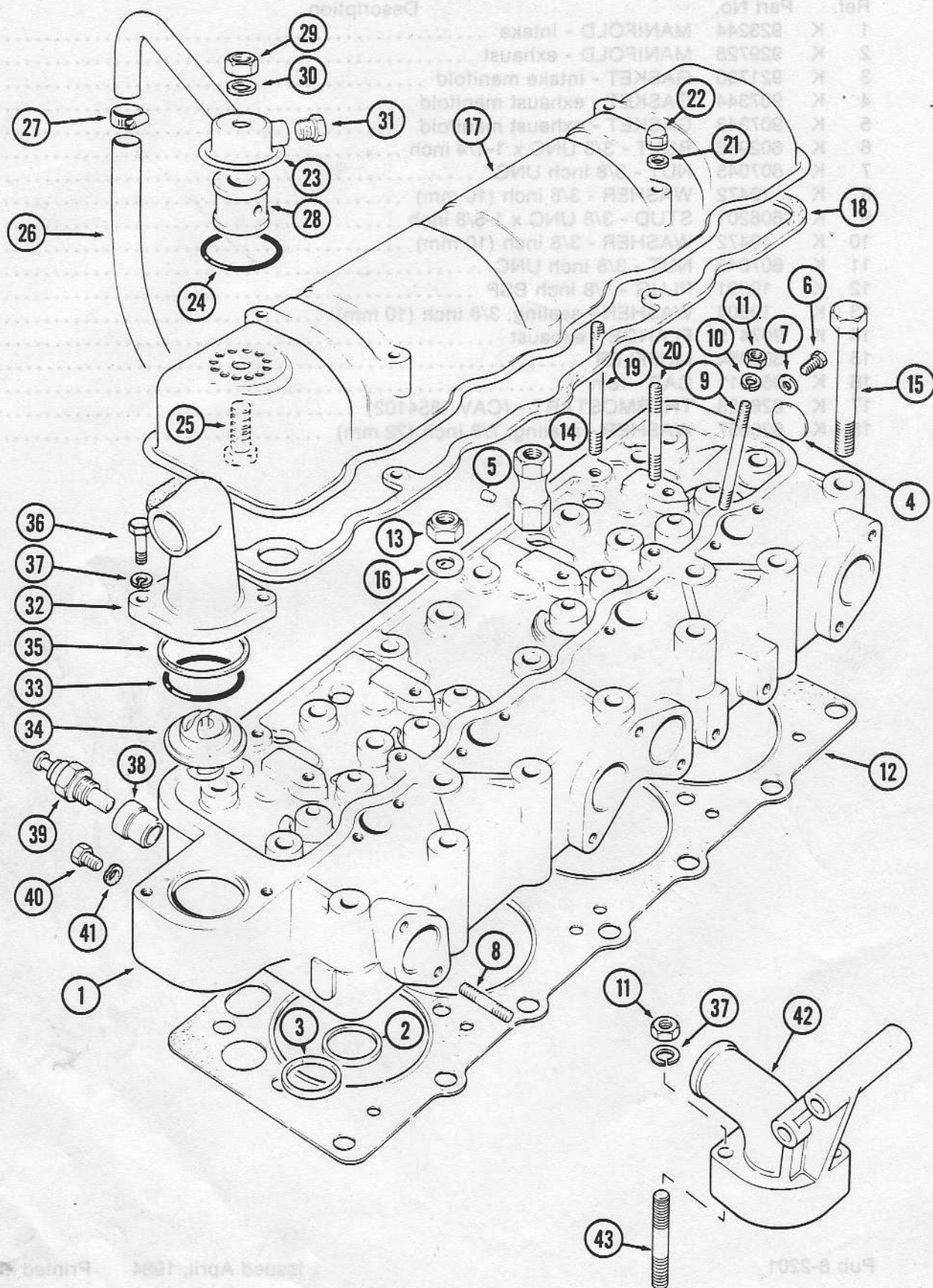
TURBOCHARGER

Ref.	Part No.	Description	Required
1	K 207513	TURBOCHARGER	1
2	K 929727	GASKET	1
3	K 607045	NUT - 3/8 inch UNC	4
4	K 19472	WASHER - 3/8 inch (10 mm)	4
5	K 929731	CONNECTOR - exhaust	1
6	K 953118	PIPE - turbocharger to inlet manifold	1
7	K 626803	HOSE - 2-5/16 x 2 inch (59 x 51 mm)	1
8	K 626802	HOSE - 2 x 2 inch (51 x 51 mm)	1
9	K 622031	CLAMP - hose, 2-3/8 inch (60 mm)	4
10	K 207508	TUBE - oil, block to turbocharger	1
11	K 207511	GASKET - oil inlet	1
12	K 651527	NUT - M8	4
13	K 651848	WASHER - lock, 8 mm	4
14	K 955093	STUD - 5/16 inch UNC - M8 x 32 mm	4
15	K 628386	CLIP	1
16	K 607045	NUT - 3/8 inch UNC	1
17	K 19482	WASHER - lock, 3/8 inch	1
18	K 207488	GASKET - oil outlet	1
19	K 207663	TUBE - oil return, upper	1
20	K 202554	TUBE - oil return, lower	1
21	K 626816	HOSE - 3/4 x 2 inch (19 x 51 mm)	1
22	K 622025	CLAMP - hose, 1 inch (25 mm)	2



