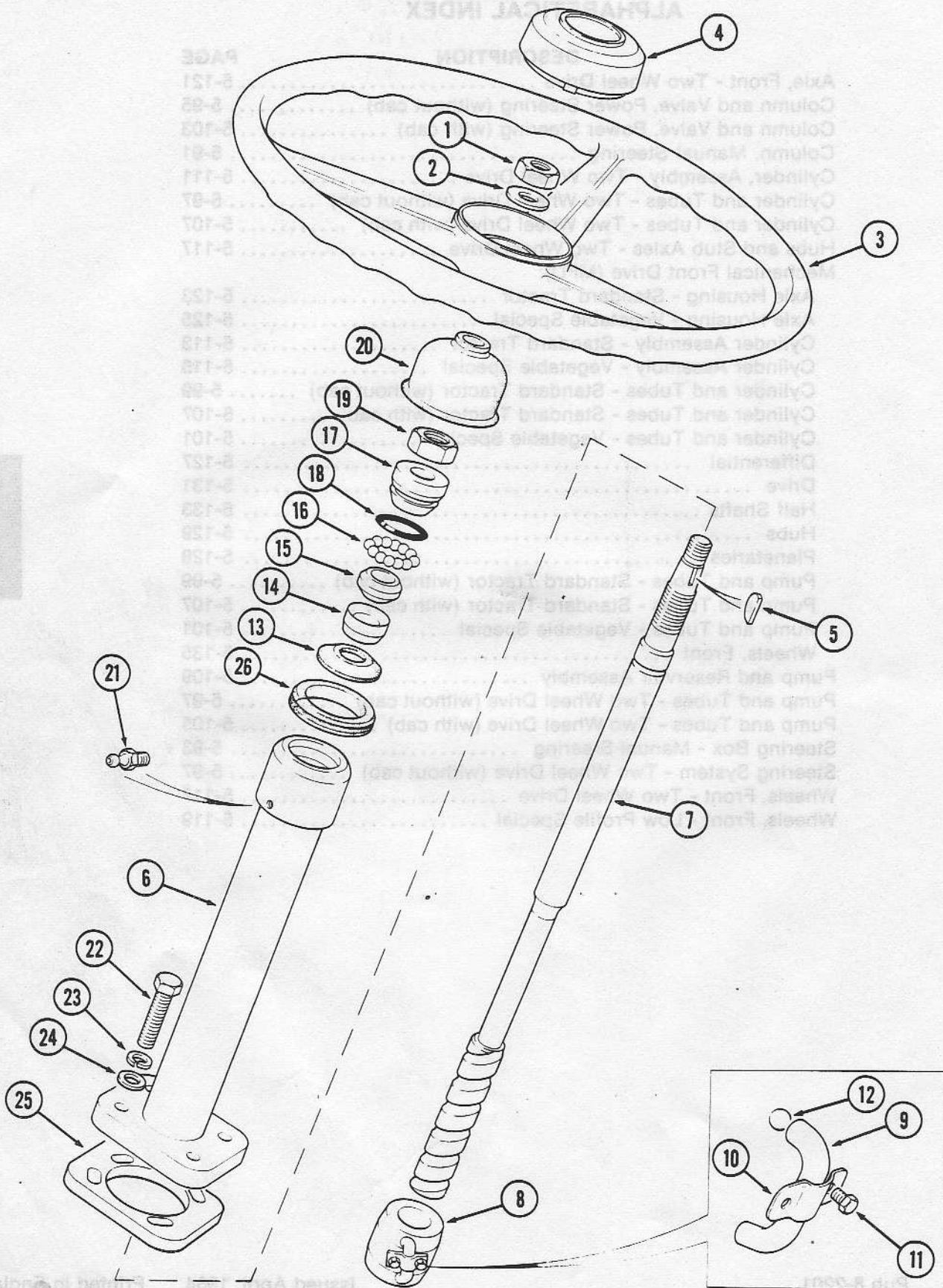


STEERING

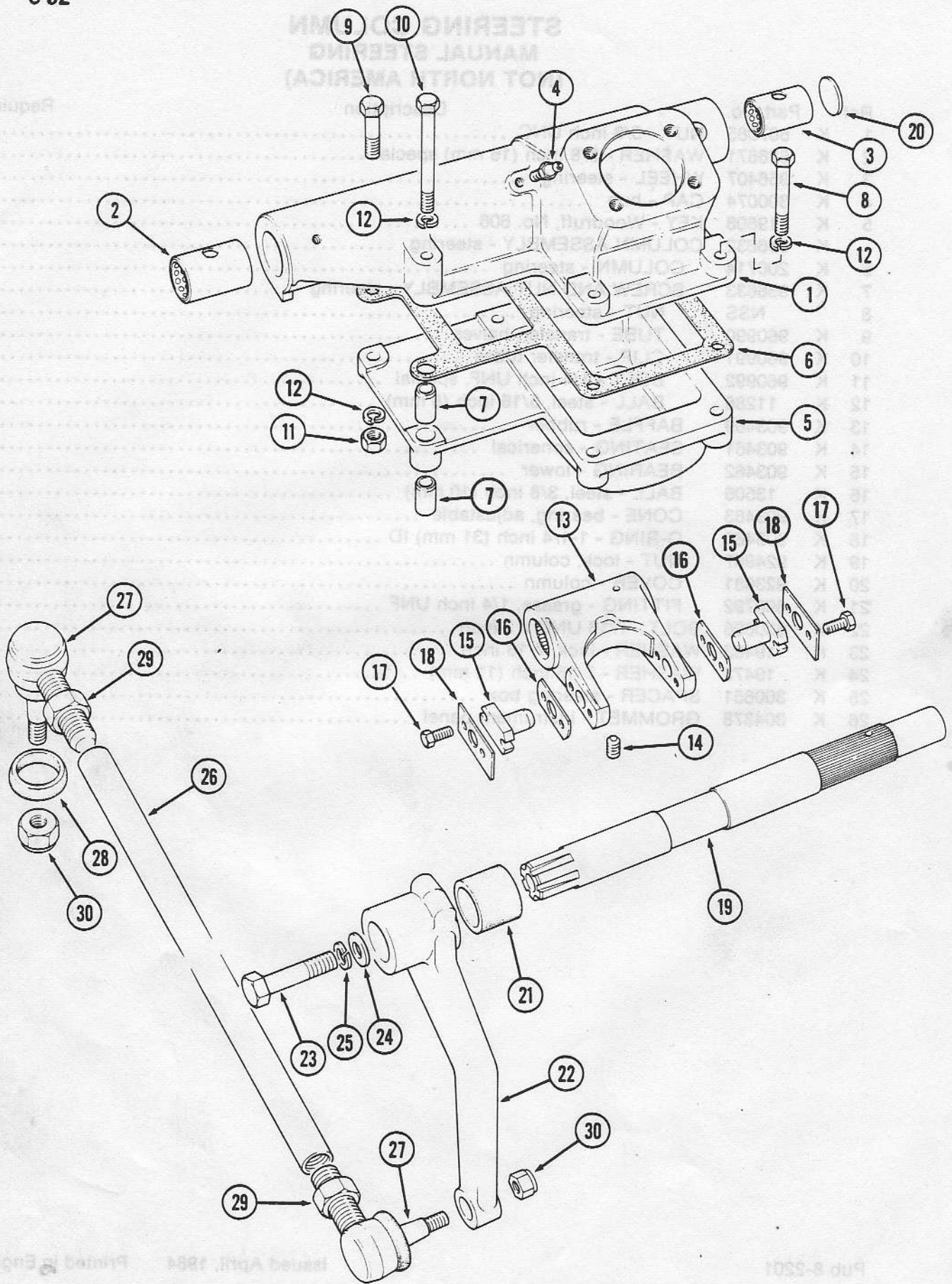
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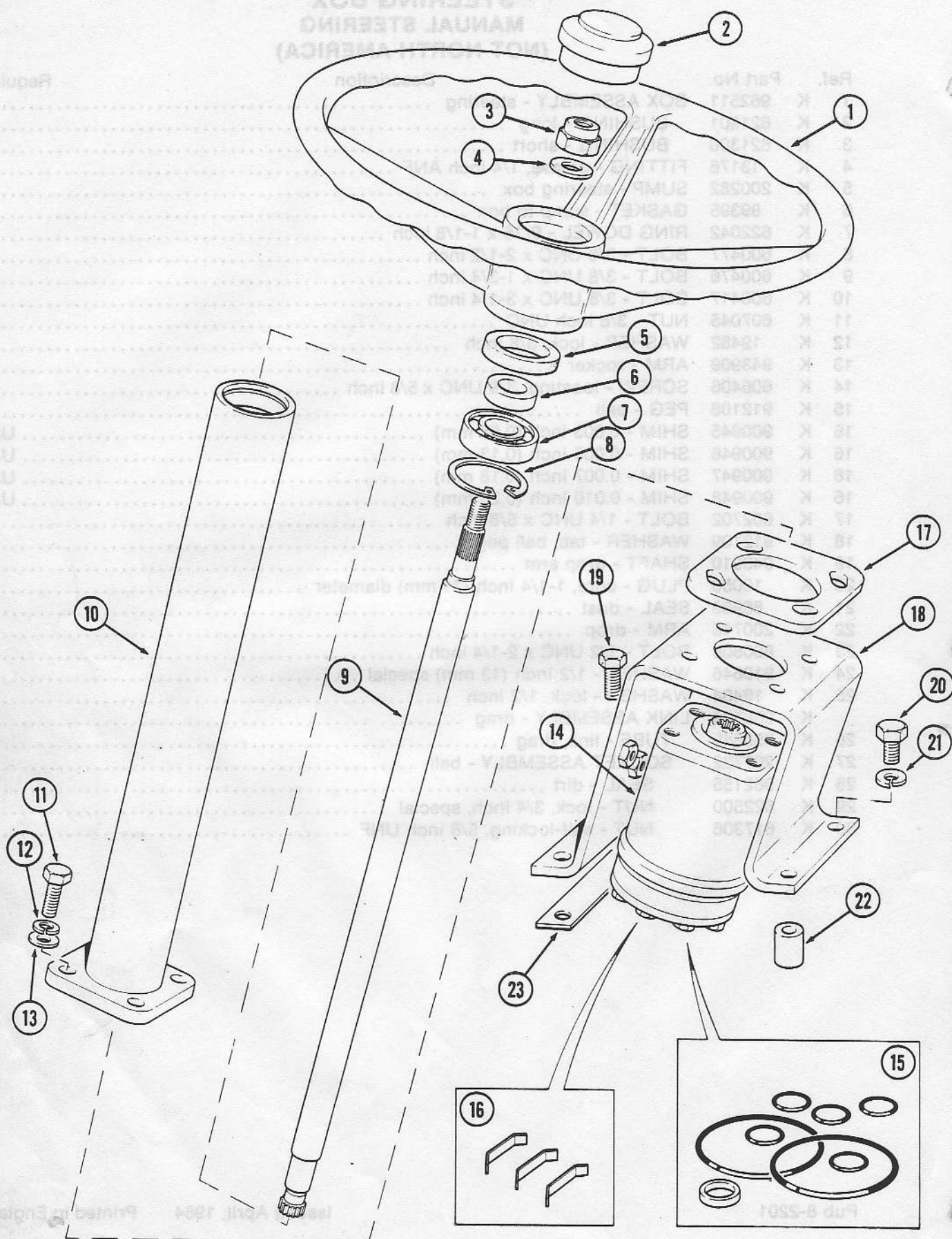
STEERING COLUMN MANUAL STEERING (NOT NORTH AMERICA)

Ref.	Part No.	Description	Required
1	K 607085	NUT - 5/8 inch UNC	1
2	K 626671	WASHER - 5/8 inch (16 mm) special	1
3	K 956407	WHEEL - steering	1
4	K 300074	CAP - hub	1
5	K 19608	KEY - Woodruff, No. 606	1
	K 956632	COLUMN ASSEMBLY - steering	1
6	K 200714	COLUMN - steering	1
7	K 956633	SCREW AND NUT ASSEMBLY - steering	1
8	NSS	NUT - steering	1
9	K 960990	TUBE - transfer, halves	2
10	K 960991	CLIP - transfer tubes	1
11	K 960992	BOLT - 1/4 inch UNF, special	2
12	K 11286	BALL - steel, 5/16 inch (8 mm)	28
13	K 903469	BAFFLE - rubber	1
14	K 903461	SEATING - spherical	1
15	K 903462	BEARING - lower	1
16	K 13506	BALL - steel, 3/8 inch (10 mm)	12
17	K 903463	CONE - bearing, adjustable	1
18	K 903468	O-RING - 1-1/4 inch (31 mm) ID	1
19	K 924967	NUT - lock, column	1
20	K 923681	COVER - column	1
21	K 690792	FITTING - grease, 1/4 inch UNF	1
22	K 600606	BOLT - 7/16 UNC x 2 inch	4
23	K 19483	WASHER - lock, 7/16 inch	4
24	K 19473	WASHER - 7/16 inch (11 mm)	4
25	K 300651	SPACER - steering box	1
26	K 304378	GROMMET - instrument panel	1



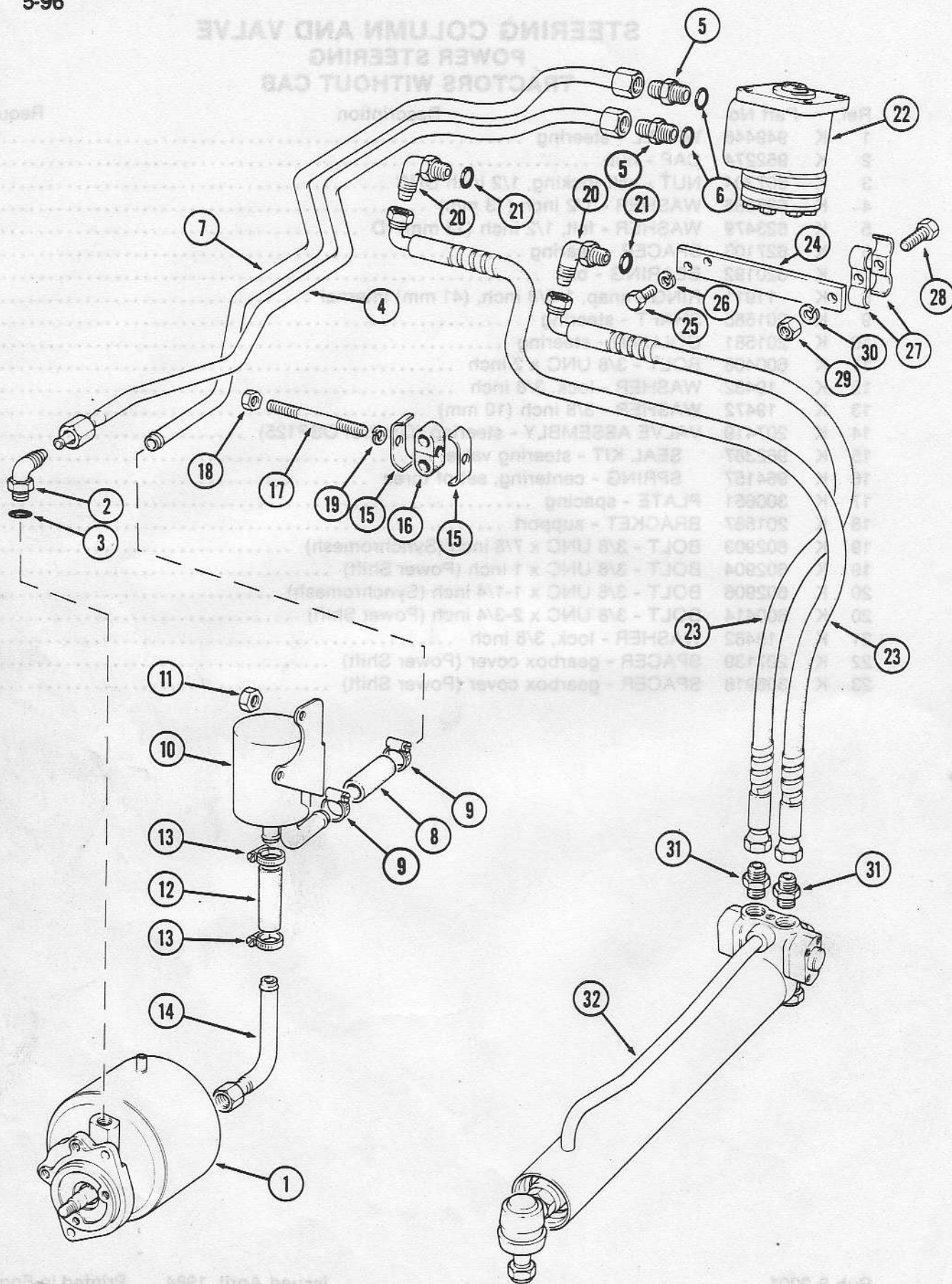
STEERING BOX MANUAL STEERING (NOT NORTH AMERICA)