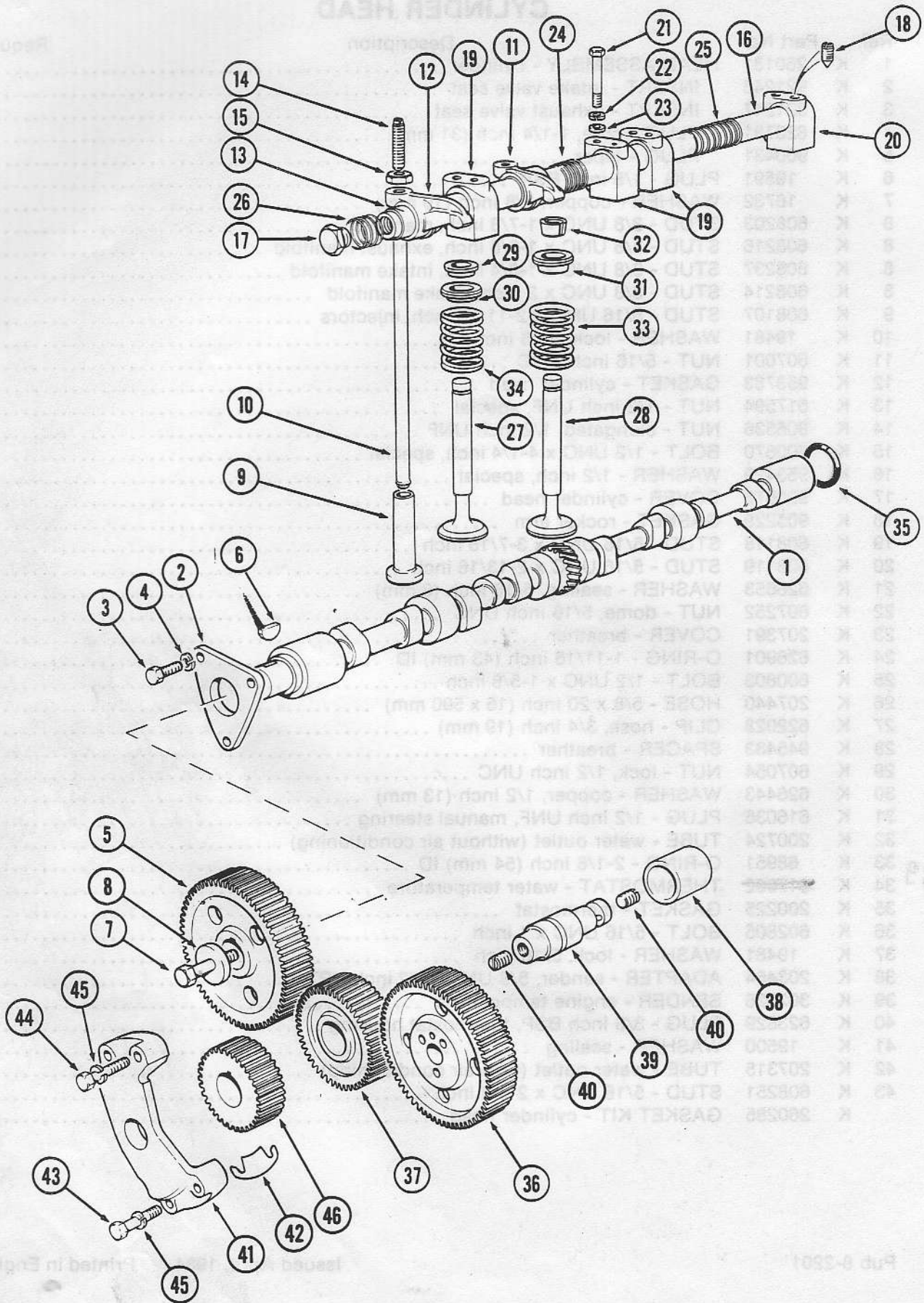
MANIFOLDS AND MUFFLER

Ref.	Part No.	Description	Required
1	K 923244	MANIFOLD - intake	1
2	K 929728	MANIFOLD - exhaust	1
3	K 921730	GASKET - intake manifold	4
4	K 907344	GASKET - exhaust manifold	2
5	K 907343	GASKET - exhaust manifold	1
6	K 602936	BOLT - 3/8 UNC x 1-1/4 inch	3
7	K 607045	NUT - 3/8 inch UNC	15
8	K 19472	WASHER - 3/8 inch (10 mm)	3
9	K 608201	STUD - 3/8 UNC x 1-5/8 inch	4
10	K 19472	WASHER - 3/8 inch (10 mm)	4
11	K 607045	NUT - 3/8 inch UNC	4
12	K 19591	PLUG - 1/8 inch BSP	1
13	K 19504	WASHER - sealing, 3/8 inch (10 mm)	1
14	K 207415	FLANGE - exhaust	1
15	K 306484	MUFFLER	1
16	K 954211	CAP - rain	1
17	K 928523	THERMOSTART - (CAV 1854102)	1
18	K 626957	WASHER - sealing, 7/8 inch (22 mm)	1



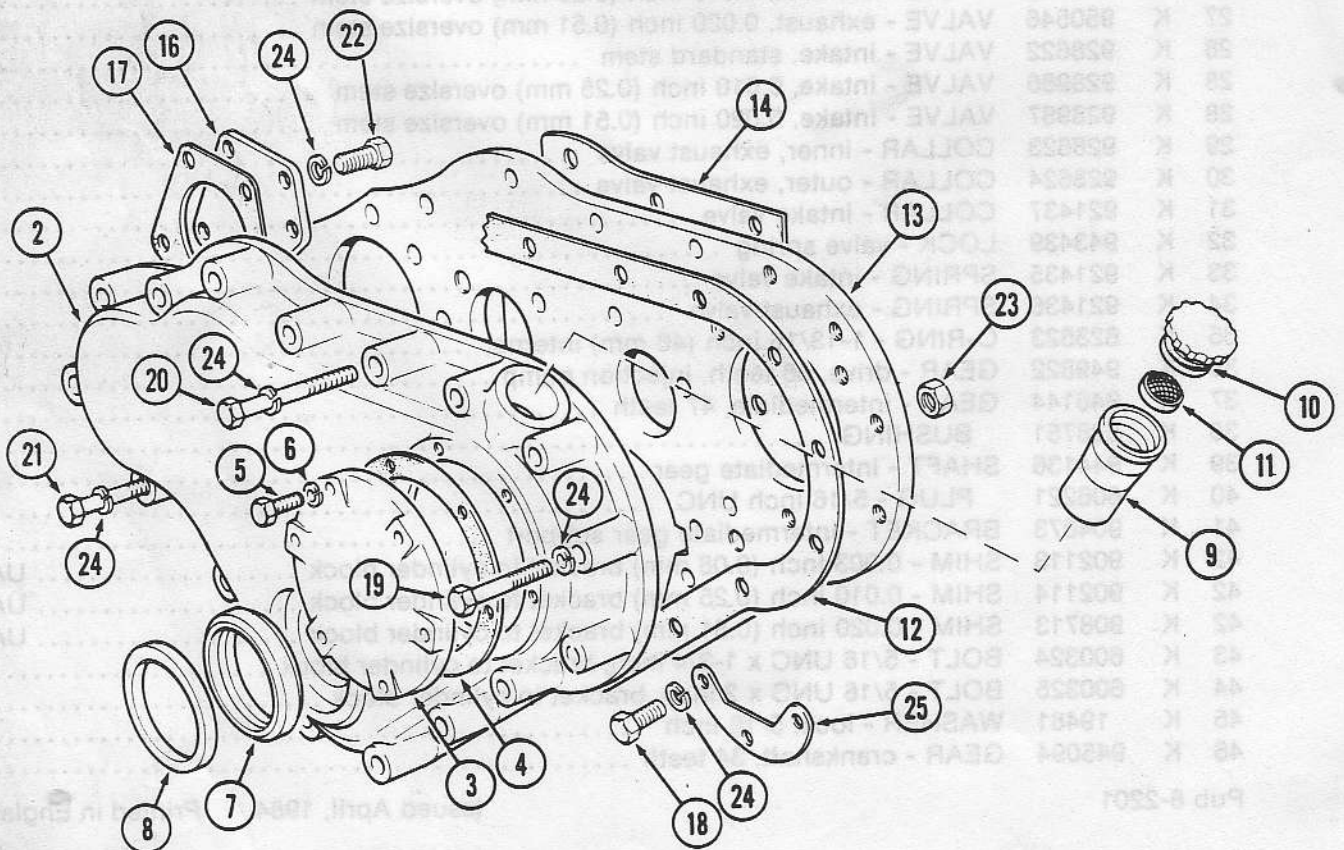
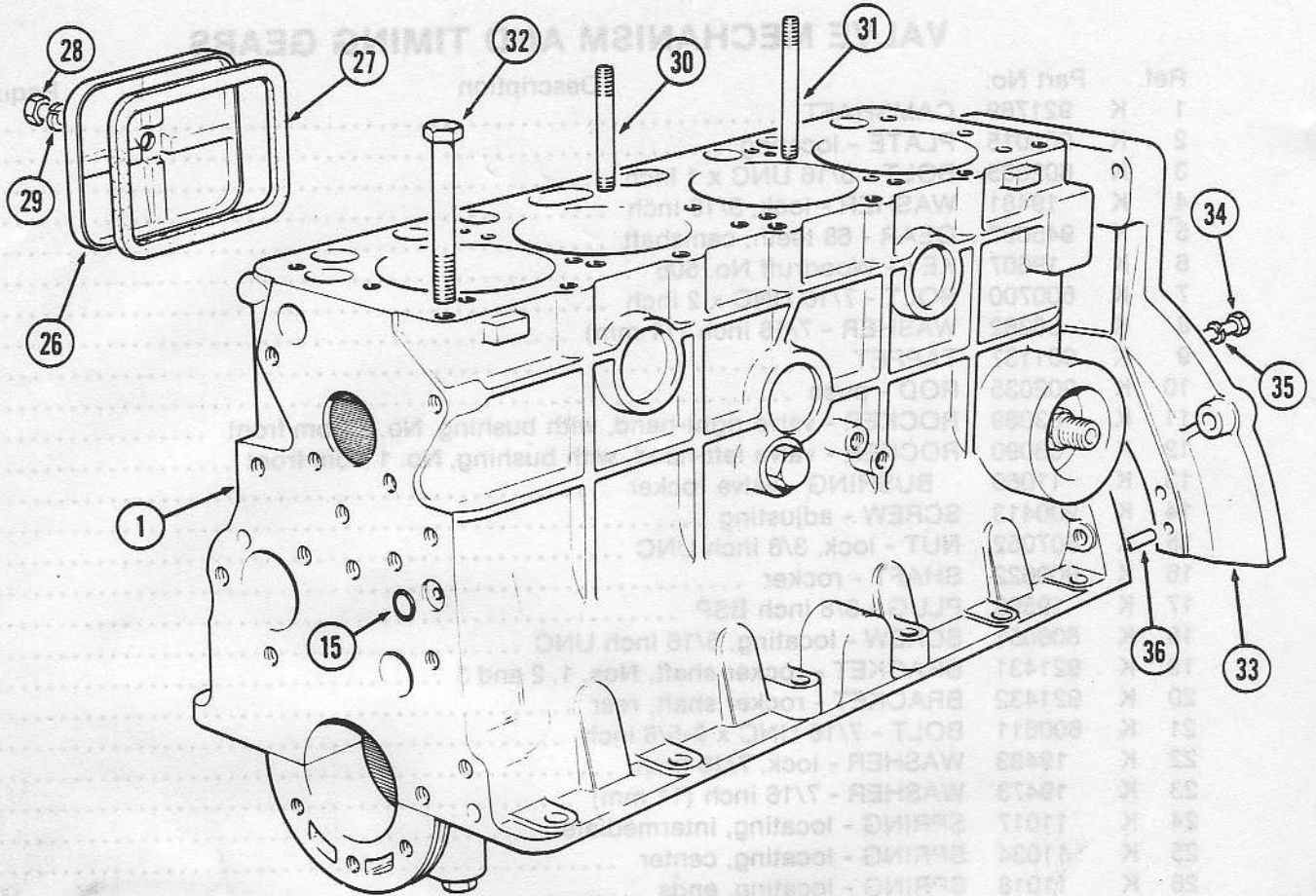
CYLINDER HEAD