Ref.	Part No.	Description	Required
1	K 962511	BOX ASSEMBLY - steering	1
2	K 621301	BUSHING - long	2
3	K 621300	BUSHING - short	1
4	K 13176	FITTING - grease, 1/4 inch ANF	3
5	K 200282	SUMP - steering box	1
6	K 89395	GASKET - sump to box	1
7	K 622042	RING DOWEL - 9/16 x 1-1/8 inch	4
8	K 600477	BOLT - 3/8 UNC x 2-1/2 inch	4
9	K 600476	BOLT - 3/8 UNC x 1-3/4 inch	1
10	K 600417	BOLT - 3/8 UNC x 3-1/4 inch	1
11	K 607045	NUT - 3/8 inch UNC	1
12	K 19482	WASHER - lock, 3/8 inch	6
13	K 943909	ARM - rocker	1
14	K 606406	SCREW - locating, 3/8 UNC x 5/8 inch	1
15	K 912108	PEG - ball	2
16	K 900945	SHIM - 0.003 inch (0.08 mm)	UAR
16	K 900946	SHIM - 0.005 inch (0.13 mm)	UAR
16	K 900947	SHIM - 0.007 inch (0.18 mm)	UAR
16	K 900948	SHIM - 0.010 inch (0.25 mm)	UAR
17	K 602702	BOLT - 1/4 UNC x 5/8 inch	4
18	K 912109	WASHER - tab, ball peg	2
19	K 943910	SHAFT - drop arm	1
20	K 10050	PLUG - core, 1-1/4 inch (31 mm) diameter	1
21	K 86963	SEAL - dust	1
22	K 200716	ARM - drop	1
23	K 600808	BOLT - 1/2 UNC x 2-1/4 inch	1
24	K 910646	WASHER - 1/2 inch (13 mm) special	1
25	K 19484	WASHER - lock, 1/2 inch	1
	K 956544	LINK ASSEMBLY - drag	1
26	K 956545	TUBE - link, drag	1
27	K 207722	SOCKET ASSEMBLY - ball	2
28	K 962155	SEAL - dirt	1
29	K 622500	NUT - lock, 3/4 inch, special	1
30	K 617306	NUT - self-locking, 5/8 inch UNF	1



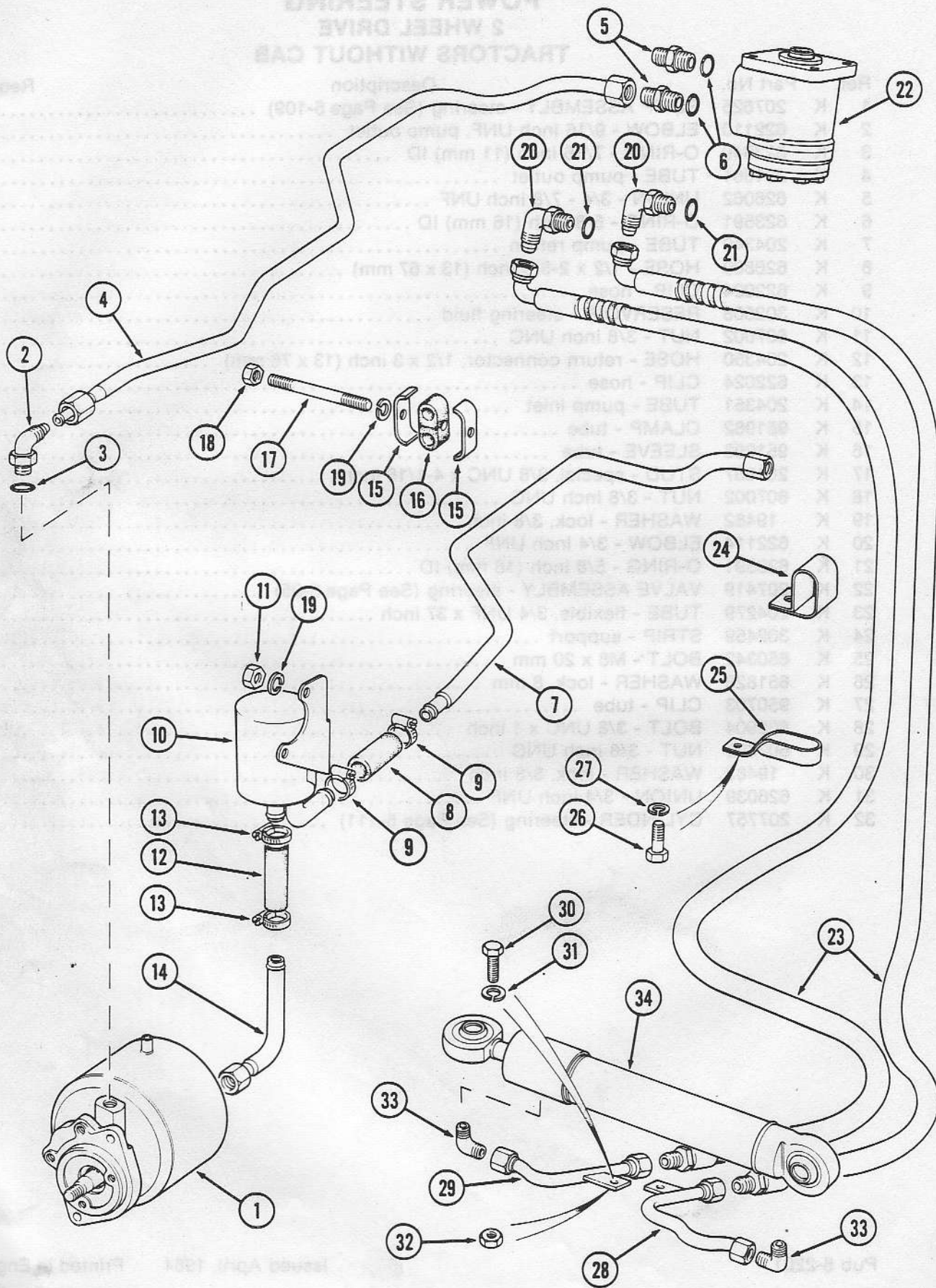
STEERING COLUMN AND VALVE POWER STEERING TRACTORS WITHOUT CAB

Ref.	Part No.	Description	Required
1	K 949446	WHEEL - steering	1
2	K 952274	CAP - hub	1
3	K 607304	NUT - self-locking, 1/2 inch UNC	1
4	K 626686	WASHER - 1/2 inch (13 mm)	1
5	K 623479	WASHER - felt, 1/2 inch (13 mm) ID	1
6	K 627103	SPACER - bearing	1
7	K 620192	BEARING - ball	1
8	K 11911	RING - snap, 1-5/8 inch, (41 mm) internal	2
9	K 201585	SHAFT - steering	1
10	K 201581	COLUMN - steering	1
11	K 600408	BOLT - 3/8 UNC x 2 inch	4
12	K 19482	WASHER - lock, 3/8 inch	4
13	K 19472	WASHER - 3/8 inch (10 mm)	4
14	K 207419	VALVE ASSEMBLY - steering (Orbitrol OSP125)	1
15	K 962387	SEAL KIT - steering valve	1
16	K 964157	SPRING - centering, set of three	2
17	K 300651	PLATE - spacing	1
18	K 201587	BRACKET - support	1
19	K 602903	BOLT - 3/8 UNC x 7/8 inch (Synchromesh)	3
19	K 602904	BOLT - 3/8 UNC x 1 inch (Power Shift)	3
20	K 602906	BOLT - 3/8 UNC x 1-1/4 inch (Synchromesh)	1
20	K 600414	BOLT - 3/8 UNC x 2-3/4 inch (Power Shift)	1
21	K 19482	WASHER - lock, 3/8 inch	4
22	K 207139	SPACER - gearbox cover (Power Shift)	1
23	K 306918	SPACER - gearbox cover (Power Shift)	2



POWER STEERING 2 WHEEL DRIVE TRACTORS WITHOUT CAB

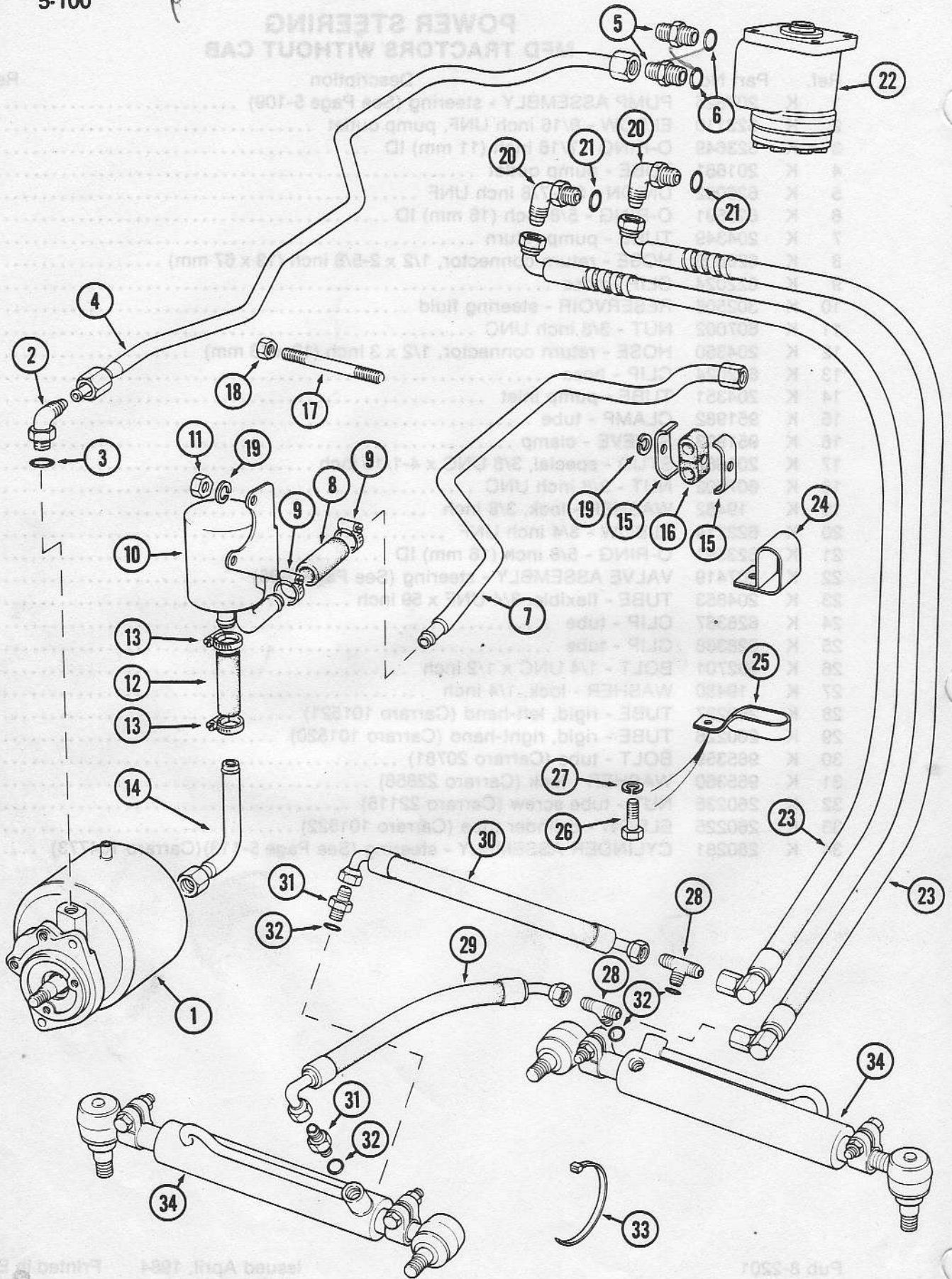
Ref.	Part No.	Description	Required
1	K 207625	PUMP ASSEMBLY - steering (See Page 5-109)	1
2	K 622110	ELBOW - 9/16 inch UNF, pump outlet	1
3	K 623649	O-RING - 7/16 inch (11 mm) ID	1
4	K 201661	TUBE - pump outlet	1
5	K 626062	UNION - 3/4 - 7/8 inch UNF	2
6	K 623591	O-RING - 5/8 inch (16 mm) ID	2
7	K 204349	TUBE - pump return	1
8	K 626809	HOSE - 1/2 x 2-5/8 inch (13 x 67 mm)	1
9	K 622024	CLIP - hose	2
10	K 302508	RESERVOIR - steering fluid	1
11	K 607002	NUT - 3/8 inch UNC	2
12	K 204350	HOSE - return connector, 1/2 x 3 inch (13 x 76 mm)	1
13	K 622024	CLIP - hose	2
14	K 204351	TUBE - pump inlet	1
15	K 951982	CLAMP - tube	2
16	K 951993	SLEEVE - tube	2
17	K 201667	STUD - special, 3/8 UNC x 4-1/16 inch	1
18	K 607002	NUT - 3/8 inch UNC	1
19	K 19482	WASHER - lock, 3/8 inch	3
20	K 622114	ELBOW - 3/4 inch UNF	2
21	K 623591	O-RING - 5/8 inch (16 mm) ID	2
22	K 207419	VALVE ASSEMBLY - steering (See Page 5-95)	1
23	K 204279	TUBE - flexible, 3/4 UNF x 37 inch	2
24	K 302459	STRIP - support	1
25	K 650342	BOLT - M8 x 20 mm	2
26	K 651828	WASHER - lock, 8 mm	2
27	K 950703	CLIP - tube	2
28	K 602904	BOLT - 3/8 UNC x 1 inch	1
29	K 607002	NUT - 3/8 inch UNC	1
30	K 19482	WASHER - lock, 3/8 inch	1
31	K 626039	UNION - 3/4 inch UNF	2
32	K 207757	CYLINDER - steering (See Page 5-111)	1



POWER STEERING MFD TRACTORS WITHOUT CAB

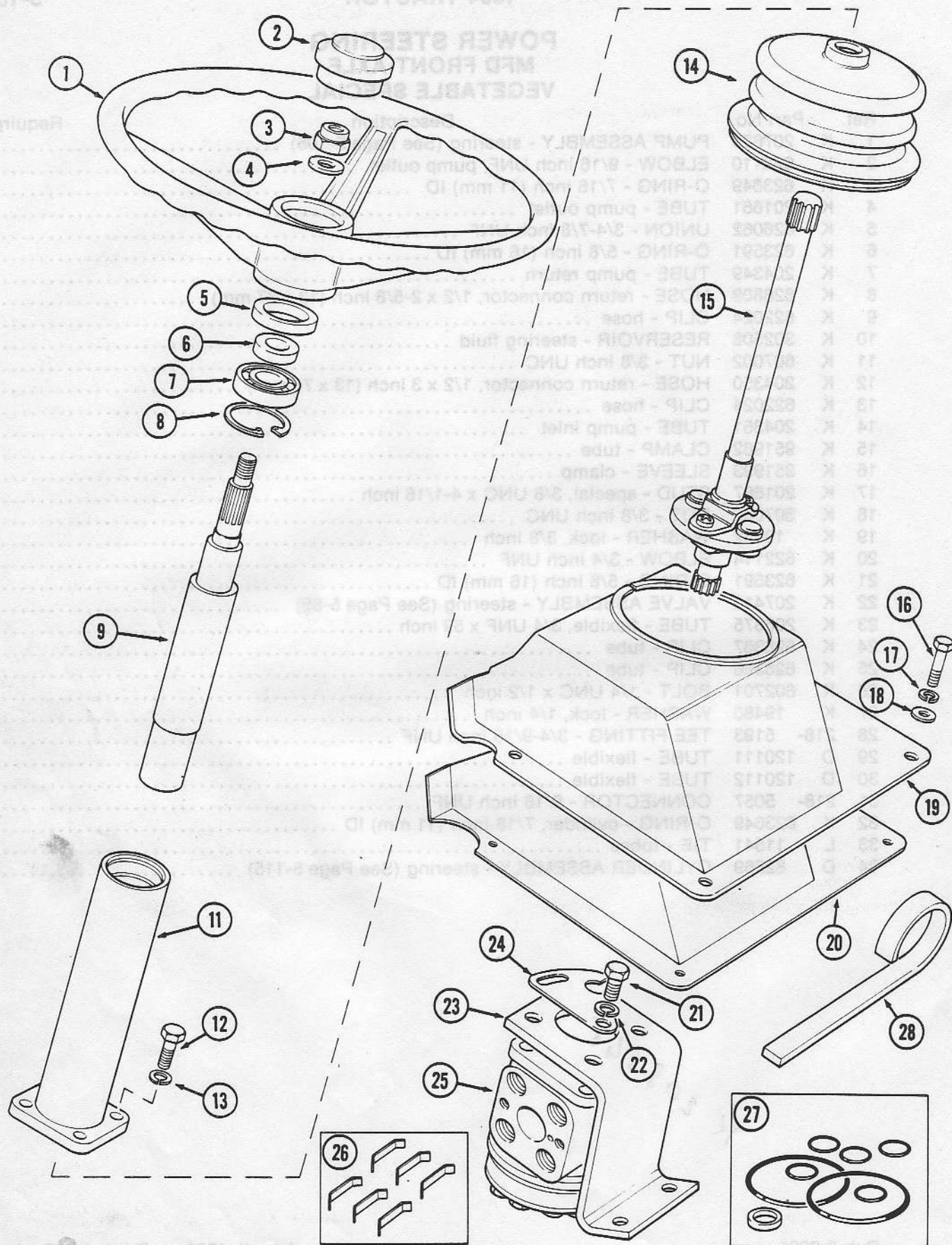
Ref.	Part No.	Description	Required
1	K 207625	PUMP ASSEMBLY - steering (See Page 5-109)	1
2	K 622110	ELBOW - 9/16 inch UNF, pump outlet	1
3	K 623649	O-RING - 7/16 inch (11 mm) ID	1
4	K 201661	TUBE - pump outlet	1
5	K 626062	UNION - 3/4-7/8 inch UNF	2
6	K 623591	O-RING - 5/8 inch (16 mm) ID	2
7	K 204349	TUBE - pump return	1
8	K 626809	HOSE - return connector, 1/2 x 2-5/8 inch (13 x 67 mm)	1
9	K 622024	CLIP - hose	2
10	K 302508	RESERVOIR - steering fluid	1
11	K 607002	NUT - 3/8 inch UNC	2
12	K 204350	HOSE - return connector, 1/2 x 3 inch (13 x 76 mm)	1
13	K 622024	CLIP - hose	2
14	K 204351	TUBE - pump inlet	1
15	K 951982	CLAMP - tube	2
16	K 951993	SLEEVE - clamp	2
17	K 201667	STUD - special, 3/8 UNC x 4-1/16 inch	1
18	K 607002	NUT - 3/8 inch UNC	1
19	K 19482	WASHER - lock, 3/8 inch	3
20	K 622114	ELBOW - 3/4 inch UNF	2
21	K 623591	O-RING - 5/8 inch (16 mm) ID	2
22	K 207419	VALVE ASSEMBLY - steering (See Page 5-95)	1
23	K 204853	TUBE - flexible, 3/4 UNF x 59 inch	2
24	K 628367	CLIP - tube	1
25	K 628368	CLIP - tube	1
26	K 602701	BOLT - 1/4 UNC x 1/2 inch	1
27	K 19480	WASHER - lock, 1/4 inch	1
28	K 260227	TUBE - rigid, left-hand (Carraro 101521)	1
29	K 260226	TUBE - rigid, right-hand (Carraro 101520)	1
30	K 965359	BOLT - tube (Carraro 20781)	1
31	K 965360	WASHER - lock (Carraro 22856)	1
32	K 260235	NUT - tube screw (Carraro 22115)	1
33	K 260225	ELBOW - cylinder tube (Carraro 101522)	2
34	K 260281	CYLINDER ASSEMBLY - steering (See Page 5-113)(Carraro 104773)	1