Ref.	Part No.	Description	Required
1	K 260131	HEAD ASSEMBLY - cylinder	1
2	K 921246	INSERT - intake valve seat	4
3	K 921247	INSERT - exhaust valve seat	4
4	K 623791	PLUG - core, 1-1/4 inch (31 mm)	1
5	K 900431	PLUG - taper	4
6	K 19591	PLUG - 1/8 inch BSP	1
7	K 16732	WASHER - copper, 3/8 inch (10 mm)	1
8	K 608203	STUD - 3/8 UNC x 1-7/8 inch, manifold	8
8	K 608216	STUD - 3/8 UNC x 1-3/8 inch, exhaust manifold	1
8	K 608237	STUD - 3/8 UNC x 1-3/4 inch, intake manifold	4
8	K 608214	STUD - 3/8 UNC x 2 inch, intake manifold	2
9	K 608107	STUD - 5/16 UNC x 2-11/16 inch, injectors	8
10	K 19481	WASHER - lock, 5/16 inch	8
11	K 607001	NUT - 5/16 inch UNC	8
12	K 953783	GASKET - cylinder head	1
13	K 617594	NUT - 1/2 inch UNF, special	5
14	K 906536	NUT - elongated, 1/2 inch UNF	7
15	K 600870	BOLT - 1/2 UNC x 4-1/4 inch, special	7
16	K 953429	WASHER - 1/2 inch, special	19
17	K 920678	COVER - cylinder head	1
18	K 905229	GASKET - rocker arm	1
19	K 608118	STUD - 5/16 UNC x 3-7/16 inch	2
20	K 608119	STUD - 5/16 UNC x 2-13/16 inch	2
21	K 626653	WASHER - sealing, 5/16 inch (8 mm)	4
22	K 607252	NUT - dome, 5/16 inch UNC	4
23	K 207391	COVER - breather	1
24	K 626901	O-RING - 1-11/16 inch (43 mm) ID	1
25	K 600803	BOLT - 1/2 UNC x 1-5/8 inch	1
26	K 207440	HOSE - 5/8 x 20 inch (16 x 500 mm)	1
27	K 622023	CLIP - hose, 3/4 inch (19 mm)	1
28	K 945433	SPACER - breather	1
29	K 607054	NUT - lock, 1/2 inch UNC	1
30	K 626443	WASHER - copper, 1/2 inch (13 mm)	1
31	K 616036	PLUG - 1/2 inch UNF, manual steering	1
32	K 200724	TUBE - water outlet (without air conditioning)	1
33	K 68951	O-RING - 2-1/8 inch (54 mm) ID	1
34	K 917982 208039	THERMOSTAT - water temperature	1
35	K 200225	GASKET - thermostat	1
36	K 602805	BOLT - 5/16 UNC x 1 inch	2
37	K 19481	WASHER - lock, 5/16 inch	2
38	K 203464	ADAPTER - sender, 5/8 UNF x 1/2 inch NPT	1
39	K 302026	SENDER - engine temperature	1
40	K 623829	PLUG - 3/8 inch BSP, thermostat housing	1
41	K 19500	WASHER - sealing	1
42	K 207315	TUBE - water outlet (with air conditioning)	1
43	K 608251	STUD - 5/16 UNC x 2-3/4 inch	2
	K 260285	GASKET KIT - cylinder head	1



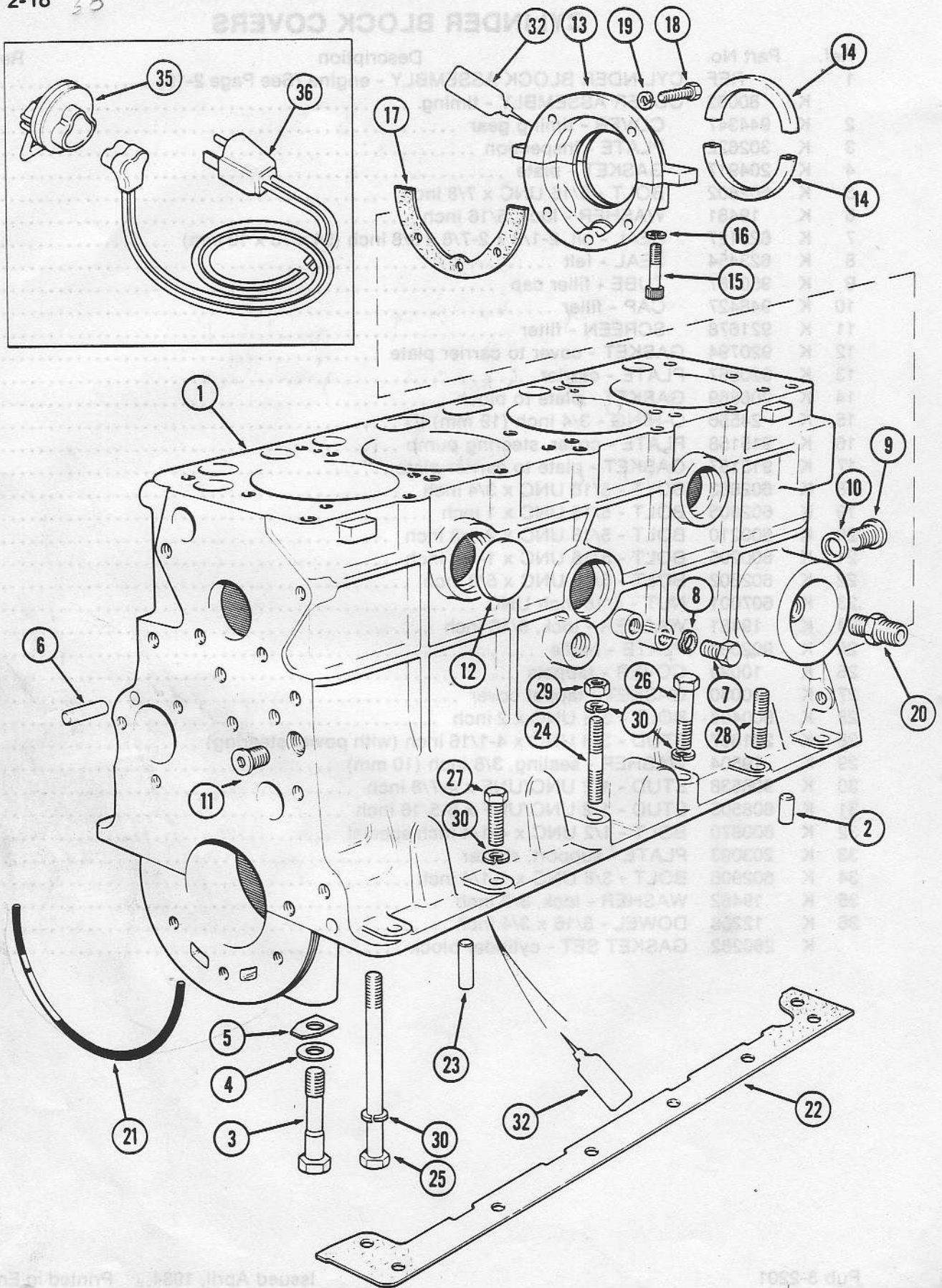
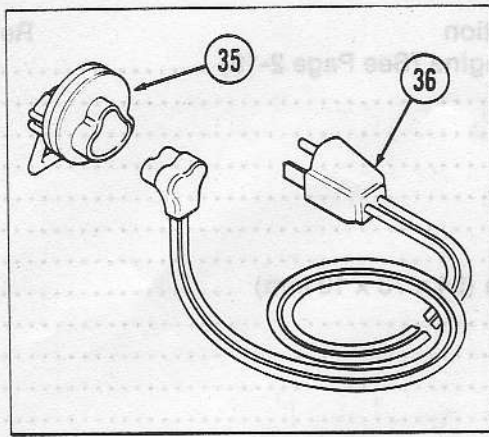
VALVE MECHANISM AND TIMING GEARS

Ref.	Part No.	Description	Required
1	K 921769	CAMSHAFT	1
2	K 902015	PLATE - locating	1
3	K 602885	BOLT - 5/16 UNC x 1 inch	3
4	K 19481	WASHER - lock, 5/16 inch	3
5	K 945097	GEAR - 68 teeth, camshaft	1
6	K 19607	KEY - Woodruff No. 506	1
7	K 600700	BOLT - 7/16 UNC x 2 inch	1
8	K 66382	WASHER - 7/16 inch (11 mm)	1
9	K 901137	TAPPET	8
10	K 902035	ROD - push	8
11	K 63089	ROCKER - valve right-hand, with bushing, No. 2 from front	4
12	K 63090	ROCKER - valve left-hand, with bushing, No. 1 from front	4
13	K 11060	BUSHING - valve rocker	1
14	K 900413	SCREW - adjusting	8
15	K 607052	NUT - lock, 3/8 inch UNC	8
16	K 909622	SHAFT - rocker	1
17	K 19590	PLUG - 3/8 inch BSP	2
18	K 606051	SCREW - locating, 5/16 inch UNC	1
19	K 921431	BRACKET - rocker shaft, Nos. 1, 2 and 3	3
20	K 921432	BRACKET - rocker shaft, rear	1
21	K 600611	BOLT - 7/16 UNC x 2-5/8 inch	4
22	K 19483	WASHER - lock, 7/16 inch	4
23	K 19473	WASHER - 7/16 inch (11 mm)	4
24	K 11017	SPRING - locating, intermediate	2
25	K 11034	SPRING - locating, center	1
26	K 11018	SPRING - locating, ends	2
27	K 950100	VALVE - exhaust, standard stem	4
27	K 950545	VALVE - exhaust, 0.010 inch (0.25 mm) oversize stem	4
27	K 950546	VALVE - exhaust, 0.020 inch (0.51 mm) oversize stem	4
28	K 928622	VALVE - intake, standard stem	4
28	K 928986	VALVE - intake, 0.010 inch (0.25 mm) oversize stem	4
28	K 928987	VALVE - intake, 0.020 inch (0.51 mm) oversize stem	4
29	K 928623	COLLAR - inner, exhaust valve	4
30	K 928624	COLLAR - outer, exhaust valve	4
31	K 921437	COLLAR - intake valve	4
32	K 943439	LOCK - valve spring	16
33	K 921435	SPRING - intake valve	4
34	K 921436	SPRING - exhaust valve	4
35	K 623523	O-RING - 1-13/16 inch (46 mm) internal	1
36	K 949822	GEAR - drive, 68 teeth, injection pump	1
37	K 946144	GEAR - intermediate, 47 teeth	1
38	K 628751	BUSHING	1
39	K 944136	SHAFT - intermediate gear	1
40	K 606221	PLUG - 5/16 inch UNC	2
41	K 904073	BRACKET - intermediate gear support	1
42	K 902113	SHIM - 0.003 inch (0.08 mm) bracket to cylinder block	UAR
42	K 902114	SHIM - 0.010 inch (0.25 mm) bracket to cylinder block	UAR
42	K 908713	SHIM - 0.020 inch (0.51 mm) bracket to cylinder block	UAR
43	K 600324	BOLT - 5/16 UNC x 1-3/4 inch, bracket to cylinder block	2
44	K 600325	BOLT - 5/16 UNC x 2 inch, bracket to cylinder block	2
45	K 19481	WASHER - lock, 5/16 inch	4
46	K 945094	GEAR - crankshaft, 34 teeth	1



CYLINDER BLOCK COVERS

Ref.	Part No.	Description	Required
1	REF	CYLINDER BLOCK ASSEMBLY - engine (See Page 2-19)	1
	K 80062	COVER ASSEMBLY - timing	1
2	K 944347	COVER - timing gear	1
3	K 302622	PLATE - inspection	1
4	K 204917	GASKET - plate	1
5	K 602802	BOLT - 5/16 UNC x 7/8 inch	6
6	K 19481	WASHER - lock, 5/16 inch	6
7	K 628127	SEAL - oil, 2-1/8 x 2-7/8 x 3/8 inch (54 x 73 x 10 mm)	1
8	K 623454	SEAL - felt	1
9	K 950287	TUBE - filler cap	1
10	K 948427	CAP - filler	1
11	K 921678	SCREEN - filter	1
12	K 920794	GASKET - cover to carrier plate	1
13	K 920867	PLATE - carrier	1
14	K 206869	GASKET - plate to block	1
15	K 24556	O-RING - 3/4 inch (19 mm) ID	1
16	K 915158	PLATE - cover, steering pump	1
17	K 915157	GASKET - plate to carrier plate	1
18	K 602883	BOLT - 5/16 UNC x 3/4 inch	4
19	K 602805	BOLT - 5/16 UNC x 1 inch	9
20	K 600210	BOLT - 5/16 UNC x 2-1/8 inch	1
21	K 600205	BOLT - 5/16 UNC x 1-1/2 inch	6
22	K 602802	BOLT - 5/16 UNC x 5/8 inch	1
23	K 607001	NUT - 5/16 inch UNC	3
24	K 19481	WASHER - lock, 5/16 inch	21
25	K 902036	PLATE - baffle	1
26	K 10029	COVER - tappets	2
27	K 10030	GASKET - tappet cover	2
28	K 600408	BOLT - 3/8 UNC x 2 inch	2
28	K 201667	STUD - 3/8 UNC x 4-1/16 inch (with power steering)	1
29	K 19504	WASHER - sealing, 3/8 inch (10 mm)	2
30	K 906538	STUD - 1/2 UNC/UNF x 4-7/8 inch	10
31	K 608505	STUD - 1/2 UNC/UNF x 5-5/16 inch	2
32	K 600870	BOLT - 1/2 UNC x 4-1/4 inch special	7
33	K 203093	PLATE - support, starter	1
34	K 602906	BOLT - 3/8 UNC x 1-1/4 inch	6
35	K 19482	WASHER - lock, 3/8 inch	6
36	K 12258	DOWEL - 5/16 x 3/4 inch	2
	K 260282	GASKET SET - cylinder block	1