pow 1490 K 203666 flexible



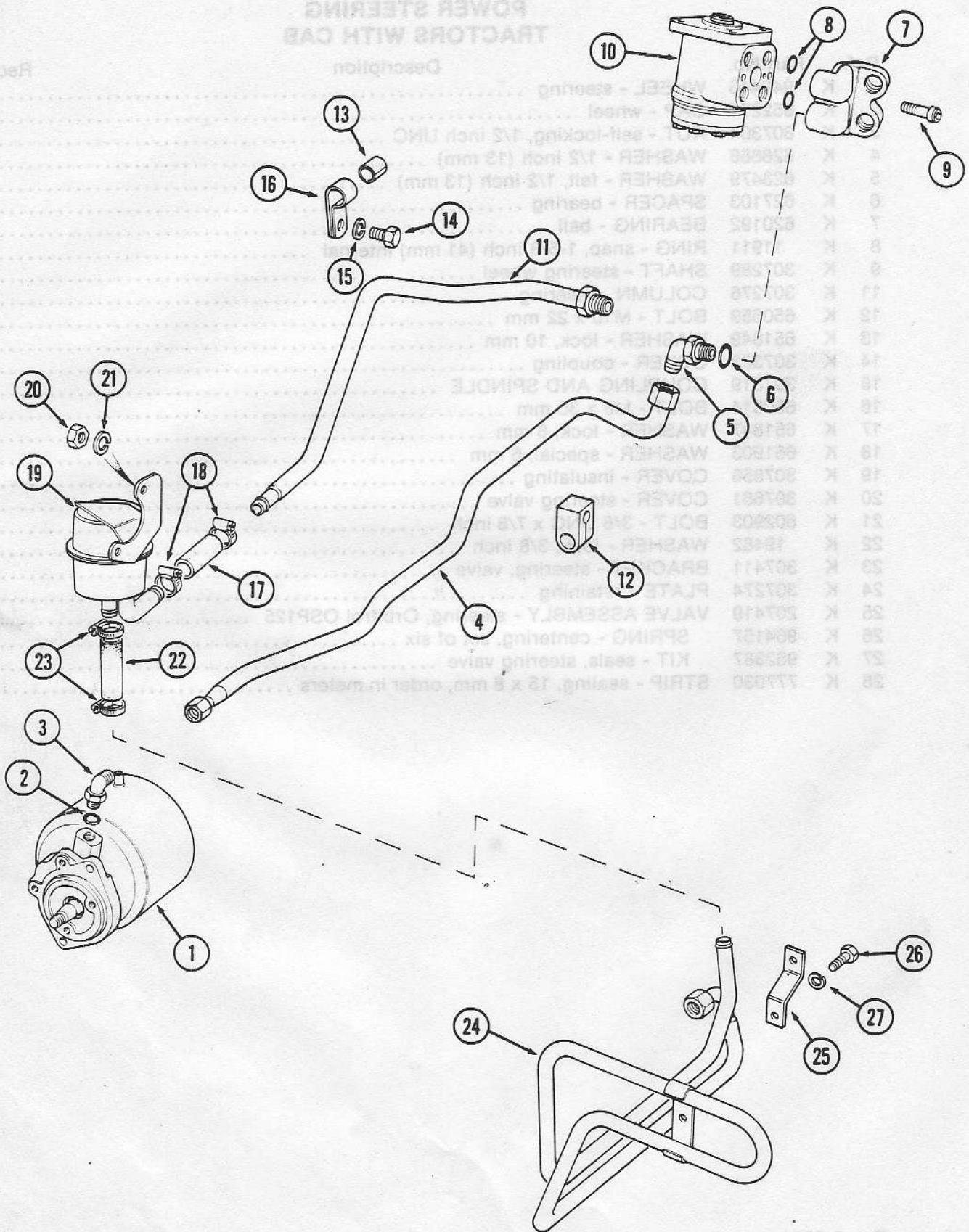
**POWER STEERING
MFD FRONT AXLE
VEGETABLE SPECIAL**

Ref.	Part No.	Description	Required
1	K 207625	PUMP ASSEMBLY - steering (See Page 5-105)	1
2	K 622110	ELBOW - 9/16 inch UNF, pump outlet	1
3	K 623649	O-RING - 7/16 inch (11 mm) ID	1
4	K 201661	TUBE - pump outlet	1
5	K 626062	UNION - 3/4-7/8 inch UNF	2
6	K 623591	O-RING - 5/8 inch (16 mm) ID	2
7	K 204349	TUBE - pump return	1
8	K 626809	HOSE - return connector, 1/2 x 2-5/8 inch (13 x 67 mm)	1
9	K 622024	CLIP - hose	2
10	K 302508	RESERVOIR - steering fluid	1
11	K 607002	NUT - 3/8 inch UNC	2
12	K 204350	HOSE - return connector, 1/2 x 3 inch (13 x 76 mm)	1
13	K 622024	CLIP - hose	2
14	K 204351	TUBE - pump inlet	1
15	K 951982	CLAMP - tube	2
16	K 951993	SLEEVE - clamp	2
17	K 201667	STUD - special, 3/8 UNC x 4-1/16 inch	1
18	K 607002	NUT - 3/8 inch UNC	1
19	K 19482	WASHER - lock, 3/8 inch	3
20	K 622114	ELBOW - 3/4 inch UNF	2
21	K 623591	O-RING - 5/8 inch (16 mm) ID	2
22	K 207419	VALVE ASSEMBLY - steering (See Page 5-95)	1
23	K 206875	TUBE - flexible, 3/4 UNF x 59 inch	2
24	K 628367	CLIP - tube	1
25	K 628368	CLIP - tube	1
26	K 602701	BOLT - 1/4 UNC x 1/2 inch	1
27	K 19480	WASHER - lock, 1/4 inch	1
28	218- 5193	TEE FITTING - 3/4-9/16 inch UNF	2
29	D 120111	TUBE - flexible	1
30	D 120112	TUBE - flexible	1
31	218- 5057	CONNECTOR - 9/16 inch UNF	2
32	K 623649	O-RING - cylinder, 7/16 inch (11 mm) ID	4
33	L 11541	TIE - tubes	1
34	D 82569	CYLINDER ASSEMBLY - steering (See Page 5-115)	2



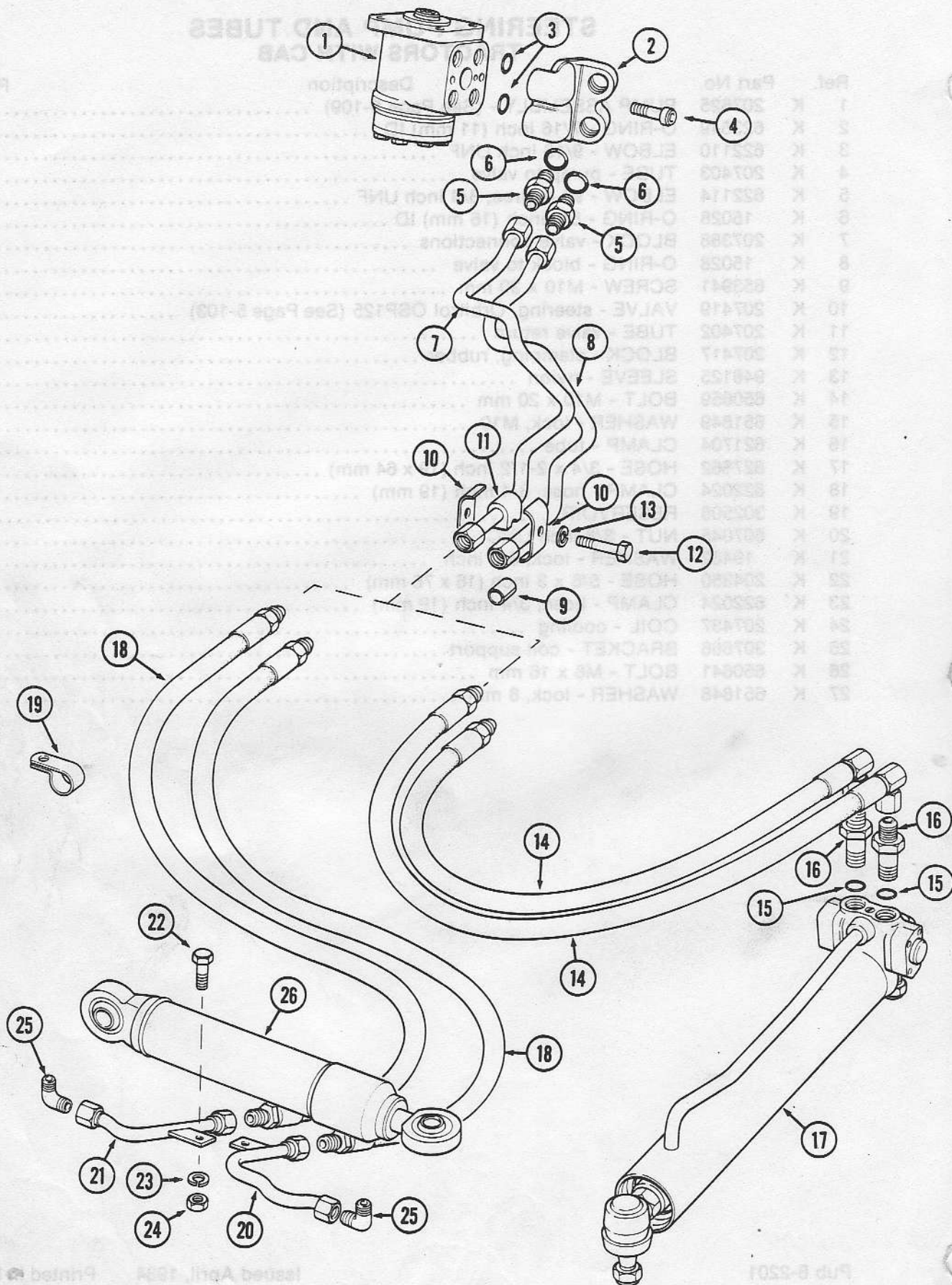
STEERING COLUMN AND VALVE POWER STEERING TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 949446	WHEEL - steering	1
2	K 952274	CAP - wheel	1
3	K 607304	NUT - self-locking, 1/2 inch UNC	1
4	K 626686	WASHER - 1/2 inch (13 mm)	1
5	K 623479	WASHER - felt, 1/2 inch (13 mm)	1
6	K 627103	SPACER - bearing	1
7	K 620192	BEARING - ball	1
8	K 11911	RING - snap, 1-5/8 inch (41 mm) internal	2
9	K 307289	SHAFT - steering wheel	1
11	K 307276	COLUMN - steering	1
12	K 650659	BOLT - M10 x 22 mm	4
13	K 651849	WASHER - lock, 10 mm	4
14	K 307333	COVER - coupling	1
15	K 307319	COUPLING AND SPINDLE	1
16	K 650814	BOLT - M6 x 30 mm	4
17	K 651847	WASHER - lock, 6 mm	4
18	K 651903	WASHER - special, 6 mm	3
19	K 307856	COVER - insulating	1
20	K 307661	COVER - steering valve	1
21	K 602903	BOLT - 3/8 UNC x 7/8 inch	6
22	K 19482	WASHER - lock, 3/8 inch	6
23	K 307411	BRACKET - steering, valve	1
24	K 307274	PLATE - retaining	1
25	K 207419	VALVE ASSEMBLY - steering, Orbitrol OSP125	1
26	K 964157	SPRING - centering, set of six	1
27	K 962387	KIT - seals, steering valve	1
28	K 777030	STRIP - sealing, 15 x 8 mm, order in meters	UAR



STEERING PUMP AND TUBES TRACTORS WITH CAB

Ref.	Part No.	Description	Required
1	K 207625	PUMP ASSEMBLY - (See Page 5-109)	1
2	K 623649	O-RING - 7/16 inch (11 mm) ID	1
3	K 622110	ELBOW - 9/16 inch UNF	1
4	K 207403	TUBE - pump to valve	1
5	K 622114	ELBOW - 90 degree, 3/4 inch UNF	1
6	K 15028	O-RING - 5/8 inch (16 mm) ID	1
7	K 207388	BLOCK - valve connections	1
8	K 15028	O-RING - block to valve	4
9	K 653941	SCREW - M10 x 30 mm	2
10	K 207419	VALVE - steering, Orbitrol OSP125 (See Page 5-103)	1
11	K 207402	TUBE - valve return	1
12	K 207417	BLOCK - clamping, rubber	1
13	K 946125	SLEEVE - nylon	1
14	K 650659	BOLT - M10 x 20 mm	1
15	K 651849	WASHER - lock, M10	1
16	K 621704	CLAMP - tube	1
17	K 627662	HOSE - 3/4 x 2-1/2 inch (19 x 64 mm)	1
18	K 622024	CLAMP - hose, 3/4 inch (19 mm)	2
19	K 302508	RESERVOIR	1
20	K 607045	NUT - 3/8 inch UNC	2
21	K 19482	WASHER - lock, 3/8 inch	2
22	K 204350	HOSE - 5/8 x 3 inch (16 x 76 mm)	1
23	K 622024	CLAMP - hose, 3/4 inch (19 mm)	2
24	K 207437	COIL - cooling	1
25	K 307666	BRACKET - coil support	1
26	K 650641	BOLT - M8 x 16 mm	1
27	K 651848	WASHER - lock, 8 mm	1