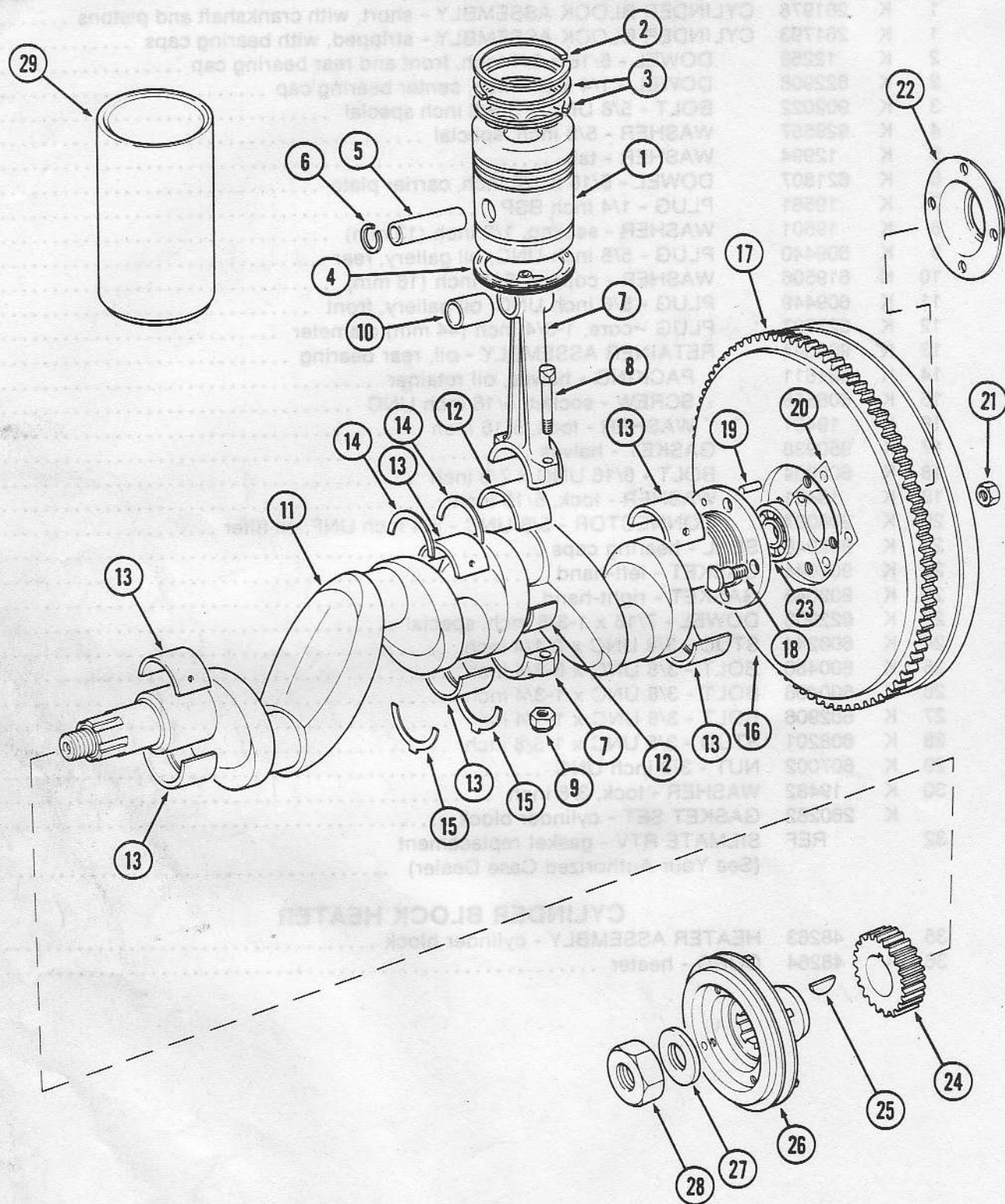


CYLINDER BLOCK ASSEMBLIES

Ref.	Part No.	Description	Required
1	K 261978	CYLINDER BLOCK ASSEMBLY - short, with crankshaft and pistons	1
1	K 261793	CYLINDER BLOCK ASSEMBLY - stripped, with bearing caps	1
2	K 12258	DOWEL - 5/16 x 3/4 inch, front and rear bearing cap	4
2	K 622908	DOWEL - 1/4 x 3/4 inch, center bearing cap	2
3	K 902022	BOLT - 5/8 UNC x 3-5/8 inch special	6
4	K 929557	WASHER - 5/8 inch, special	6
5	K 12994	WASHER - tab	6
6	K 621807	DOWEL - 5/16 x 1/2 inch, carrier plate	2
7	K 19581	PLUG - 1/4 inch BSP	1
8	K 19501	WASHER - sealing, 1/2 inch (13 mm)	1
9	K 609440	PLUG - 5/8 inch UNC, oil gallery, rear	1
10	K 619506	WASHER - copper, 5/8 inch (16 mm)	1
11	K 609449	PLUG - 5/8 inch UNC, oil gallery, front	1
12	K 623797	PLUG - core, 1-3/4 inch (44 mm) diameter	5
13	K 964844	RETAINER ASSEMBLY - oil, rear bearing	1
14	K 921611	PACKING - halves, oil retainer	2
15	K 606558	SCREW - socket, 5/16 inch UNC	2
16	K 19481	WASHER - lock, 5/16 inch	2
17	K 950938	GASKET - halves	2
18	K 602804	BOLT - 5/16 UNC x 7/8 inch	5
19	K 19481	WASHER - lock, 5/16 inch	5
20	K 200007	CONNECTOR - 5/8 UNC - 3/4 inch UNF, oil filter	1
21	K 902046	SEAL - bearing caps	2
22	K 902044	GASKET - left-hand	1
22	K 902045	GASKET - right-hand	1
23	K 622903	DOWEL - 7/16 x 1-3/8 inch, special	2
24	K 608244	STUD - 3/8 UNC x 2-1/4 inch	2
25	K 600460	BOLT - 3/8 UNC x 6-3/4 inch	4
26	K 600406	BOLT - 3/8 UNC x 1-3/4 inch	1
27	K 602906	BOLT - 3/8 UNC x 1-1/4 inch	17
28	K 608201	STUD - 3/8 UNC x 1-5/8 inch	1
29	K 607002	NUT - 3/8 inch UNC	4
30	K 19482	WASHER - lock, 3/8 inch	16
	K 260282	GASKET SET - cylinder block	1
32	REF	SILMATE RTV - gasket replacement (See Your Authorized Case Dealer)	UAR