STEERING CYLINDER AND TUBES TRACTORS WITH CAB

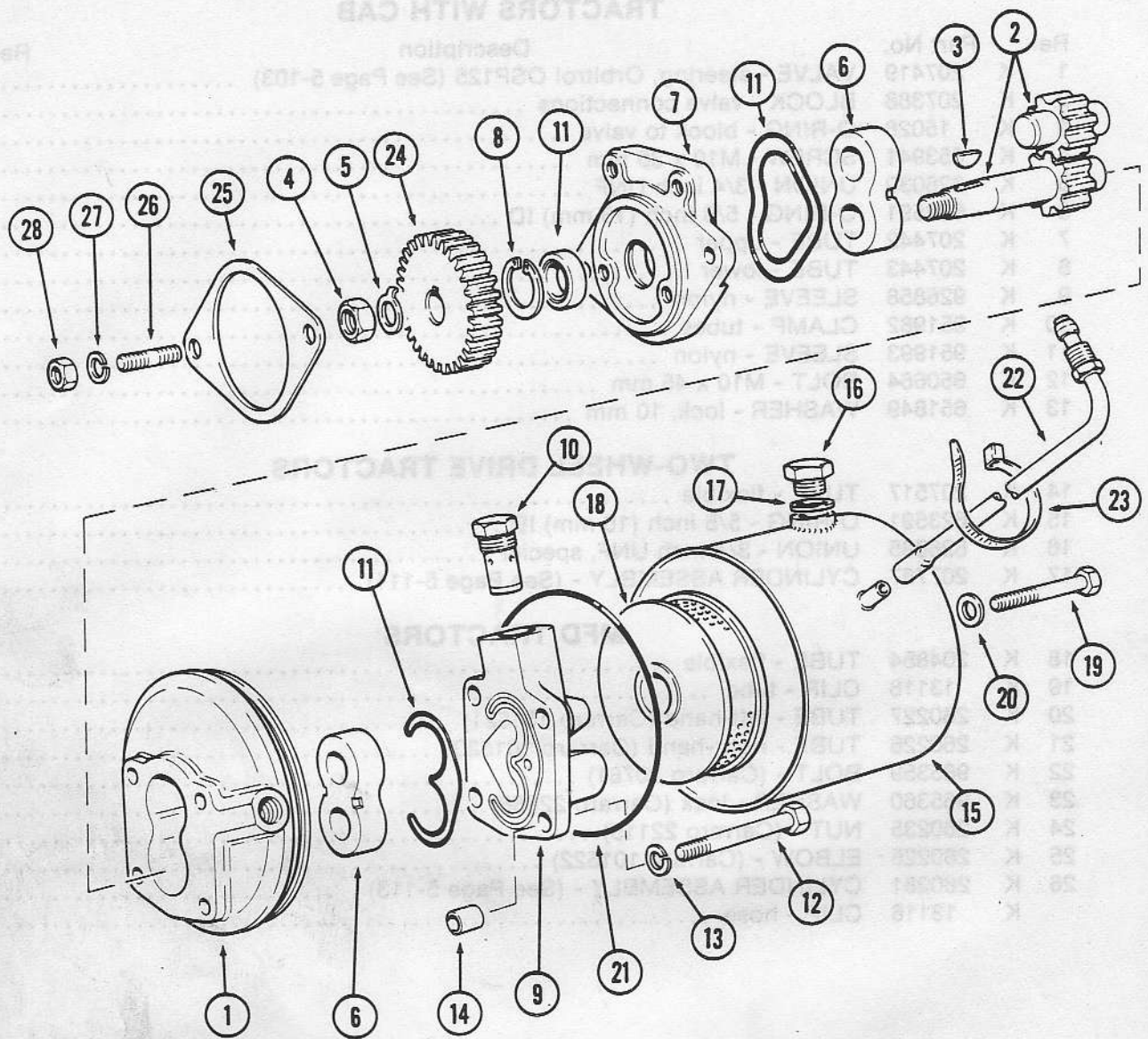
Ref.	Part No.	Description	Required
1	K 207419	VALVE - steering, Orbitrol OSP125 (See Page 5-103)	1
2	K 207388	BLOCK - valve connections	1
3	K 15028	O-RING - block to valve	4
4	K 653941	SCREW - M10 x 30 mm	2
5	K 626039	UNION - 3/4 inch UNF	2
6	K 623591	O-RING - 5/8 inch (16 mm) ID	2
7	K 207442	TUBE - upper	1
8	K 207443	TUBE - lower	1
9	K 926858	SLEEVE - nylon	2
10	K 951982	CLAMP - tubes	2
11	K 951993	SLEEVE - nylon	2
12	K 650664	BOLT - M10 x 45 mm	1
13	K 651849	WASHER - lock, 10 mm	1

TWO-WHEEL DRIVE TRACTORS

14	K 207517	TUBE - flexible	2
15	K 623591	O-RING - 5/8 inch (16 mm) ID	2
16	K 626095	UNION - 3/4 inch UNF, special	2
17	K 207757	CYLINDER ASSEMBLY - (See Page 5-111)	1

MFD TRACTORS

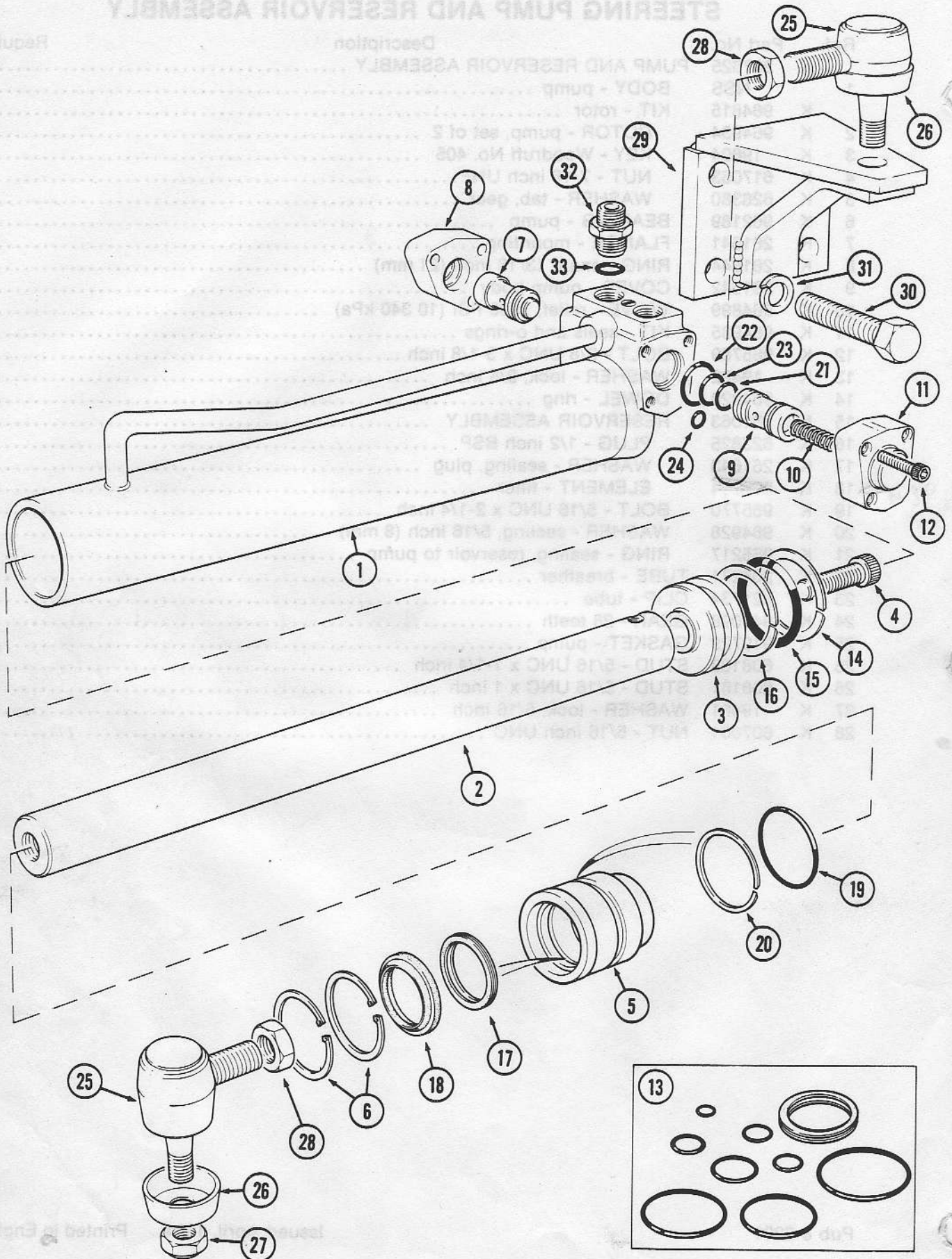
18	K 204854	TUBE - flexible	2
19	K 13116	CLIP - tube	1
20	K 260227	TUBE - left-hand (Carraro 101521)	1
21	K 260226	TUBE - right-hand (Carraro 101520)	1
22	K 965359	BOLT - (Carraro 20781)	1
23	K 965360	WASHER - lock (Carraro 22856)	1
24	K 260235	NUT - (Carraro 22115)	1
25	K 260225	ELBOW - (Carraro 101522)	2
26	K 260281	CYLINDER ASSEMBLY - (See Page 5-113)	1
	K 13116	CLIP - hose	1



STEERING PUMP AND RESERVOIR ASSEMBLY

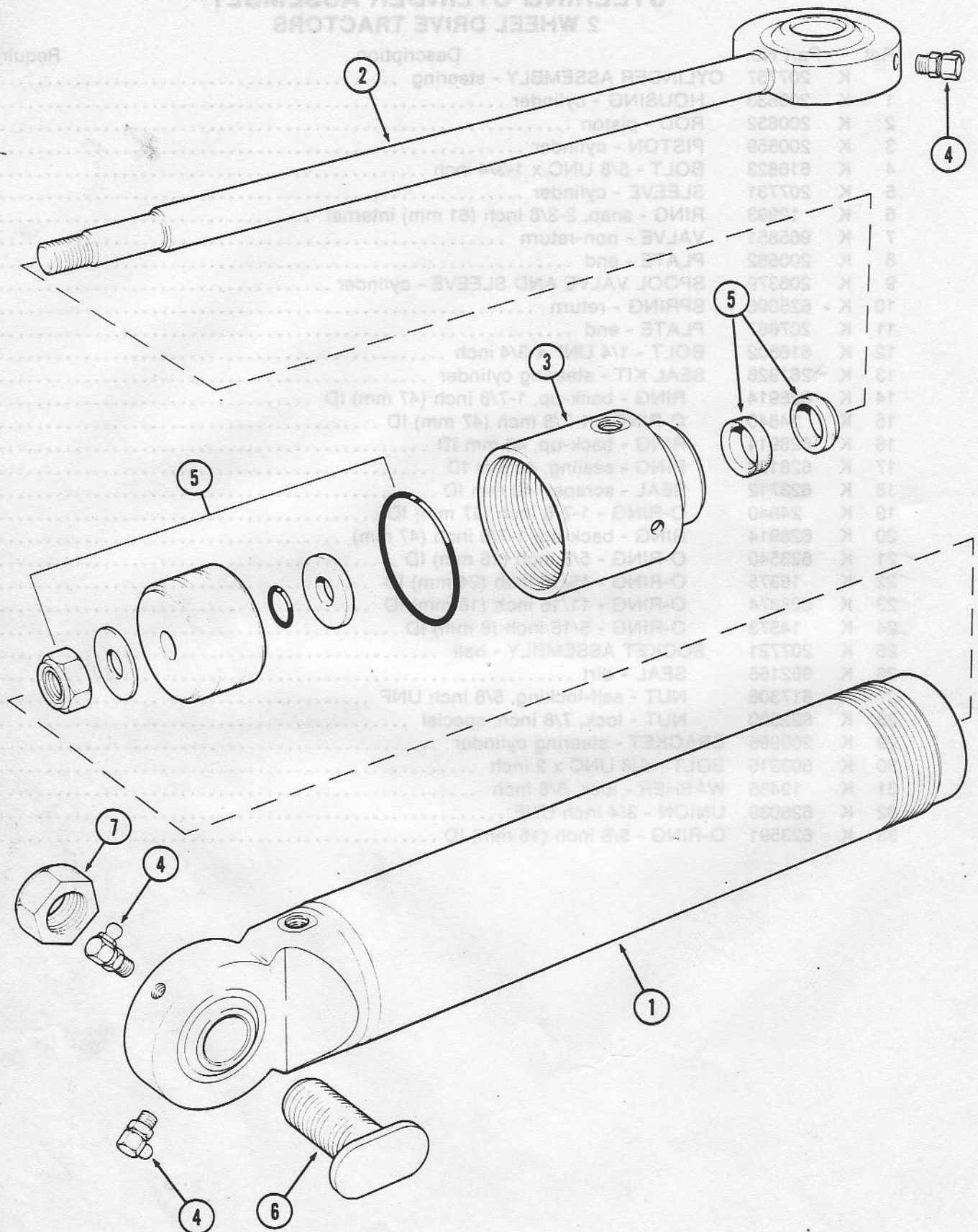
Ref.	Part No.	Description	Required
	K 207625	PUMP AND RESERVOIR ASSEMBLY	1
1	NSS	BODY - pump	1
	K 964815	KIT - rotor	1
2	K 964934	ROTOR - pump, set of 2	1
3	K 19604	KEY - Woodruff No. 405	1
4	K 617053	NUT - 7/16 inch UNF	1
5	K 626380	WASHER - tab, gear	1
6	K 962189	BEARING - pump	2
7	K 261641	FLANGE - mounting	1
8	K 261644	RING - snap, 13/16 inch (21 mm)	1
9	K 261642	COVER - pump body	1
10	K 964899	VALVE - relief, 1500 PSI (10 340 kPa)	1
11	K 964935	KIT - seals and o-rings	1
12	K 965769	BOLT - 3/8 UNC x 3-1/8 inch	4
13	K 19482	WASHER - lock, 3/8 inch	4
14	K 964920	DOWEL - ring	2
15	K 261063	RESERVOIR ASSEMBLY	1
16	K 623825	PLUG - 1/2 inch BSP	1
17	K 261643	WASHER - sealing, plug	1
18	K 964954 964954	ELEMENT - filter	1
19	K 965770	BOLT - 5/16 UNC x 2-1/4 inch	1
20	K 964928	WASHER - sealing, 5/16 inch (8 mm)	1
21	K 965217	RING - sealing, reservoir to pump	1
22	K 204271	TUBE - breather	1
23	K 621734	CLIP - tube	1
24	K 945098	GEAR - 28 teeth	1
25	K 919729	GASKET - pump	1
26	K 608163	STUD - 5/16 UNC x 1-1/4 inch	1
26	K 608161	STUD - 5/16 UNC x 1 inch	1
27	K 19481	WASHER - lock, 5/16 inch	2
28	K 607001	NUT - 5/16 inch UNC	1

STEERING PUMP AND RESERVOIR ASSEMBLY



STEERING CYLINDER ASSEMBLY 2 WHEEL DRIVE TRACTORS

Ref.	Part No.	Description	Required
	K 207757	CYLINDER ASSEMBLY - steering	1
1	K 200633	HOUSING - cylinder	1
2	K 200632	ROD - piston	1
3	K 200559	PISTON - cylinder	1
4	K 616823	BOLT - 5/8 UNC x 1-3/4 inch	1
5	K 207731	SLEEVE - cylinder	1
6	K 12993	RING - snap, 2-3/8 inch (61 mm) internal	2
7	K 965851	VALVE - non-return	1
8	K 200562	PLATE - end	1
9	K 206379	SPOOL VALVE AND SLEEVE - cylinder	1
10	K 625096	SPRING - return	1
11	K 207667	PLATE - end	1
12	K 616502	BOLT - 1/4 UNF x 3/4 inch	6
13	K 261926	SEAL KIT - steering cylinder	1
14	K 628914	RING - back-up, 1-7/8 inch (47 mm) ID	1
15	K 24840	O-RING - 1-7/8 inch (47 mm) ID	1
16	K 628914	RING - back-up, 40 mm ID	1
17	K 628132	RING - sealing, 40 mm ID	1
18	K 623712	SEAL - scraper, 40 mm ID	1
19	K 24840	O-RING - 1-7/8 inch (47 mm) ID	1
20	K 628914	RING - back-up, 1-7/8 inch (47 mm)	1
21	K 623540	O-RING - 5/8 inch (16 mm) ID	2
22	K 16375	O-RING - 15/16 inch (24 mm) ID	2
23	K 628874	O-RING - 11/16 inch (18 mm) ID	1
24	K 14573	O-RING - 5/16 inch (8 mm) ID	1
25	K 207721	SOCKET ASSEMBLY - ball	2
26	K 962155	SEAL - dirt	1
27	K 617306	NUT - self-locking, 5/8 inch UNF	1
28	K 622500	NUT - lock, 7/8 inch, special	1
29	K 200995	BRACKET - steering cylinder	1
30	K 603310	BOLT - 5/8 UNC x 2 inch	4
31	K 19485	WASHER - lock, 5/8 inch	4
32	K 626039	UNION - 3/4 inch UNF	2
33	K 623591	O-RING - 5/8 inch (16 mm) ID	2

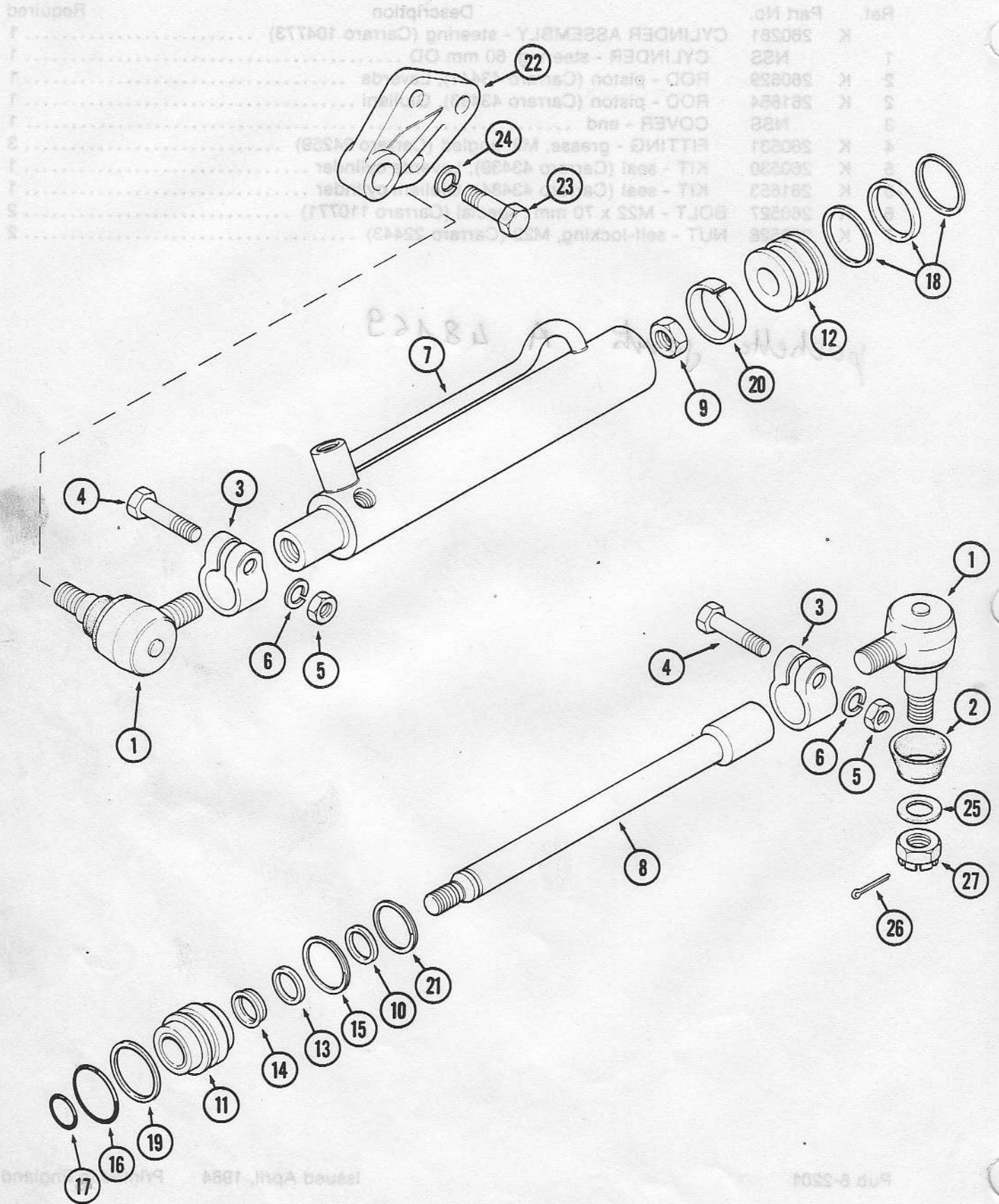


STEERING CYLINDER ASSEMBLY - MFD STANDARD TRACTOR

Ref.	Part No.	Description	Required
	K 260281	CYLINDER ASSEMBLY - steering (Carraro 104773)	1
1	NSS	CYLINDER - steering, 60 mm OD	1
2	K 260529	ROD - piston (Carraro 43441), Laverda	1
2	K 261654	ROD - piston (Carraro 43493), Giuliani	1
3	NSS	COVER - end	1
4	K 260531	FITTING - grease, M8, angled (Carraro 24259)	3
5	K 260530	KIT - seal (Carraro 43439), Laverda cylinder	1
5	K 261653	KIT - seal (Carraro 43484), Giuliani cylinder	1
6	K 260527	BOLT - M22 x 70 mm, special (Carraro 110771)	2
7	K 260528	NUT - self-locking, M22 (Carraro 22443)	2

poehette joint A 48169

STEERING CYLINDER ASSEMBLY - MFD STANDARD TRACTOR

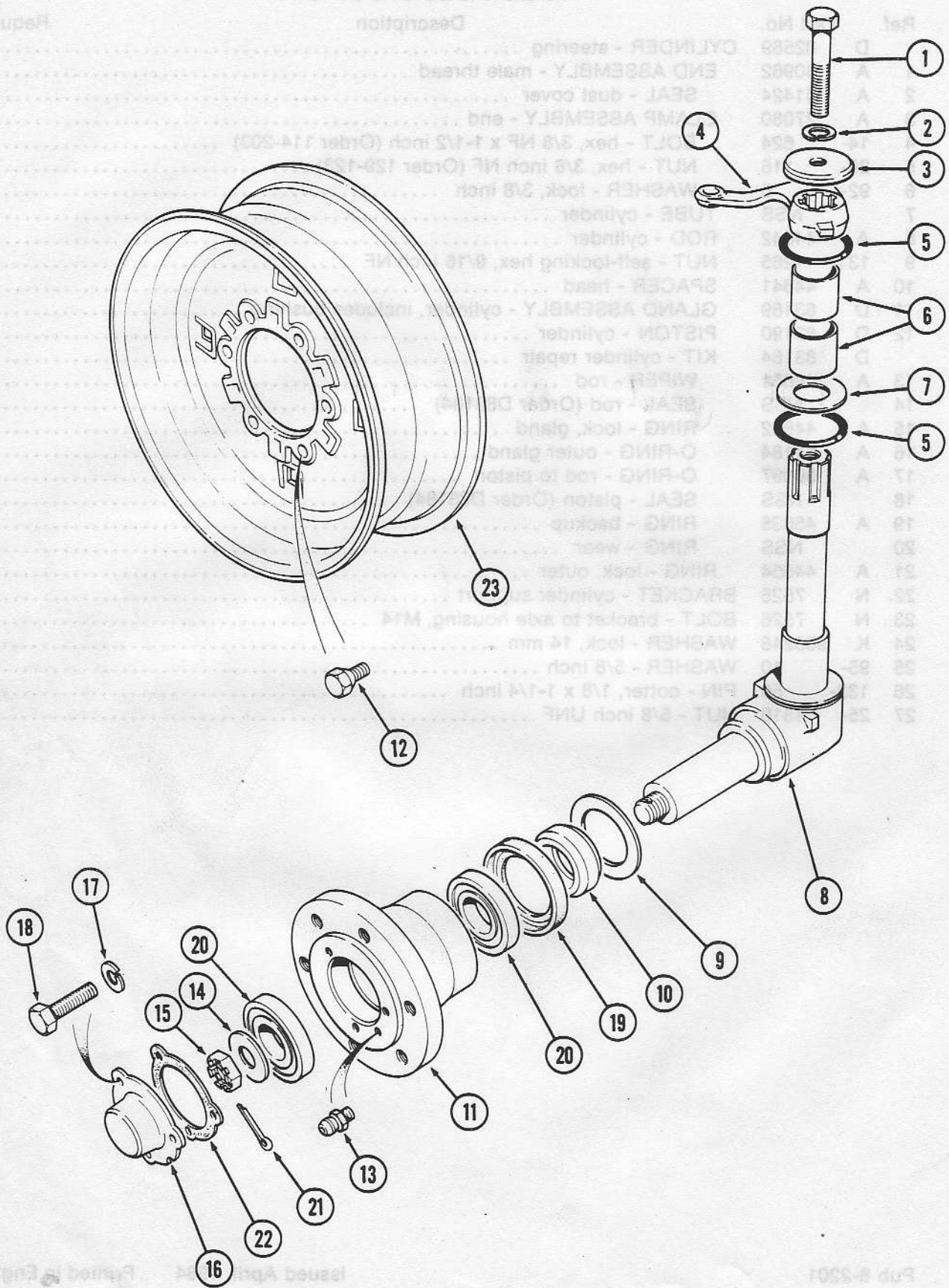


STEERING CYLINDER ASSEMBLY - MFD VEGETABLE SPECIAL

Ref.	Part No.	Description	Required
	D 82569	CYLINDER - steering	2
1	A 40962	END ASSEMBLY - male thread	2
2	A 41424	SEAL - dust cover	1
3	A 27080	CLAMP ASSEMBLY - end	2
4	14- 624	BOLT - hex, 3/8 NF x 1-1/2 inch (Order 114-203)	1
5	25- 116	NUT - hex, 3/8 inch NF (Order 129-123)	1
6	92- 6	WASHER - lock, 3/8 inch	1
7	NSS	TUBE - cylinder	1
8	A 44642	ROD - cylinder	1
9	131- 1265	NUT - self-locking hex, 9/16 inch NF	1
10	A 44641	SPACER - head	1
11	D 83189	GLAND ASSEMBLY - cylinder, includes bushing	1
12	D 83190	PISTON - cylinder	1
	D 83184	KIT - cylinder repair	1
13	A 44651	WIPER - rod	1
14	NSS	SEAL - rod (Order D83184)	1
15	A 44652	RING - lock, gland	1
16	A 41184	O-RING - outer gland	1
17	A 30097	O-RING - rod to piston	1
18	NSS	SEAL - piston (Order D83184)	1
19	A 45035	RING - backup	1
20	NSS	RING - wear	1
21	A 44654	RING - lock, outer	1
22	N 7525	BRACKET - cylinder support	2
23	N 7526	BOLT - bracket to axle housing, M14	6
24	K 965248	WASHER - lock, 14 mm	6
25	95- 10	WASHER - 5/8 inch	4
26	132- 50	PIN - cotter, 1/8 x 1-1/4 inch	4
27	25- 1310	NUT - 5/8 inch UNF	4

STEERING CYLINDER ASSEMBLY - MFD

VEGETABLE SPECIAL

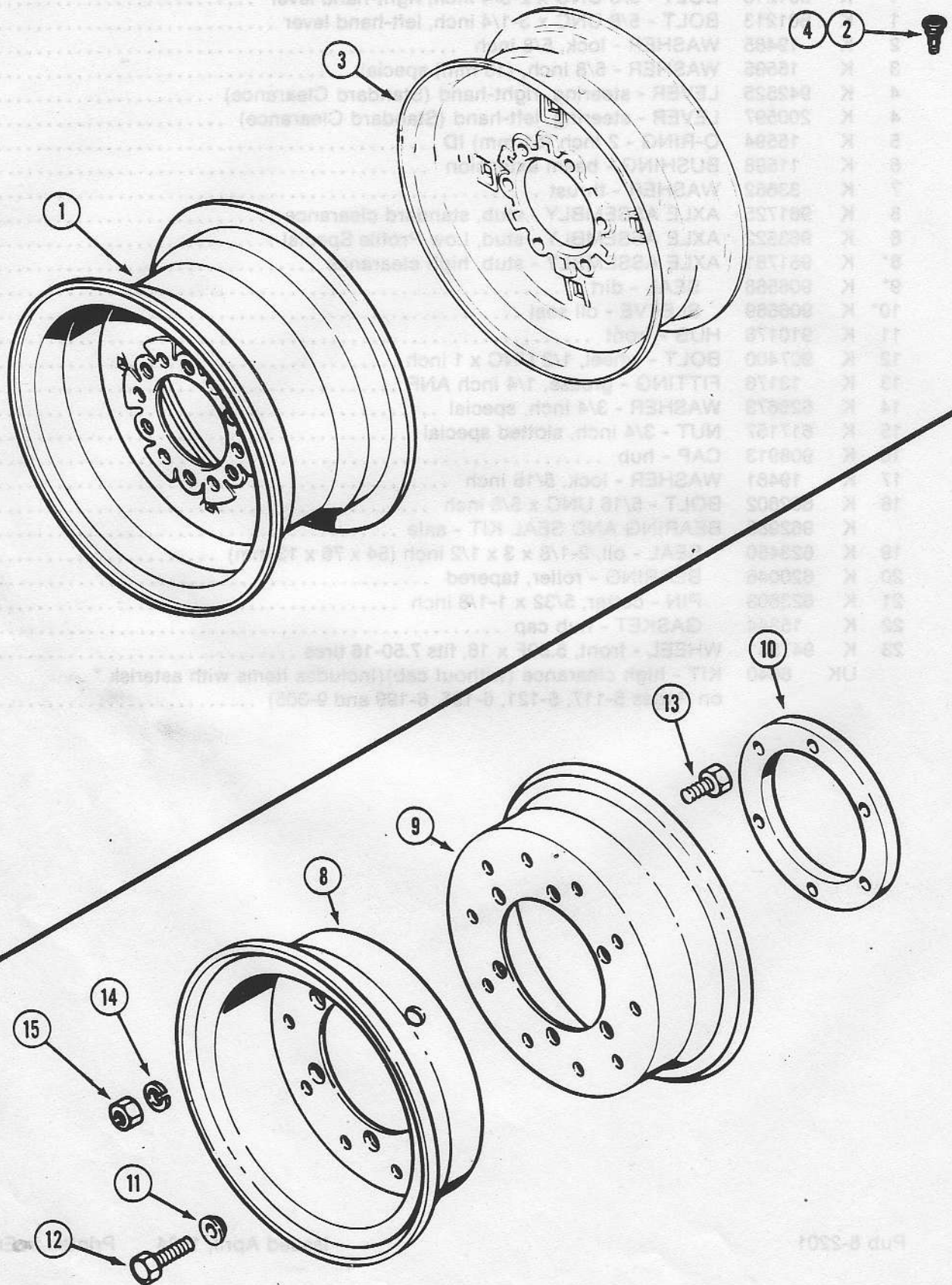


FRONT HUBS, STUB AXLES AND WHEELS

2 WHEEL DRIVE TRACTOR

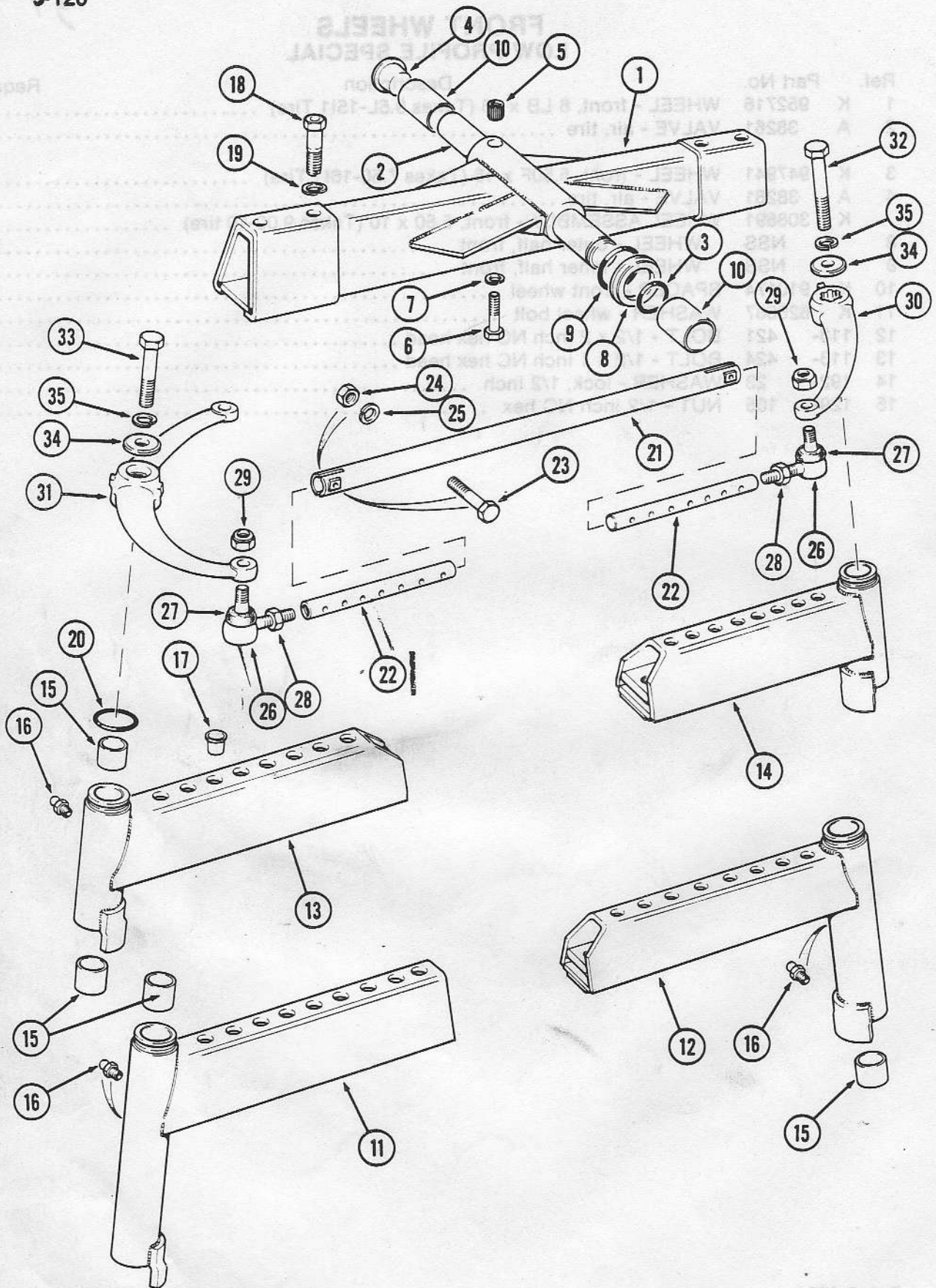
Ref.	Part No.	Description	Required
1	K 601210	BOLT - 5/8 UNC x 2-3/4 inch, right-hand lever	1
1	K 601213	BOLT - 5/8 UNC x 3-1/4 inch, left-hand lever	1
2	K 19485	WASHER - lock, 5/8 inch	2
3	K 15595	WASHER - 5/8 inch, (16 mm) special	2
4	K 942525	LEVER - steering, right-hand (Standard Clearance)	1
4	K 200597	LEVER - steering, left-hand (Standard Clearance)	1
5	K 15594	O-RING - 2 inch (51 mm) ID	4
6	K 11598	BUSHING - beam extension	4
7	K 33682	WASHER - thrust	2
8	K 961725	AXLE ASSEMBLY - stub, standard clearance	2
8	K 963522	AXLE ASSEMBLY - stud, Low Profile Special	2
8*	K 961781	AXLE ASSEMBLY - stub, high clearance	2
9*	K 906568	SEAL - dirt	1
10*	K 906569	SLEEVE - oil seal	1
11	K 910176	HUB - front	2
12	K 907400	BOLT - wheel, 1/2 UNC x 1 inch	12
13	K 13176	FITTING - grease, 1/4 inch ANF	2
14	K 626673	WASHER - 3/4 inch, special	2
15	K 617157	NUT - 3/4 inch, slotted special	2
16	K 908913	CAP - hub	2
17	K 19481	WASHER - lock, 5/16 inch	6
18	K 602802	BOLT - 5/16 UNC x 5/8 inch	6
	K 962985	BEARING AND SEAL KIT - axle	2
19	K 623450	SEAL - oil, 2-1/8 x 3 x 1/2 inch (54 x 76 x 13 mm)	1
20	K 620046	BEARING - roller, tapered	2
21	K 623603	PIN - cotter, 5/32 x 1-1/8 inch	1
22	K 15344	GASKET - hub cap	1
23	K 947941	WHEEL - front, 5.50F x 16, fits 7.50-16 tires	2
UK	6640	KIT - high clearance (without cab)(Includes items with asterisk * on Pages 5-117, 5-121, 6-195, 6-199 and 9-305)	1