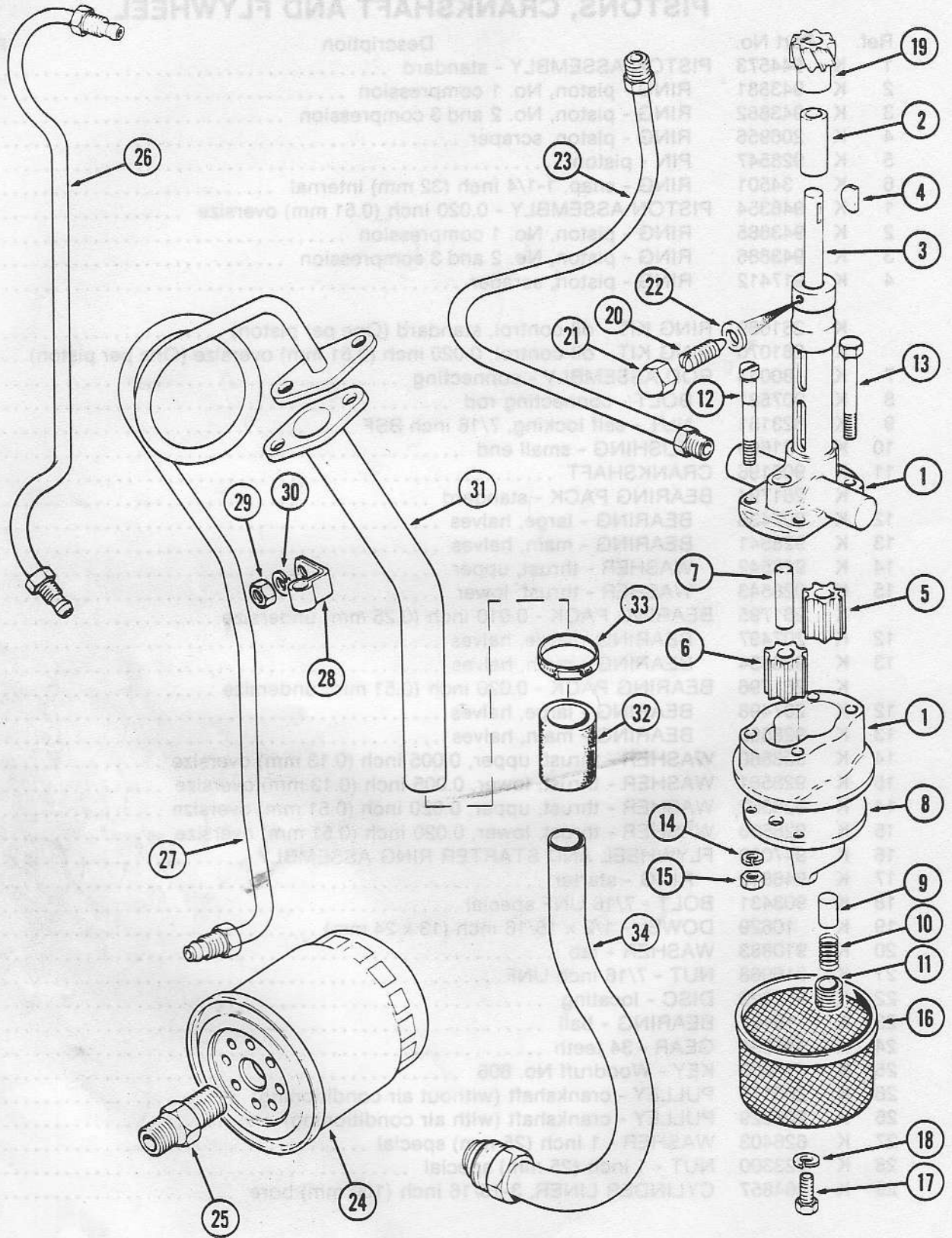
CYLINDER BLOCK HEATER

35	A 48263	HEATER ASSEMBLY - cylinder block	1
36	A 48264	CORD - heater	1



PISTONS, CRANKSHAFT AND FLYWHEEL

Ref.	Part No.	Description	Required
1	K 944573	PISTON ASSEMBLY - standard	4
2	K 943881	RING - piston, No. 1 compression	1
3	K 943882	RING - piston, No. 2 and 3 compression	2
4	K 206956	RING - piston, scraper	1
5	K 928547	PIN - piston	1
6	K 34501	RING - snap, 1-1/4 inch (32 mm) internal	2
1	K 946354	PISTON ASSEMBLY - 0.020 inch (0.51 mm) oversize	4
2	K 943885	RING - piston, No. 1 compression	1
3	K 943886	RING - piston, No. 2 and 3 compression	2
4	K 917412	RING - piston, scraper	1
	K 261069	RING KIT - oil control, standard (One per piston)	4
	K 261070	RING KIT - oil control, 0.020 inch (0.51 mm) oversize (One per piston)	4
7	K 80043	ROD ASSEMBLY - connecting	4
8	K 207581	BOLT - connecting rod	2
9	K 623151	NUT - self locking, 7/16 inch BSF	2
10	K 31669	BUSHING - small end	1
11	K 905196	CRANKSHAFT	1
	K 261794	BEARING PACK - standard	1
12	K 207436	BEARING - large, halves	8
13	K 928541	BEARING - main, halves	6
14	K 928542	WASHER - thrust, upper	2
15	K 928543	WASHER - thrust, lower	2
	K 261795	BEARING PACK - 0.010 inch (0.25 mm) undersize	1
12	K 207497	BEARING - large, halves	8
13	K 928554	BEARING - main, halves	6
	K 261796	BEARING PACK - 0.020 inch (0.51 mm) undersize	1
12	K 207498	BEARING - large, halves	8
13	K 928555	BEARING - main, halves	6
14	K 928560	WASHER - thrust, upper, 0.005 inch (0.13 mm) oversize	2
15	K 928561	WASHER - thrust, lower, 0.005 inch (0.13 mm) oversize	2
14	K 928562	WASHER - thrust, upper, 0.020 inch (0.51 mm) oversize	2
15	K 928563	WASHER - thrust, lower, 0.020 inch (0.51 mm) oversize	2
16	K 947029	FLYWHEEL AND STARTER RING ASSEMBLY	1
17	K 946819	RING - starter	1
18	K 903431	BOLT - 7/16 UNF special	4
19	K 10629	DOWEL - 1/2 x 15/16 inch (13 x 24 mm)	1
20	K 910883	WASHER - tab	1
21	K 616968	NUT - 7/16 inch UNF	4
22	K 912323	DISC - locating	1
23	K 19167	BEARING - ball	1
24	K 945094	GEAR - 34 teeth	1
25	K 19608	KEY - Woodruff No. 606	1
26	K 200175	PULLEY - crankshaft (without air conditioning)	1
26	K 207329	PULLEY - crankshaft (with air conditioning)	1
27	K 626403	WASHER - 1 inch (25 mm) special	1
28	K 623300	NUT - 1 inch (25 mm) special	1
29	K 964857	CYLINDER LINER, 3-15/16 inch (100 mm) bore	4



OIL PUMP, FILTER AND TUBES

Ref.	Part No.	Description	Required
	K 957468	PUMP ASSEMBLY - oil	1
1	K 261928	BRACKET AND GEAR HOUSING	1
2	K 30016	BUSHING	1
3	K 207982	SPINDLE - driving, 13-1/2 inch (343 mm)	1
4	K 19604	KEY - Woodruff No. 405	2