FRONT HUBS, STUB AXLES AND WHEELS 2 WHEEL DRIVE TRACTOR



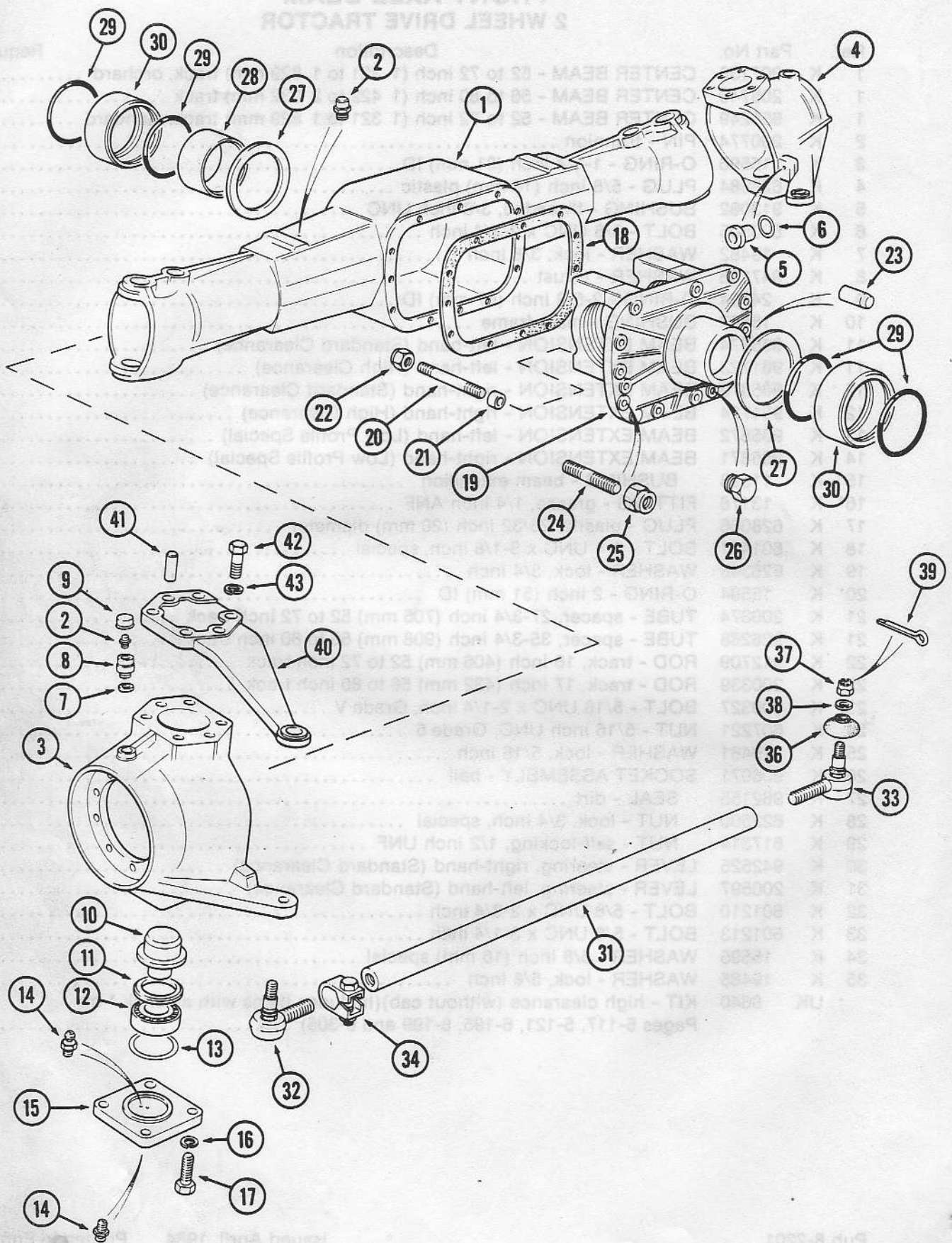
FRONT WHEELS LOW PROFILE SPECIAL

Ref.	Part No.	Description	Required
1	K 952716	WHEEL - front, 8 LB x 15 (Takes 9.5L-15I1 Tire)	2
2	A 38261	VALVE - air, tire	2
3	K 947941	WHEEL - front, 5.50F x 16 (Takes 7.50-16I1 Tire)	2
4	A 38261	VALVE - air, tire	2
	K 308691	WHEEL ASSEMBLY - front, 5.50 x 10 (Takes 9.00-10 tire)	2
8	NSS	WHEEL - outer half, front	1
9	NSS	WHEEL - inner half, front	1
10	K 910174	SPACER - front wheel	2
11	K 626687	WASHER - wheel bolt	12
12	113- 421	BOLT - 1/2 x 2 inch NC hex head	12
13	113- 424	BOLT - 1/2 x 1 inch NC hex head	20
14	192- 23	WASHER - lock, 1/2 inch	20
15	129- 105	NUT - 1/2 inch NC hex	20



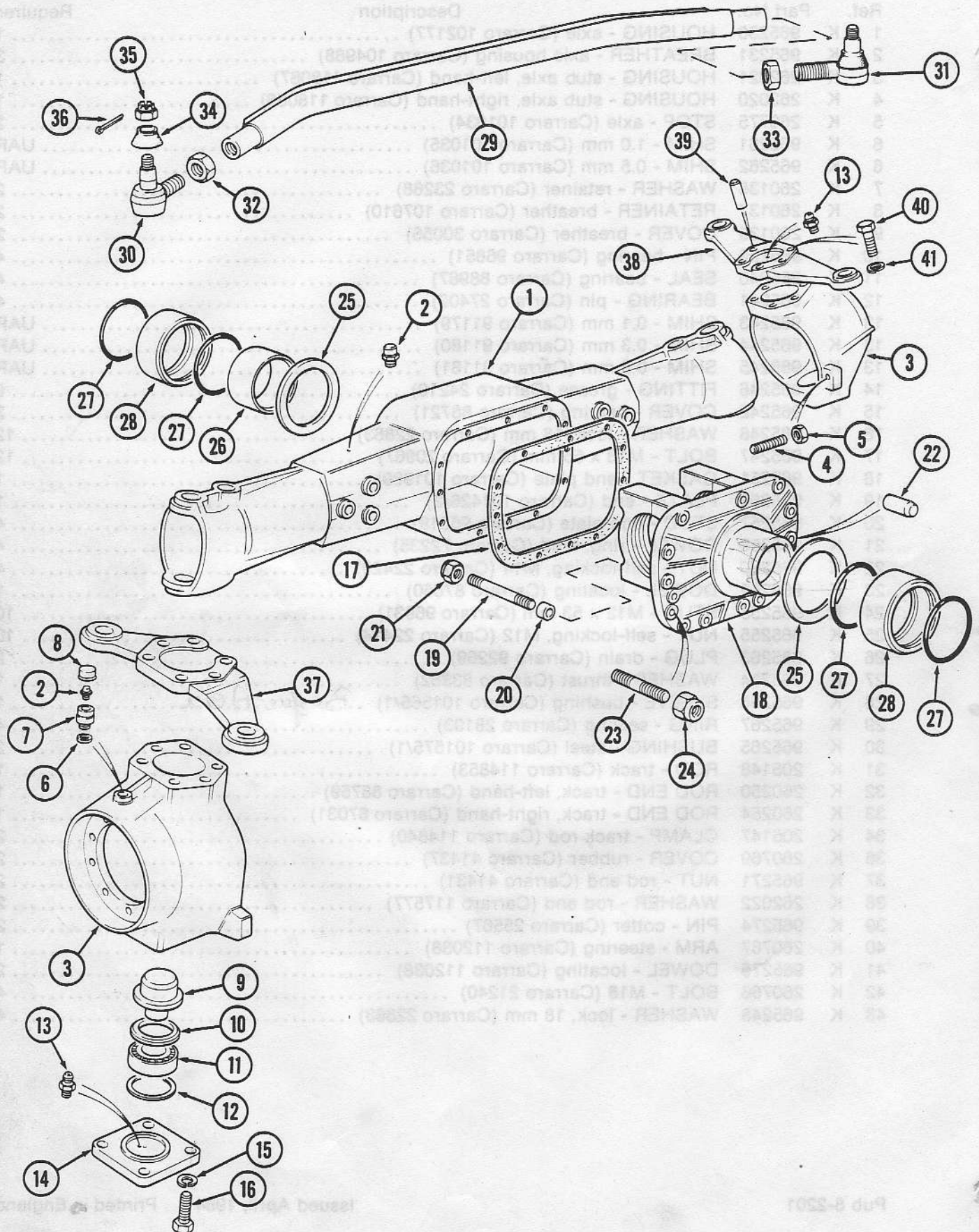
FRONT AXLE BEAM 2 WHEEL DRIVE TRACTOR

Ref.	Part No.	Description	Required
1	K 207136	CENTER BEAM - 52 to 72 inch (1 321 to 1 829 mm) track, orchard	1
1	K 205740	CENTER BEAM - 56 to 80 inch (1 422 to 2 032 mm) track	1
1	K 955249	CENTER BEAM - 52 to 72 inch (1 321 to 1 829 mm) track, standard	1
2	K 200774	PIN - trunnion	1
3	K 15596	O-RING - 1-1/4 inch (31 mm) ID	1
4	K 628084	PLUG - 5/8 inch (16 mm) plastic	1
5	K 913092	BUSHING - threaded, 3/8 inch UNC	1
6	K 600505	BOLT - 3/8 UNC x 2-3/4 inch	1
7	K 19482	WASHER - lock, 3/8 inch	1
8	K 947188	WASHER - thrust	2
9	K 24764	O-RING - 2-5/8 inch (67 mm) ID	2
10	K 15597	BUSHING - main frame	4
11	K 965874	BEAM EXTENSION - left-hand (Standard Clearance)	1
11*	K 961723	BEAM EXTENSION - left-hand (High Clearance)	1
12	K 965873	BEAM EXTENSION - right-hand (Standard Clearance)	1
12*	K 961724	BEAM EXTENSION - right-hand (High Clearance)	1
13	K 965872	BEAM EXTENSION - left-hand (Low Profile Special)	1
14	K 965871	BEAM EXTENSION - right-hand (Low Profile Special)	1
15*	K 11598	BUSHING - beam extension	2
16*	K 13176	FITTING - grease, 1/4 inch ANF	2
17	K 628086	PLUG - plastic, 25/32 inch (20 mm) diameter	12
18	K 601471	BOLT - 3/4 UNC x 3-1/8 inch, special	4
19	K 626348	WASHER - lock, 3/4 inch	4
20*	K 15594	O-RING - 2 inch (51 mm) ID	4
21	K 200374	TUBE - spacer, 27-3/4 inch (705 mm) 52 to 72 inch track	1
21	K 926288	TUBE - spacer, 35-3/4 inch (908 mm) 56 to 80 inch track	1
22	K 912709	ROD - track, 16 inch (406 mm) 52 to 72 inch track	2
22	K 200339	ROD - track, 17 inch (432 mm) 56 to 80 inch track	2
23	K 600327	BOLT - 5/16 UNC x 2-1/4 inch, Grade V	2
24	K 607221	NUT - 5/16 inch UNC, Grade 5	2
25	K 19481	WASHER - lock, 5/16 inch	2
26	K 908071	SOCKET ASSEMBLY - ball	2
27	K 962155	SEAL - dirt	1
28	K 622500	NUT - lock, 3/4 inch, special	1
29	K 617314	NUT - self-locking, 1/2 inch UNF	1
30	K 942525	LEVER - steering, right-hand (Standard Clearance)	1
31	K 200597	LEVER - steering, left-hand (Standard Clearance)	1
32	K 601210	BOLT - 5/8 UNC x 2-3/4 inch	1
33	K 601213	BOLT - 5/8 UNC x 3-1/4 inch	1
34	K 15595	WASHER - 5/8 inch (16 mm) special	2
35	K 19485	WASHER - lock, 5/8 inch	2
UK	6640	KIT - high clearance (without cab)(Includes items with asterisk * on Pages 5-117, 5-121, 6-195, 6-199 and 9-305)	1



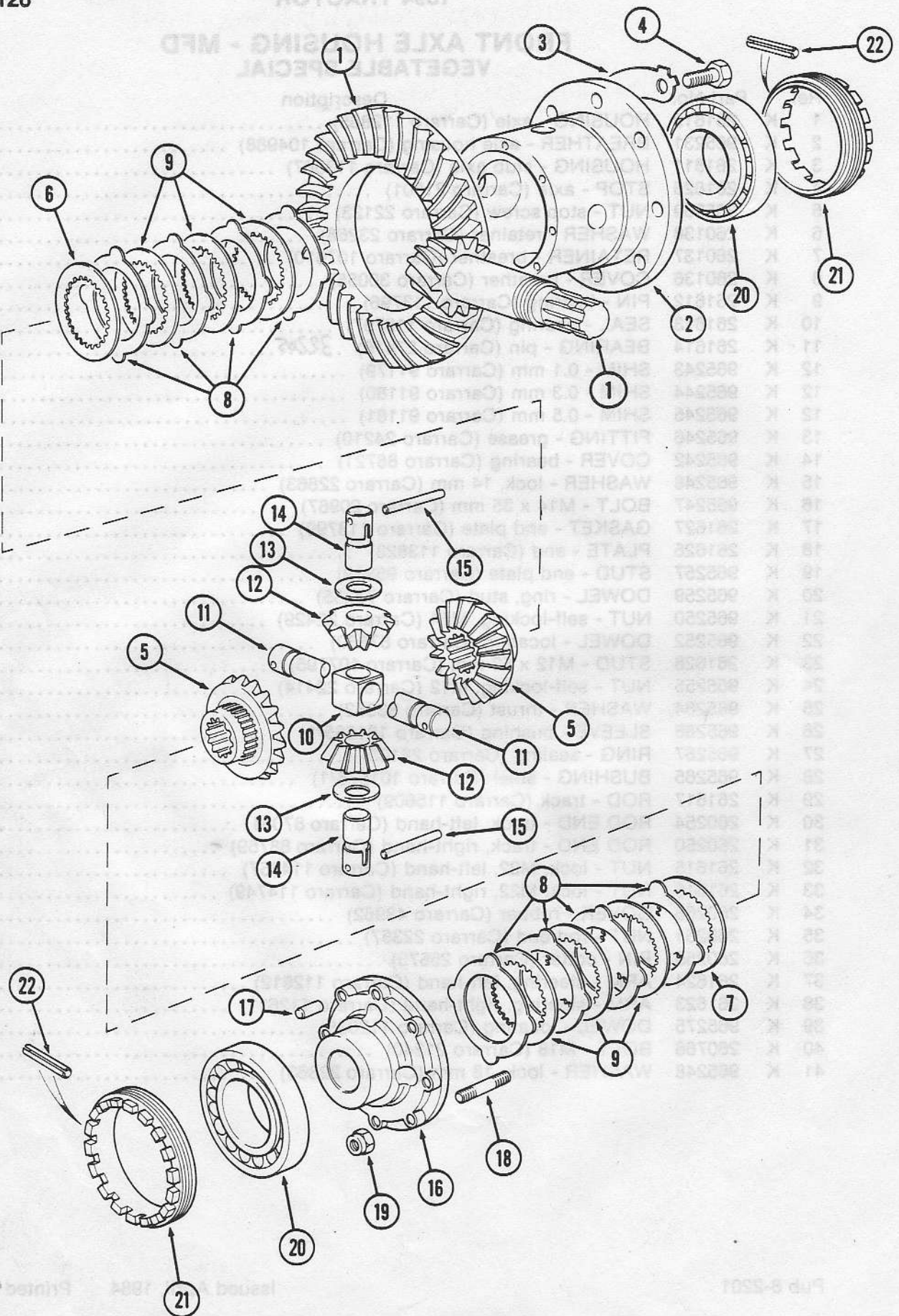
FRONT AXLE HOUSING - MFD

Ref.	Part No.	Description	Required
1	K 965230	HOUSING - axle (Carraro 102177)	1
2	K 965231	BREATHER - axle housing (Carraro 104988)	3
3	K 262021	HOUSING - stub axle, left-hand (Carraro 118087)	1
4	K 262020	HOUSING - stub axle, right-hand (Carraro 118086)	1
5	K 260775	STOP - axle (Carraro 101034)	2
6	K 965261	SHIM - 1.0 mm (Carraro 101035)	UAR
6	K 965262	SHIM - 0.5 mm (Carraro 101036)	UAR
7	K 260138	WASHER - retainer (Carraro 23268)	2
8	K 260137	RETAINER - breather (Carraro 107610)	2
9	K 260136	COVER - breather (Carraro 30055)	2
10	K 965239	PIN - bearing (Carraro 96851)	4
11	K 965240	SEAL - bearing (Carraro 88987)	4
12	K 965241	BEARING - pin (Carraro 27402)	4
13	K 965243	SHIM - 0.1 mm (Carraro 91179)	UAR
13	K 965244	SHIM - 0.3 mm (Carraro 91180)	UAR
13	K 965245	SHIM - 0.5 mm (Carraro 91181)	UAR
14	K 965246	FITTING - grease (Carraro 24210)	6
15	K 965242	COVER - bearing (Carraro 88721)	3
16	K 965248	WASHER - lock, 18 mm (Carraro 22863)	12
17	K 965247	BOLT - M18 x 55 mm (Carraro 20967)	12
18	K 965251	GASKET - end plate (Carraro 101989)	1
19	K 965258	PLATE - end (Carraro 101426/2)	1
20	K 965257	STUD - end plate (Carraro 95319)	4
21	K 965259	DOWEL - ring, stud (Carraro 72235)	4
22	K 965250	NUT - self-locking, M14 (Carraro 22429)	4
23	K 965252	DOWEL - locating (Carraro 87660)	1
24	K 965253	STUD - M12 x 53 mm (Carraro 96931)	10
25	K 965255	NUT - self-locking, M12 (Carraro 22414)	10
26	K 965263	PLUG - drain (Carraro 92269)	2
27	K 965264	WASHER - thrust (Carraro 83352)	1
28	K 965266	SLEEVE - bushing (Carraro 101565/1) <i>Bague A. Cera</i>	1
29	K 965267	RING - sealing (Carraro 28103)	4
30	K 965265	BUSHING - steel (Carraro 101575/1)	2
31	K 205148	ROD - track (Carraro 114853)	1
32	K 260250	ROD END - track, left-hand (Carraro 88759)	1
33	K 260254	ROD END - track, right-hand (Carraro 87031)	1
34	K 205147	CLAMP - track rod (Carraro 114840)	2
36	K 260769	COVER - rubber (Carraro 41437)	2
37	K 965271	NUT - rod end (Carraro 41431)	2
38	K 262022	WASHER - rod end (Carraro 117577)	2
39	K 965274	PIN - cotter (Carraro 25567)	2
40	K 260767	ARM - steering (Carraro 112038)	1
41	K 965275	DOWEL - locating (Carraro 112038)	2
42	K 260766	BOLT - M18 (Carraro 21240)	4
43	K 965248	WASHER - lock, 18 mm (Carraro 22863)	4



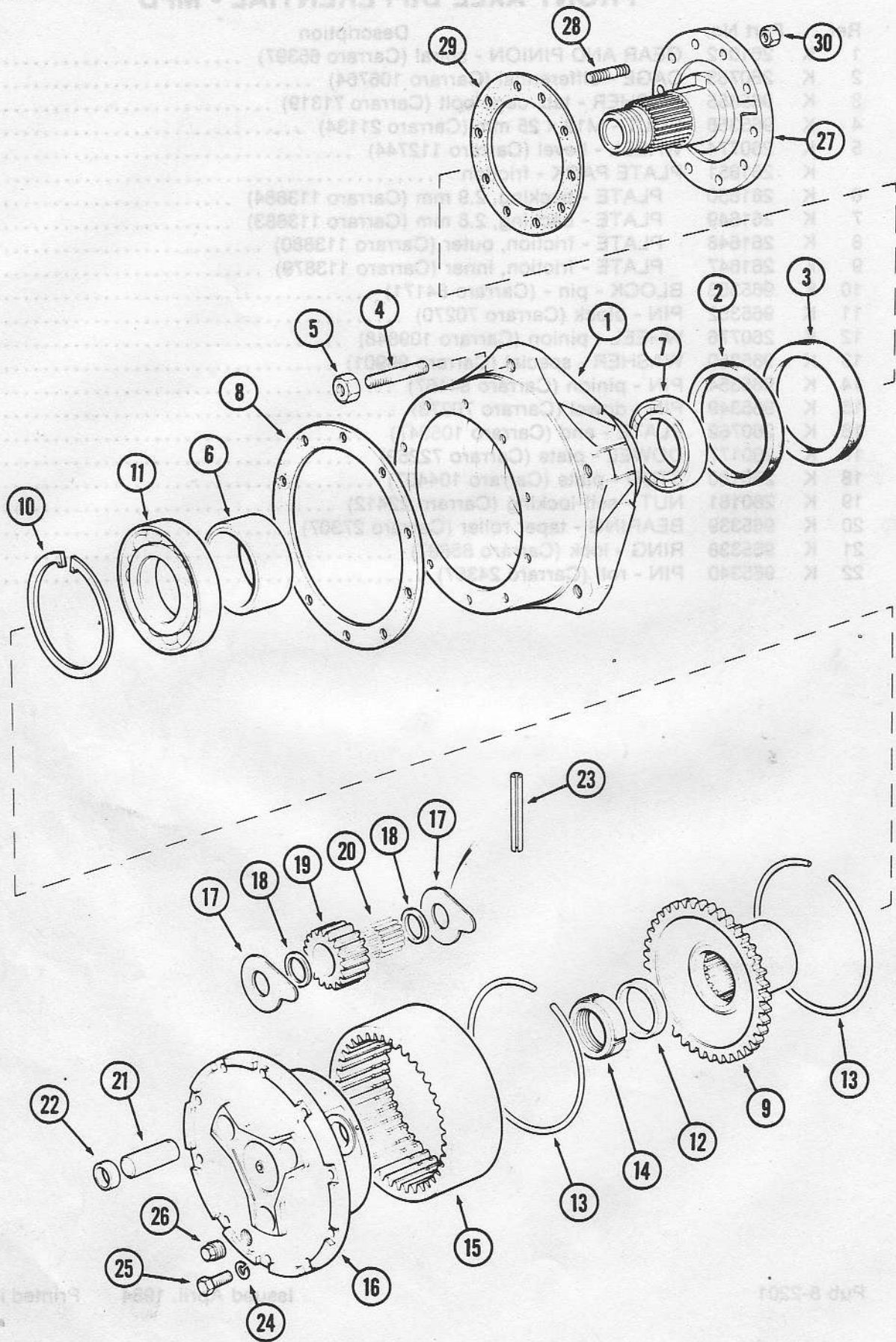
FRONT AXLE HOUSING - MFD VEGETABLE SPECIAL

Ref.	Part No.	Description	Required
1	K 261619	HOUSING - axle (Carraro 112865)	1
2	K 965231	BREATHER - axle housing (Carraro 104988)	3
3	K 261611	HOUSING - stub axle (Carraro 113367)	2
4	K 261626	STOP - axle (Carraro 21501)	2
5	K 965369	NUT - stop screw (Carraro 22123)	2
6	K 260138	WASHER - retainer (Carraro 23268)	2
7	K 260137	RETAINER - breather (Carraro 107610)	2
8	K 260136	COVER - breather (Carraro 30055)	2
9	K 261612	PIN - bearing (Carraro 113796)	4
10	K 261613	SEAL - bearing (Carraro 113797)	4
11	K 261614	BEARING - pin (Carraro 27416) <i>32225</i>	4
12	K 965243	SHIM - 0.1 mm (Carraro 91179)	UAR
12	K 965244	SHIM - 0.3 mm (Carraro 91180)	UAR
12	K 965245	SHIM - 0.5 mm (Carraro 91181)	UAR
13	K 965246	FITTING - grease (Carraro 24210)	6
14	K 965242	COVER - bearing (Carraro 88721)	3
15	K 965248	WASHER - lock, 14 mm (Carraro 22863)	12
16	K 965247	BOLT - M14 x 35 mm (Carraro 20967)	12
17	K 261627	GASKET - end plate (Carraro 113799)	1
18	K 261625	PLATE - end (Carraro 113823)	1
19	K 965257	STUD - end plate (Carraro 95319)	4
20	K 965259	DOWEL - ring, stud (Carraro 72235)	4
21	K 965250	NUT - self-locking, M14 (Carraro 22429)	4
22	K 965252	DOWEL - locating (Carraro 87660)	1
23	K 261628	STUD - M12 x 53 mm (Carraro 107795)	10
24	K 965255	NUT - self-locking, M12 (Carraro 22414)	10
25	K 965264	WASHER - thrust (Carraro 83352)	1
26	K 965266	SLEEVE - bushing (Carraro 101565/1)	1
27	K 965267	RING - sealing (Carraro 28103)	4
28	K 965265	BUSHING - steel (Carraro 101575/1)	2
29	K 261617	ROD - track (Carraro 115609)	1
30	K 260254	ROD END - track, left-hand (Carraro 87031)	1
31	K 260250	ROD END - track, right-hand (Carraro 88759)	1
32	K 261615	NUT - lock, M22, left-hand (Carraro 114857)	1
33	K 261616	NUT - lock, M22, right-hand (Carraro 114749)	1
34	K 260256	COVER - rubber (Carraro 43962)	2
35	K 260251	NUT - rod end (Carraro 22357)	2
36	K 260255	PIN - cotter (Carraro 25575)	2
37	K 261624	ARM - steering, left-hand (Carraro 112612)	1
38	K 261623	ARM - steering, right-hand (Carraro 112611)	1
39	K 965275	DOWEL - locating (Carraro 112038)	2
40	K 260766	BOLT - M18 (Carraro 21240)	8
41	K 965248	WASHER - lock, 18 mm (Carraro 22863)	8



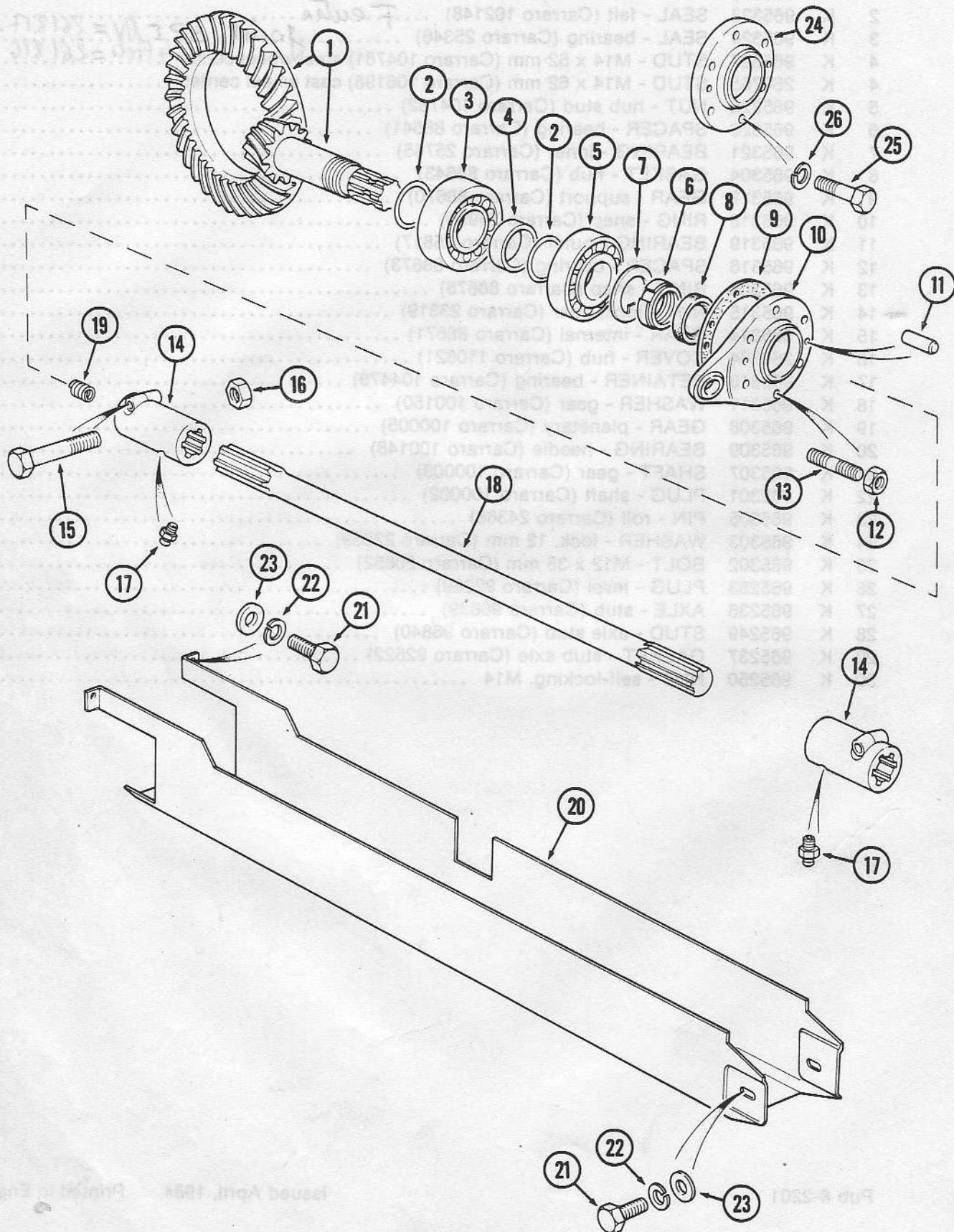
FRONT AXLE DIFFERENTIAL - MFD

Ref.	Part No.	Description	Required
1	K 261012	GEAR AND PINION - spiral (Carraro 65397)	1
2	K 260763	CAGE - differential (Carraro 106764)	1
3	K 965355	WASHER - tab, cage bolt (Carraro 71319)	4
4	K 965356	BOLT - M12 x 25 mm (Carraro 21134)	8
5	K 260774	WHEEL - bevel (Carraro 112744)	2
	K 261651	PLATE PACK - friction	2
6	K 261650	PLATE - backing, 2.9 mm (Carraro 113884)	1
7	K 261649	PLATE - backing, 2.8 mm (Carraro 113883)	1
8	K 261648	PLATE - friction, outer (Carraro 113880)	4
9	K 261647	PLATE - friction, inner (Carraro 113879)	3
10	K 965353	BLOCK - pin - (Carraro 84171)	1
11	K 965352	PIN - block (Carraro 70270)	1
12	K 260776	WHEEL - pinion (Carraro 109848)	4
13	K 965350	WASHER - special (Carraro 99901)	4
14	K 965354	PIN - pinion (Carraro 84167)	2
15	K 965349	PIN - dowel (Carraro 70273)	3
16	K 260762	PLATE - end (Carraro 105947)	1
17	K 260177	DOWEL - plate (Carraro 72259)	2
18	K 260180	STUD - plate (Carraro 104407)	6
19	K 260181	NUT - self-locking (Carraro 22412)	6
20	K 965339	BEARING - taper roller (Carraro 27307)	2
21	K 965338	RING - lock (Carraro 88697)	2
22	K 965340	PIN - roll (Carraro 24357)	2