5	K 928681	ROTOR - driving	1
6	K 928680	ROTOR - driven	1
7	K 928679	SPINDLE - driven rotor	1
	K 953815	VALVE ASSEMBLY - relief	1
8	K 953009	COVER - pump body	1
9	K 953008	PLUNGER	1
10	K 12961	SPRING	1
11	K 953010	SCREW - adjusting	1
12	K 928682	BOLT - 1/4 UNC x 2-5/16 inch, special fitting	2
13	K 600013	BOLT - 1/4 UNC x 2-3/8 inch	2
14	K 19480	WASHER - lock, 1/4 inch	4
15	K 607000	NUT - 1/4 inch UNC	4
16	K 12013	SCREEN	1
17	K 602701	BOLT - 1/4 UNC x 1/2 inch	1
18	K 19480	WASHER - lock, 1/4 inch	1
19	K 902051	PINION - spiral	1
20	K 928254	SCREW - locating, 7/16 inch UNC	1
21	K 607516	NUT - capped, 7/16 inch UNC	1
22	K 14674	WASHER - copper, 7/16 inch (11 mm)	1
23	K 904180	TUBE - oil, pump to cylinder block	1
24	K 200037	FILTER - oil	1
25	K 200007	CONNECTOR - 5/8 UNC - 3/4 inch UNF	1
26	K 902765	TUBE - oil, cylinder block to head	1
27	K 207508	TUBE - oil, cylinder block to turbocharger	1
28	K 628386	CLIP - turbocharger tube	1
29	K 607045	NUT - 3/8 inch UNC	1
30	K 19482	WASHER - lock, 3/8 inch	1
31	K 207663	TUBE - upper, turbocharger drain	1
32	K 626816	HOSE - 3/4 x 2 inch (19 x 51 mm)	1
33	K 622025	CLAMP - hose, 1 inch (25 mm)	2
34	K 202554	TUBE - lower, turbocharger drain	1

OIL PUMP, FILTER AND TUBES

Part No.	Description	Quantity
927455 K	PUMP ASSEMBLY - oil	1
927456 K	BRACKET AND GEAR HOUSING	1
90018 K	BUSHING	2
90785 K	SPINDLE - driving, 7/8-1/2 inch (94.8 mm)	3
18604 K	KEY - Woodruff No. 408	4
928891 K	ROTOR - driving	5
928890 K	ROTOR - driven	6
928892 K	SPINDLE - driven rotor	7
928893 K	VALVE ASSEMBLY - relief	1
928009 K	COVER - pump body	8
928008 K	PLUNGER	9
12981 K	SPRING	10
927010 K	SCREW - adjusting	11
928882 K	BOLT - 1/4 UNC x 2-3/8 inch, special fitting	12
900013 K	BOLT - 1/4 UNC x 2-3/8 inch	13
19480 K	WASHER - lock, 1/4 inch	14
907000 K	NUT - 1/4 inch UNC	15
12013 K	SCREEN	16
90701 K	BOLT - 1/4 UNC x 1/2 inch	17
19480 K	WASHER - lock, 1/4 inch	18
907001 K	PISTON - spiral	19
928894 K	SCREW - locating, 7/16 inch UNC	20
907016 K	NUT - capped, 7/16 inch UNC	21
19474 K	WASHER - copper, 7/16 inch (11 mm)	22
904180 K	TUBE - oil, pump to cylinder block	23
20007 K	FILTER - oil	24
20007 K	CONNECTOR - 5/8 UNC - 3/4 inch UNF	25
907016 K	TUBE - oil, cylinder block to head	26
907016 K	TUBE - oil, cylinder block to turbocharger	27
928898 K	CLIP - turbocharger tube	28
907016 K	NUT - 3/8 inch UNC	29
19485 K	WASHER - lock, 3/8 inch	30
907016 K	TUBE - upper, turbocharger drain	31
928898 K	HOSE - 3/4 x 1/2 inch (19 x 12 mm)	32
928898 K	CLAMP - hose, 1 inch (25 mm)	33
907016 K	TUBE - lower, turbocharger drain	34