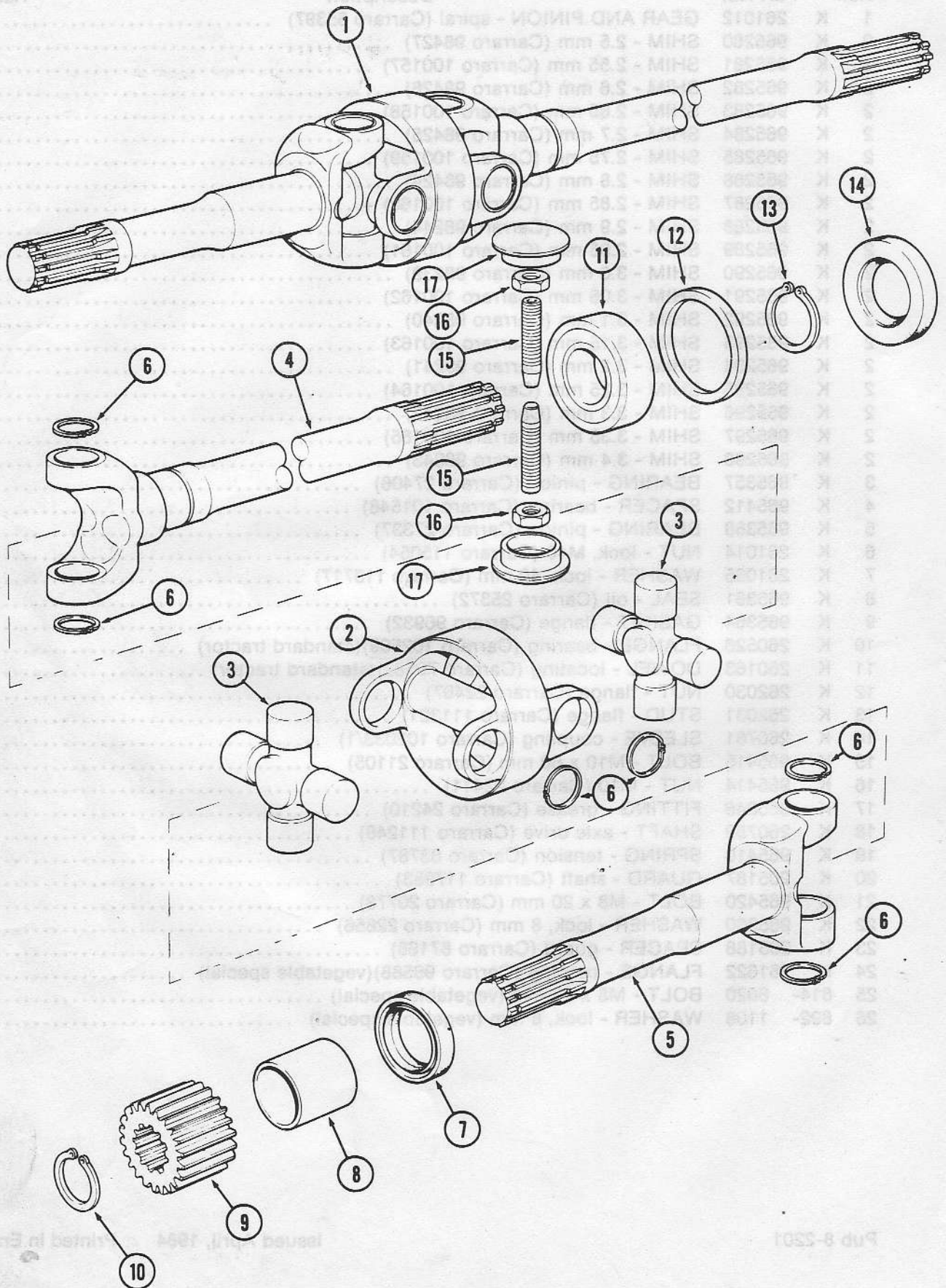
FRONT HUBS AND PLANETARIES - MFD

Ref.	Part No.	Description	Required
1	K 965278	HUB - reduction (Carraro 102405/1)	2
2	K 965323	SEAL - felt (Carraro 102148) <i>Felt</i>	2
3	K 965324	SEAL - bearing (Carraro 25346)	2
4	K 965327	STUD - M14 x 52 mm (Carraro 104781) steel wheel center <i>joint S.P.F. NV = 2618.17</i>	12
4	K 260765	STUD - M14 x 62 mm (Carraro 106198) cast wheel center <i>+ fret = 2618.16</i>	12
5	K 965326	NUT - hub stud (Carraro 104782)	12
6	K 965320	SPACER - bearing (Carraro 88641)	1
7	K 965321	BEARING - inner (Carraro 25745)	2
8	K 965304	GASKET - hub (Carraro 88643)	2
9	K 965317	GEAR - support (Carraro 88670)	2
10	K 965318	RING - snap (Carraro 24950)	2
11	K 965319	BEARING - outer (Carraro 25817)	2
12	K 965316	SPACER - bearing (Carraro 88673)	2
13	K 965306	RING - snap (Carraro 88678)	4
14	K 965315	NUT - lock, gear (Carraro 23319)	2
15	K 965314	GEAR - internal (Carraro 88671)	2
16	K 260764	COVER - hub (Carraro 110821)	2
17	K 965310	RETAINER - bearing (Carraro 104479)	12
18	K 965311	WASHER - gear (Carraro 100150)	12
19	K 965308	GEAR - planetary (Carraro 100005)	6
20	K 965309	BEARING - needle (Carraro 100148)	138
21	K 965307	SHAFT - gear (Carraro 100003)	6
22	K 965301	PLUG - shaft (Carraro 100002)	6
23	K 965305	PIN - roll (Carraro 24368)	6
24	K 965303	WASHER - lock, 12 mm (Carraro 22859)	20
25	K 965302	BOLT - M12 x 35 mm (Carraro 20852)	20
26	K 965263	PLUG - level (Carraro 92269)	2
27	K 965236	AXLE - stub (Carraro 96839)	2
28	K 965249	STUD - axle stub (Carraro 96840)	20
29	K 965237	GASKET - stub axle (Carraro 92522)	2
30	K 965250	NUT - self-locking, M14	20



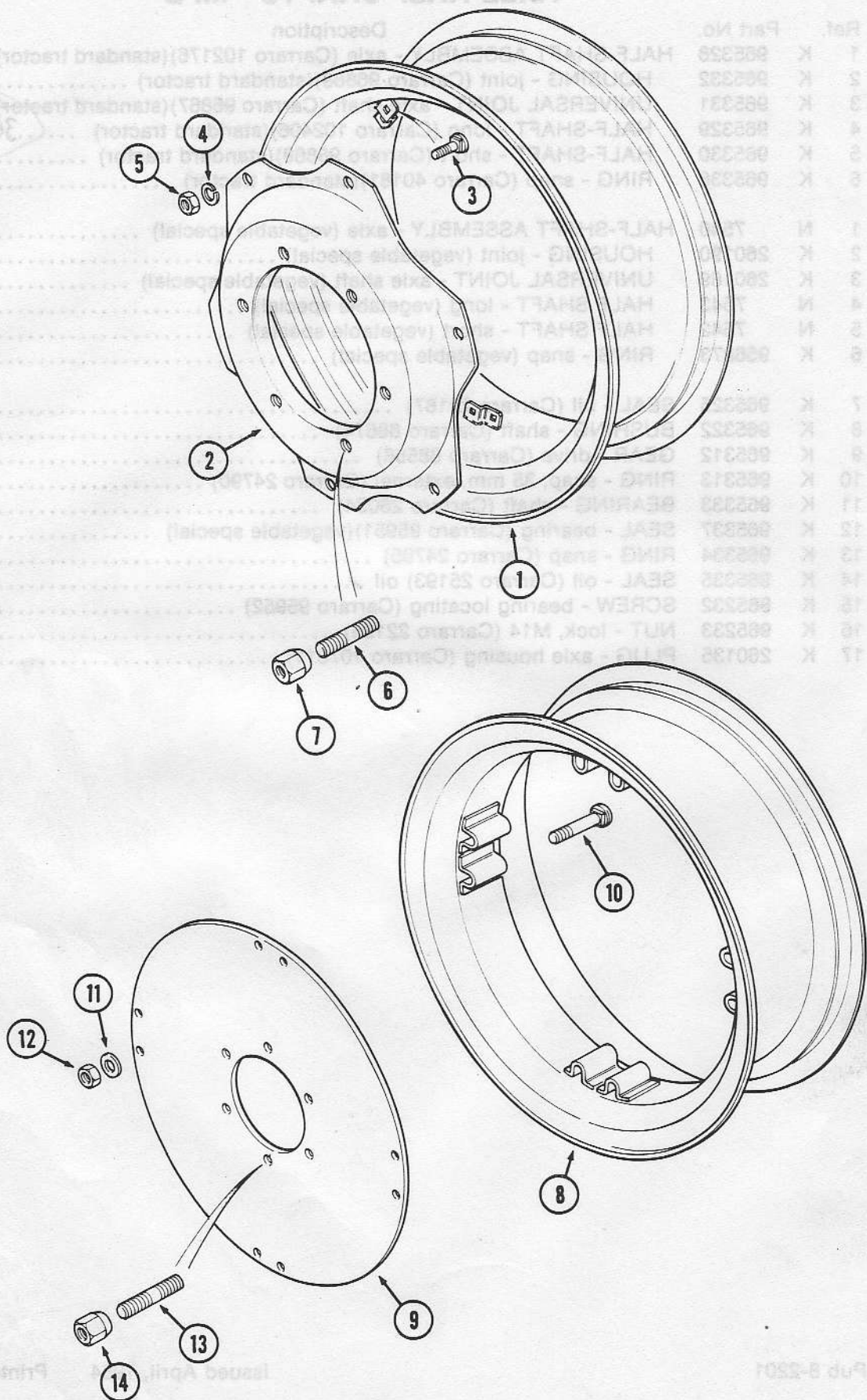
FRONT DRIVE - MFD

Ref.	Part No.	Description	Required
1	K 261012	GEAR AND PINION - spiral (Carraro 65397)	1
2	K 965280	SHIM - 2.5 mm (Carraro 98427)	UAR
2	K 965281	SHIM - 2.55 mm (Carraro 100157)	UAR
2	K 965282	SHIM - 2.6 mm (Carraro 98426)	UAR
2	K 965283	SHIM - 2.65 mm (Carraro 100158)	UAR
2	K 965284	SHIM - 2.7 mm (Carraro 98425)	UAR
2	K 965285	SHIM - 2.75 mm (Carraro 100159)	UAR
2	K 965286	SHIM - 2.8 mm (Carraro 98424)	UAR
2	K 965287	SHIM - 2.85 mm (Carraro 100160)	UAR
2	K 965288	SHIM - 2.9 mm (Carraro 98244)	UAR
2	K 965289	SHIM - 2.95 mm (Carraro 100161)	UAR
2	K 965290	SHIM - 3.0 mm (Carraro 98239)	UAR
2	K 965291	SHIM - 3.05 mm (Carraro 100162)	UAR
2	K 965292	SHIM - 3.1 mm (Carraro 98240)	UAR
2	K 965293	SHIM - 3.15 mm (Carraro 100163)	UAR
2	K 965294	SHIM - 3.2 mm (Carraro 98241)	UAR
2	K 965295	SHIM - 3.25 mm (Carraro 100164)	UAR
2	K 965296	SHIM - 3.3 mm (Carraro 98242)	UAR
2	K 965297	SHIM - 3.35 mm (Carraro 100165)	UAR
2	K 965298	SHIM - 3.4 mm (Carraro 98243)	UAR
3	K 965357	BEARING - pinion (Carraro 27406)	1
4	K 965412	SPACER - bearing (Carraro 101548)	1
5	K 965358	BEARING - pinion (Carraro 27337)	1
6	K 261014	NUT - lock, M40 (Carraro 115054)	1
7	K 261065	WASHER - lock, 40 mm (Carraro 113717)	1
8	K 965361	SEAL - oil (Carraro 25372)	1
9	K 965364	GASKET - flange (Carraro 96932)	1
10	K 260526	FLANGE - bearing (Carraro 102509)(standard tractor)	1
11	K 260163	DOWEL - locating (Carraro 79582)(standard tractor)	1
12	K 262030	NUT - flange (Carraro 22407)	6
13	K 262031	STUD - flange (Carraro 111321)	6
14	K 260761	SLEEVE - coupling (Carraro 102033/1)	2
15	K 965415	BOLT - M10 x 60 mm (Carraro 21105)	2
16	K 965414	NUT - M10 (Carraro 22411)	2
17	K 965246	FITTING - grease (Carraro 24210)	2
18	K 260759	SHAFT - axle drive (Carraro 111246)	1
19	K 965410	SPRING - tension (Carraro 83787)	2
20	K 205187	GUARD - shaft (Carraro 117953)	1
21	K 965420	BOLT - M8 x 20 mm (Carraro 20778)	4
22	K 965360	WASHER - lock, 8 mm (Carraro 22856)	4
23	K 205188	SPACER - guard (Carraro 87166)	4
24	K 261622	FLANGE - bearing (Carraro 98588)(vegetable special)	1
25	814- 8020	BOLT - M8 x 20 mm (vegetable special)	6
26	892- 1108	WASHER - lock, 8 mm (vegetable special)	6



AXLE HALF SHAFTS - MFD

Ref.	Part No.	Description	Required
1	K 965328	HALF-SHAFT ASSEMBLY - axle (Carraro 102176)(standard tractor)	2
2	K 965332	HOUSING - joint (Carraro 96868)(standard tractor)	1
3	K 965331	UNIVERSAL JOINT - axle shaft (Carraro 96867)(standard tractor)	2
4	K 965329	HALF-SHAFT - long (Carraro 102406)(standard tractor)	1
5	K 965330	HALF-SHAFT - short (Carraro 96869)(standard tractor)	1
6	K 965336	RING - snap (Carraro 40181)(standard tractor)	8
1	N 7540	HALF-SHAFT ASSEMBLY - axle (vegetable special)	2
2	K 260190	HOUSING - joint (vegetable special)	1
3	K 260189	UNIVERSAL JOINT - axle shaft (vegetable special)	2
4	N 7543	HALF SHAFT - long (vegetable special)	1
5	N 7542	HALF SHAFT - short (vegetable special)	1
6	K 956873	RING - snap (vegetable special)	8
7	K 965325	SEAL - oil (Carraro 25187)	4
8	K 965322	BUSHING - shaft (Carraro 88674)	2
9	K 965312	GEAR - drive (Carraro 88558)	2
10	K 965313	RING - snap, 35 mm, external (Carraro 24790)	2
11	K 965333	BEARING - shaft (Carraro 26024)	2
12	K 965337	SEAL - bearing (Carraro 95951)(vegetable special)	2
13	K 965334	RING - snap (Carraro 24795)	2
14	K 965335	SEAL - oil (Carraro 25193) oil	2
15	K 965232	SCREW - bearing locating (Carraro 95952)	4
16	K 965233	NUT - lock, M14 (Carraro 22125)	4
17	K 260135	PLUG - axle housing (Carraro 107811)	4



FRONT WHEELS - MFD STANDARD TRACTOR

Ref.	Part No.	Description	Required
	K 307634	WHEEL ASSEMBLY - front, for 11.2/10-24 or 12.4/11-24 tires	2
1	K 307637	RIM - wheel, W10 x 24	1
2	K 307640	WHEEL - center, steel	1
3	K 658968	BOLT - M16 x 74 mm	6
4	K 651819	WASHER - lock, 16 mm	6
5	K 651530	NUT - M16	6
6	K 965327	STUD - M14 x 52 mm (Carraro 104781)	12
7	K 965326	NUT - wheel, M14 (Carraro 104782)	12

VEGETABLE SPECIAL

	K 308405	WHEEL ASSEMBLY - front, for 13.6/12 x 38 tires	2
8	K 306354	RIM - wheel, DW11 x 38	1
9	K 308406	WHEEL - center, steel	1
10	K 302532	BOLT - rim, M16 x 50 mm	8
11	K 19475	WASHER - 16 mm	8
12	K 651530	NUT - M16	8
13	K 260765	STUD - M14 x 62 mm (Carraro 106198)	6
14	K 965326	NUT - wheel, M14 (Carraro 104782)	6

FRONT WHEELS - MFD
STANDARD TRACTOR

Part No.	Description	Quantity
307634	WHEEL ASSEMBLY - front for 12.5/10-24 or 12.5/11-24 tires	2
307637	RIM - wheel, W12 x 24	1
307640	WHEEL - center, steel	1
858988	BOLT - M16 x 74 mm	8
858989	WASHER - lock, 18 mm	8
858990	NUT - M16	8
858991	STUD - M16 x 82 mm (Center 104781)	12
858992	NUT - wheel, M16 (Center 104782)	12

VEGETABLE SPECIAL

308405	WHEEL ASSEMBLY - front for 12.5/12 x 38 tires	2
308406	RIM - wheel, DW11 x 38	1
308408	WHEEL - center, steel	1
308409	BOLT - rim, M16 x 80 mm	8
16475	WASHER - 18 mm	8
858990	NUT - M16	8
858991	STUD - M16 x 82 mm (Center 104781)	12
858992	NUT - wheel, M16 (Center 104782)	12